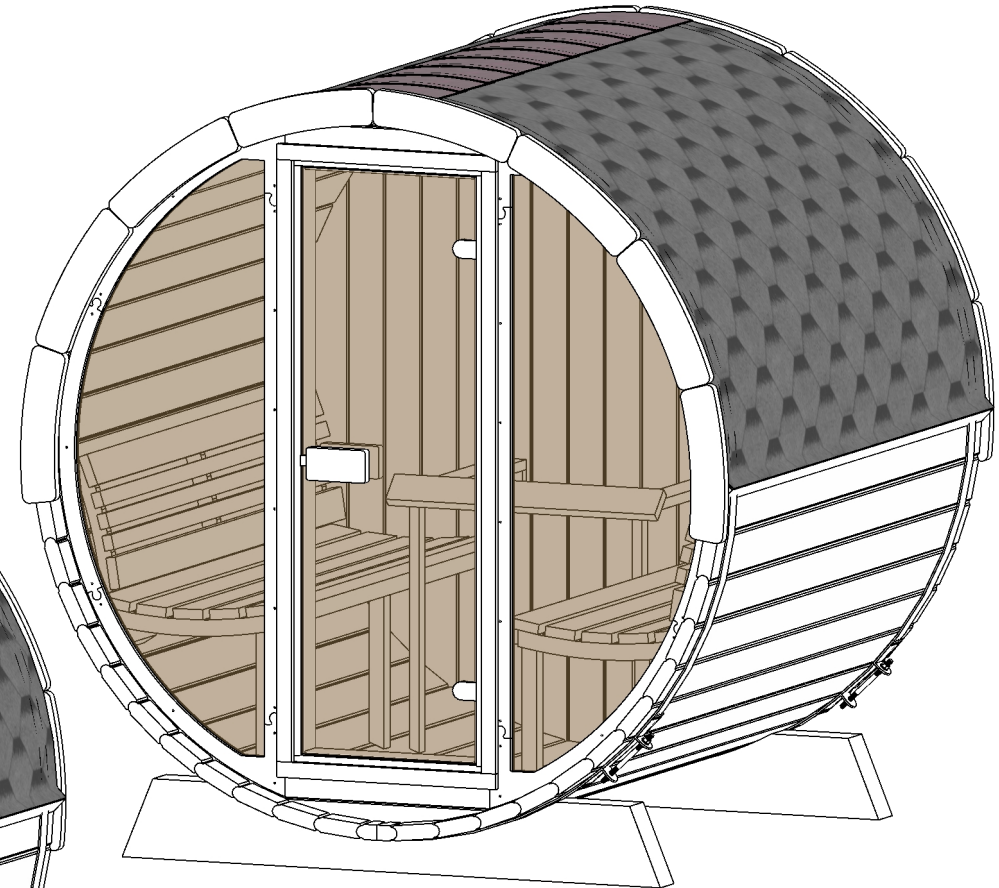
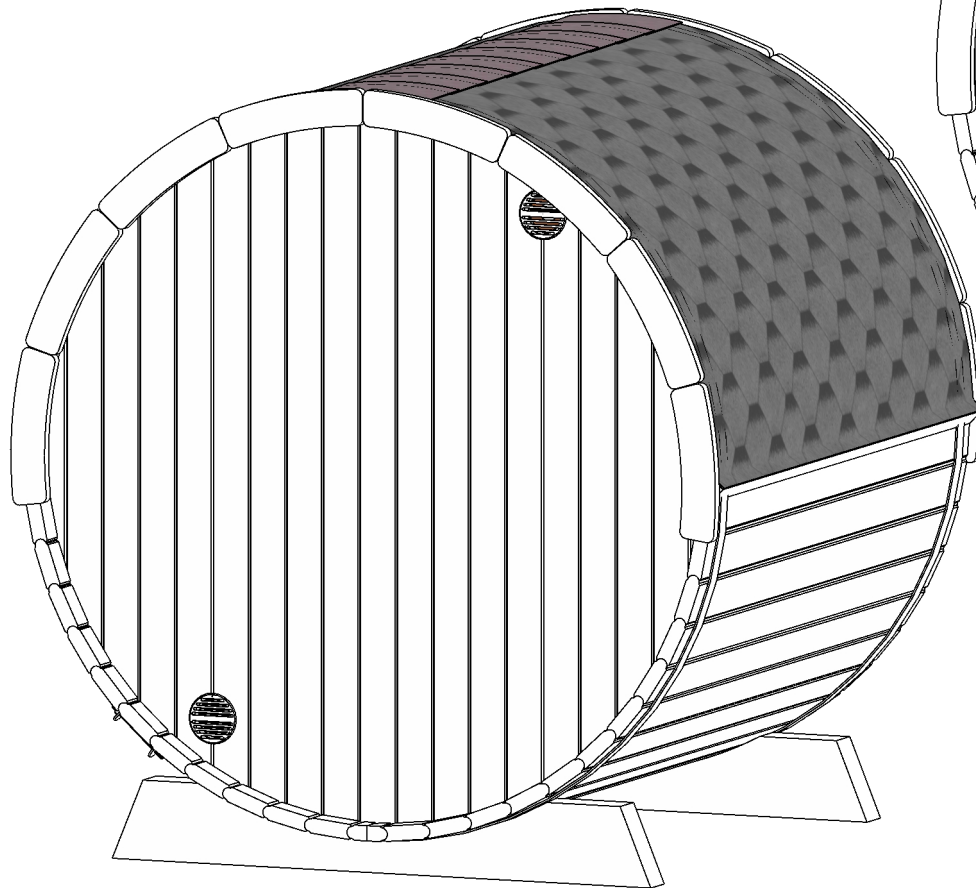
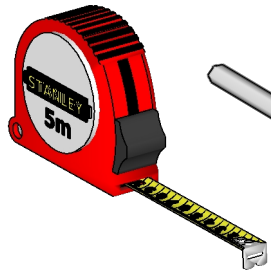


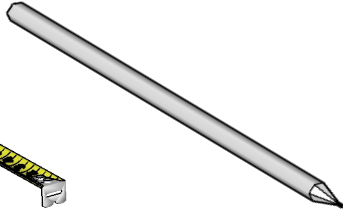


Note: Please read manual before construction

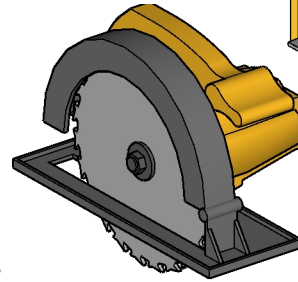
Tools needed



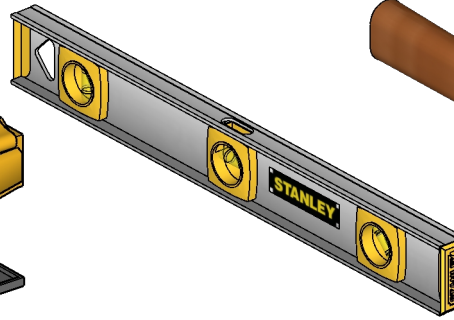
Measuring tape



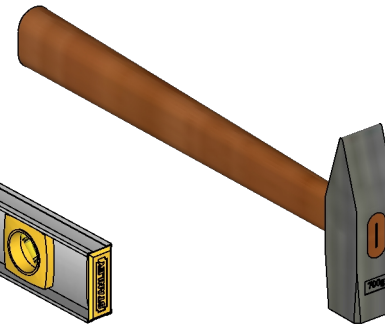
Marker pen



Circular saw



Water level



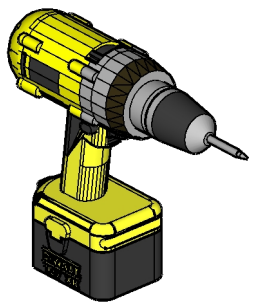
Hammer



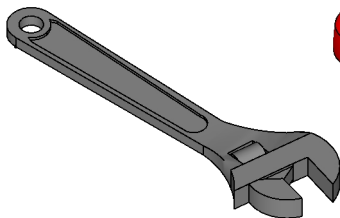
Extra hands



Screwdriver



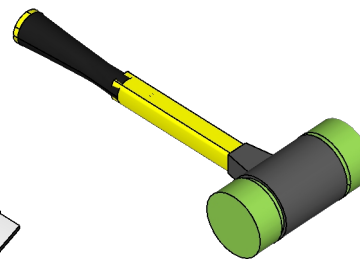
Drill



Crescent wrench



Utility knife



Rubber mallet

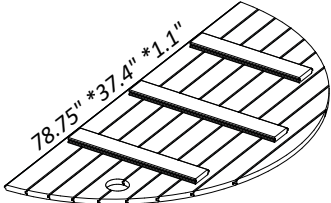
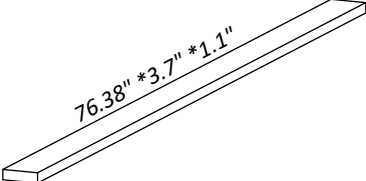
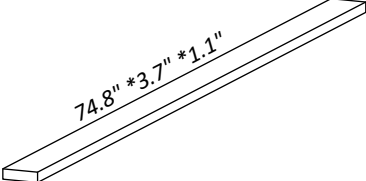
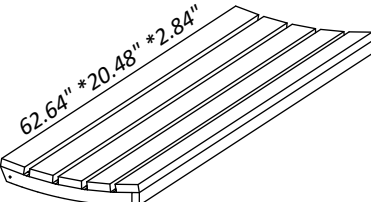
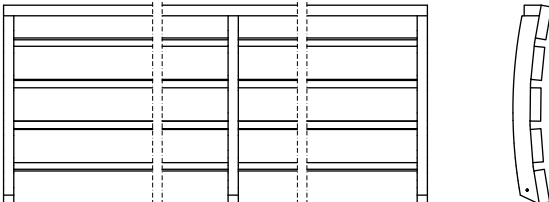
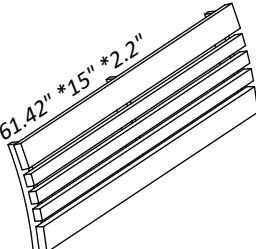
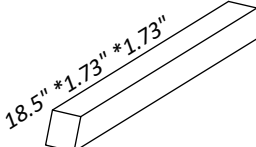
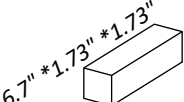
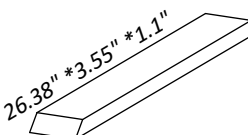
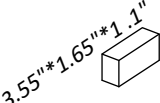
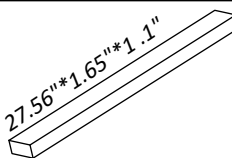
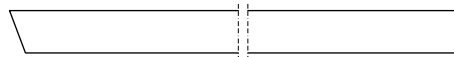


Ratchet strap

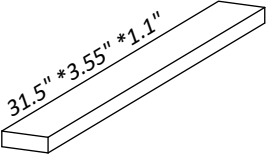
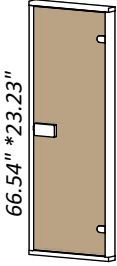
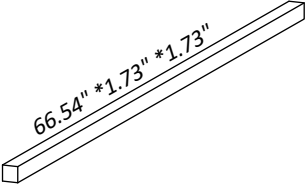
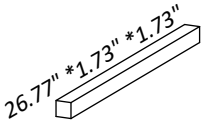
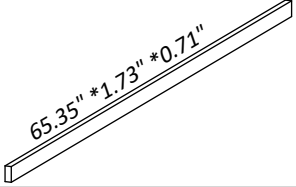
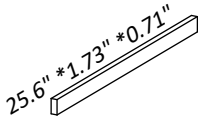
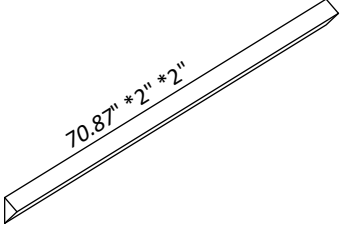
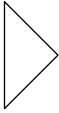
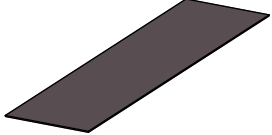
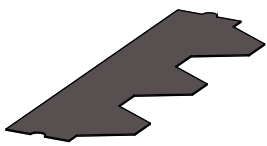
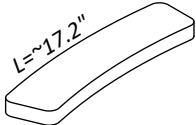
Details list 1/4

DET 1 Article. K-PT-JAL-200D	x2		
DET A Article. K-STL117/1600	x2		
DET 2 Article. T-STL117/1800XLM01	x1		
DET 3 Article. T-STL117/1800-01	x59		
DET 6 Det.2 jääk Article. T-STL117/1800XL-01	x2		
DET 6c/d/e/f Löika 1-st STL-st Article. T-STL117/1800KO-01	x1		
DET S Article. 20-TE-PR-12/15	x2		
DET T Article. T-SL117/610UK2	x2		
DET Y1 Article. T-20-PTS/28-01V	x1		

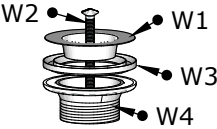
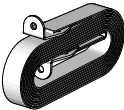
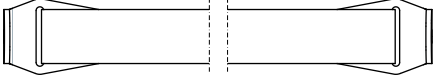
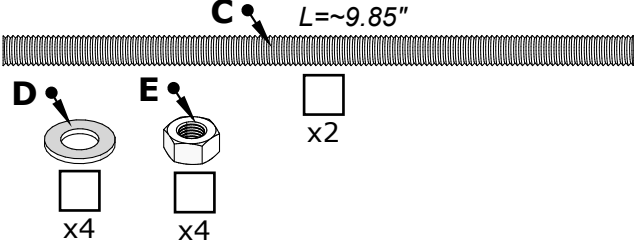
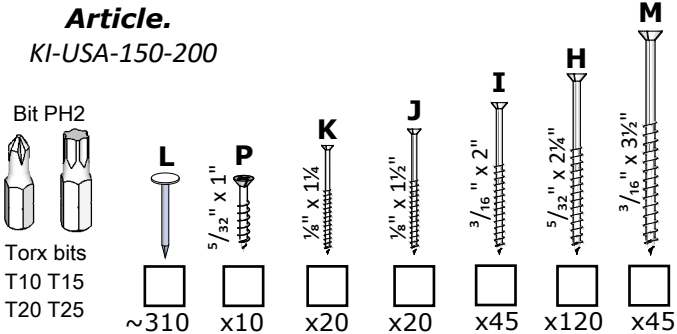
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DET U1 Article. K-TL94/1940	x1		
DET U2 Article. K-TL94/1900	x1		
DET 10 Article. TL-LAMOD-1591-KA01	x2		
DET 14 Article. TL-STMOD-1560-KA01	x2		
DET 10a Article. K-HP44/470XP-XP	x4		
DET 10c Article. K-HP44/170	x4		
DET 15a Article. TL-LAV90/670XP	x2		
DET 15b Article. TL-LAV42/90	x2		
DET 15c Article. TL-LAV42/700XP	x2		

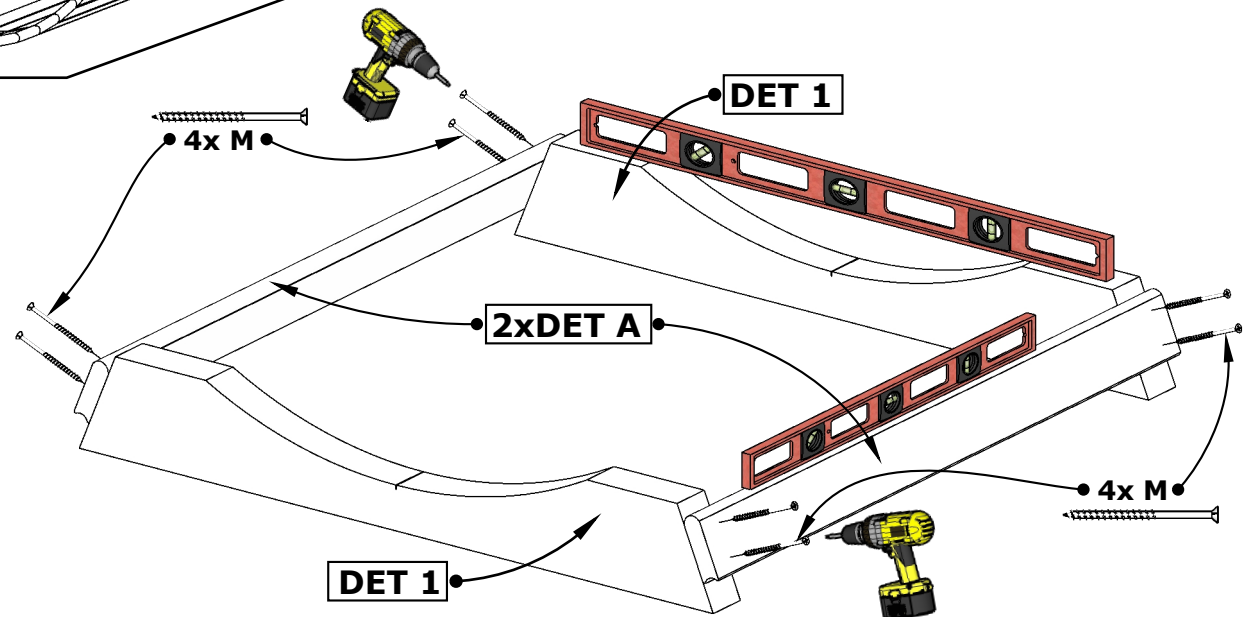
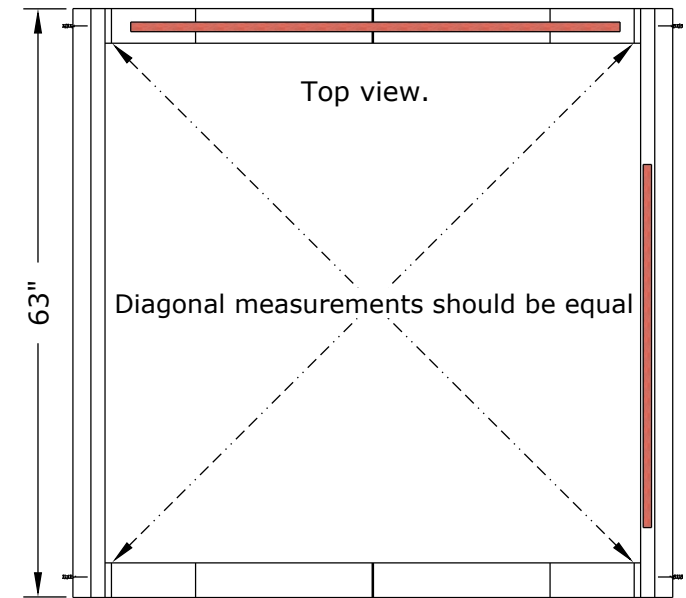
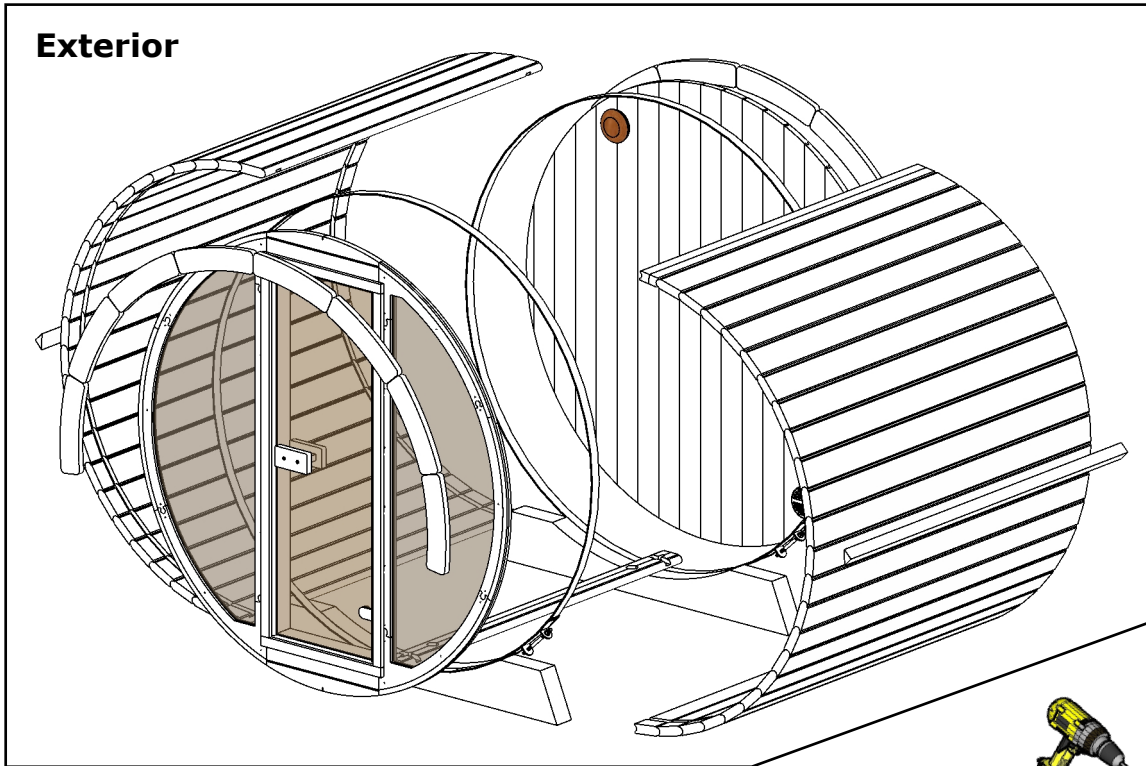
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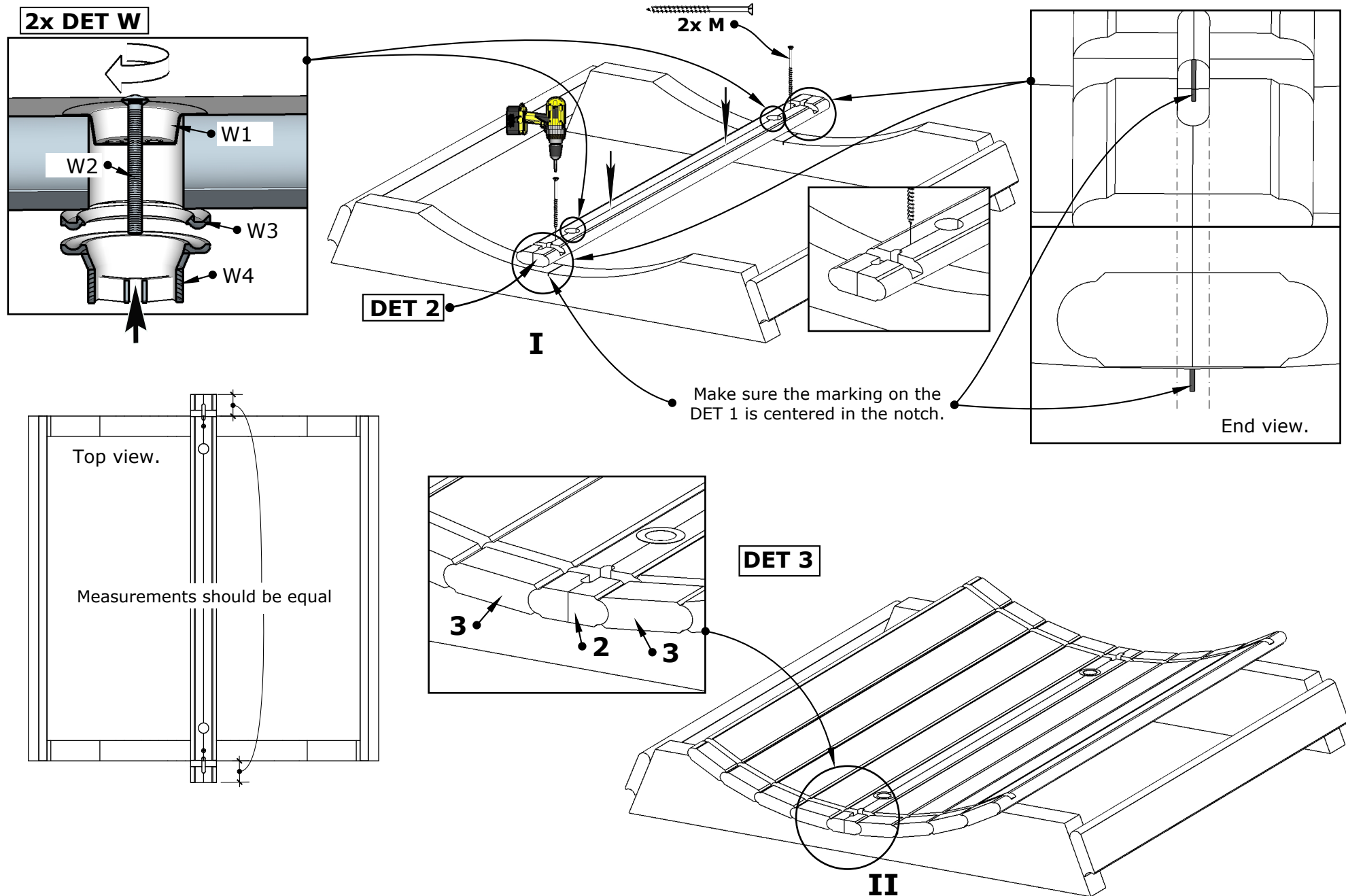
DET 15d Article. TL-LAV90/800	x1		
DET 21 Article. U-TH6/17-PR	x1		
DET 21c Article. K-HP44/1690	x2		
DET 21d Article. K-HP44/680	x2		
DET 21a Article. K-HL44/1660	x2		
DET 21b Article. K-HL44/650	x2		
DET 22 Article. T-STL-1800-XX	x2		
DET N Article. KAT-HAR-MUST	x7		
DET O Article. KAT-SIN-MUST	x51		
DET 25 Article. MU-OL-SAUN	x16		

Details list 4/4

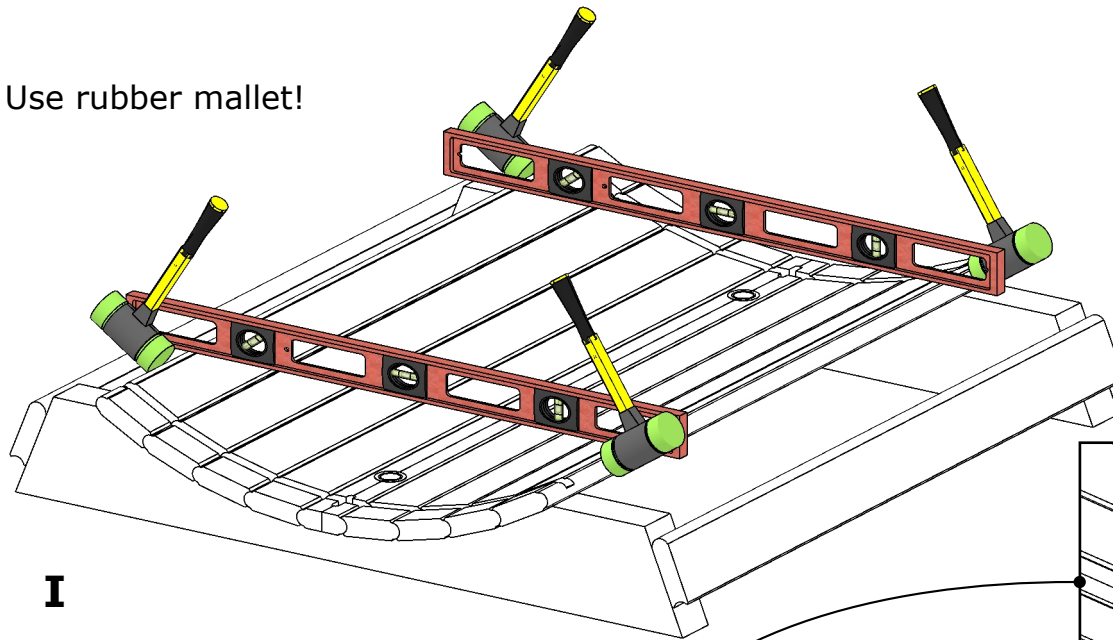
DET W Article. MU-TRAPP	x2 kmp1		
DET B Article. MU-VIT6220-KLZN	x2		
DET G Article. MU-VENT-100-PU	x1		
DET F Article. MU-VENT-100-ZN	x3		
Article. KI-KERL-12-RV2		Article. KI-USA-150-200	
			

Exterior

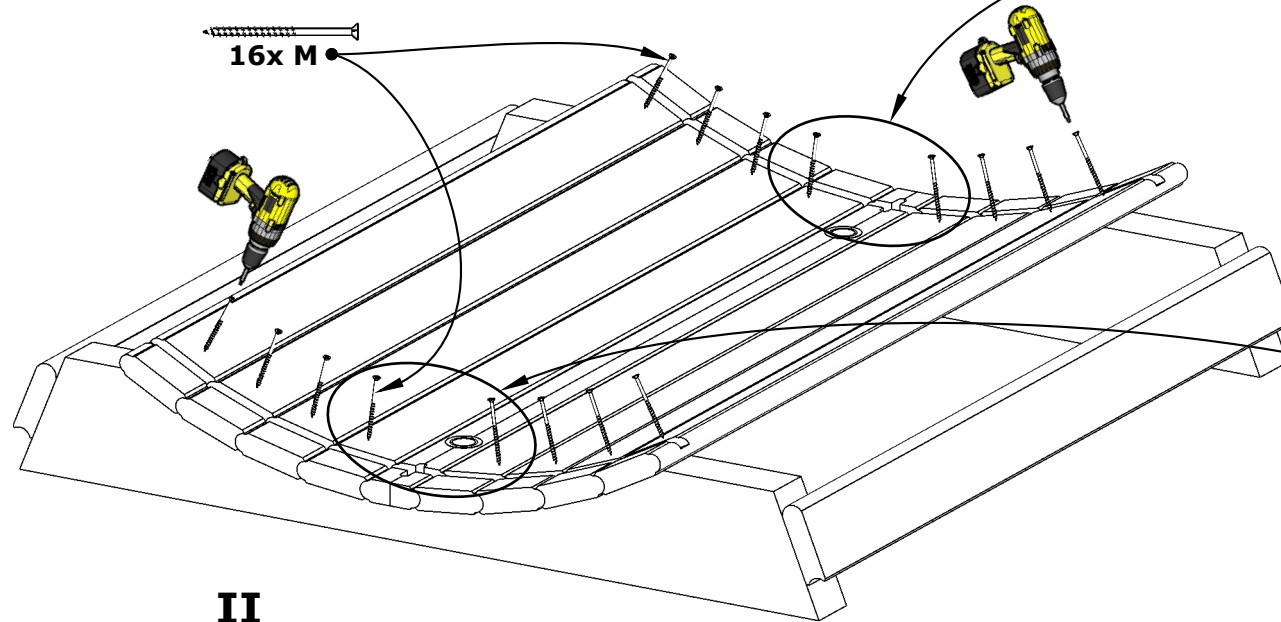




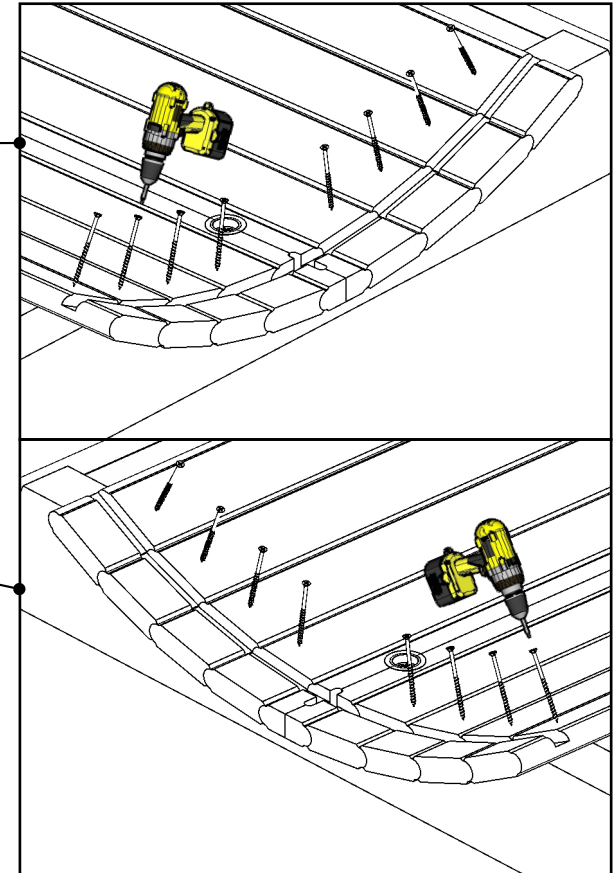
Use rubber mallet!



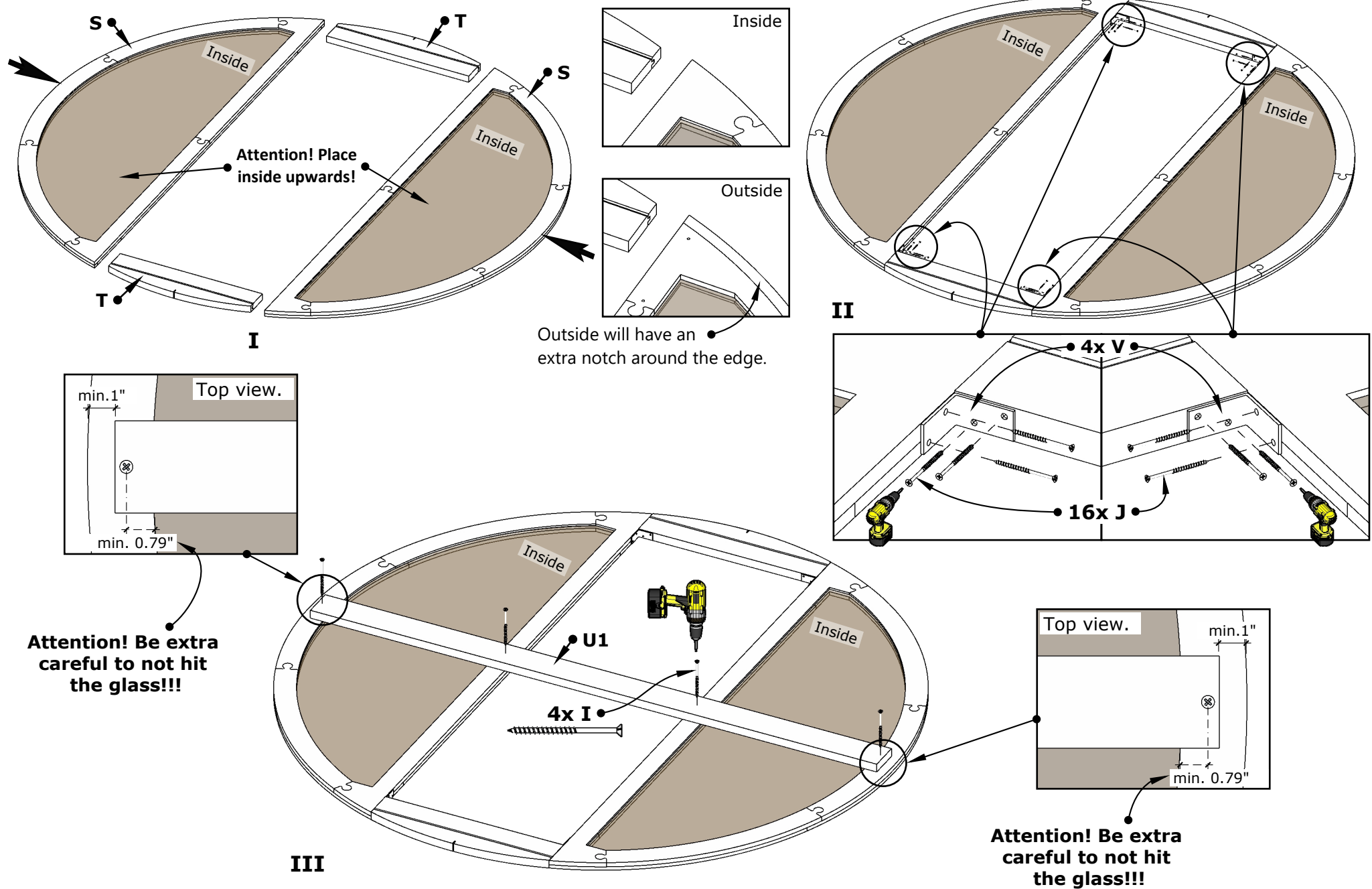
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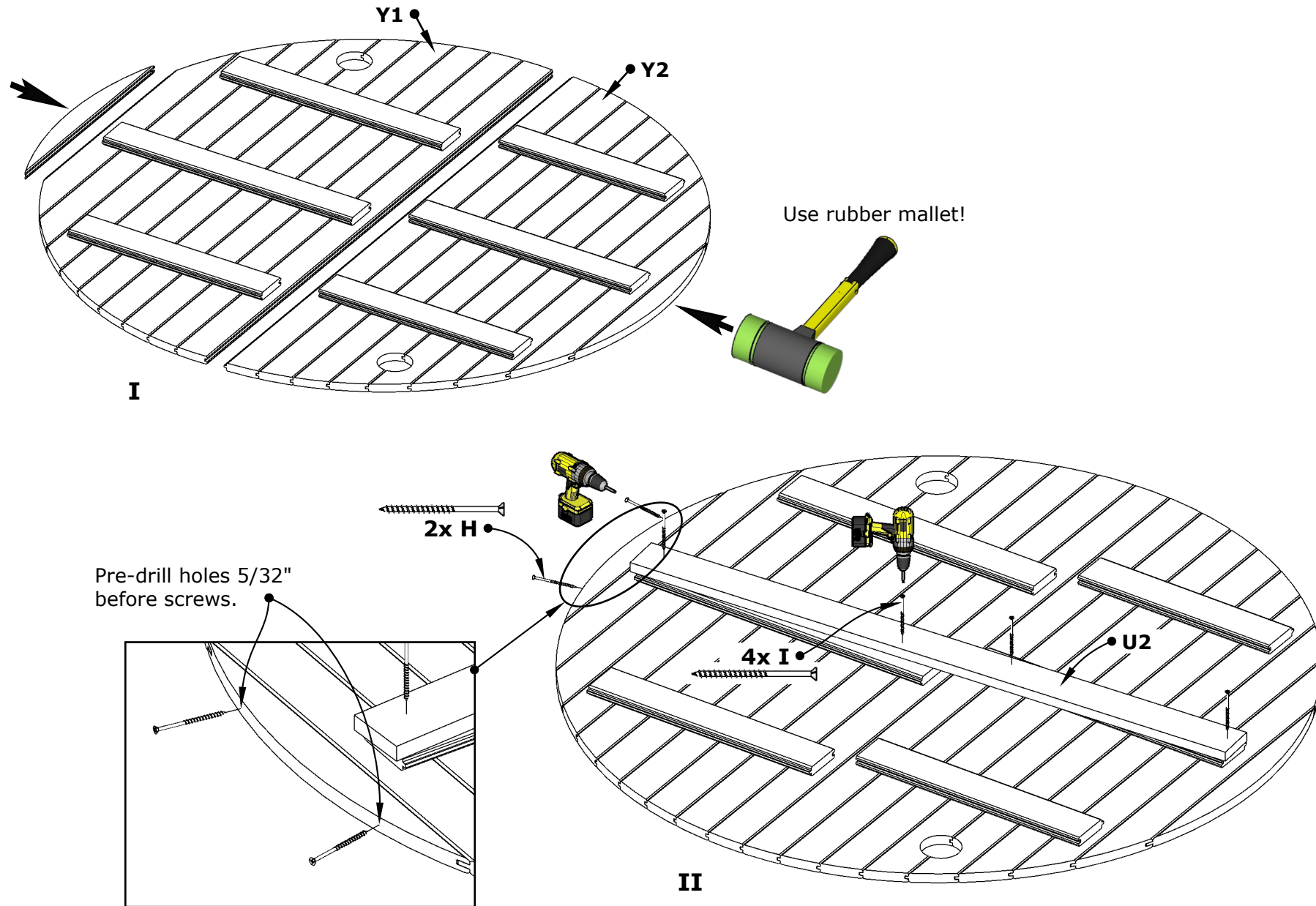
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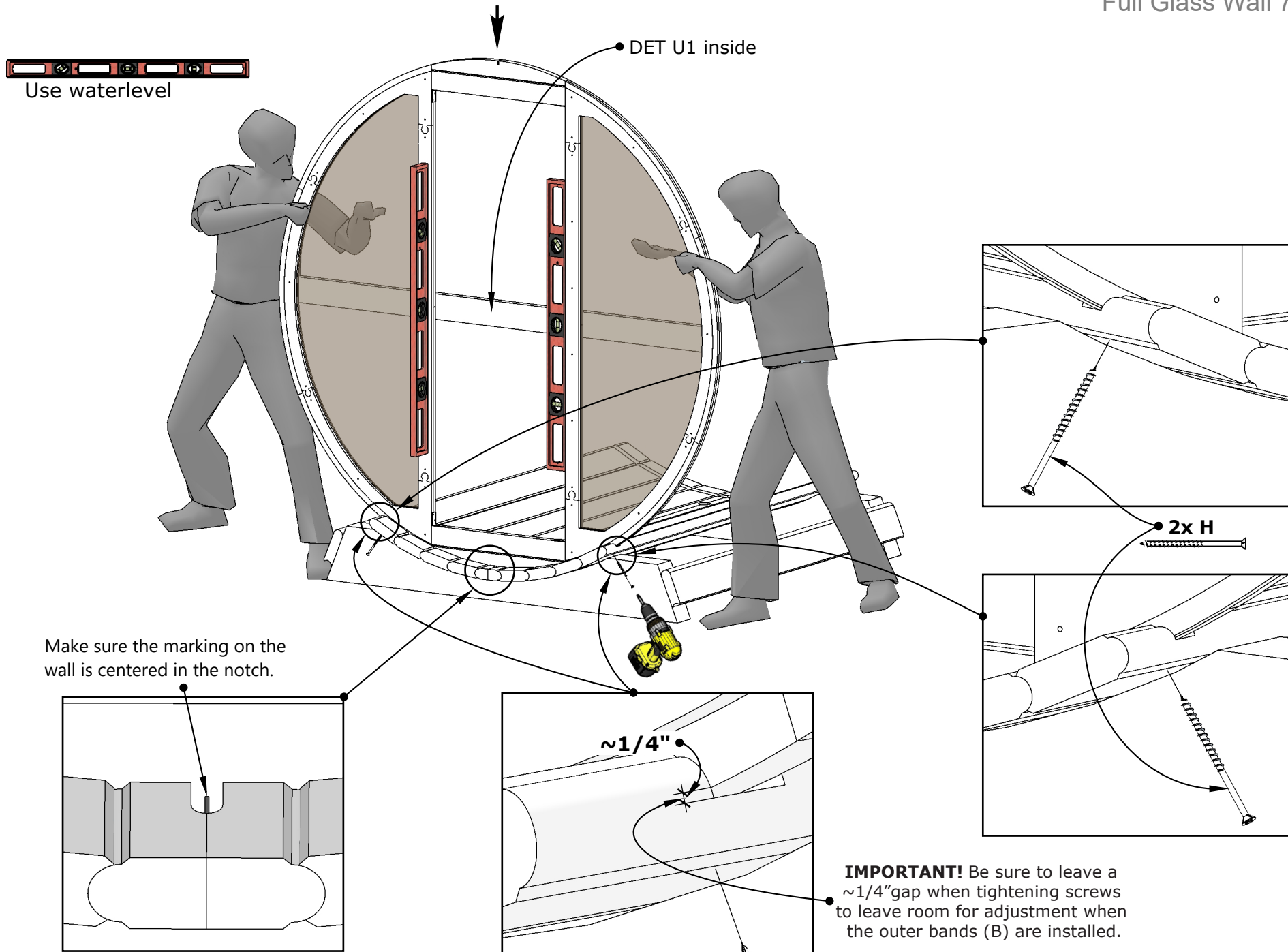


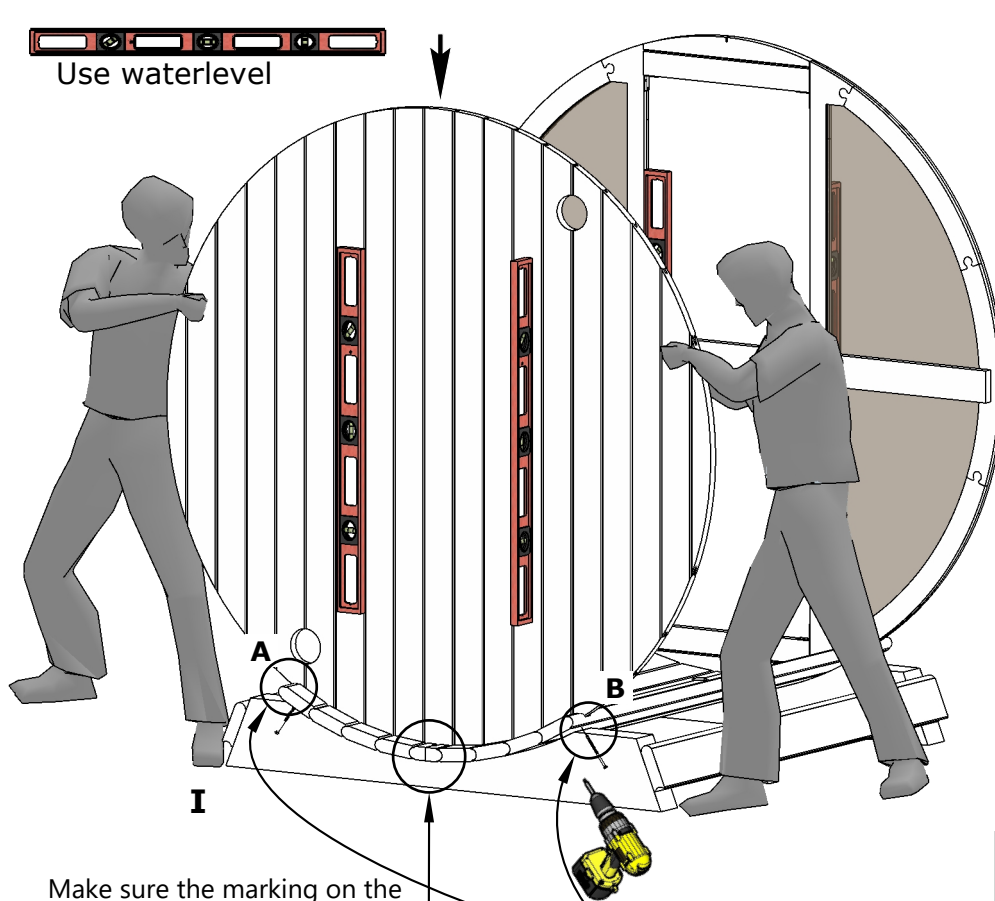
Front glass-wall assembly



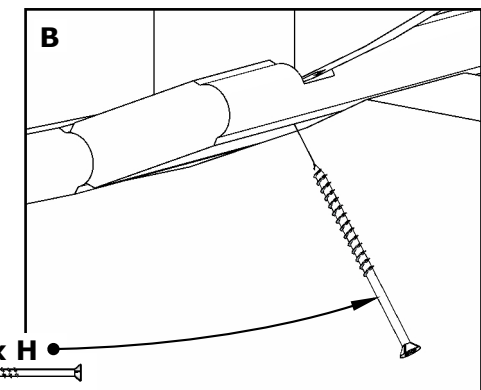
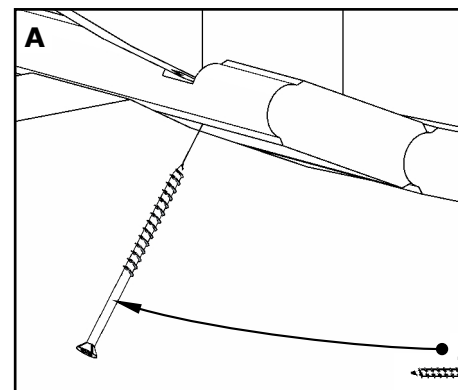
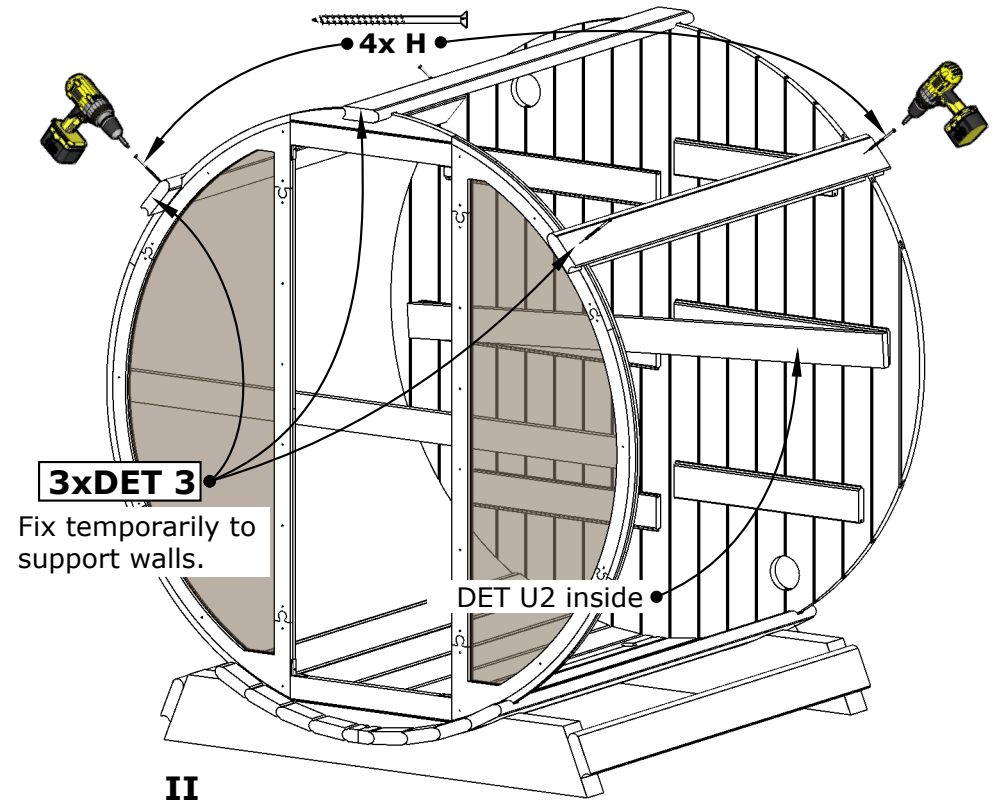
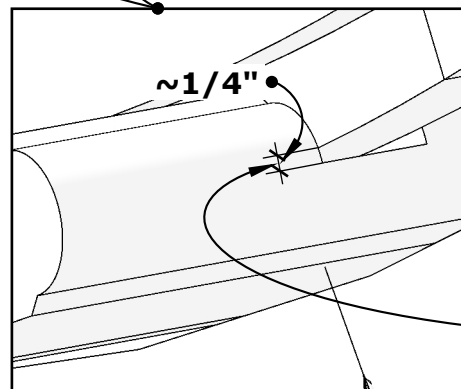
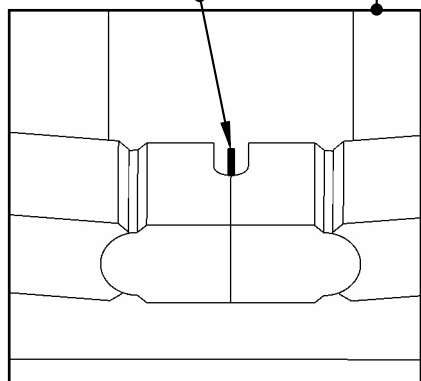
Wooden back wall assembly



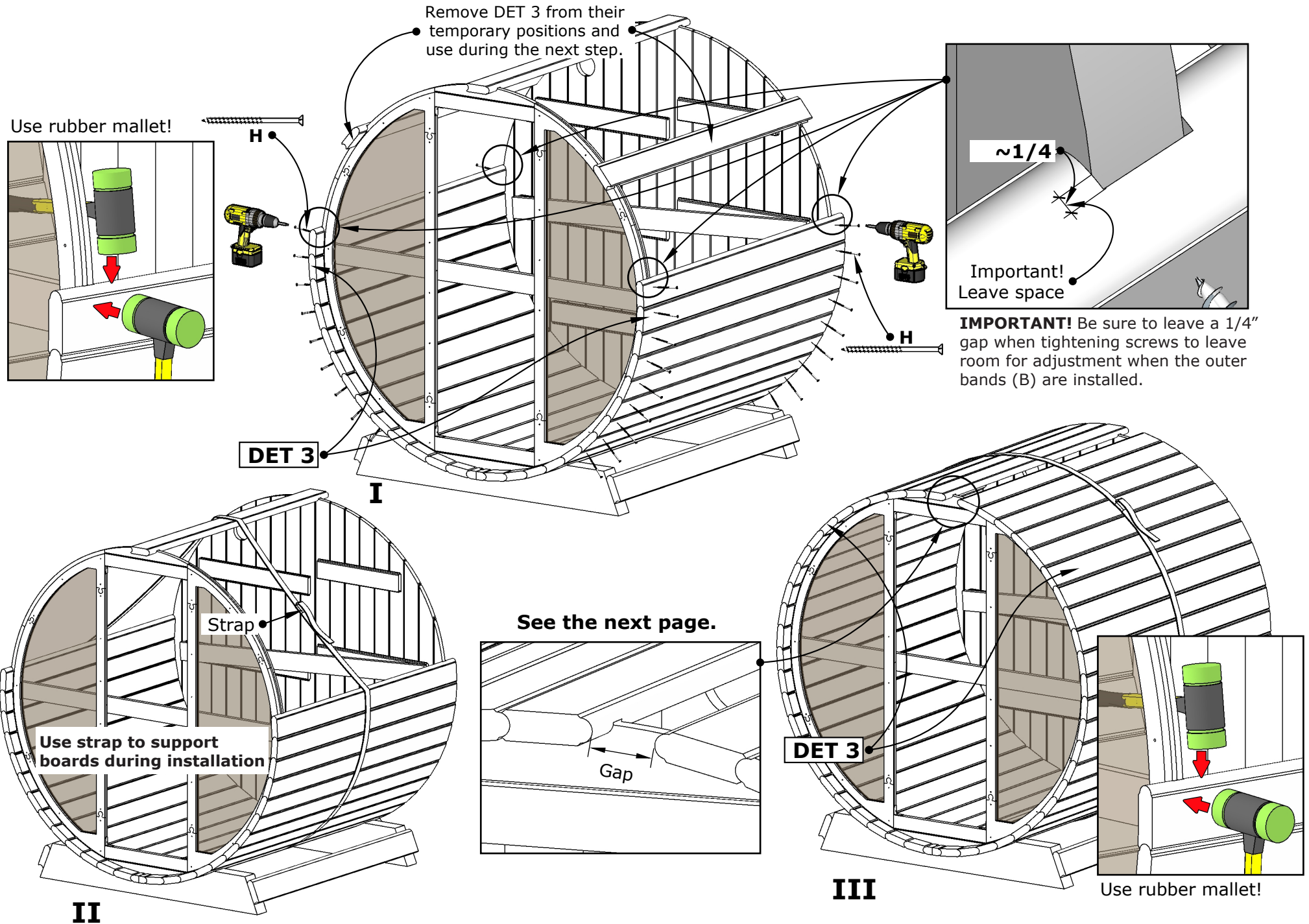


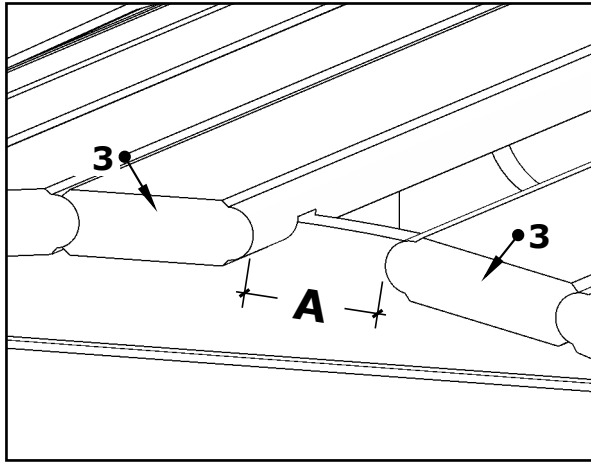


Make sure the marking on the wall is centered in the notch.

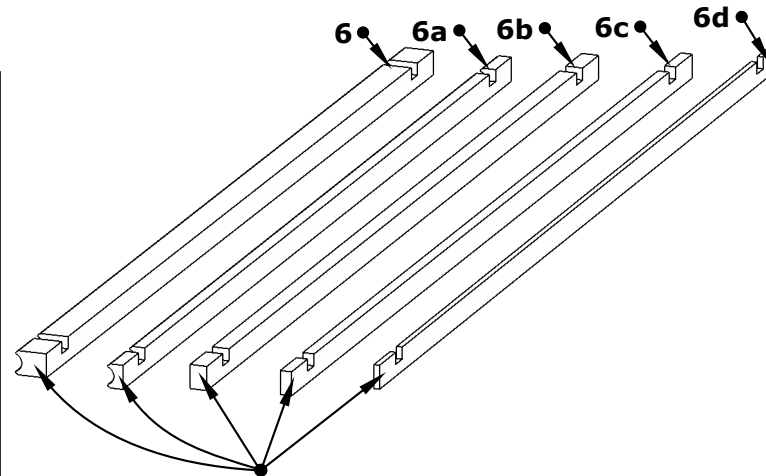


IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.



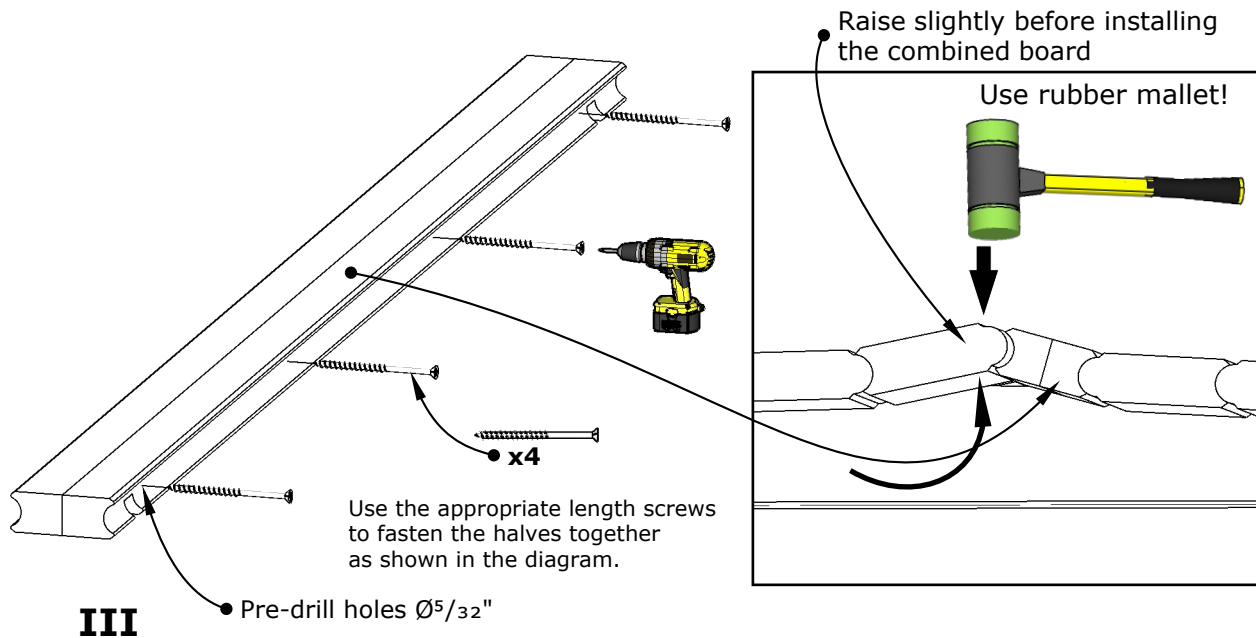
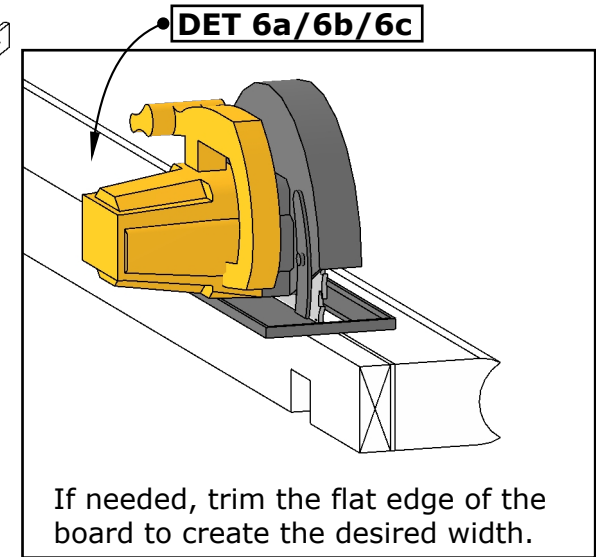


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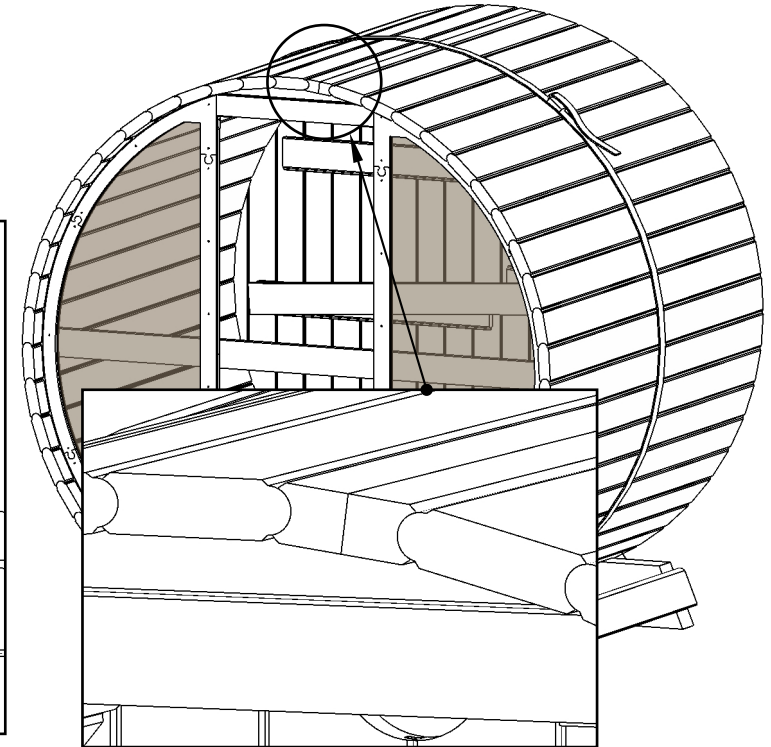


Join two boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.

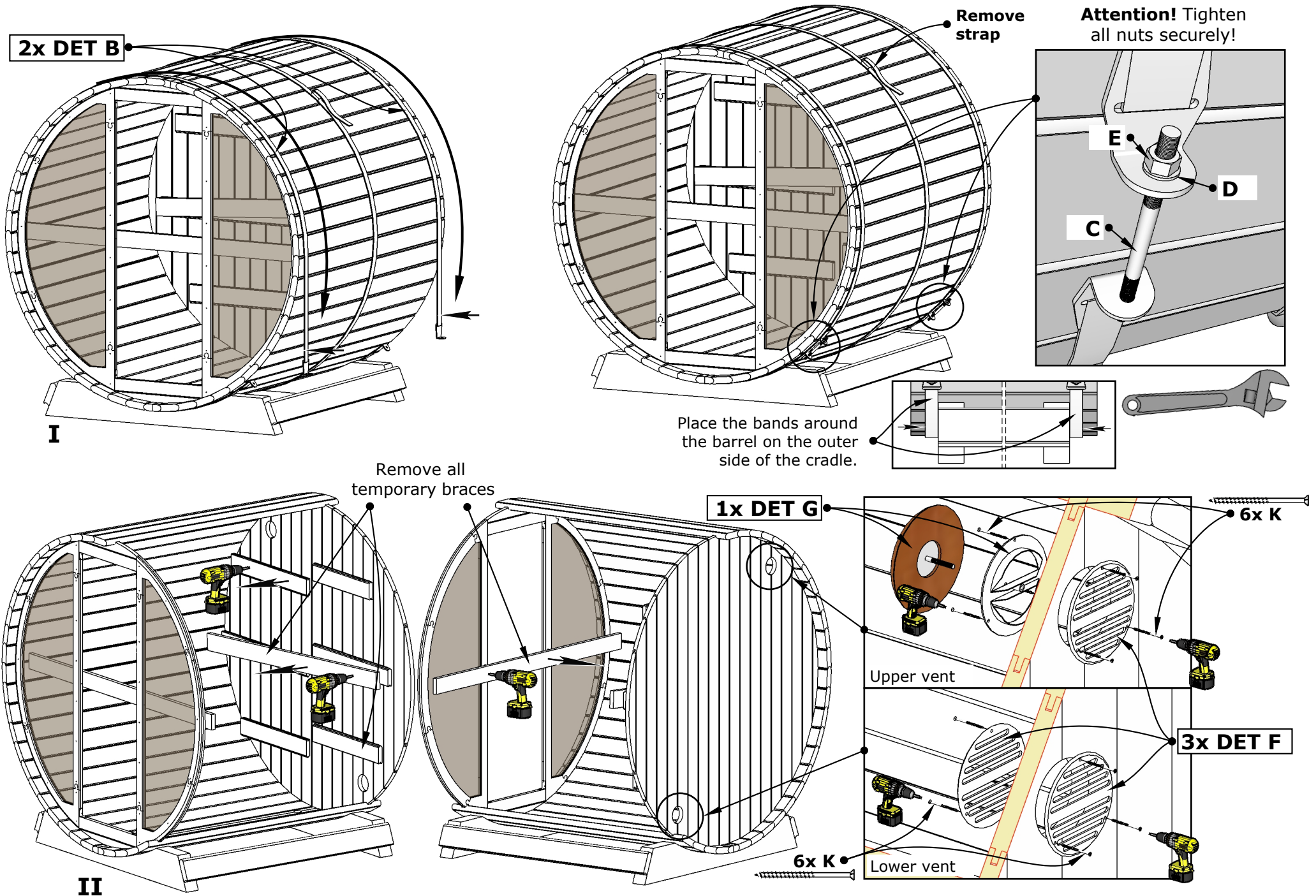
II



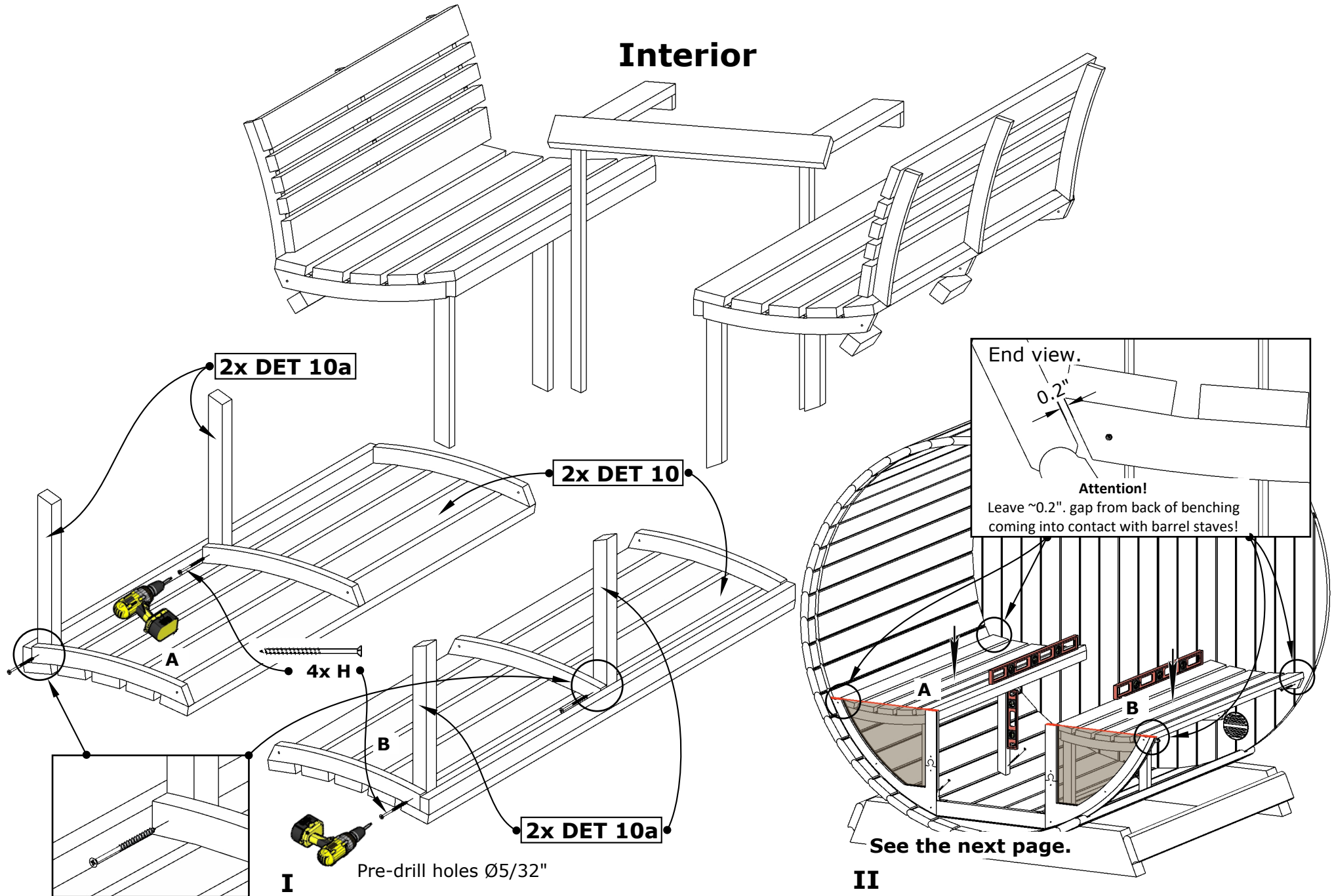
III

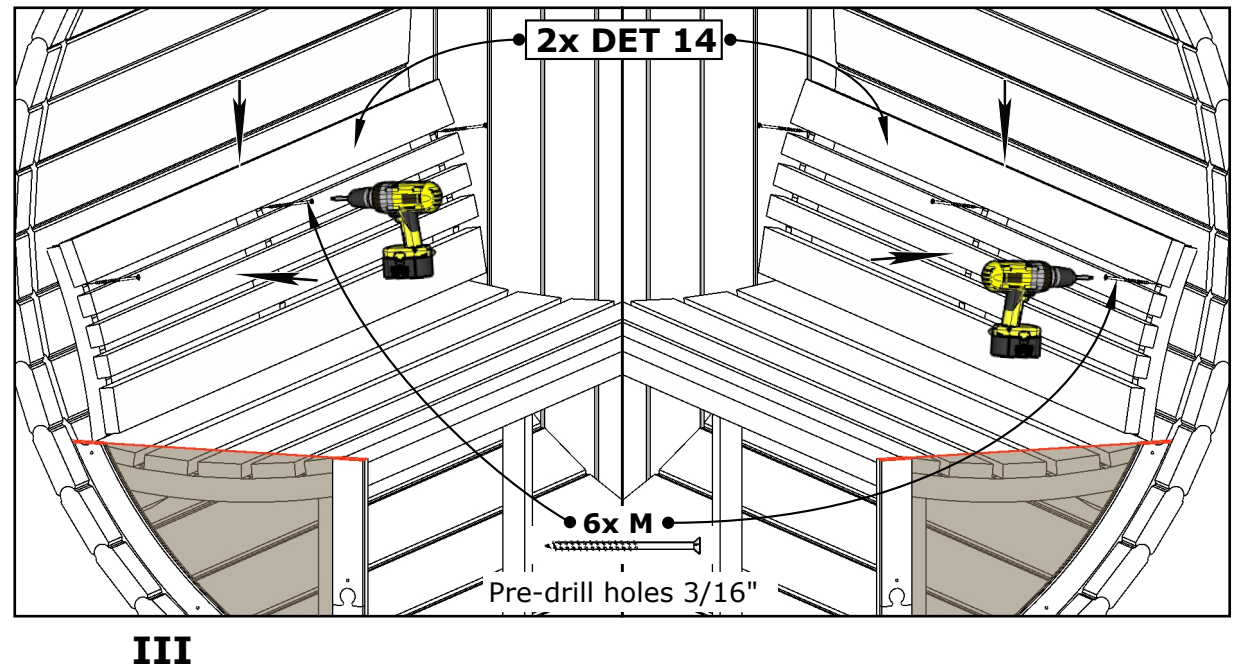
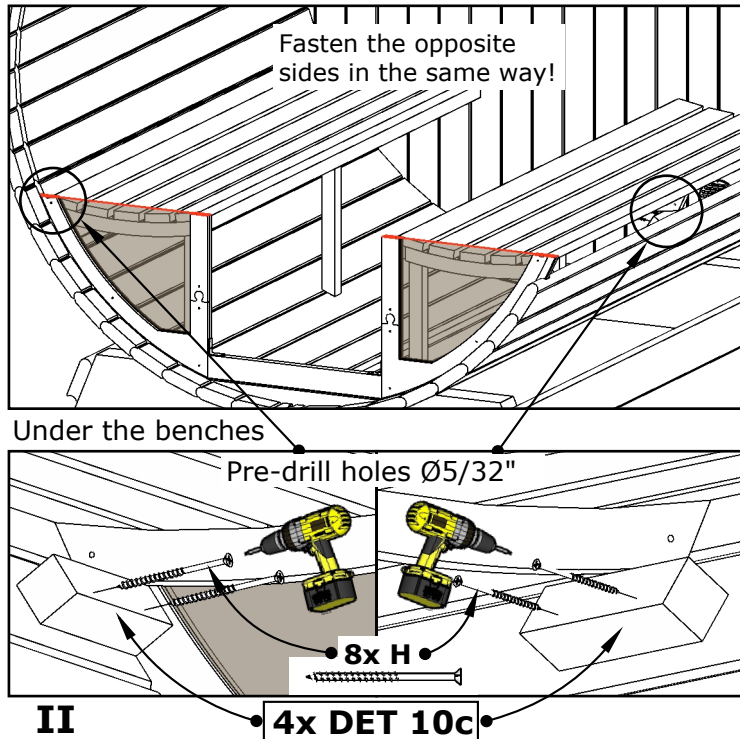
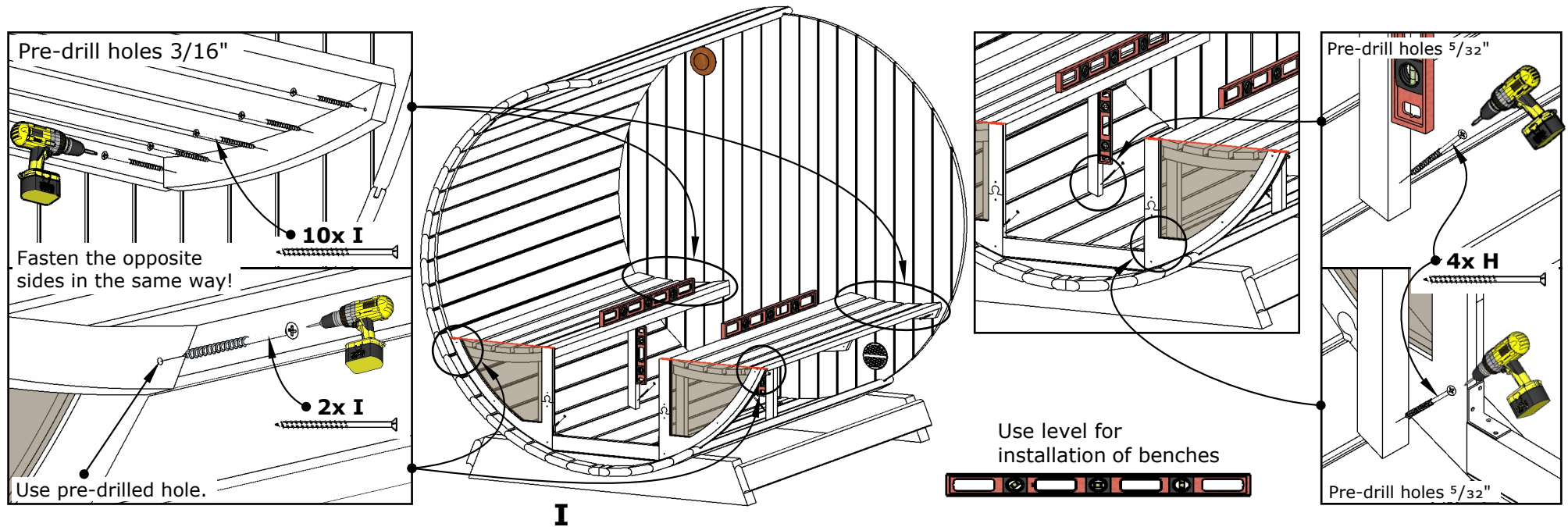


IV

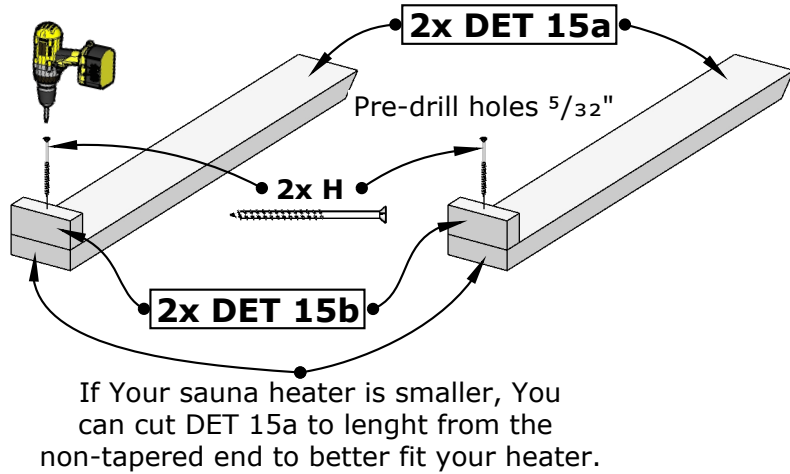


Interior

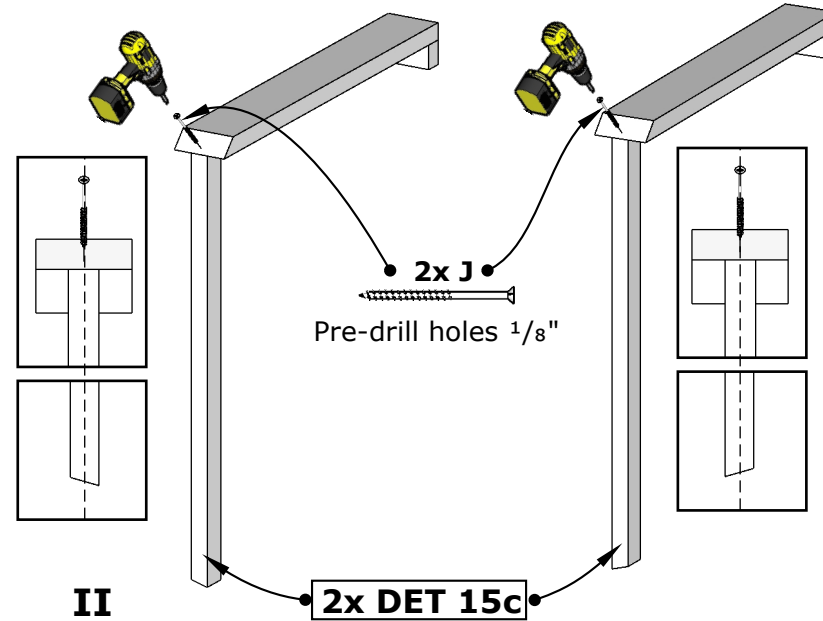




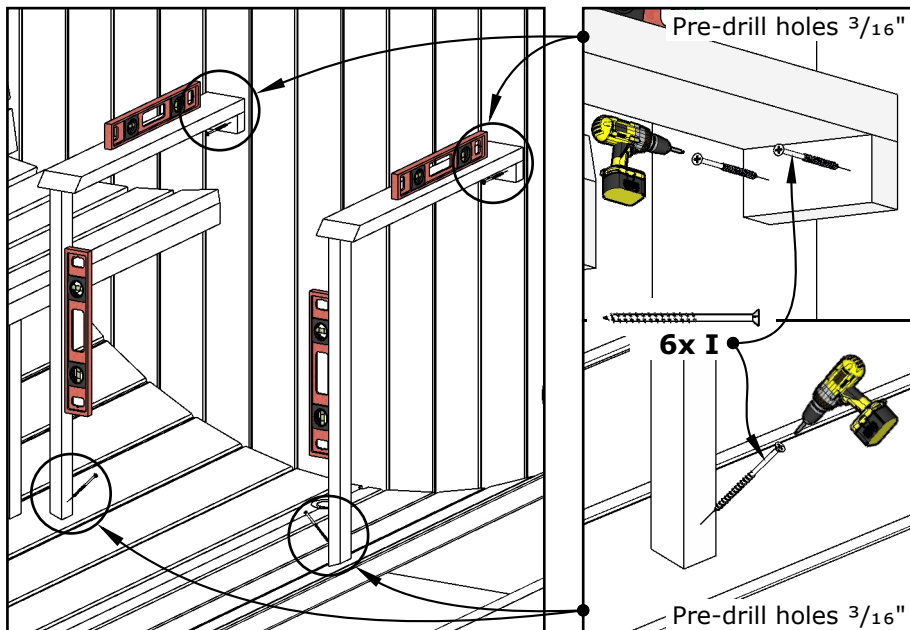
ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY
DISTANCES OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER DOES NOT FIT!



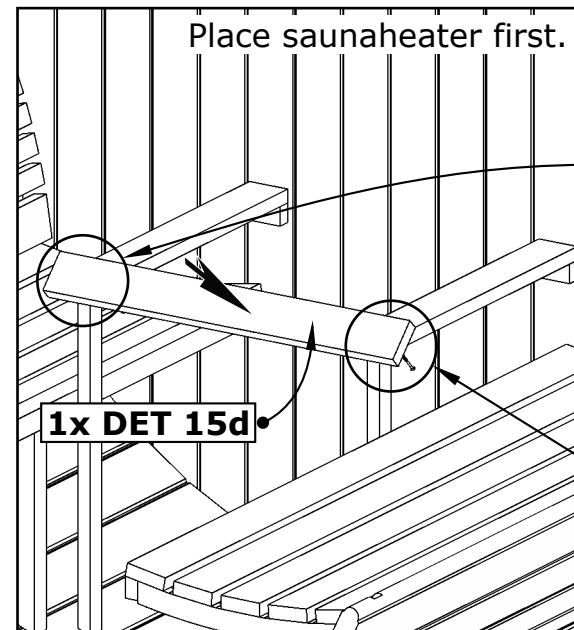
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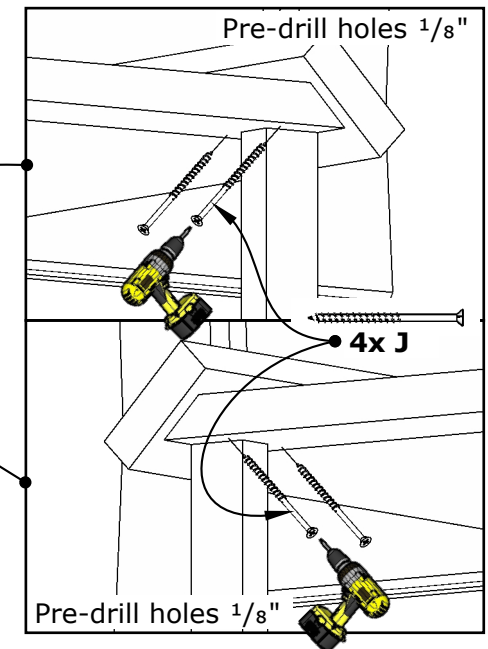
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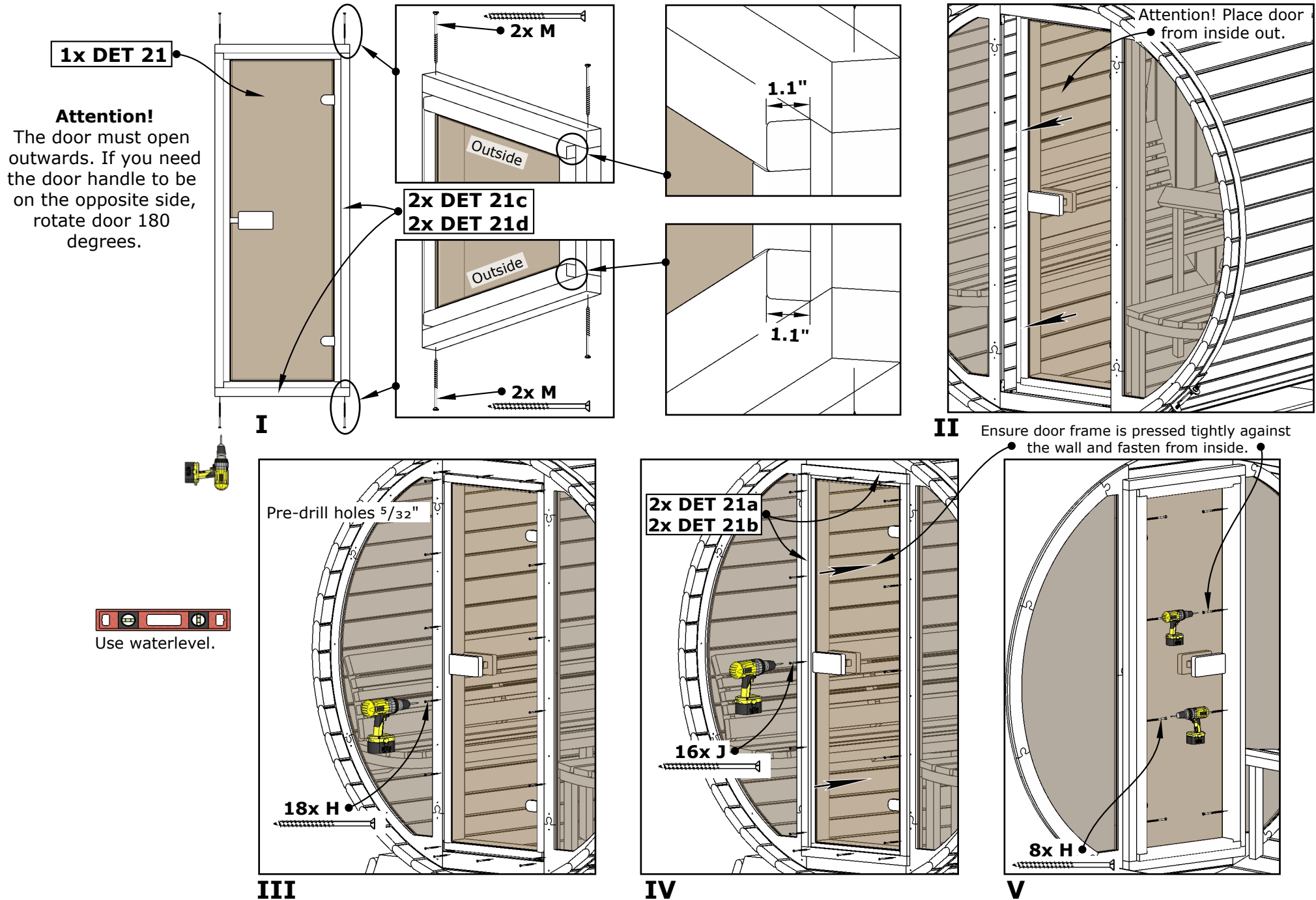


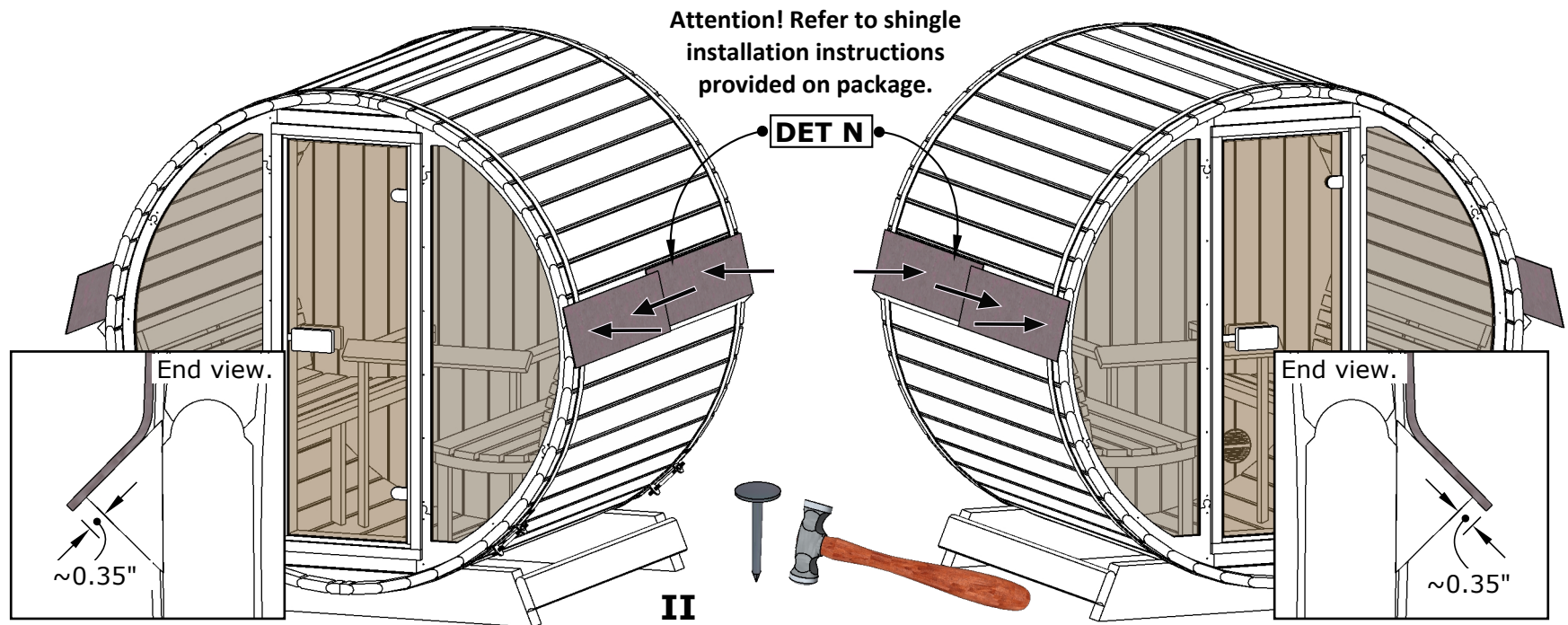
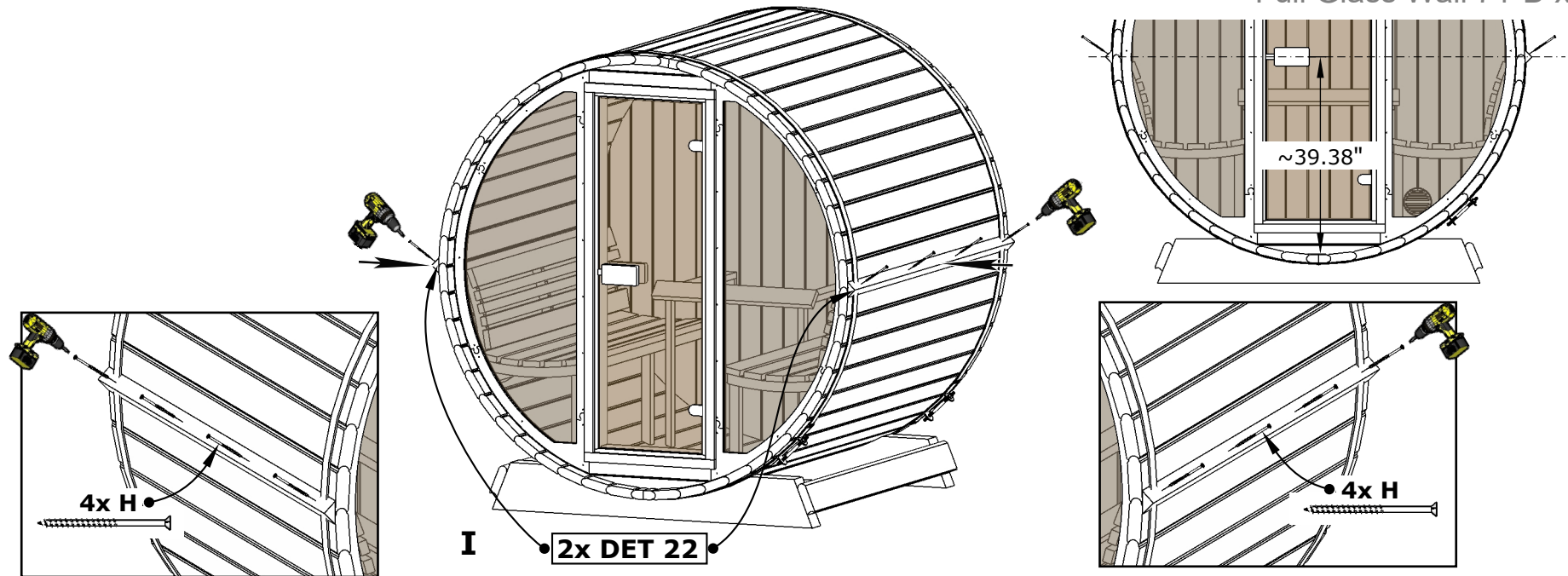
III

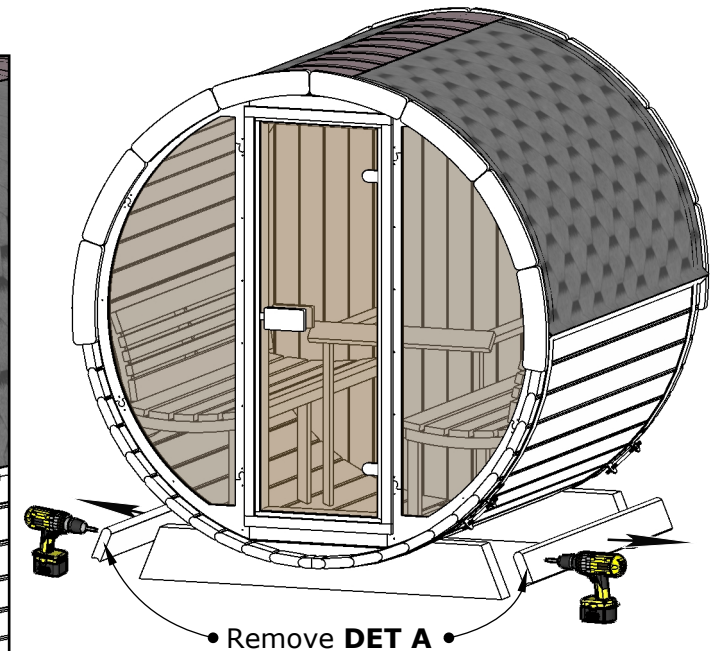
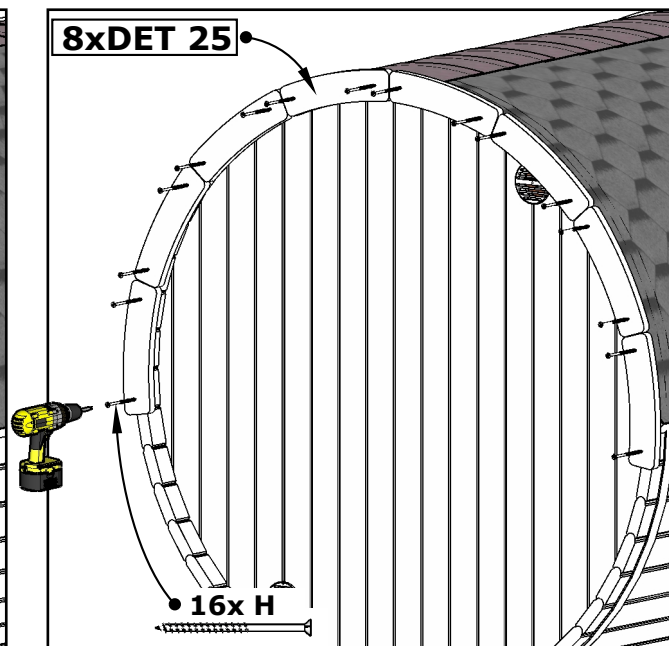
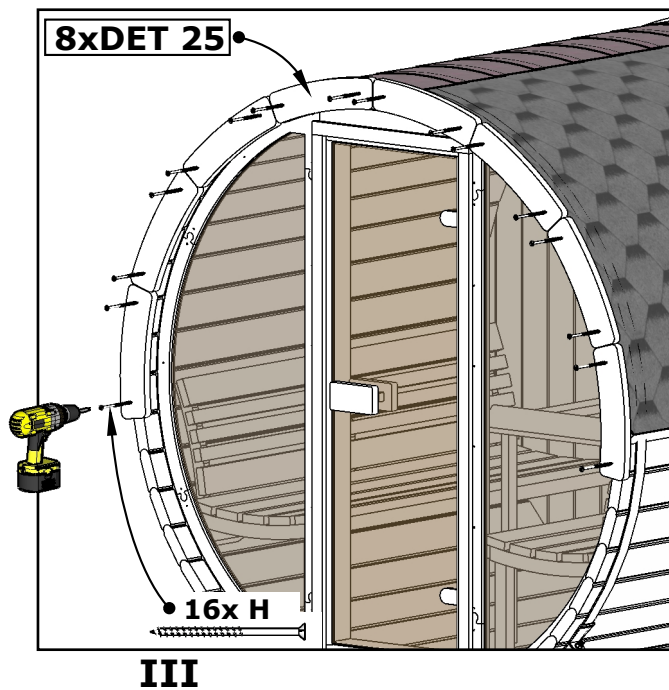
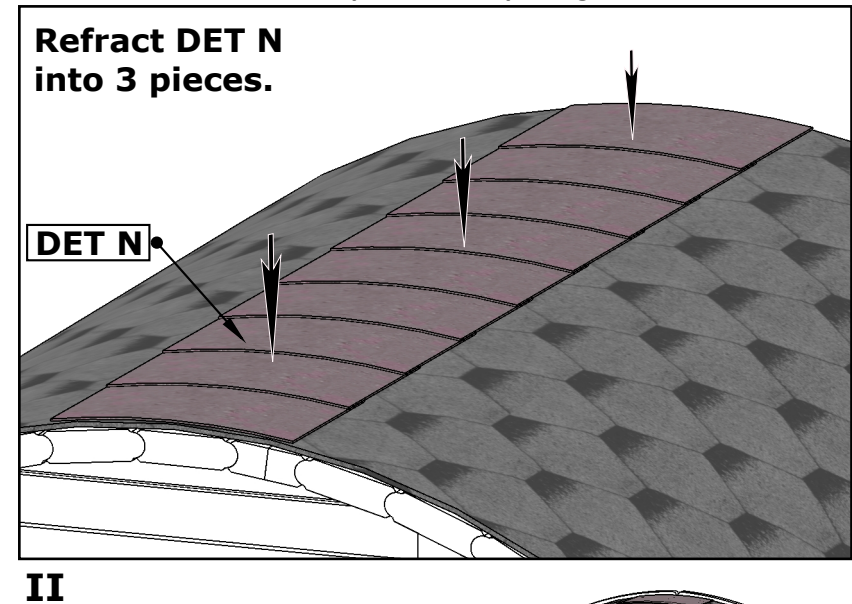
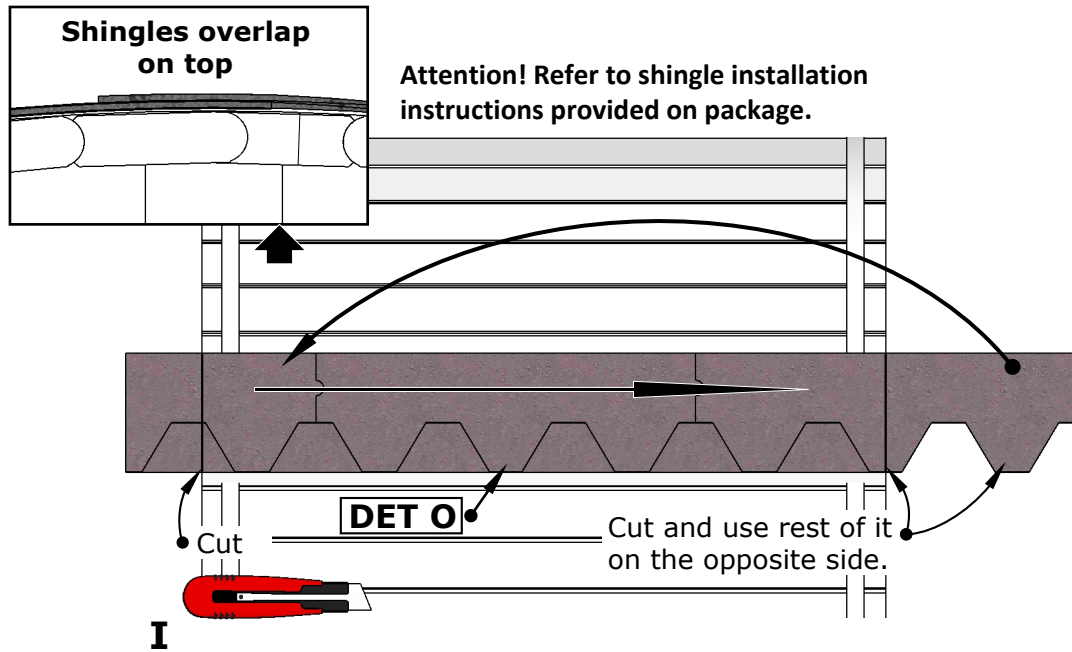


IV











Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

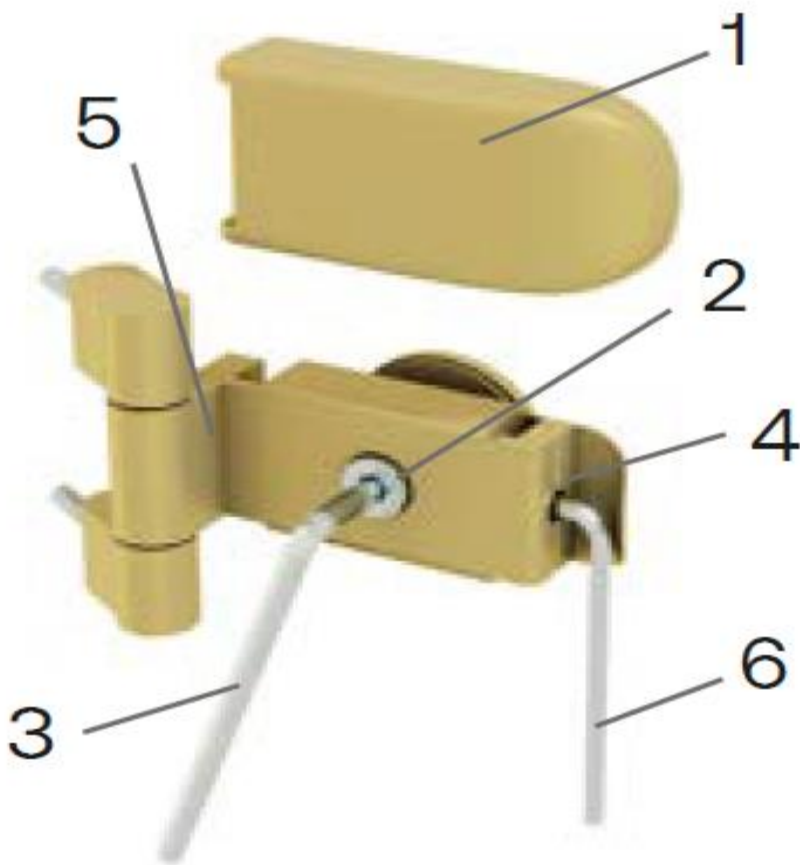
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.



Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Technical Support
(224) 253-5909