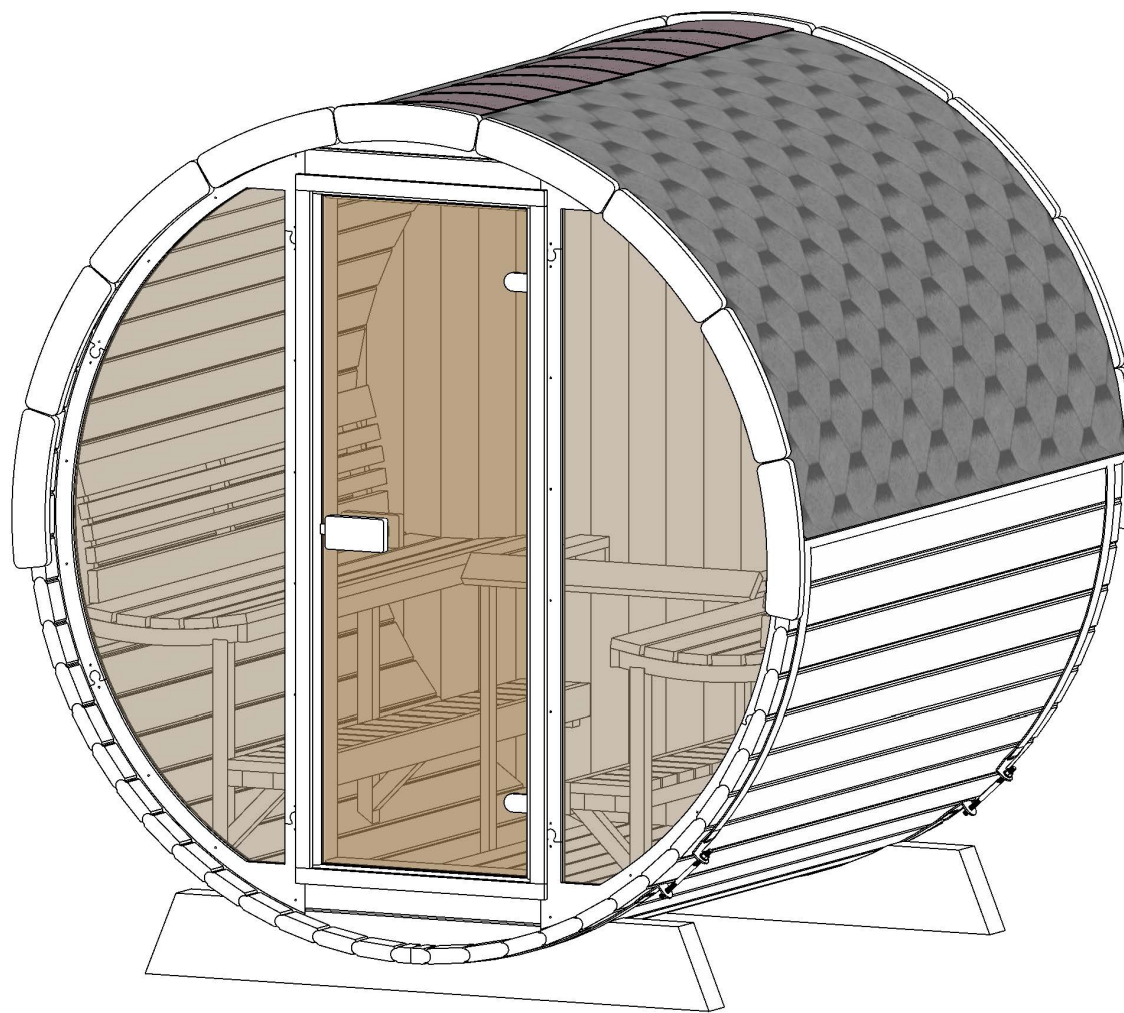
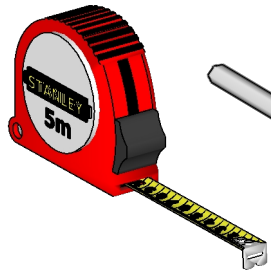


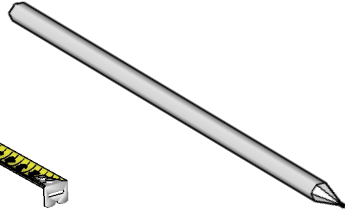


Note: Please read manual before construction

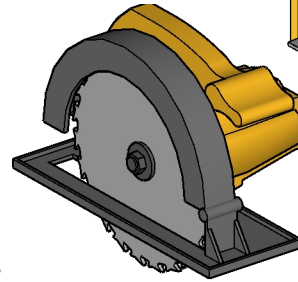
Tools needed



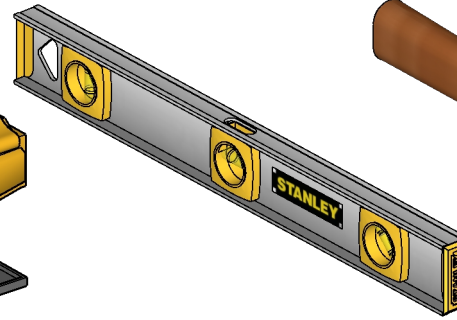
Measuring tape



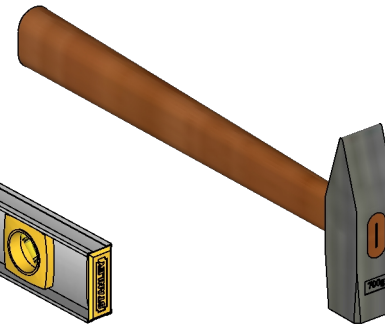
Marker pen



Circular saw



Water level



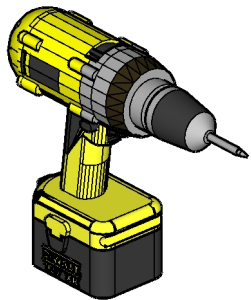
Hammer



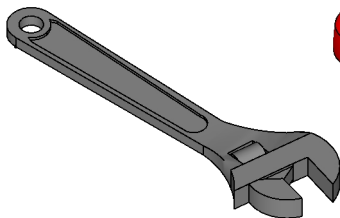
Extra hands



Screwdriver



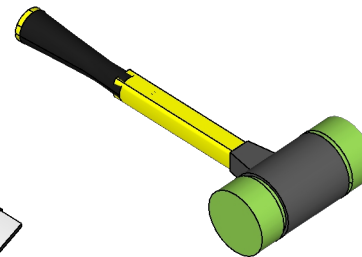
Drill



Crescent wrench



Utility knife

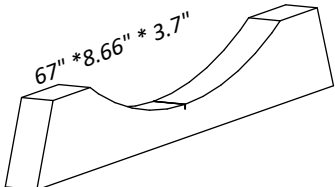
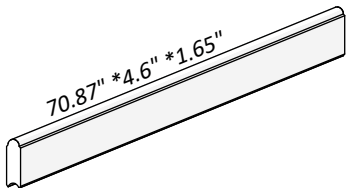
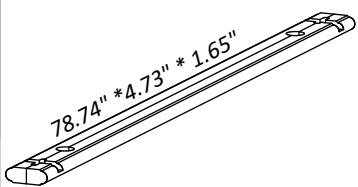
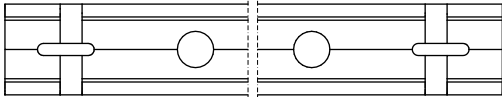
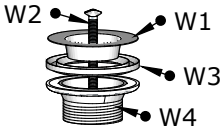
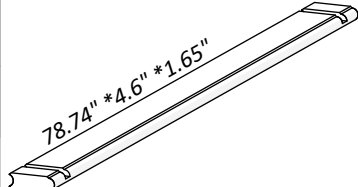
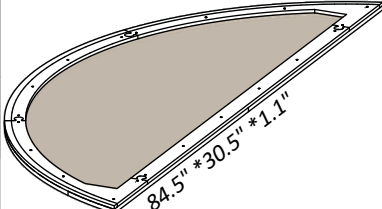
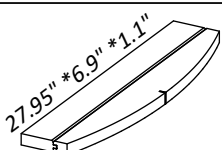
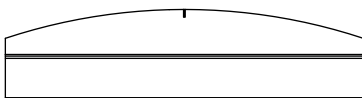
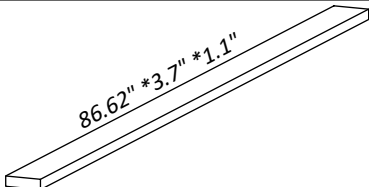
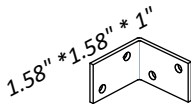
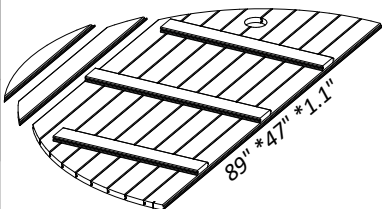


Rubber mallet



Ratchet strap

Details list 1/4

DET 1	x2		
Article. K-PT-JAL-226D			
DET A	x2		
Article. K-STL117/1800			
DET 2	x1		
Article. T-STL117/2000XLM01			
DET W	x2 kmp1		
Article. MU-TRAPP			
DET 3	x67		
Article. T-STL117/2000-01			
DET S	x2		
Article. 26-TE-PR-12/15			
DET T	x2		
Article. T-SL117/710UK2			
DET U1	x1		
Article. K-TL94/2200			
DET V	x4		
Article. KI-VIN-25/40/40-ZN			
DET Y1	x1		
Article. T-26-PTS/28-V			

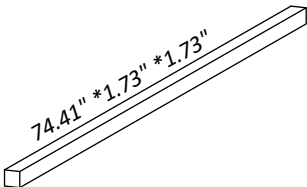
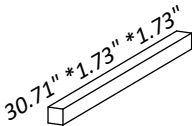
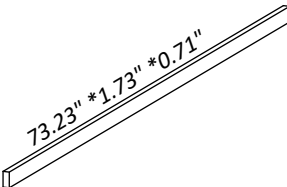
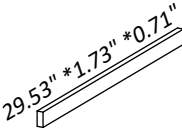
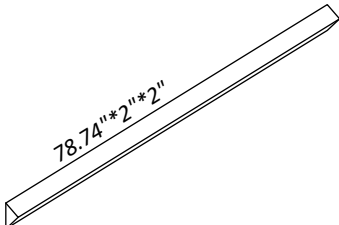
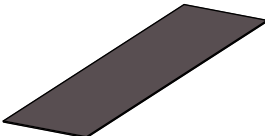
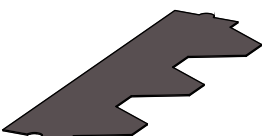
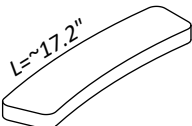
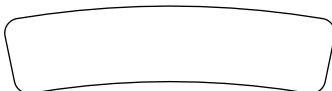
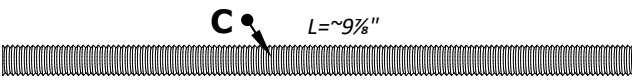
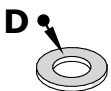
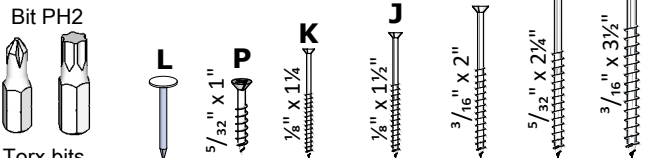
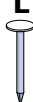
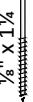
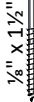
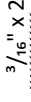
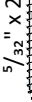
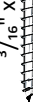
Details list 2/4

DET Y2	x1		
Article.			
T-26-PTS/28-P			
DET U2	x1		
Article.			
K-TL94/2000			
DET 6	x2		
Det. 2 jääk.			
Article.			
T-STL117/2000XL-01			
DET 6c/d/e/f	x1		
Lõigata ühest STL-ist.			
Article.			
T-STL117/2000KO-01			
DET B	x2		
Article.			
MU-VIT7040-KLZN			
DET G	x1		
Article.			
MU-VENT-100-PU			
DET F	x3		
Article.			
MU-VENT-100-ZN			
DET 10	x2		
Article.			
TL-LAMOD-1791-KA01			
DET 10a	x2		
Article.			
K-HP44/635XP-XP-V			
DET 10b	x2		
Article.			
K-HP44/635XP-XP-P			

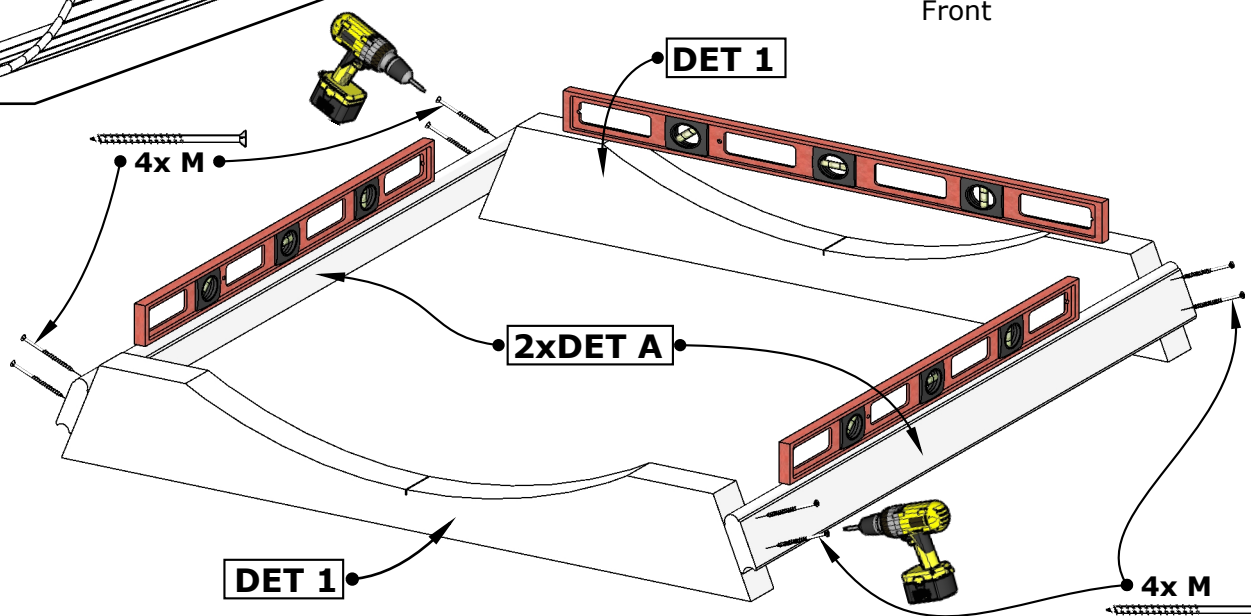
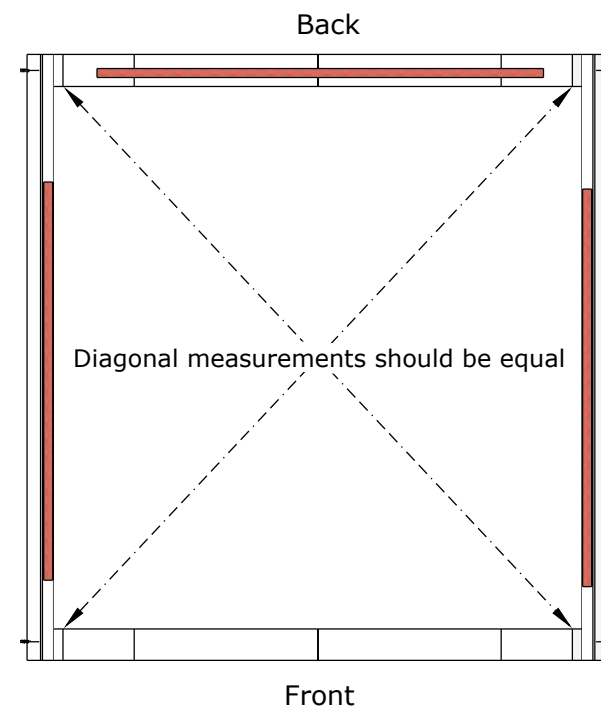
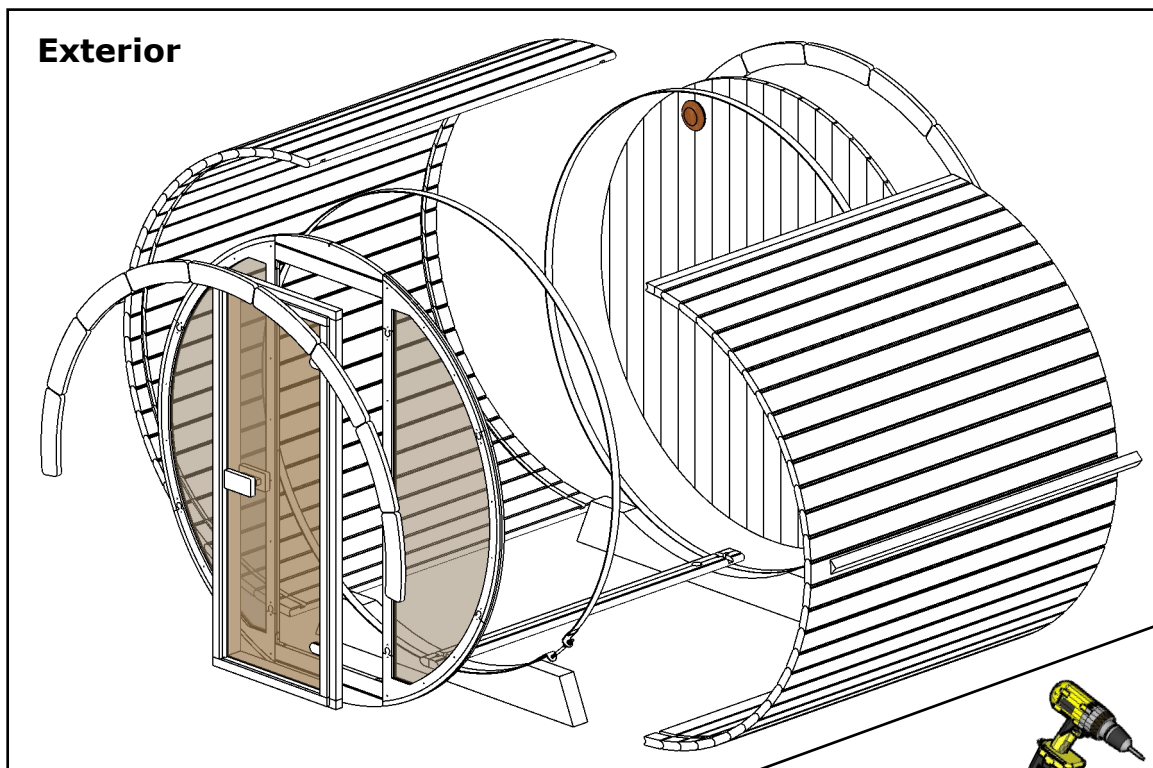
Details list 3/4

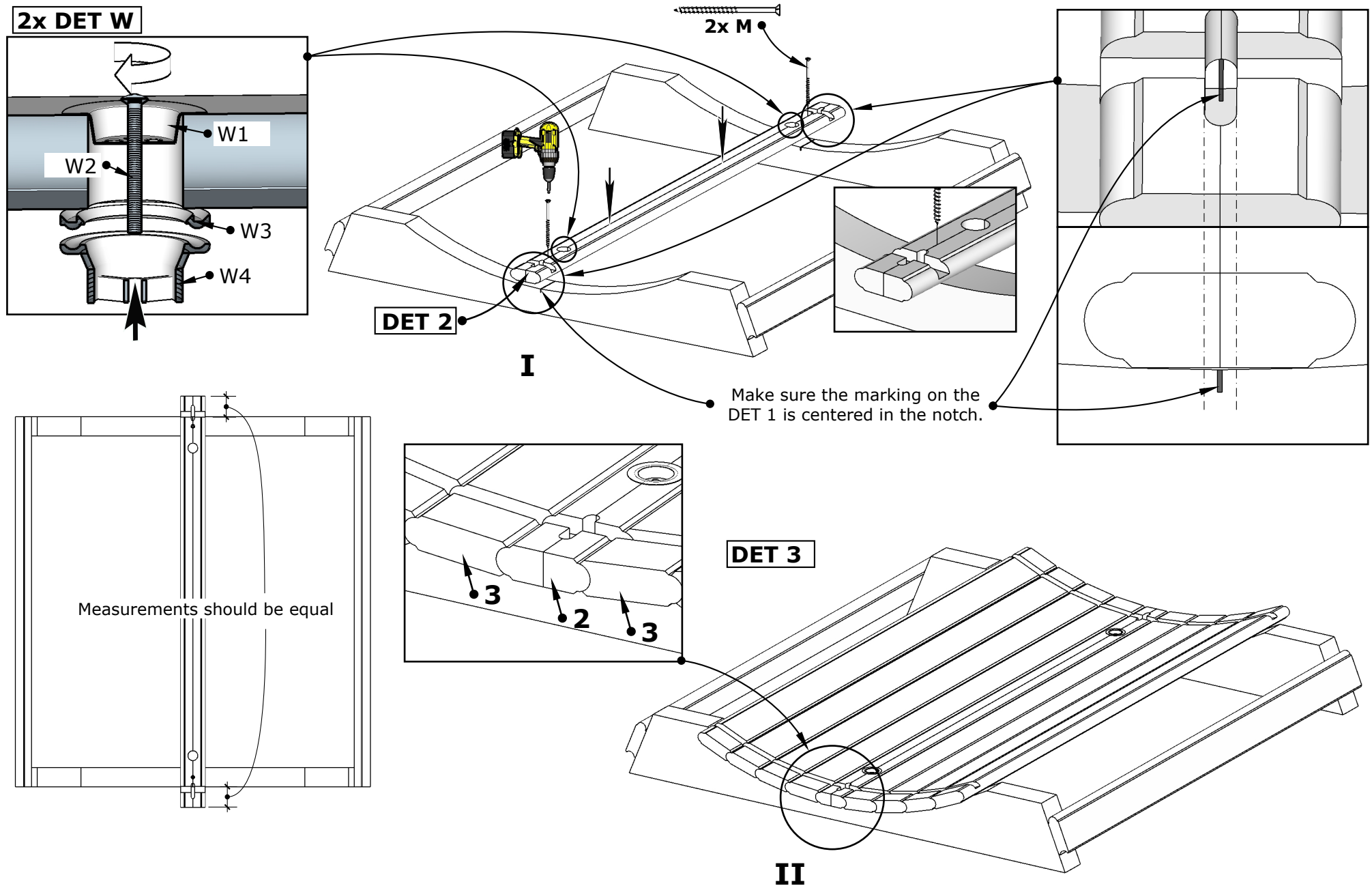
DET 11	x2		
Article. TL-STMOD-1770-KA01			
DET 10c	x6		
Article. K-HP44/170			
DET 12	x2		
Article. TL-LAMOD-1791/210			
DET 12a	x4		
Article. K-HP44/250XP-XP			
DET 14	x1		
Article. TL-PÖMOD-1730/720			
DET 15a	x2		
Article. TL-LAV90/670XP			
DET 15b	x2		
Article. TL-LAV42/90			
DET 15c	x2		
Article. TL-LAV42/770XP			
DET 15d	x1		
Article. TL-LAV90/870			
DET 21	x1		
Article. U-TH7/19-PR			

Details list 4/4

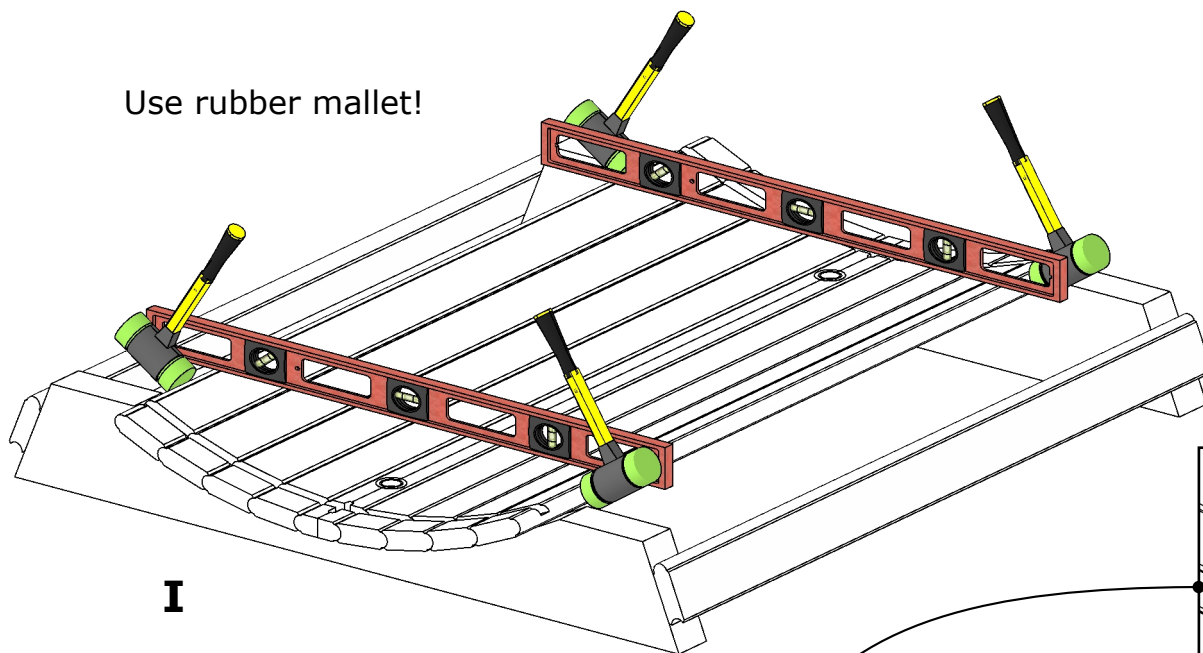
DET 21c	x2		
Article. K-HP44/1890			
DET 21d	x2		
Article. K-HP44/780			
DET 21a	x2		
Article. K-HL44/1860			
DET 21b	x2		
Article. K-HL44/750			
DET 22	x2		
Article. T-STL-2000-XX			
DET N	x8		
Article. KAT-HAR-MUST			
DET O	x55		
Article. KAT-SIN-MUST			
DET 21d	x18		
Article. MU-OL-SAUN			
Article. KI-KERL-12-RV2		Article. KI-USA-150-220	
    x4 x4 x2		 Bit PH2 Torx bits T10 T15 T20 T25  ~330  x10  x20  x60  x40  x190  x50	

Exterior

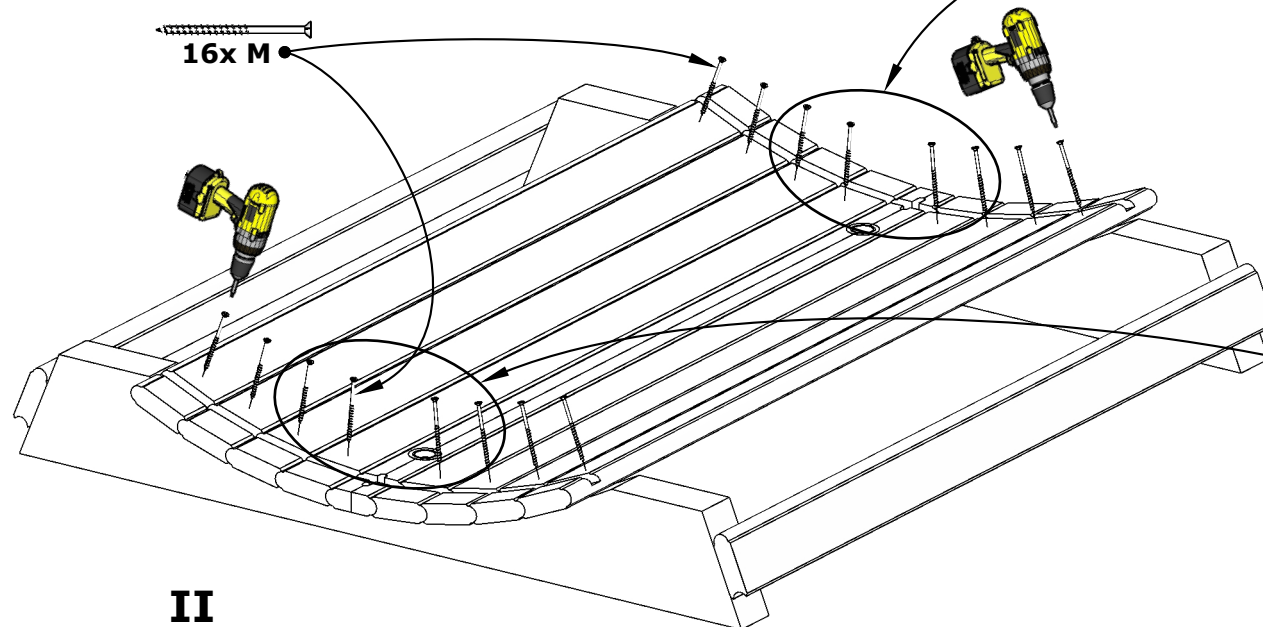




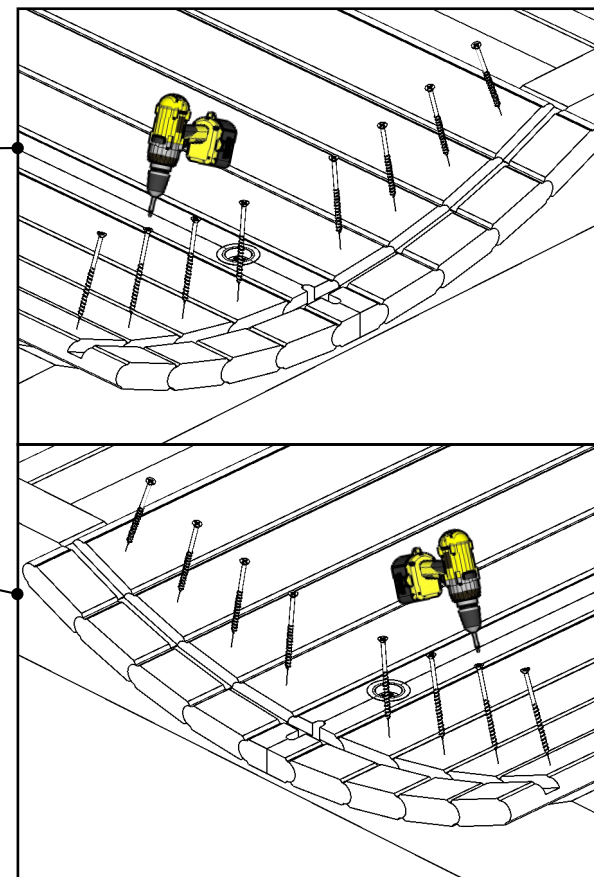
Use rubber mallet!



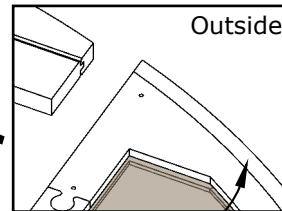
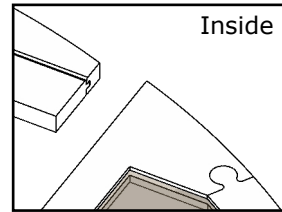
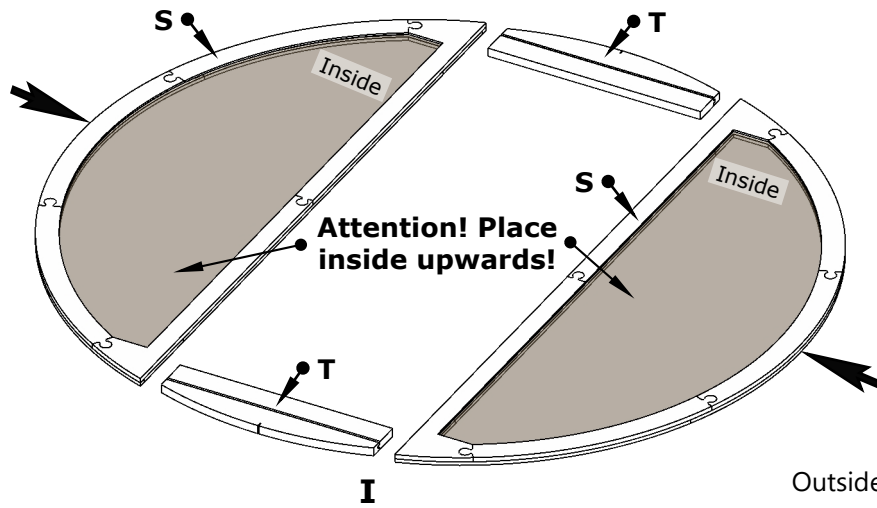
I



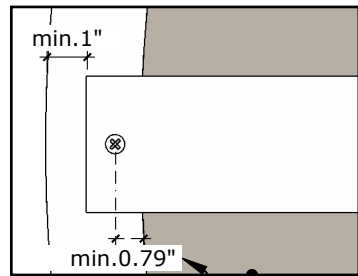
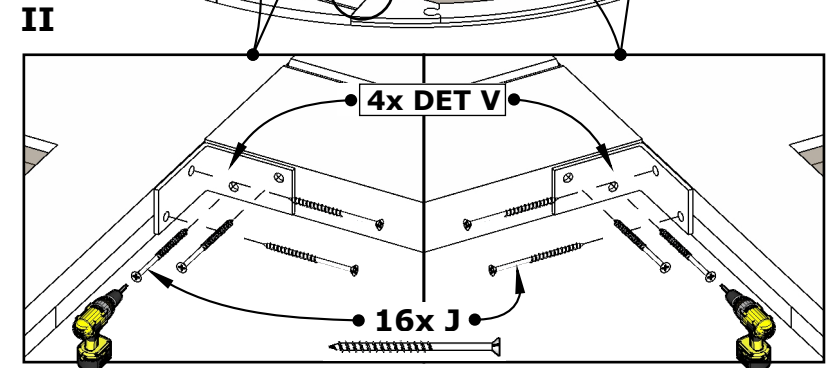
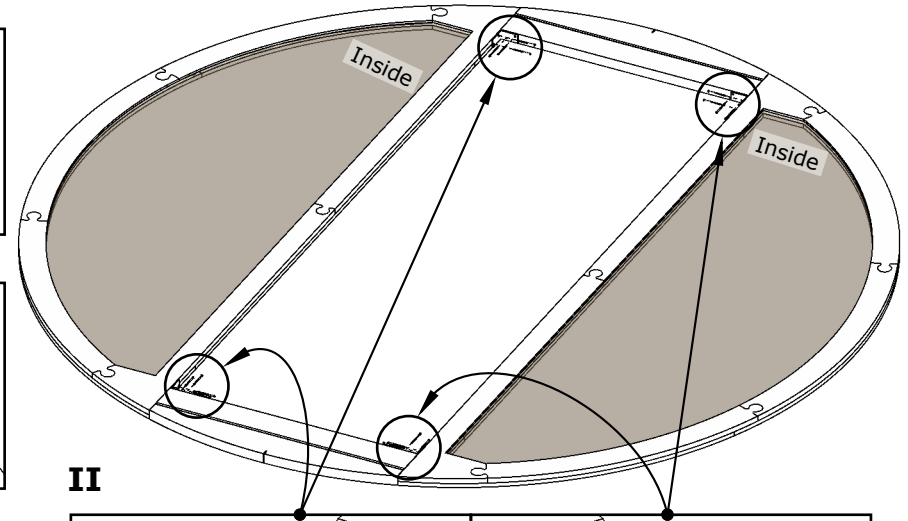
II



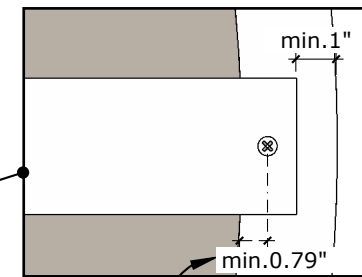
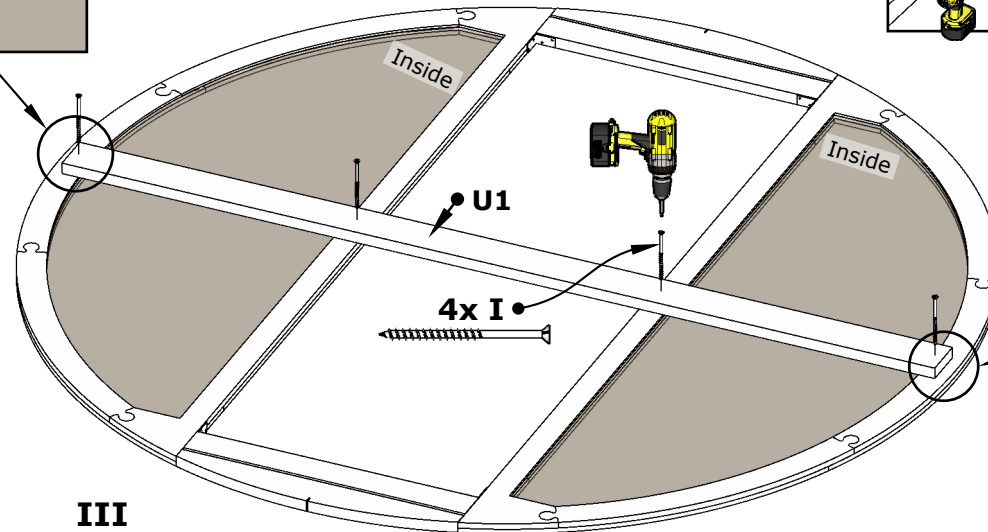
Front glass-wall assembly



Outside will have an extra notch around the edge.

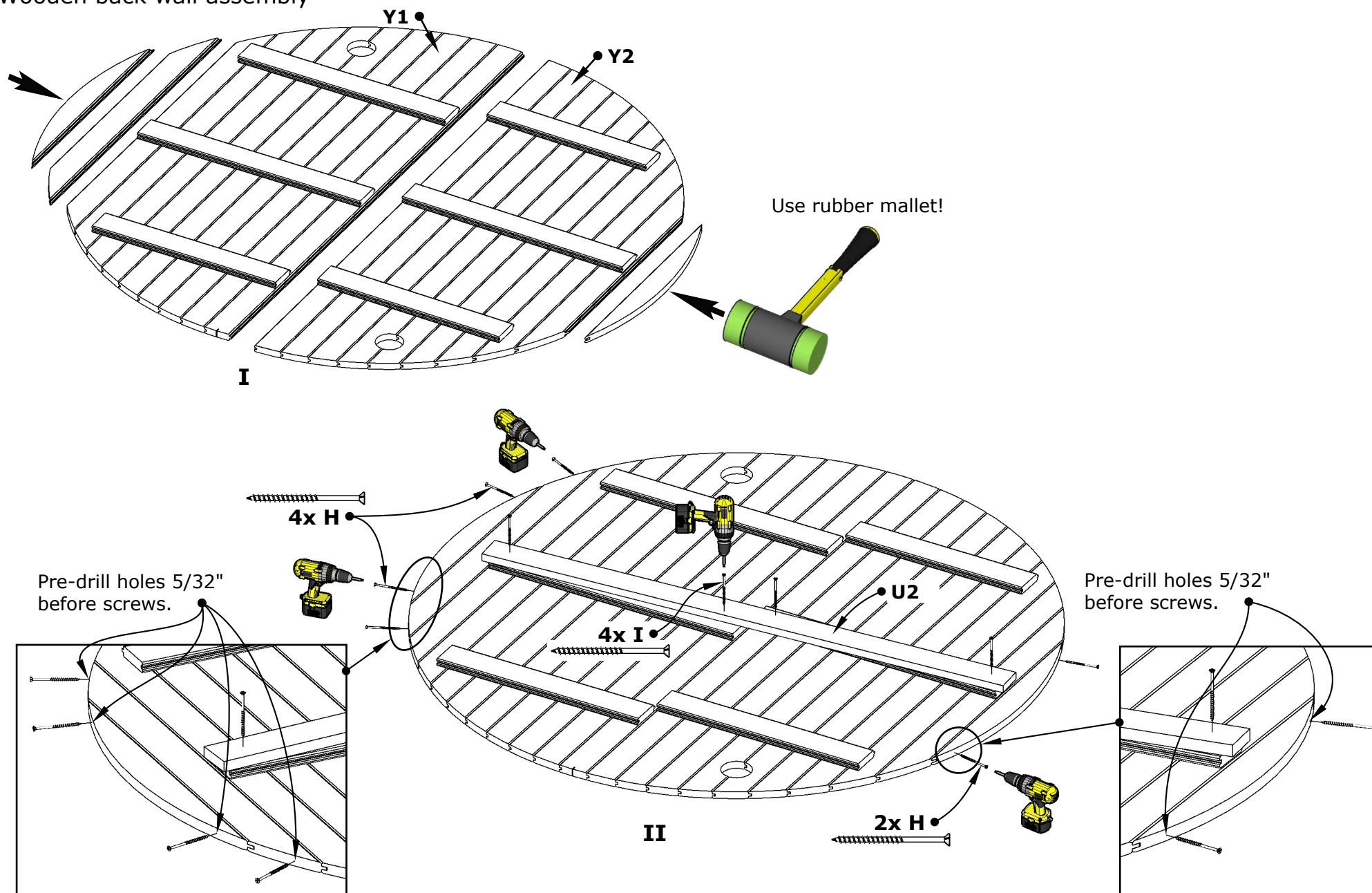


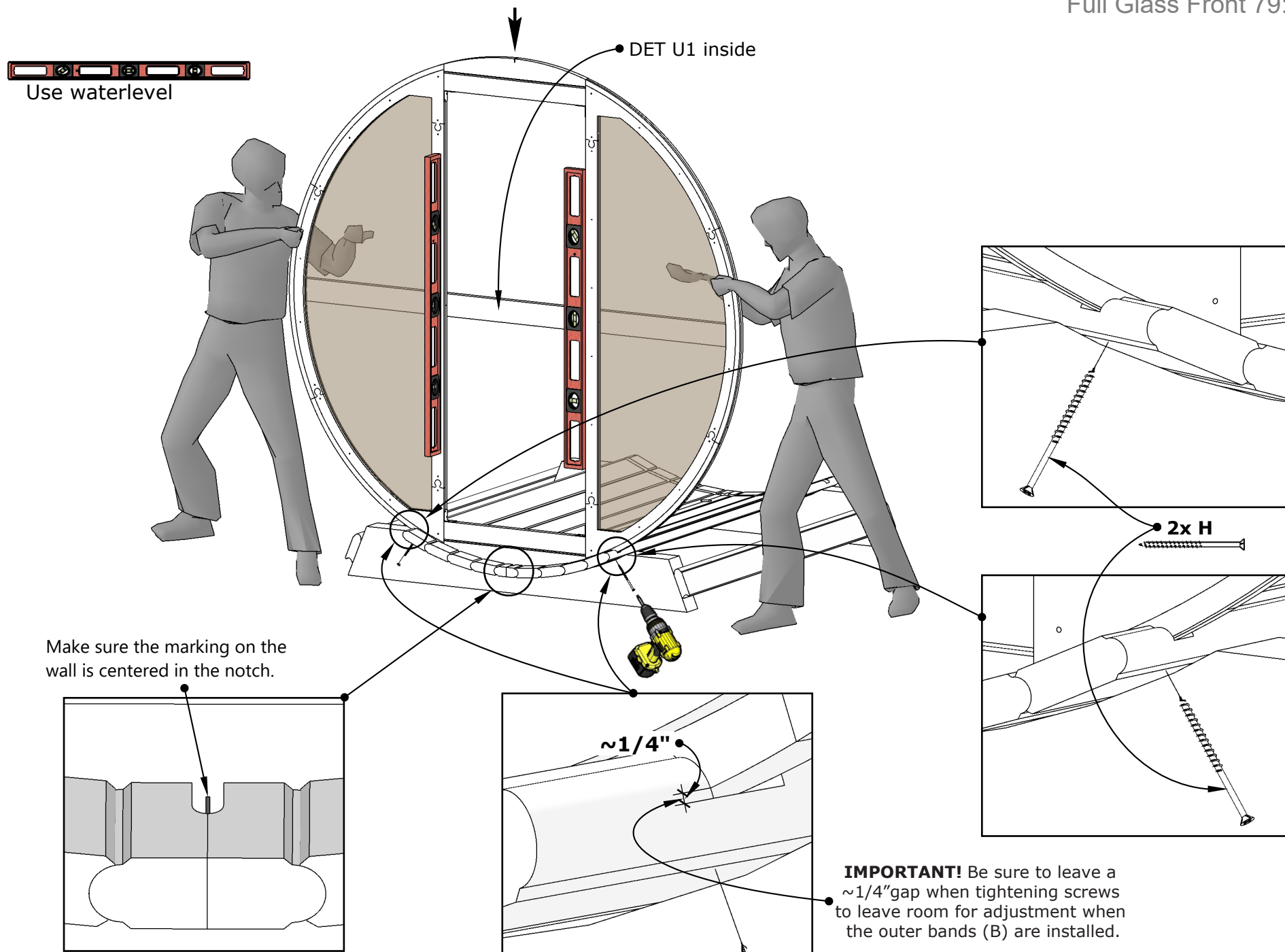
Attention! Be extra careful to not hit the glass!!!

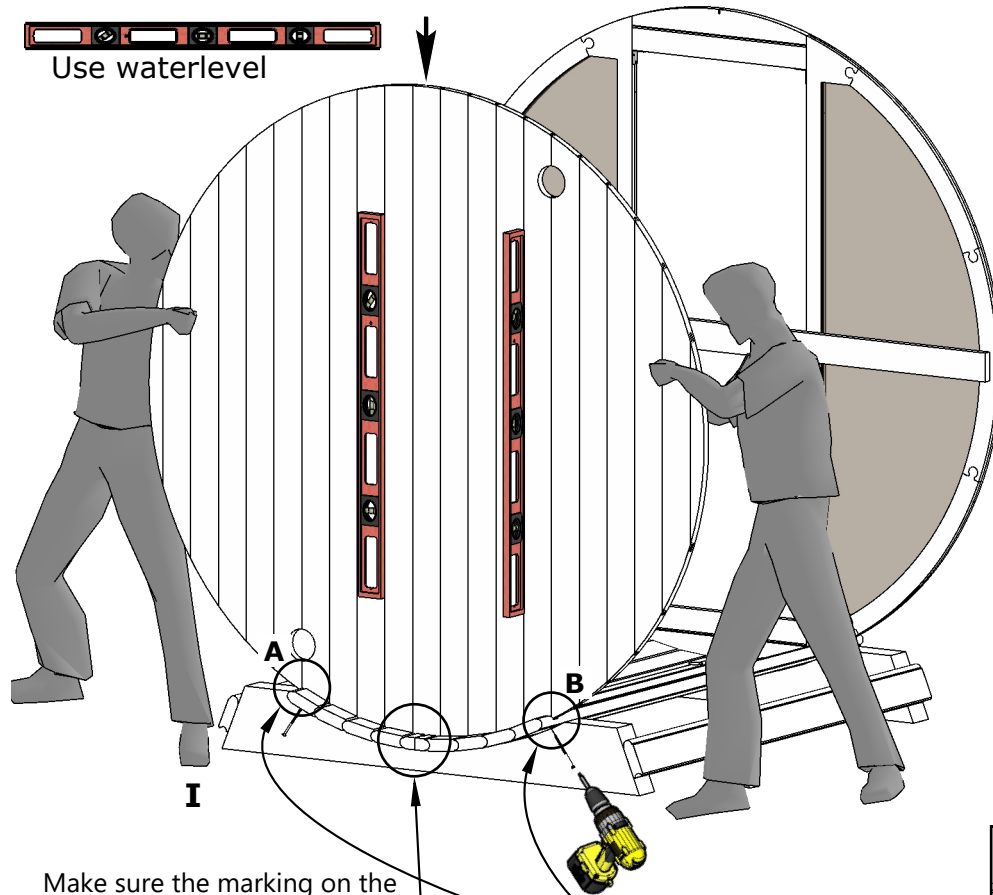


Attention! Be extra careful to not hit the glass!!!

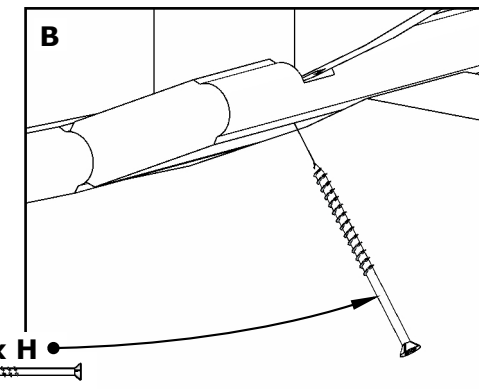
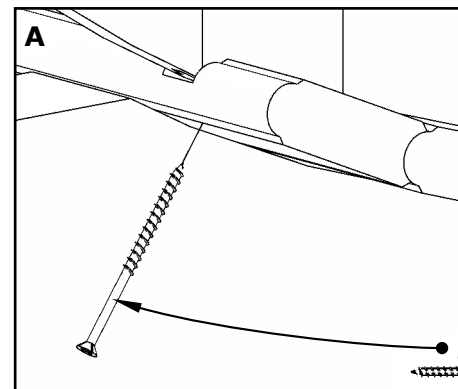
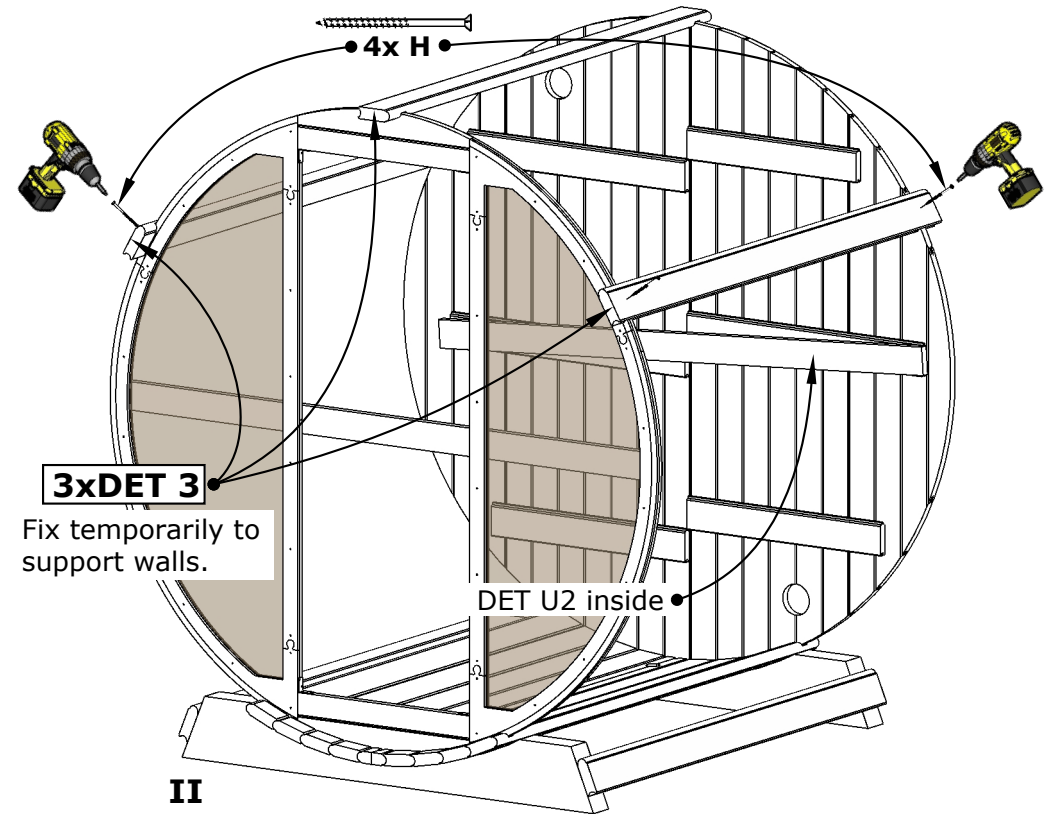
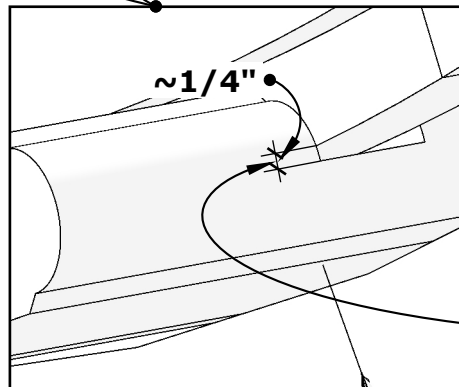
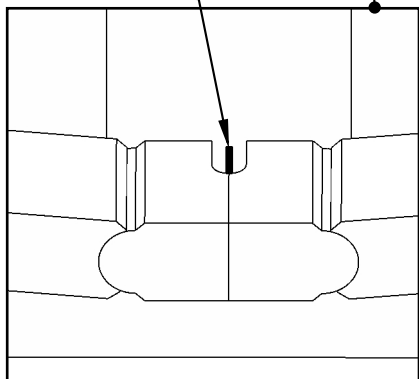
Wooden back wall assembly



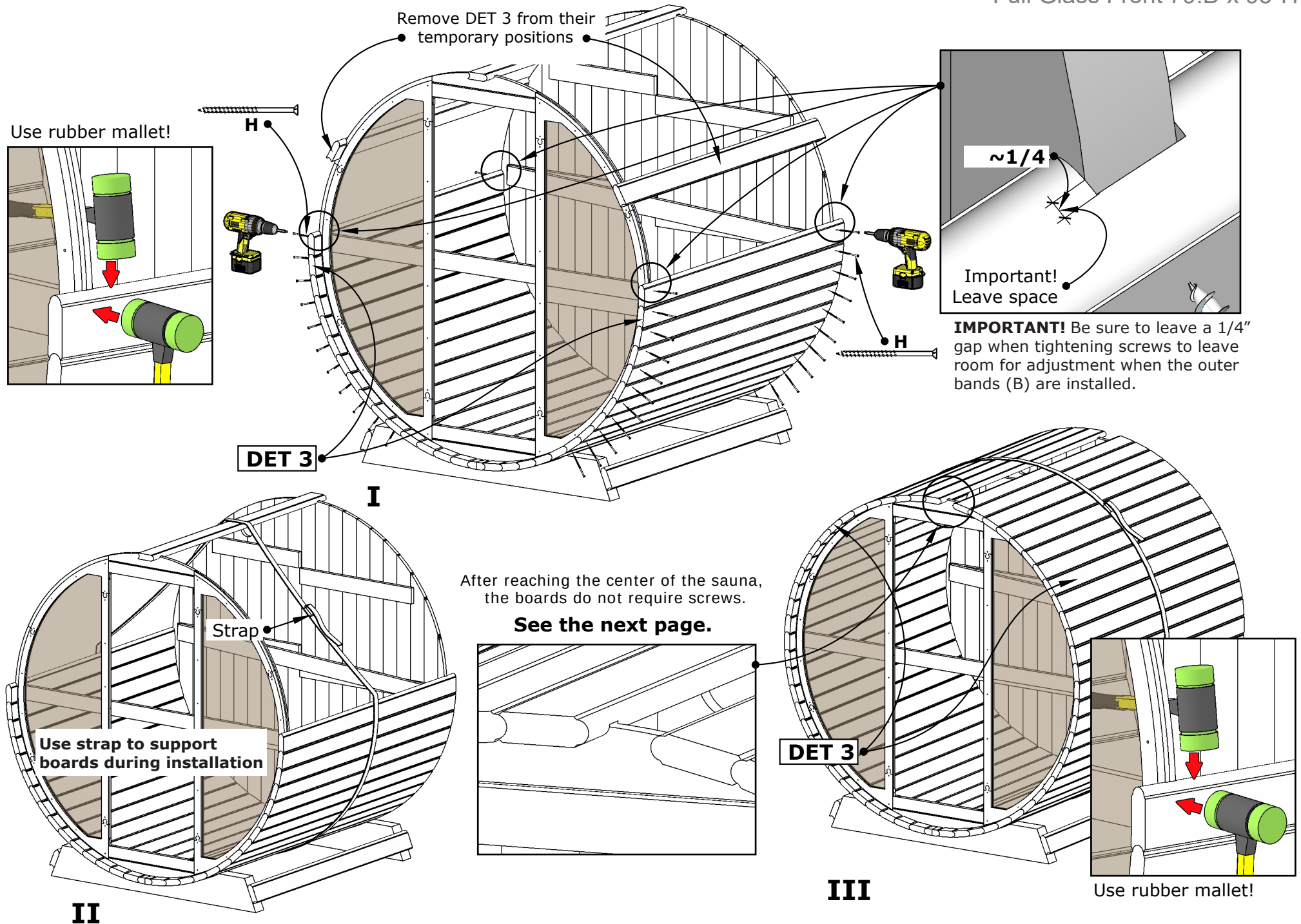


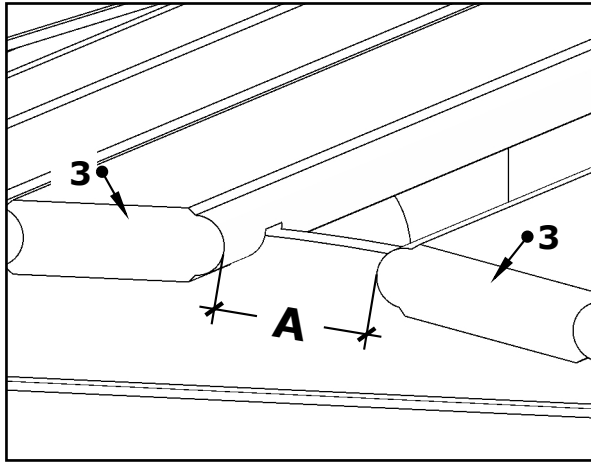


Make sure the marking on the wall is centered in the notch.

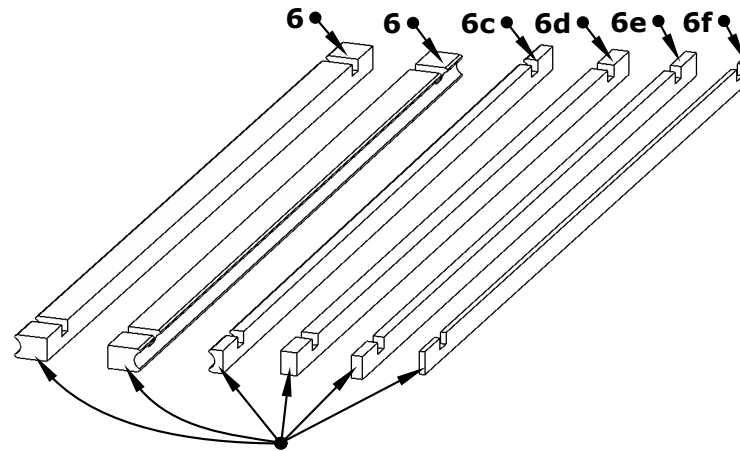


IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.



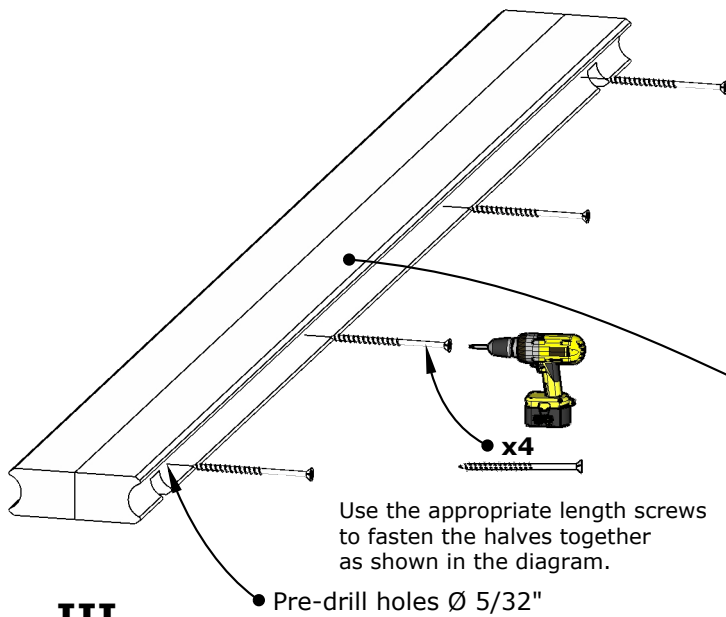
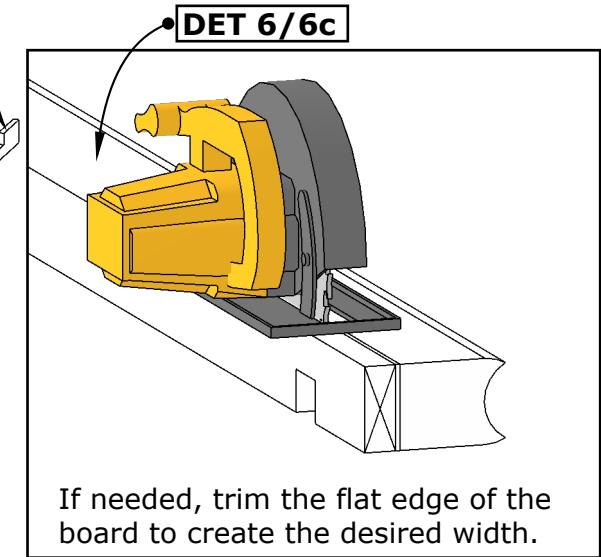


I

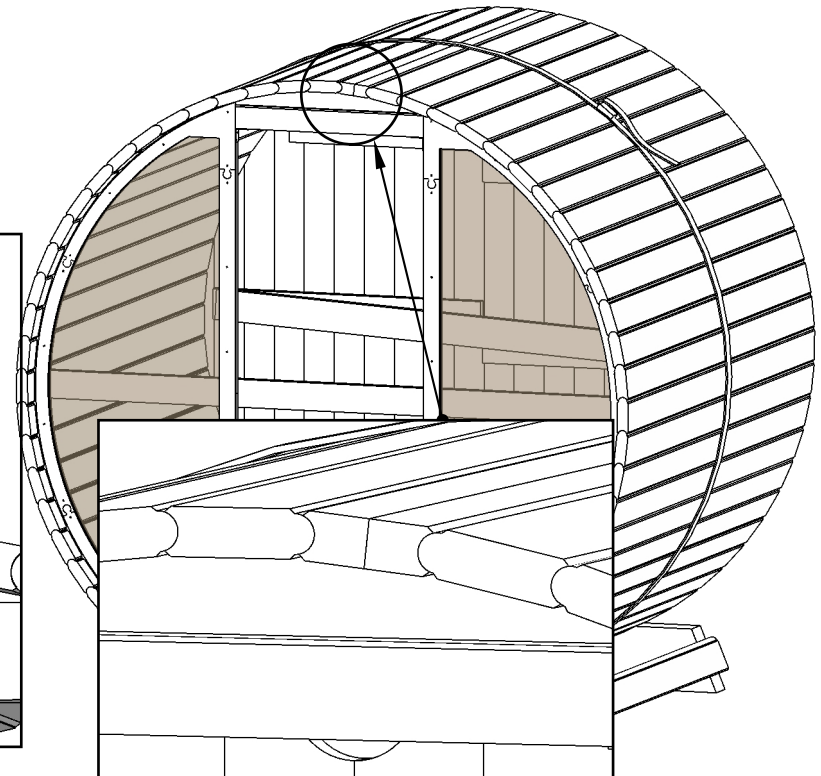
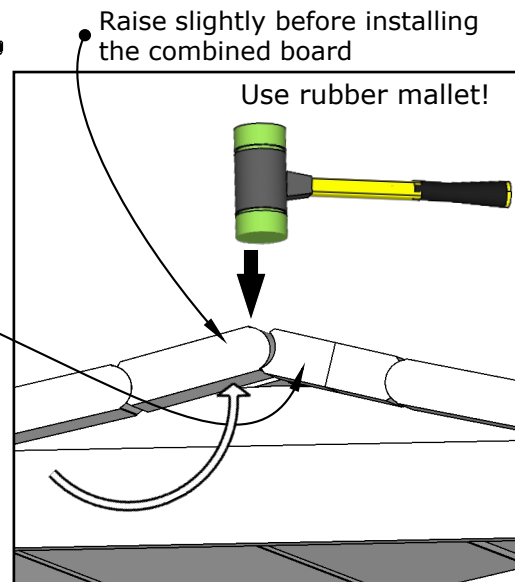


II

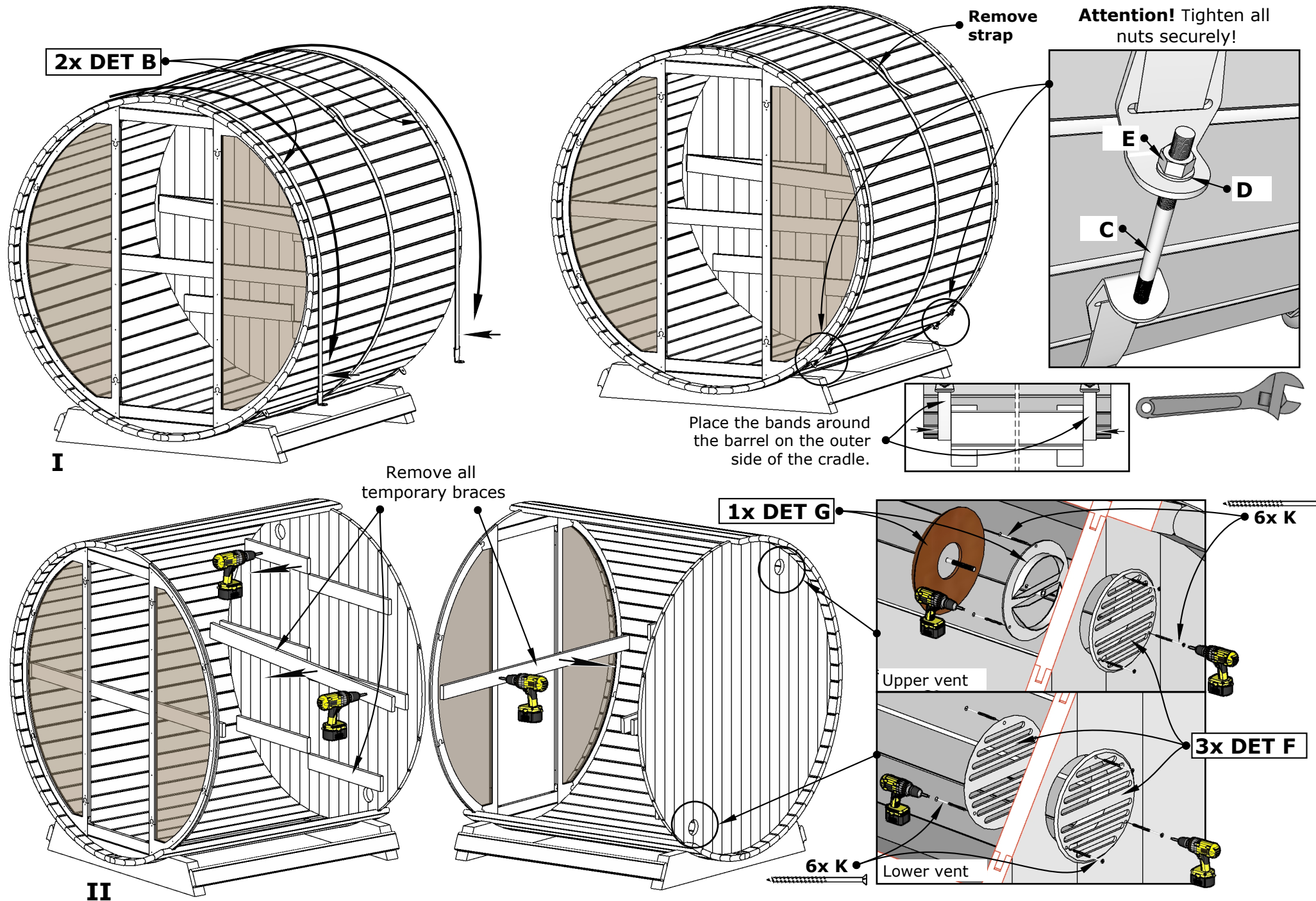
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



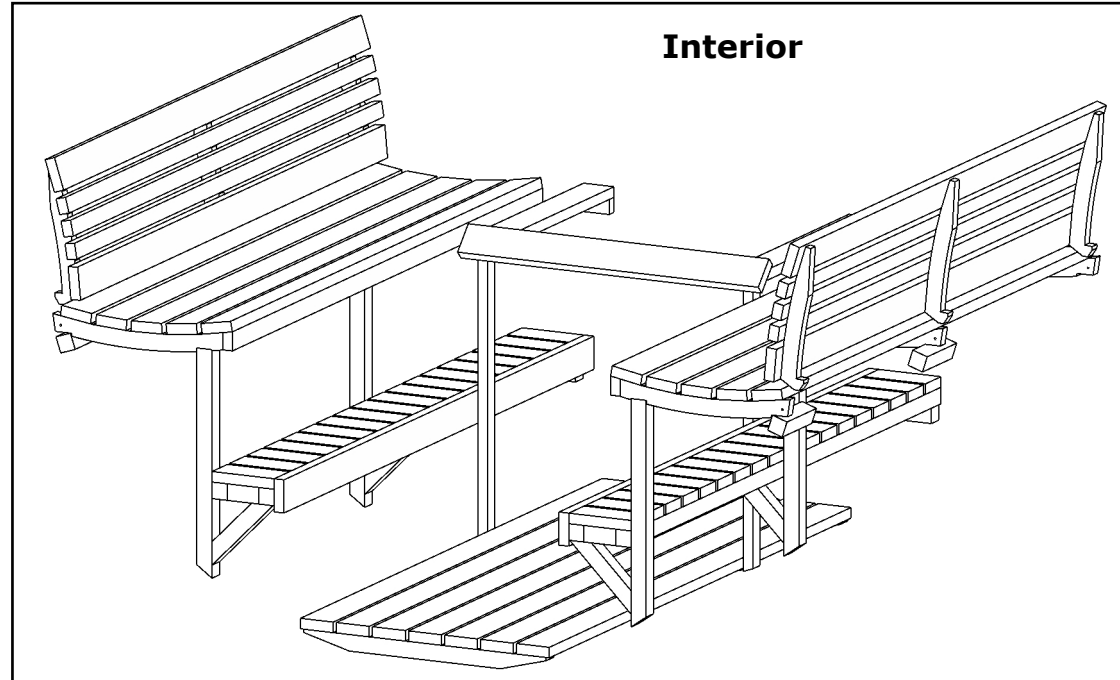
III



IV

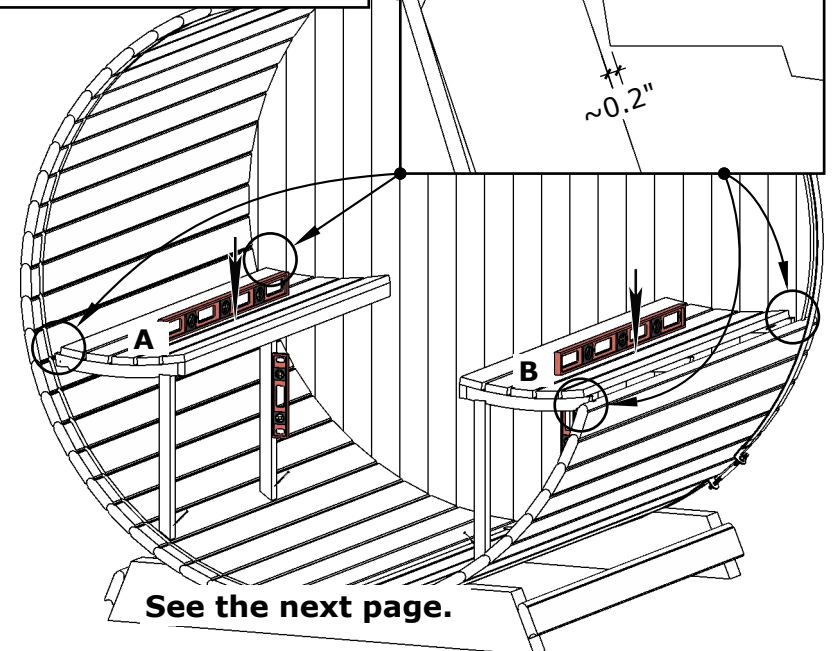
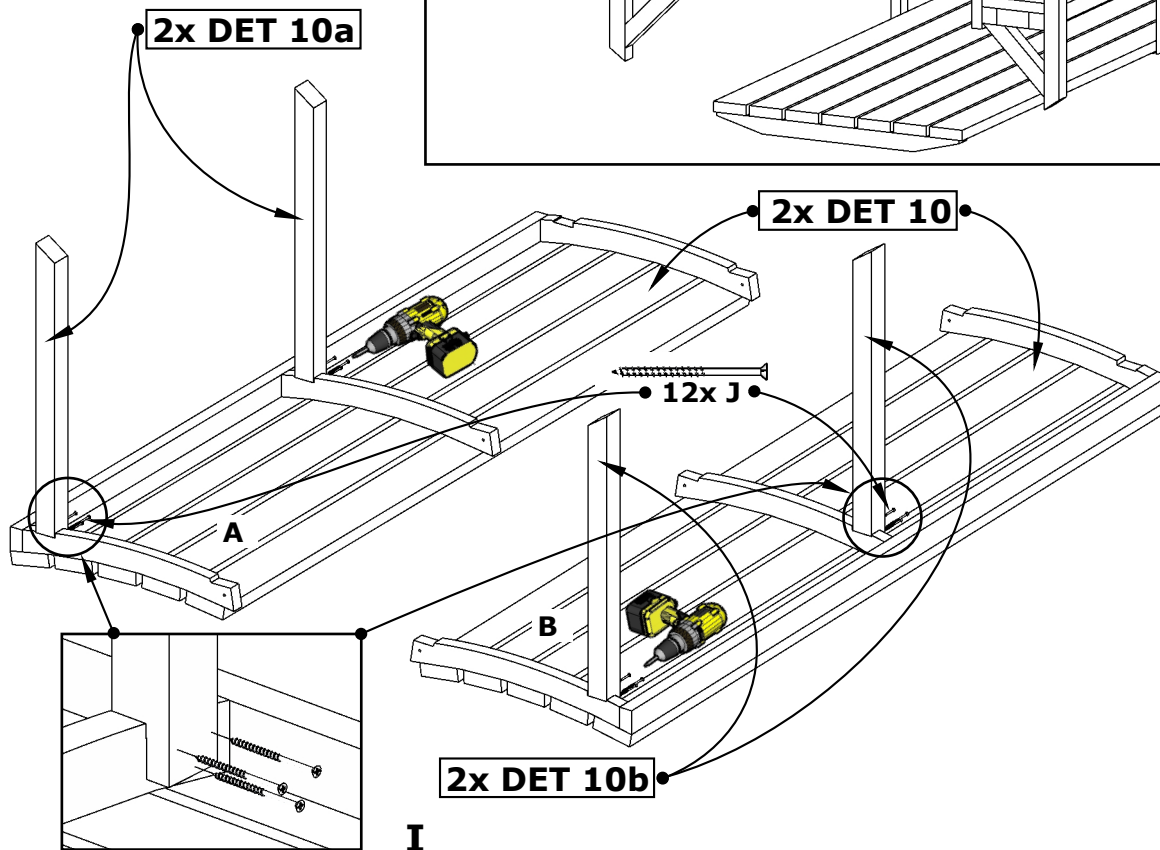
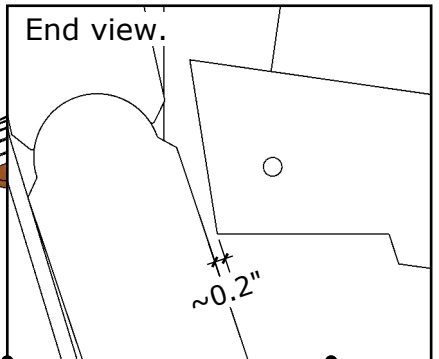


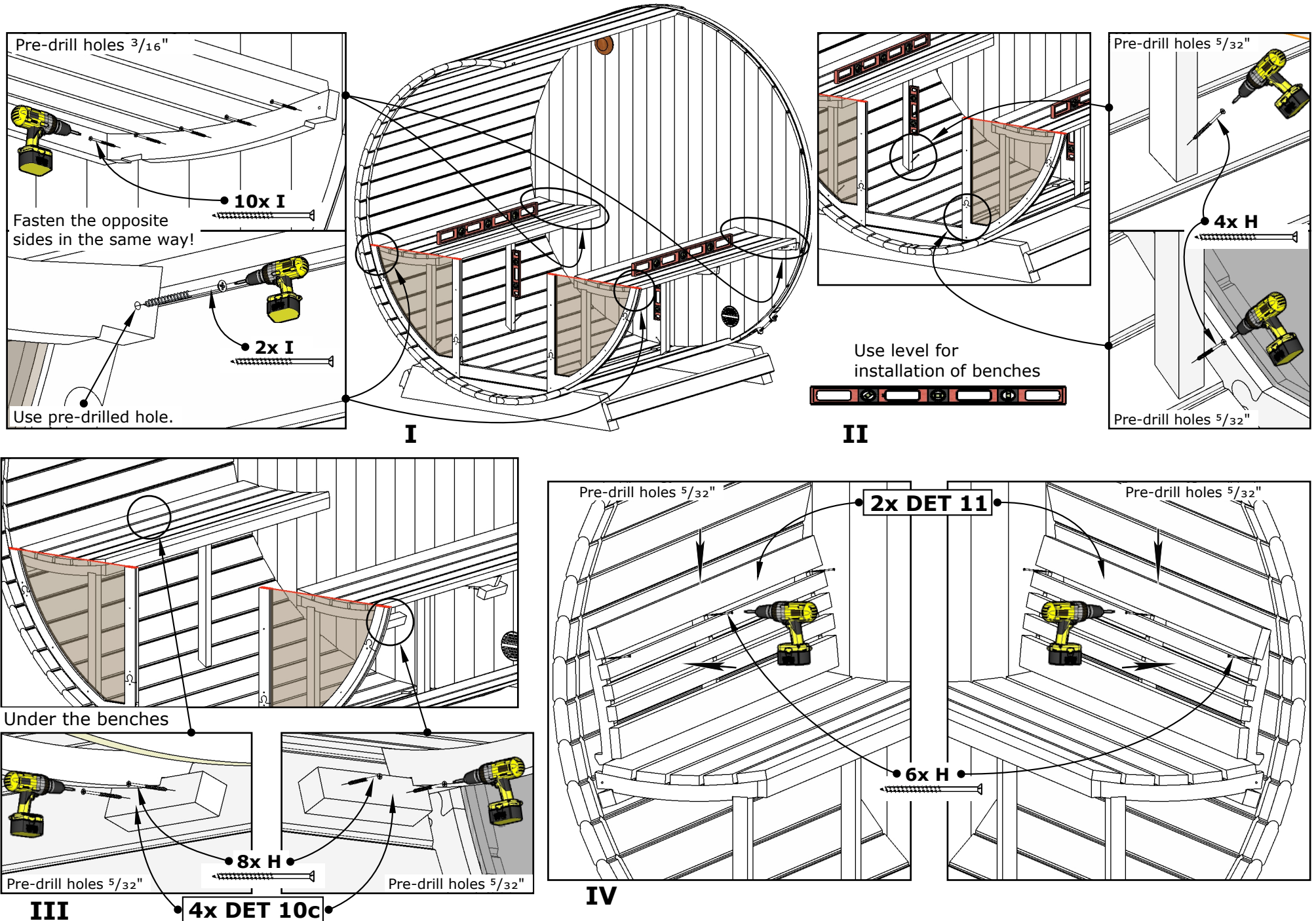
Interior

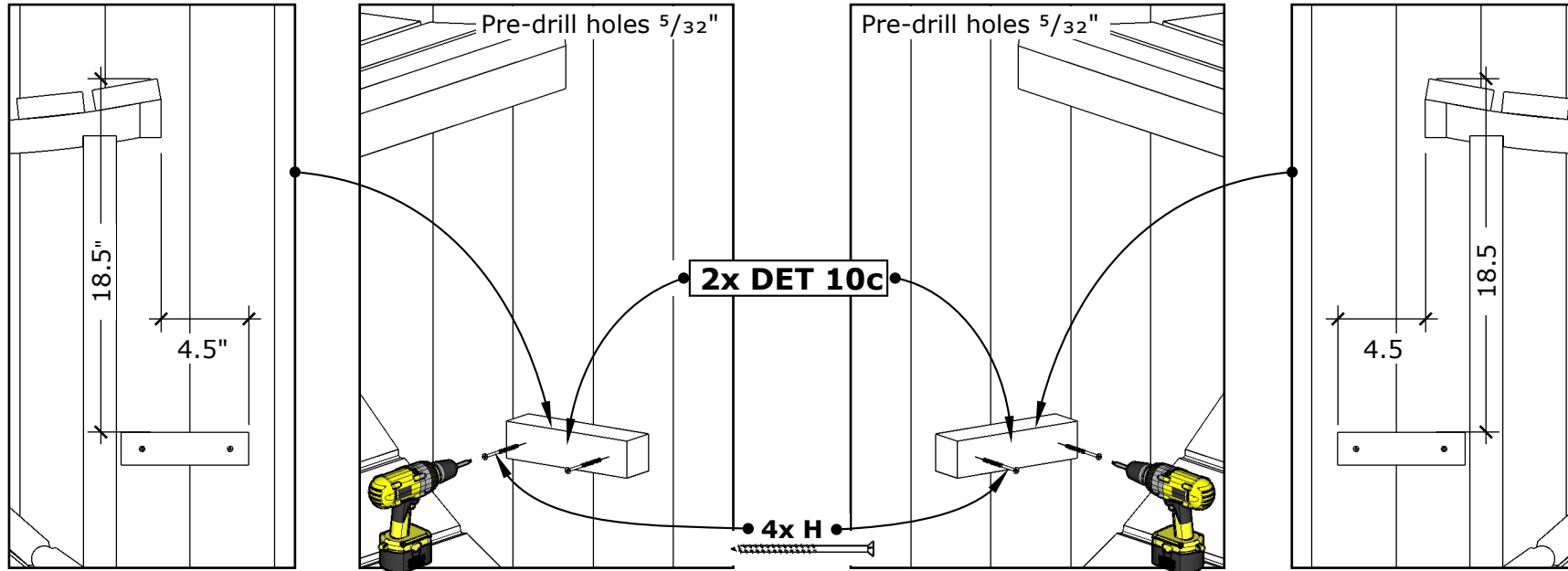


Attention!
Leave ~0.2" gap from back of
benching coming into contact
with barrel staves!

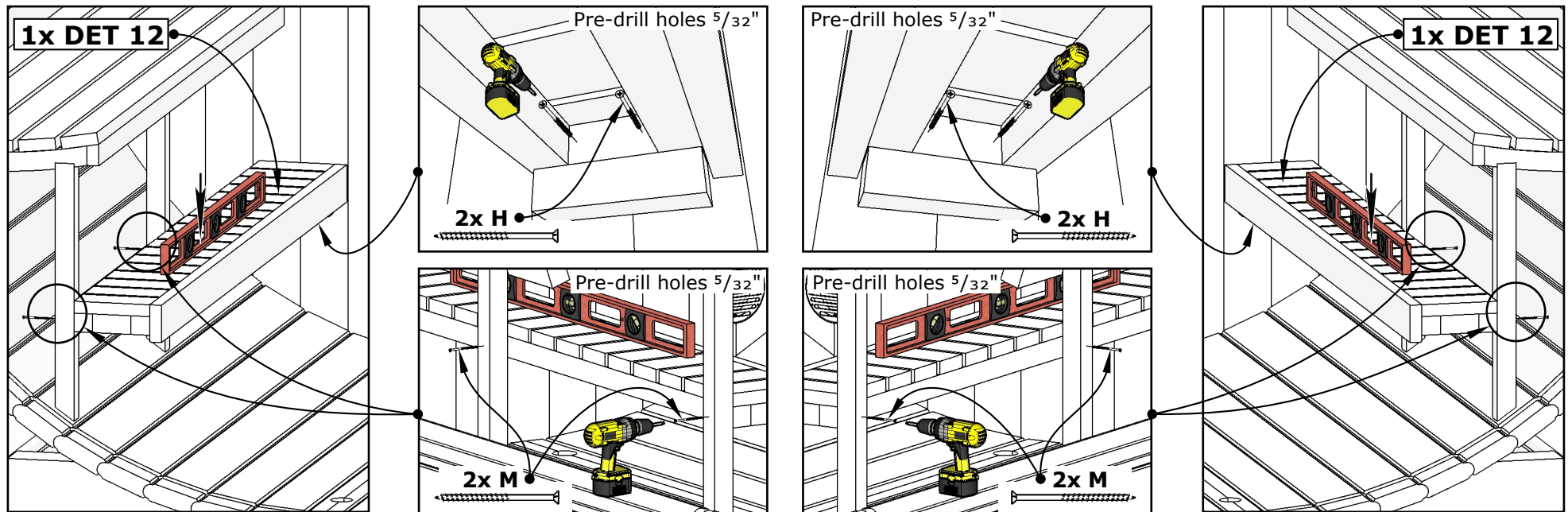
End view.





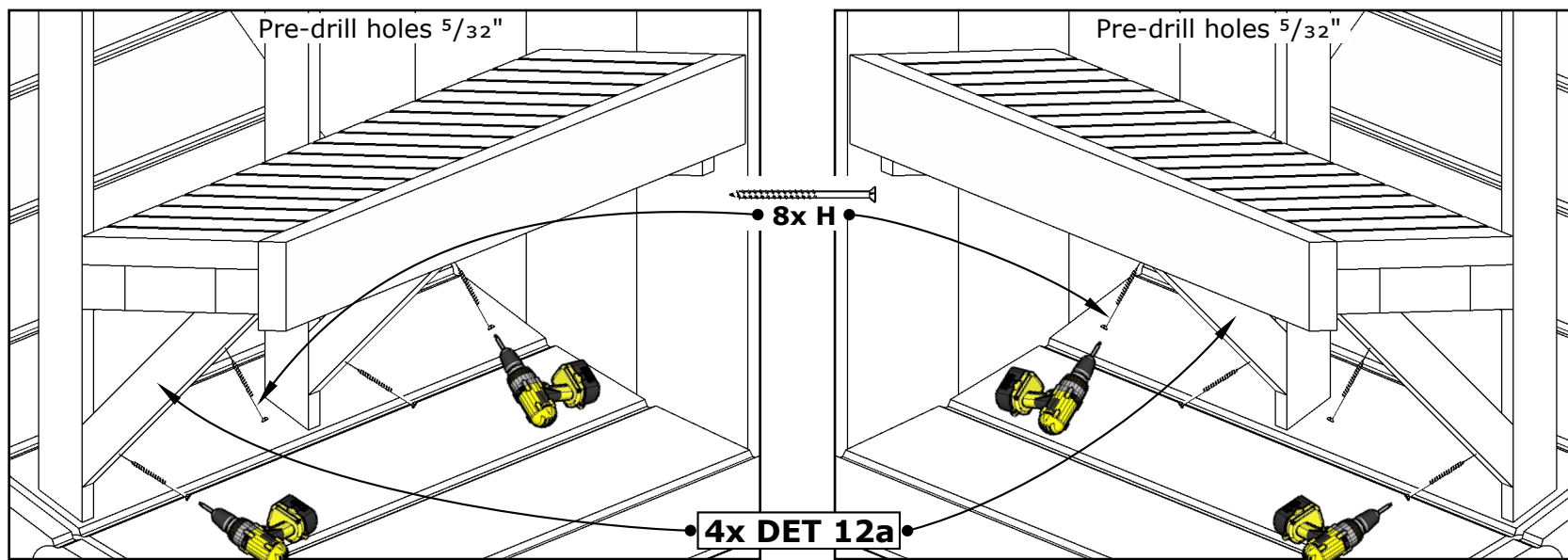


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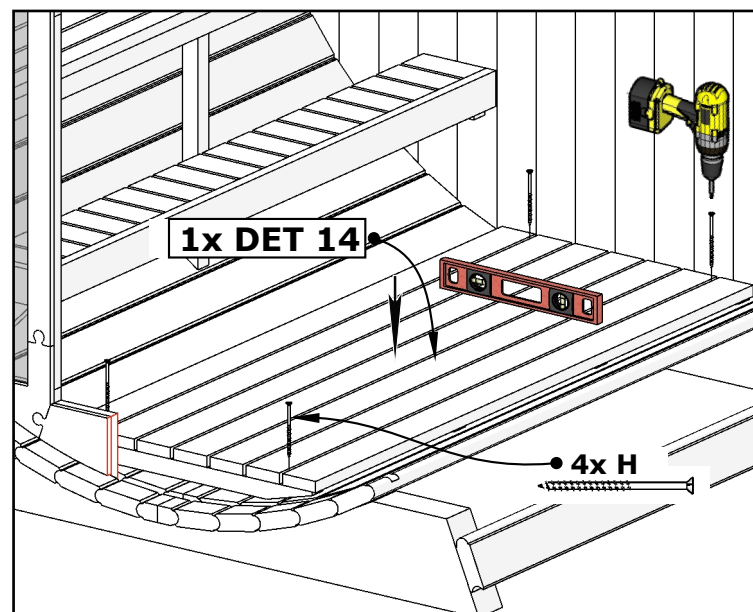


II

III

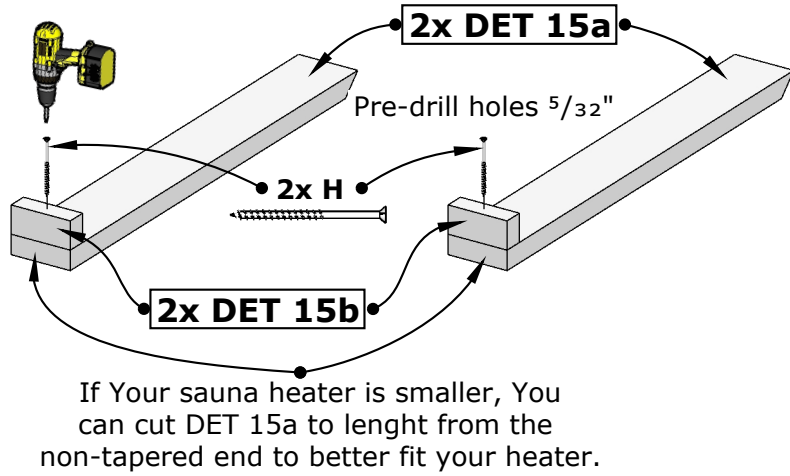


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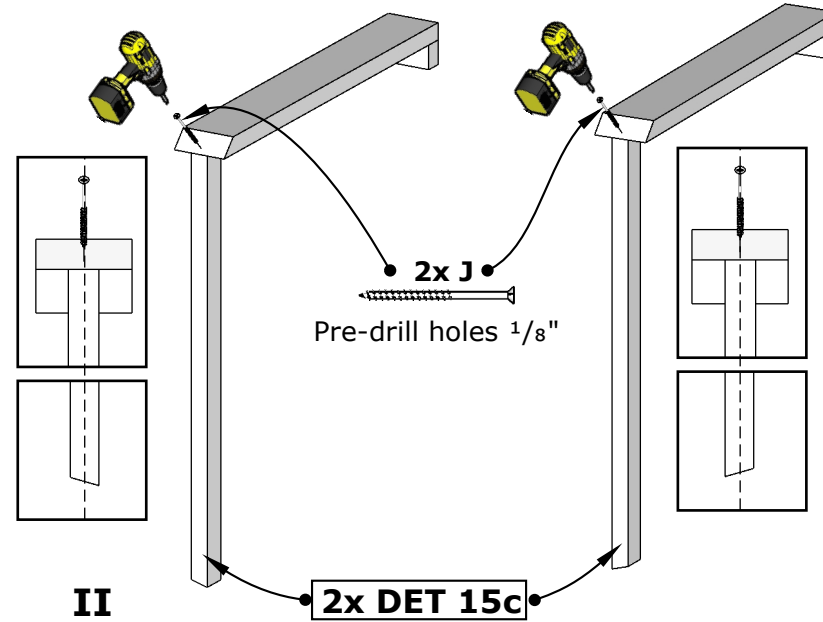


II

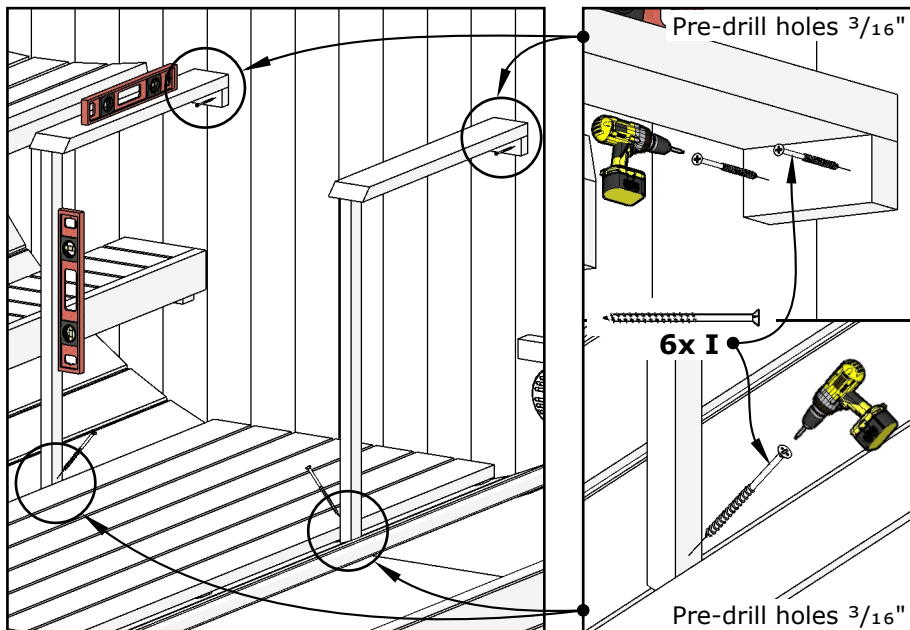
ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY
DISTANCES OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER DOES NOT FIT!



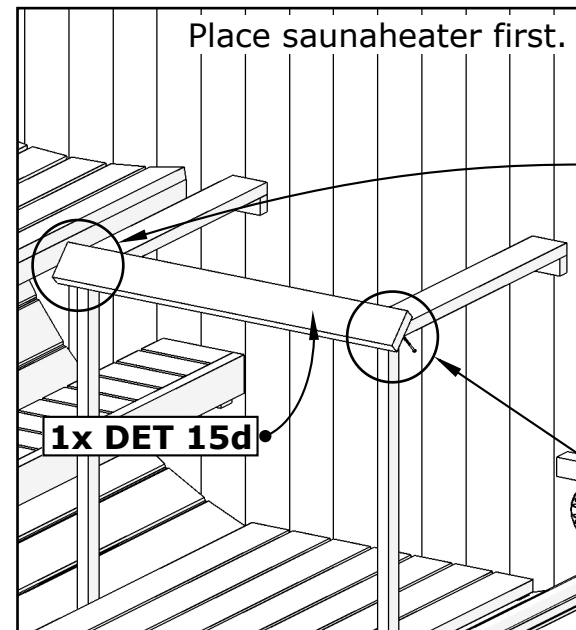
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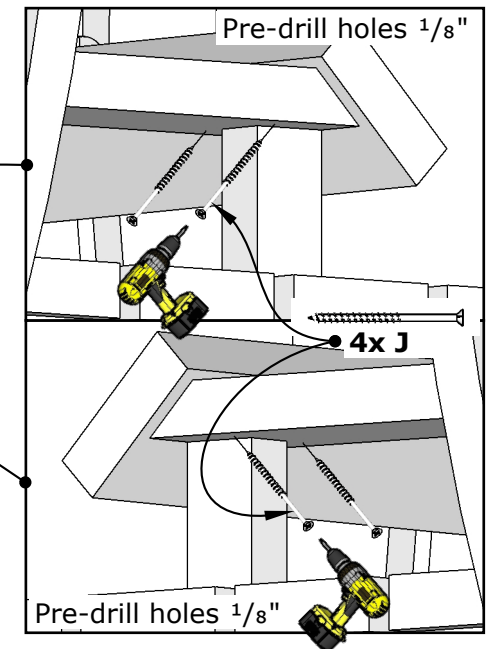
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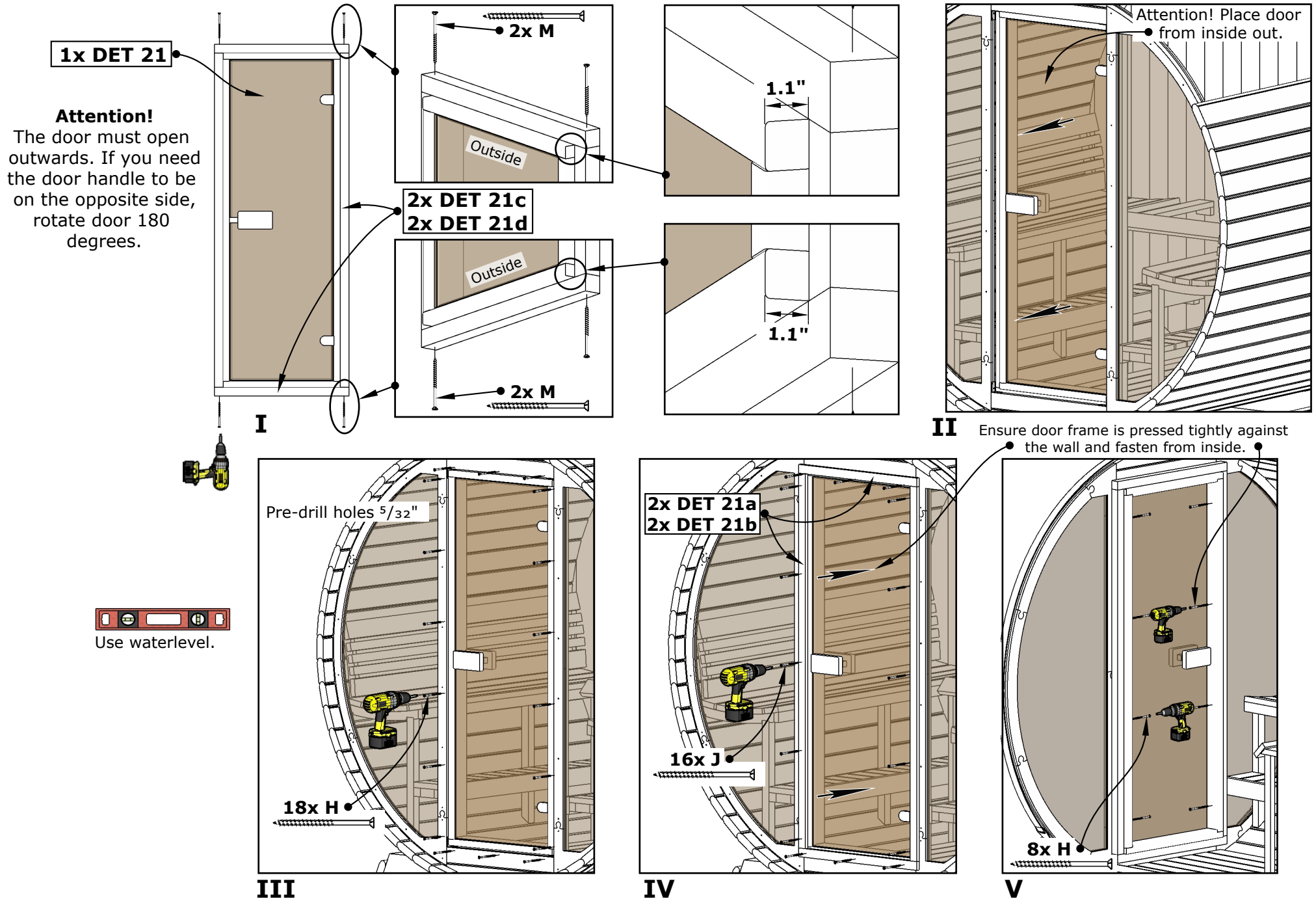


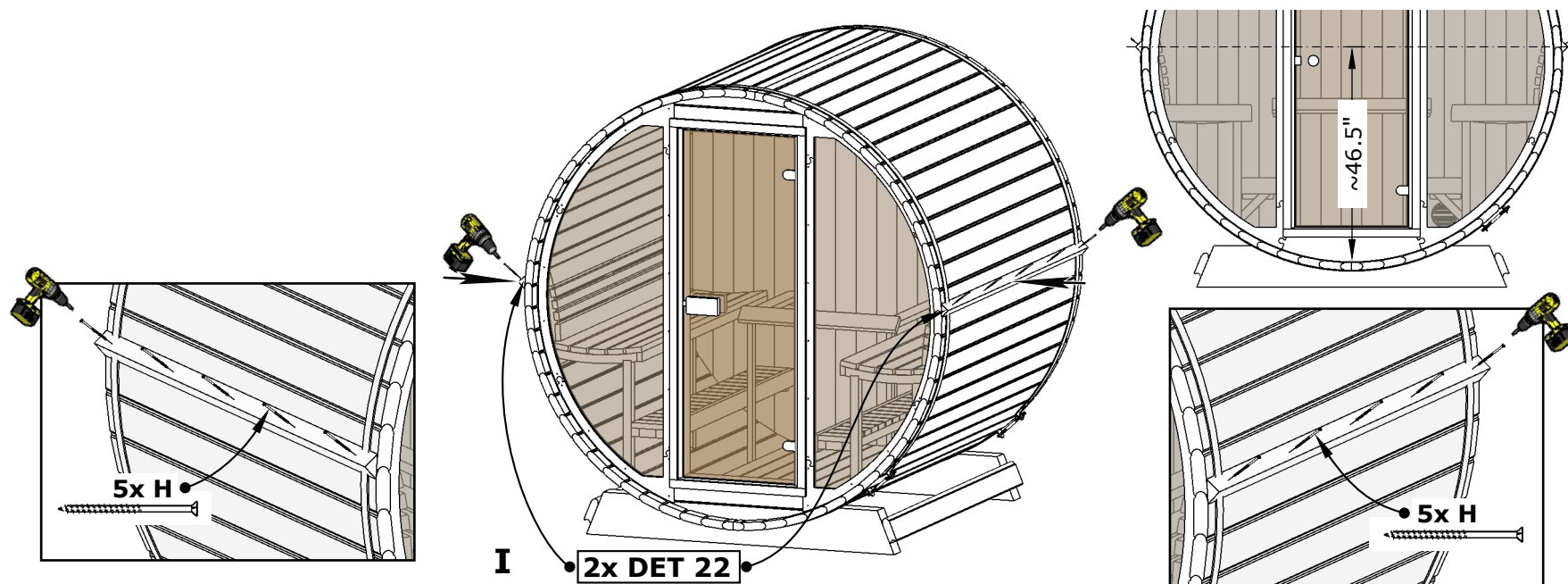
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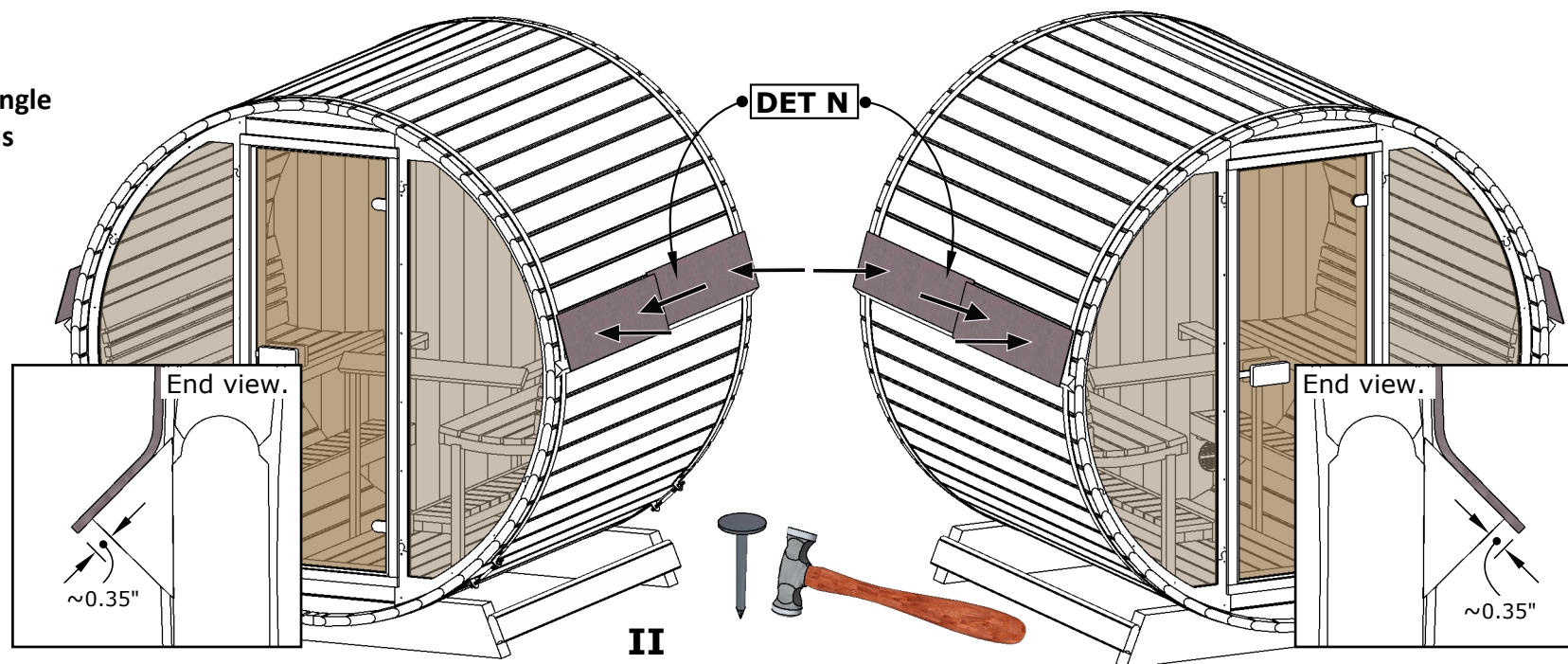
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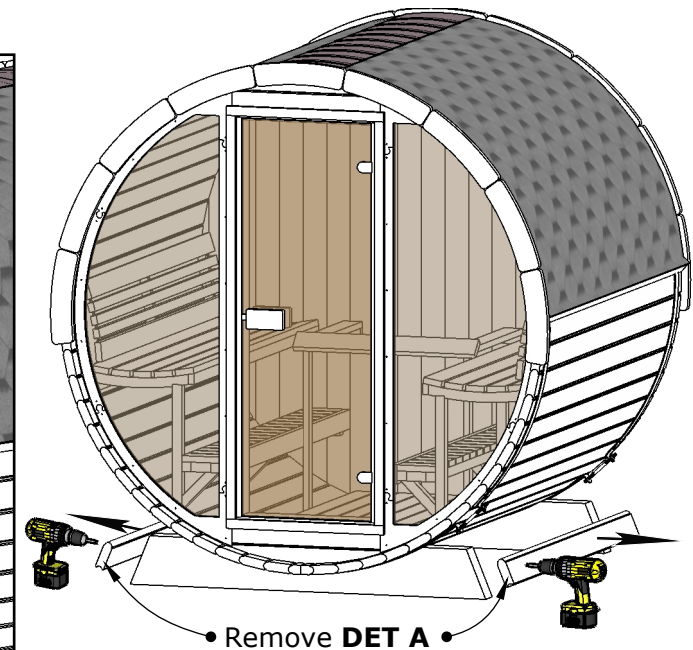
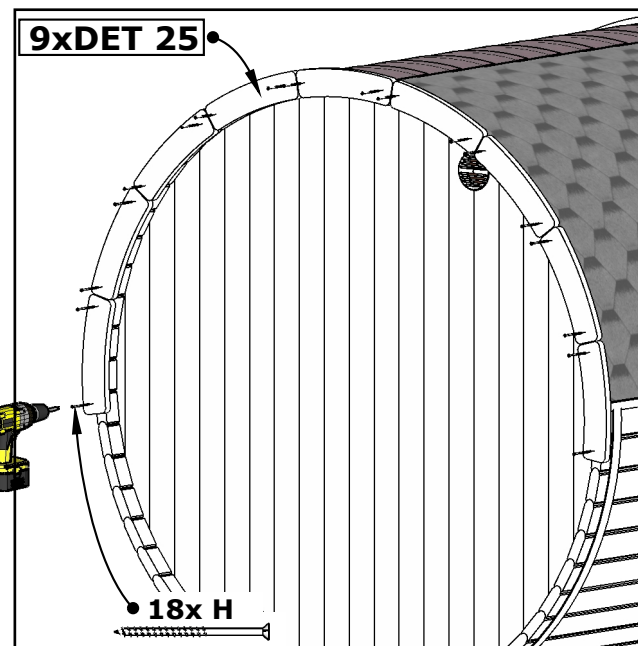
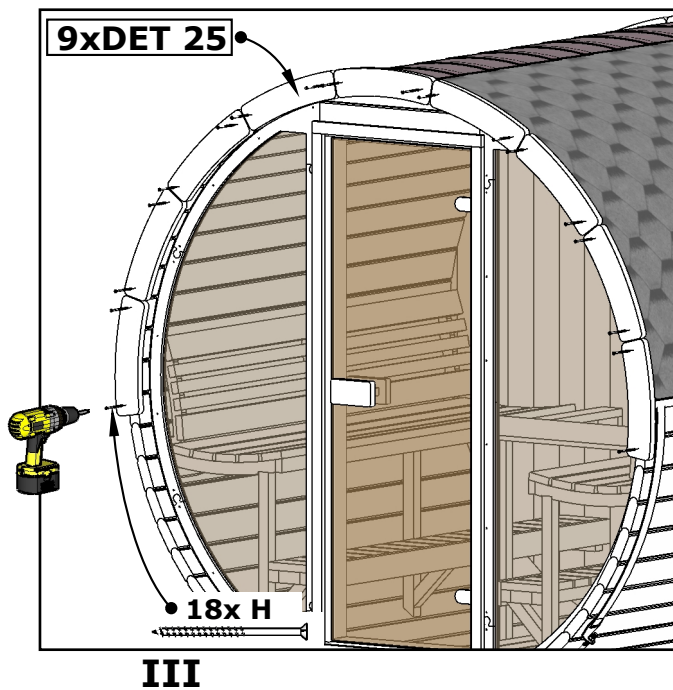
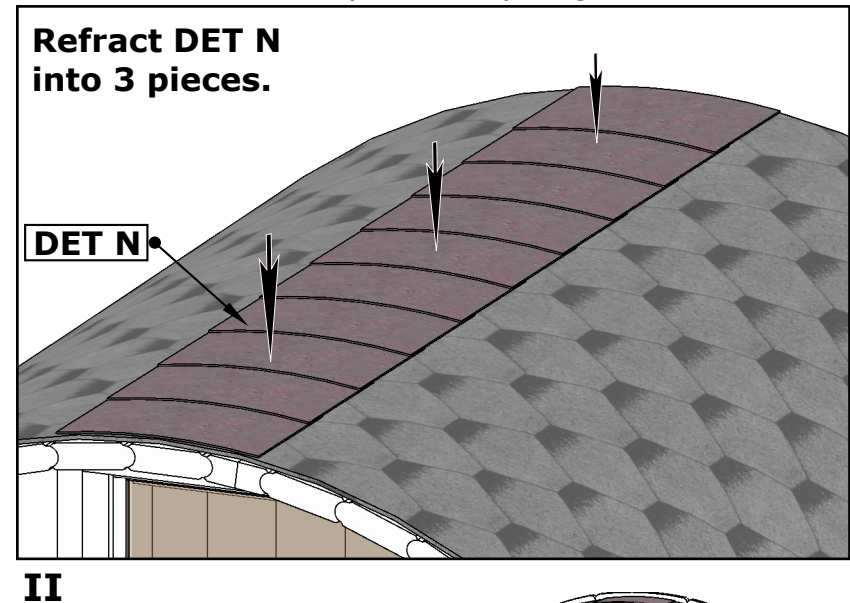
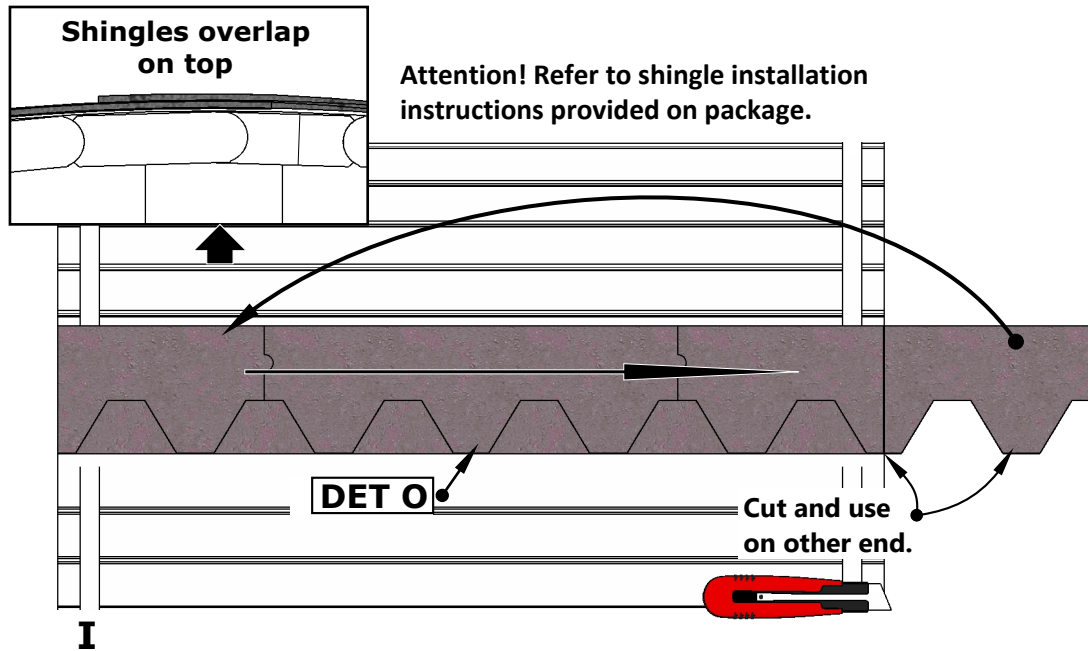






Attention! Refer to shingle installation instructions provided on package.







Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Wood Characteristics in Saunas

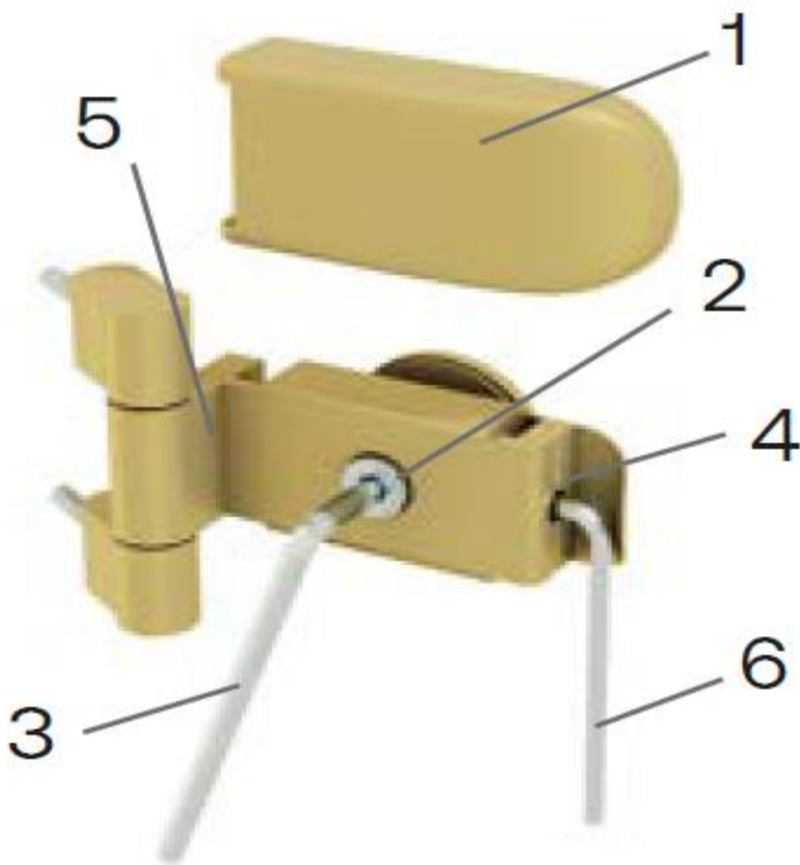
- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.



Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Technical Support
(224) 253-5909