

WEEK 1

1. PROJECT PLANNING PHASE

- Start here to choose a barrel sauna.
- After the barrel, lighting, and heater are chosen, write a scope of work and get quotes from electricians if required.
- Confirm setbacks, regulations (wood-burning ordinances?), and permit requirements.

WEEK 2

2. ORDER SAUNA

- Confirm current physical location and form of sauna
- Confirm lift gate service and delivery details
- Verify timeline and place order

WEEK 3



PREPARE LOCATION

- Sauna base should be level with a **slight** slope to the back. Make sure there is no standing water after a rainfall, add french drain or consult a landscaper if there is.
- Your sauna will stay dry and last longest in a location with good air movement and direct sunlight.
- Dig electrical ditch if applicable. Confirm with your electrician, typically 18[°] deep to the back of the barrel sauna.
- Solid, prepared base is recommended. We recommend a concrete pad, wood deck, patio pavers, or crushed rock:



Concrete Pad





Crushed Stone



Patio Stone/Paver Blocks

WEEK 4

4. RECIEVE SHIPMENT

- Be there to receive shipment.
- If the crate is damaged, note it on all paperwork before signing.
- If damage is found afterword, notify seller within 48 hrs
- Take photos and hold damaged items until next steps are provided.

WEEK 5

- 5. BUILD SAUNA
 - Build sauna according to manufacturers instruction

WEEK 5



HIRE ELECTRICIAN

- Provide electrician with specs for heater, lighting, etc.
- Make sure outdoor electronics are protected. If no overhang, consider installing controller in garage or home. Arrange to have our techs on standby to assist your
- electrician if needed. Mon-Fri 8am-5pm CST.
- Save photos of all electrical connections. This is the first thing techs will ask for if there's a problem.
- Have your electrician sign the heater warranty.

WEEK 5

7. TEST AND ENJOY

- Test voltage and heating elements.
- Fill the heater with adequate stones following manufacturer's guidance.
- Fill out warranty card and send in if required.
- Enjoy

YEAR 1

8. CLEANING AND MAINTENANCE

- Treat the benches and backrests with paraffin oil or wax made for saunas (optional)
- Treat the exterior with stain or paint (optional)
- Tighten Straps after two weeks or if gaps appear.
- Clean with sauna-approved cleaning products
- Check stones every 100 uses for crumbling. Restack and replace crumbling stones at least once/year.
- Maintain and replace roof if needed. Asphalt and metal are best long-term solutions.

ELECTRICAL SCOPE

IF HEATER HAS BUILT IN CONTROLS 1.

- Hardwire 240v directly to the heater. A disconnect can be added outside the barrel.
- Specs and details are included in the manual.
- Connect temperature sensor (cable supplied). Recommended placement is shown here. Do not drill holes for this cable, as placement may need to be adjusted.
- Test voltage at terminals.
- Run the heater until all heating elements glow.
- Take pictures of all electrical connections, and send them to the client
- Sign warranty card if provided.

1A. IF HEATER HAS EXTERNAL CONTOLS

- Hardwire 240v to electrical box, which can be mounted outside the back wall. Note: this box may require a weatherproof equipment box.
- Connect power from power box to heater (cable supplied by electrician).
- Connect temperature sensor (cable supplied). We recommend not drilling through walls for this at first - as location may need to be adjusted.
- Connect Door sensor (cable supplied)
- Connect controller (cable supplied). If controller is exposed to the elements, a weather box may be necessary. Can also be run to garage or home.

Cables can be routed under benches or in conduits on the outside of the barrel.

Power box and controller can, in some cases, be installed under the bench. Refer to manual for maximum temperature guidance.

Likewise, the controller can sometimes be placed low on the wall inside the sauna as far from heater as possible. Sometimes, it can be run to a garage or other convenient location.

2. LIGHTING SCOPE OF WORK

- External controllers can typically control 110v Lighting
- Install sauna lights to manual specs
- We recommend bringing an additional 110v circuit to the barrel sauna for future needs and additional lighting.

FOR MORE INFORMATION

saunamarketplace.com