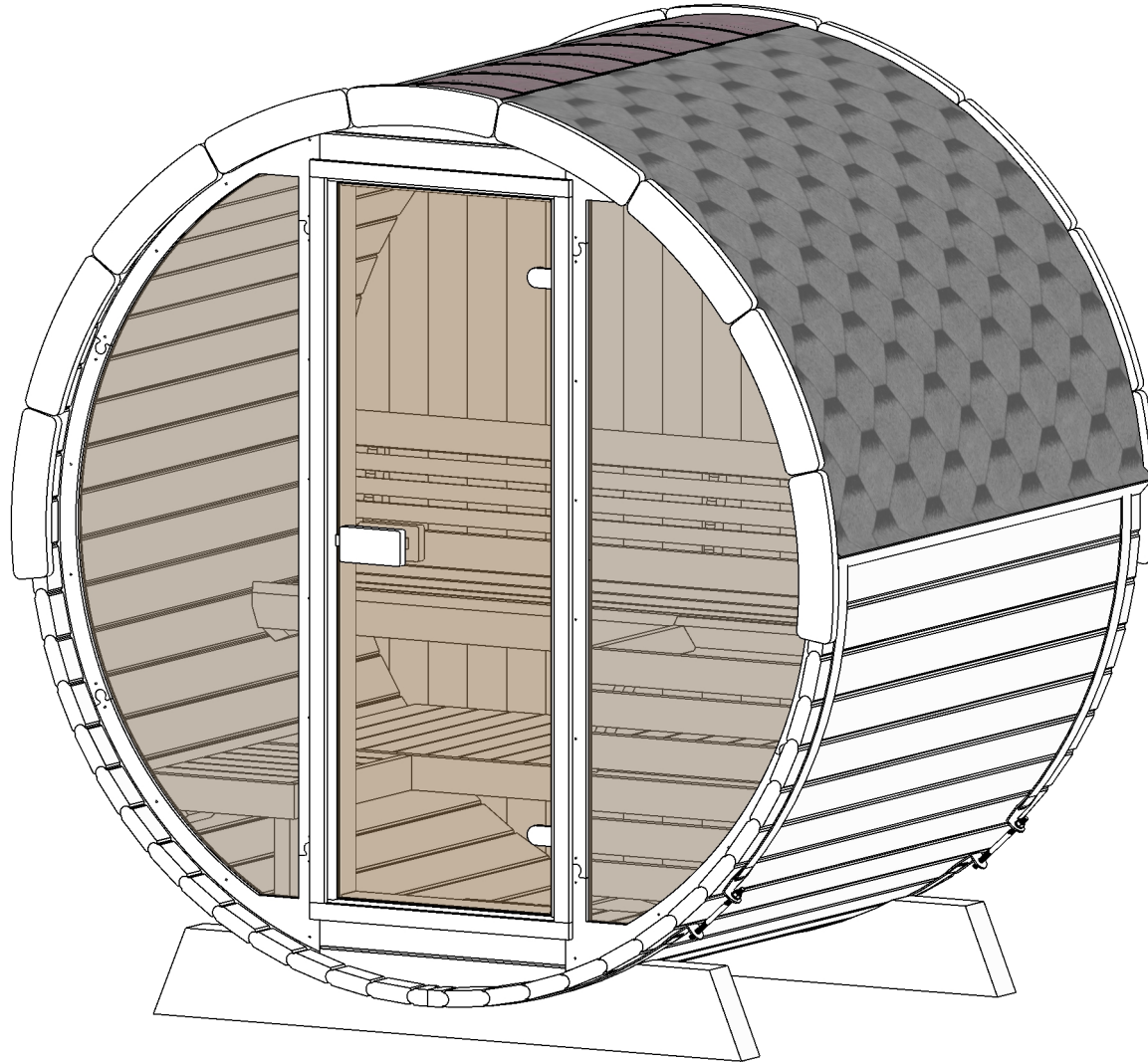
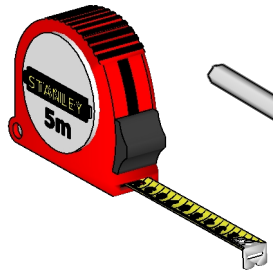


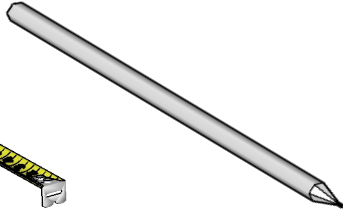


Note: Please read manual before construction.

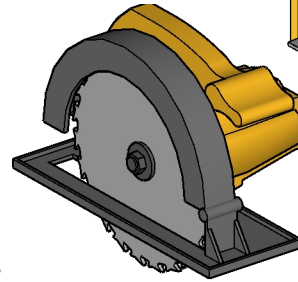
Tools needed



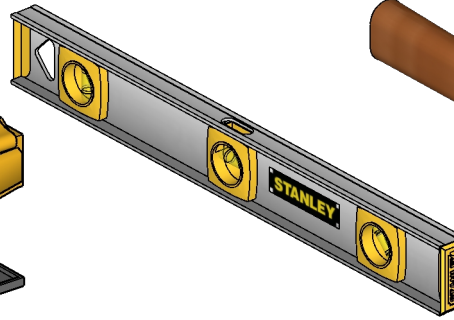
Measuring tape



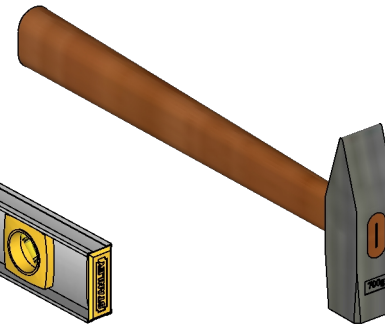
Marker pen



Circular saw



Water level



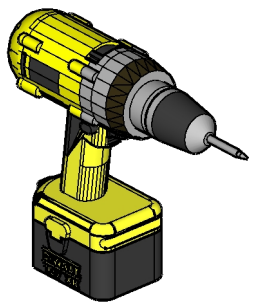
Hammer



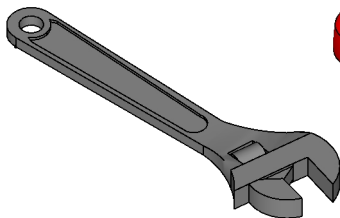
Extra hands



Screwdriver



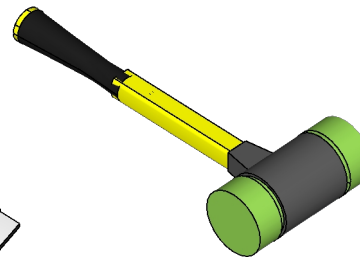
Drill



Crescent wrench



Utility knife



Rubber mallet

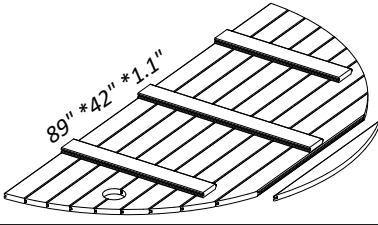
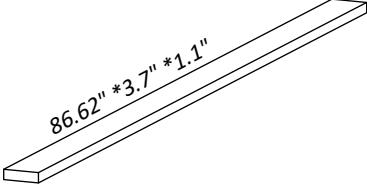
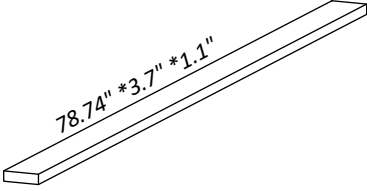
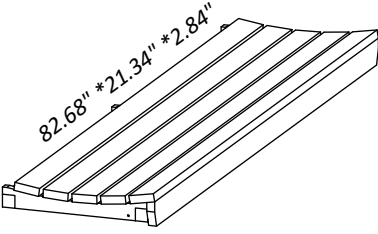
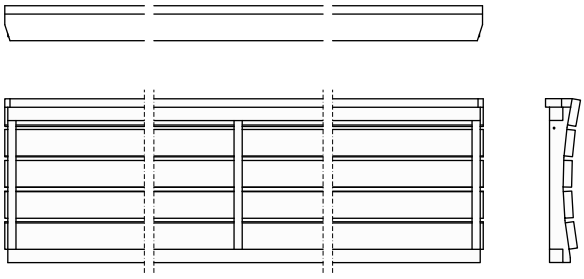
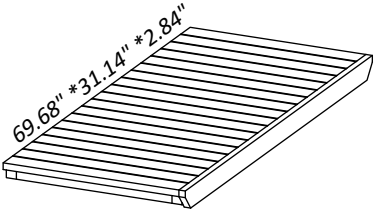
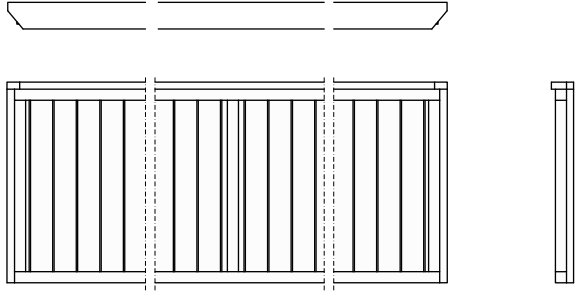
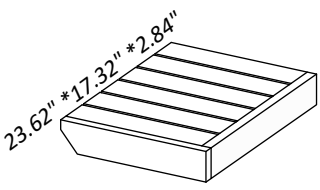
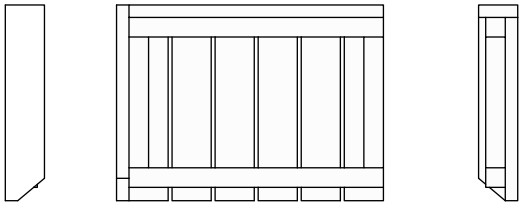
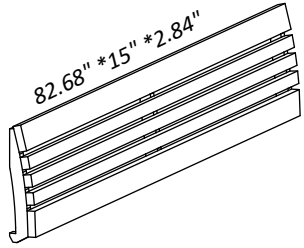
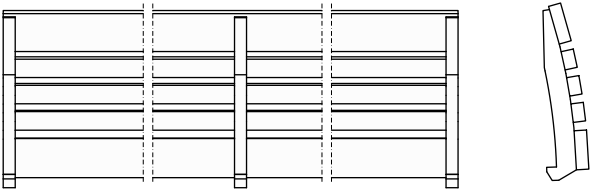


Ratchet strap

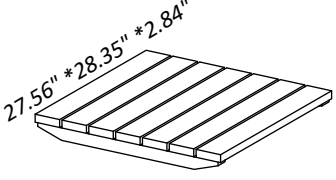
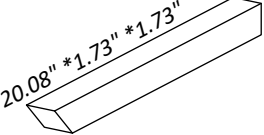
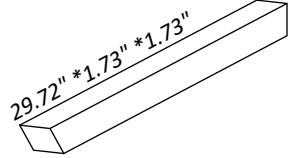
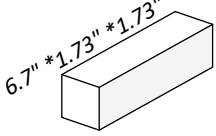
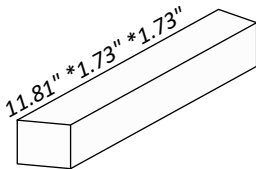
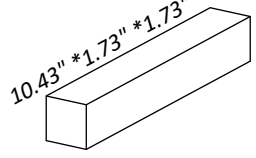
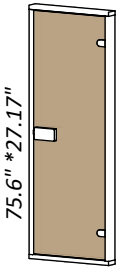
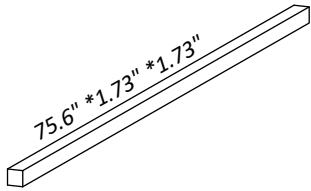
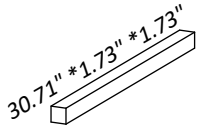
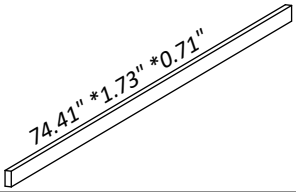
Details list 1/5

DET 1	x2		
Article. K-PT-JAL-226D			
DET A	x2		
Article. K-STL117/1400			
DET 2	x1		
Article. T-STL117/1600XLM02			
DET 3	x67		
Article. T-STL117/1600-01			
DET 6	x2		
Article. T-STL117/1600XL-02			
DET 6c/d/e/f	x1		
Article. T-STL117/1600KO-01			
DET S	x2		
Article. 26-TE-PR-12/15			
DET T	x2		
Article. T-SL117/710UK3			
DET Y1	x1		
Article. T-26-PTS/28-V			

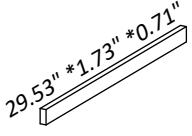
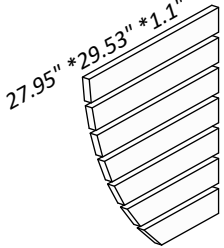
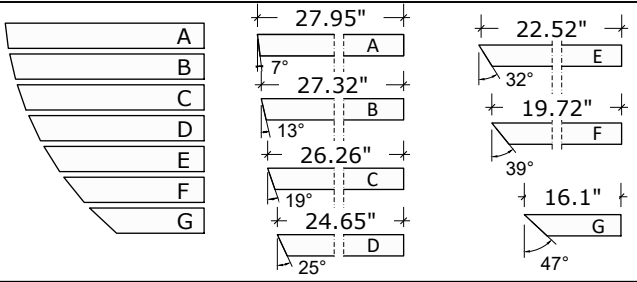
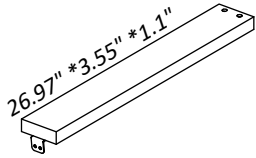
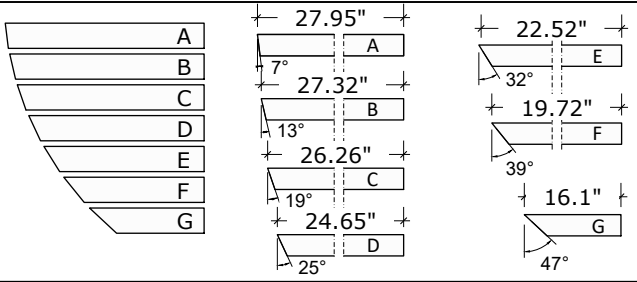
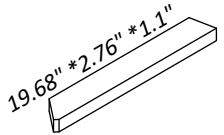
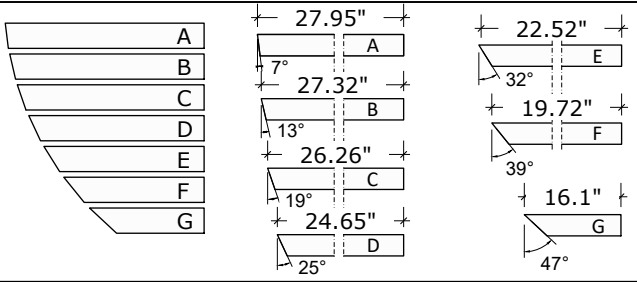
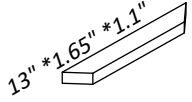
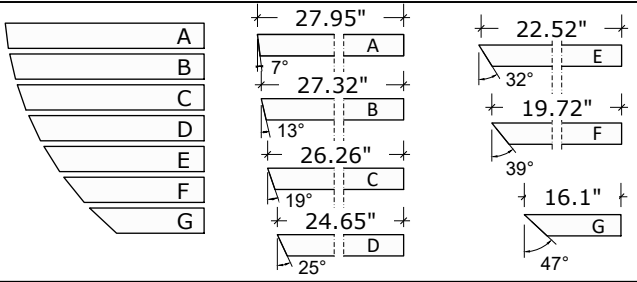
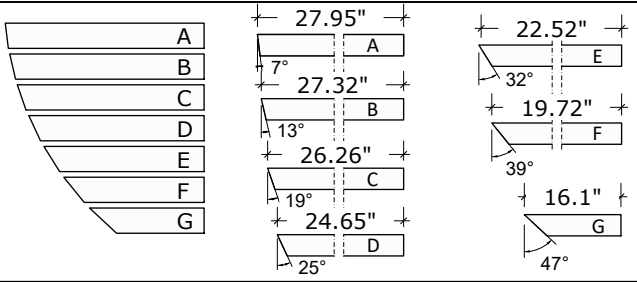
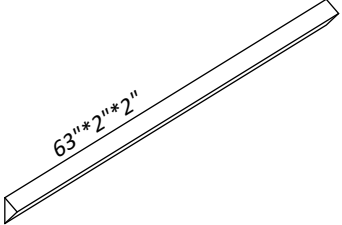
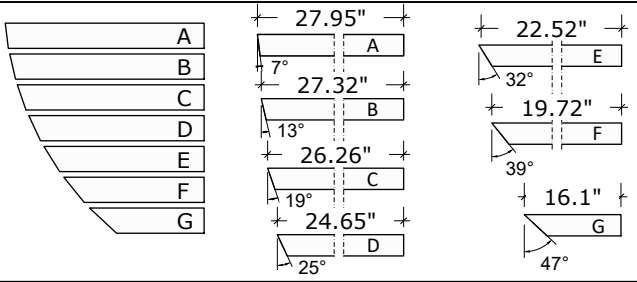
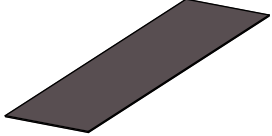
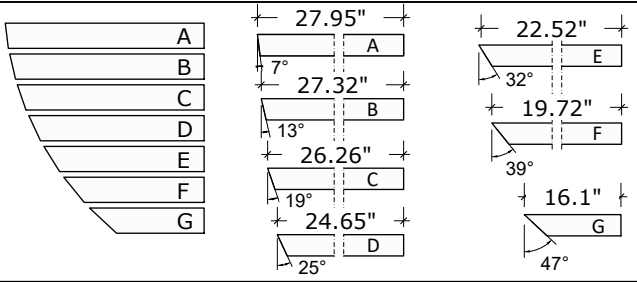
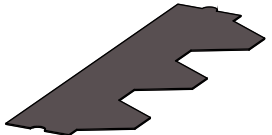
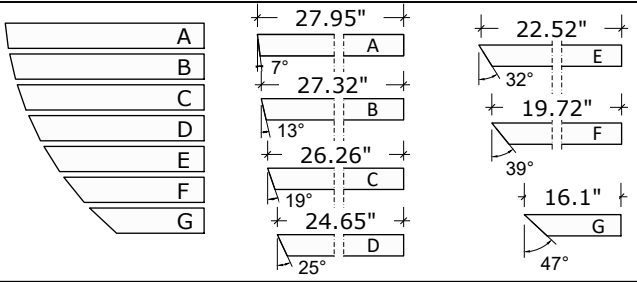
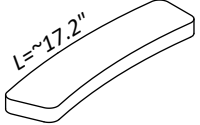
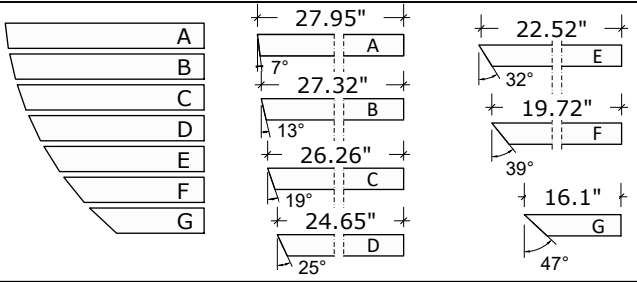
Details list 2/5

DET Y2	x1		
Article. T-26-PTS/28-P			
DET U1	x1		
Article. K-TL94/2200			
DET U2	x1		
Article. K-TL94/2000			
DET 10	x1		
Article. TL-LAMOD-2100-KA01			
DET 11	x1		
Article. TL-LAMOD-1770-01			
DET 12	x1		
Article. TL-LAMOD-600-02			
DET 14	x1		
Article. TL-STMOD-2100-KA01			

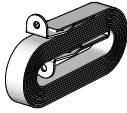
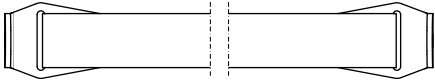
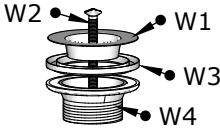
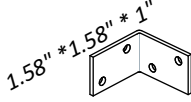
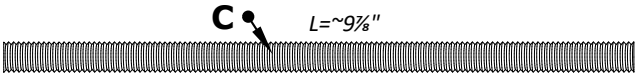
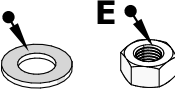
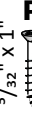
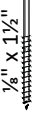
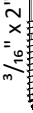
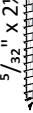
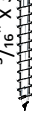
Details list 3/5

DET 13 Article. TL-PÖMOD-700/720	x1		
DET 10a Article. K-HP44/510XP	x2		
DET 11a Article. K-HP44/755XP	x2		
DET 10c Article. K-HP44/170	x1		
DET 12b Article. K-HP44/300XP	x1		
DET 10b Article. K-HP44/265	x1		
DET 21 Article. U-7/192	x1		
DET 21c Article. K-HP44/1920	x2		
DET 21d Article. K-HP44/780	x2		
DET 21a Article. K-HL44/1890	x2		

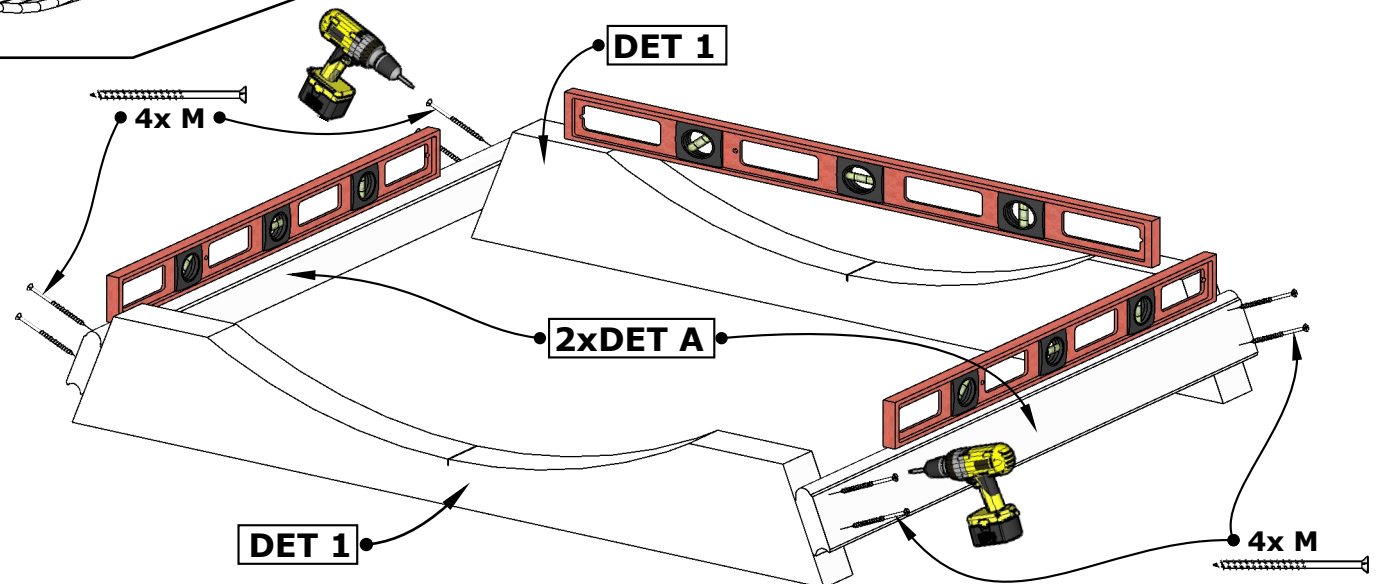
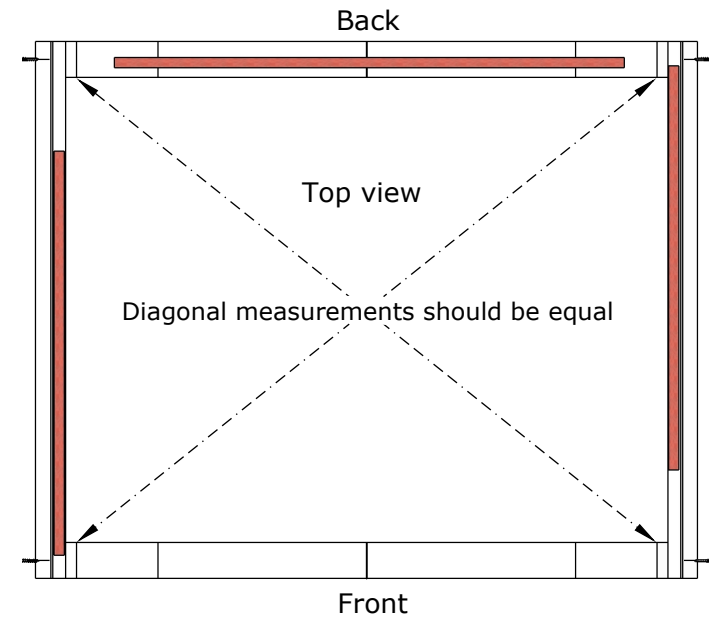
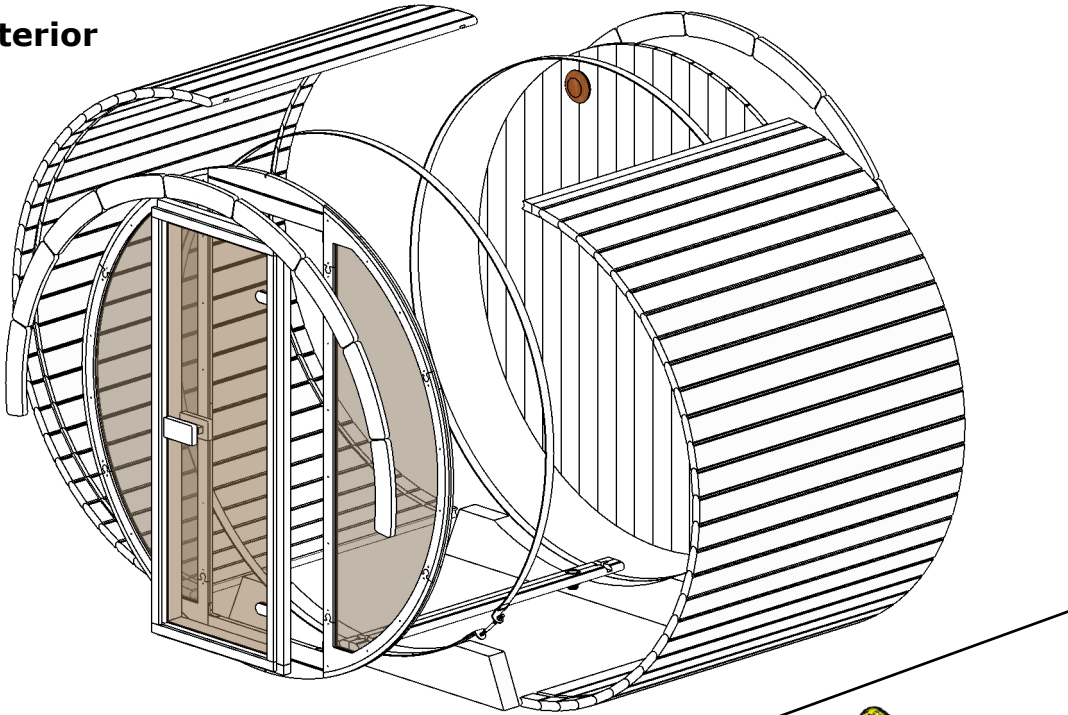
Details list 4/5

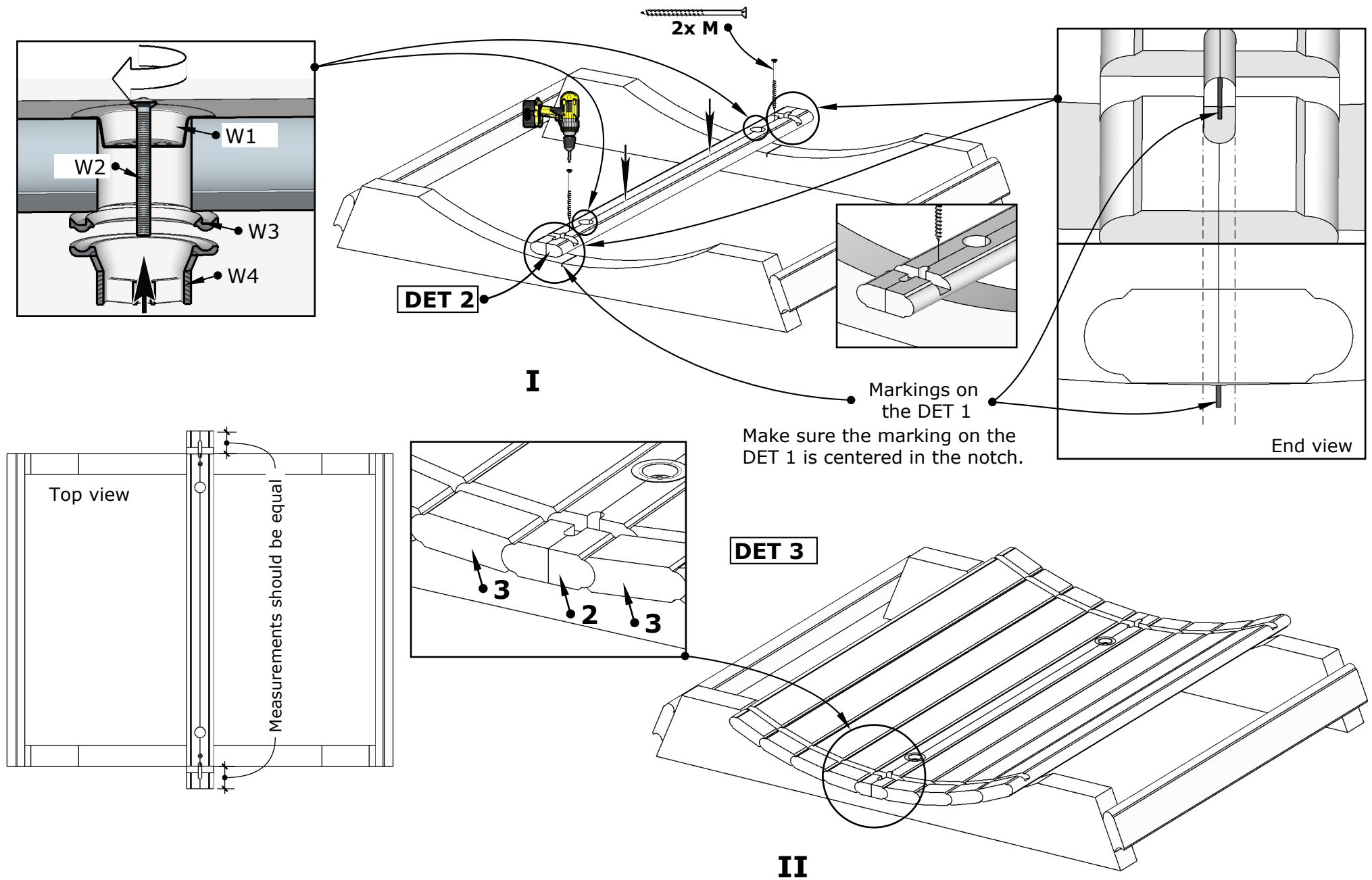
DET 21b Article. K-HL44/750	x2		
DET 16 Article. 2-TPI710	x1		
DET 15a Article. TL-LAV90/685X	x1		
DET 15b Article. TL-LAV90/500XP-XL	x1		
DET 15d Article. TL-LAV42/330XP-XP	x1		
DET 15c Article. KI-LEK15	x2		
DET 22 Article. T-STL-1600-XX	x2		
DET N Article. KAT-HAR-MUST	x7		
DET O Article. KAT-SIN-MUST	x55		
DET 25 Article. MU-OL-SAUN	x18		

Details list 5/5

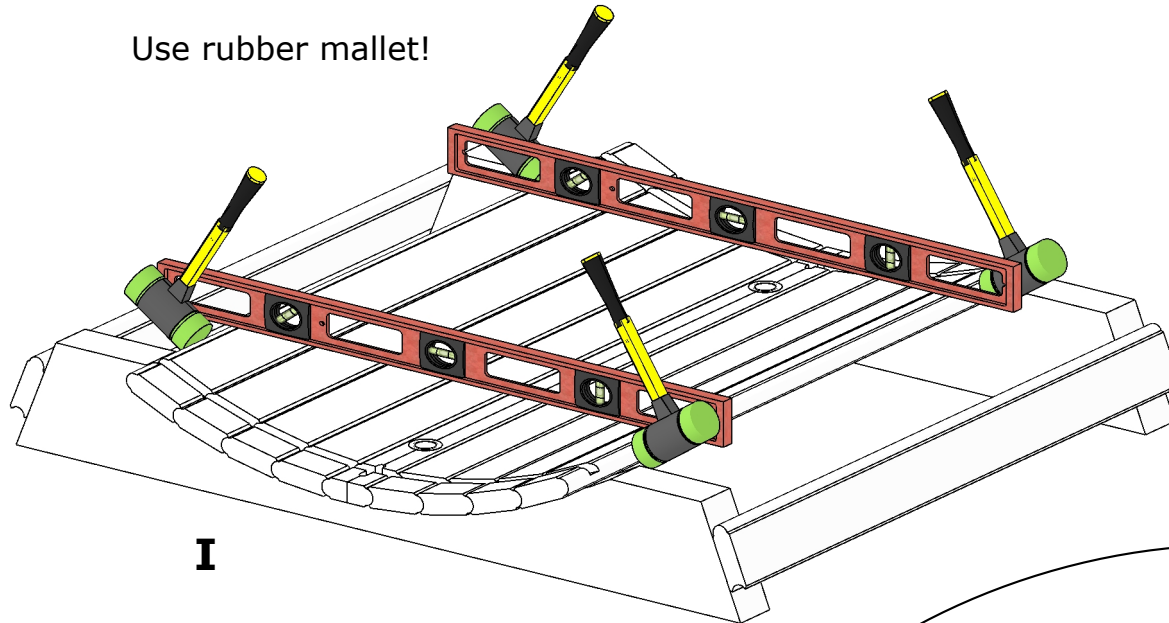
DET B Article. MU-VIT7040-KLZN	x2 		
DET W Article. MU-TRAPP	x2 kmp1		
DET V Article. KI-VIN-25/40/40-ZN	x4 		
DET G Article. MU-VENT-100-PU	x1 		
DET F Article. MU-VENT-100-ZN	x3 		
Article. KI-KERL-12-RV2    x2  x4  x4		Article. KI-USA-150-220  Bit PH2  Torx bits T10 T15 T20 T25  L ~330  P 5/32\" data-bbox="646 516 666 556"/> x10  K 1/8\" data-bbox="696 516 716 556"/> x20  J 1/8\" data-bbox="746 516 766 556"/> x45  I 3/16\" data-bbox="796 516 816 556"/> x35  H 5/32\" data-bbox="846 516 866 556"/> x190  M 3/16\" data-bbox="896 516 916 556"/> x50	

Exterior

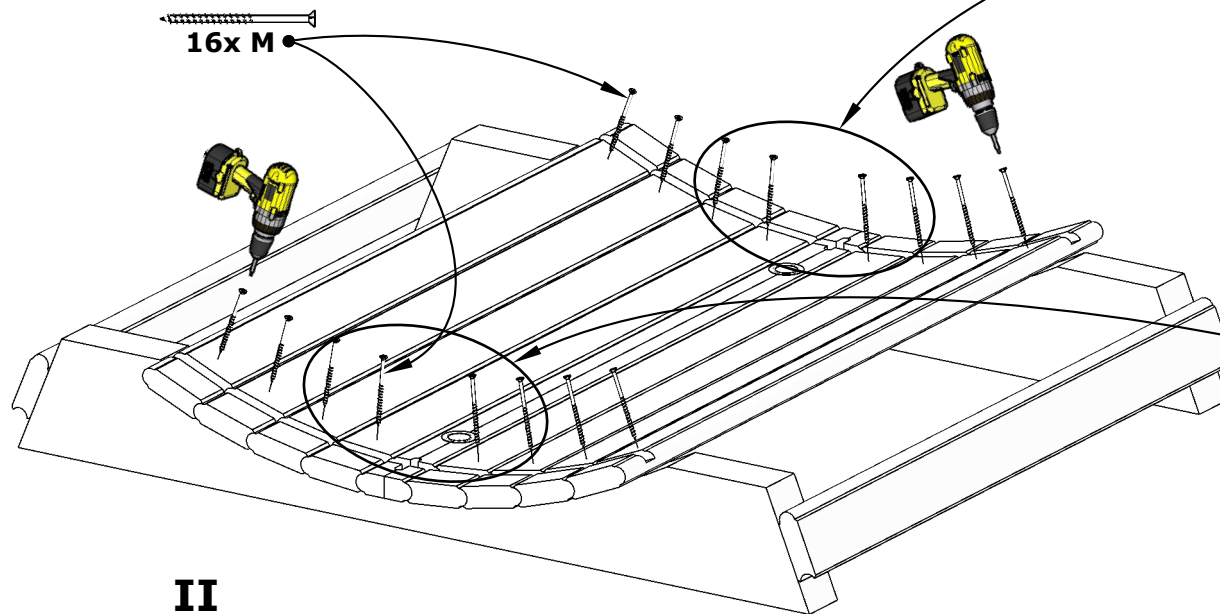




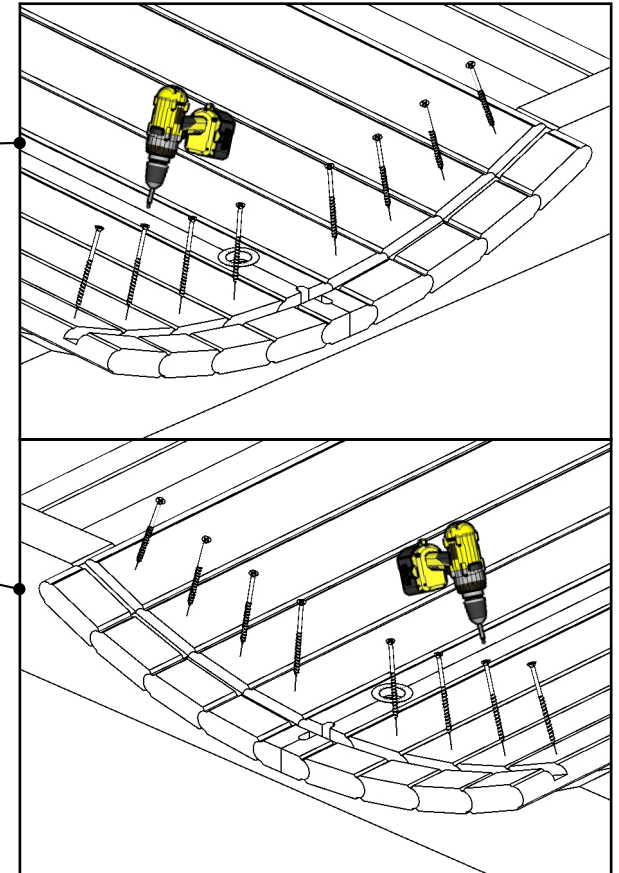
Use rubber mallet!



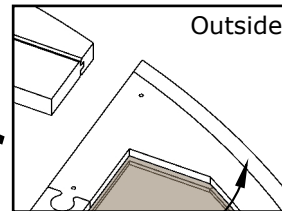
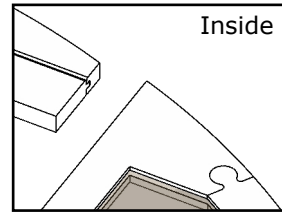
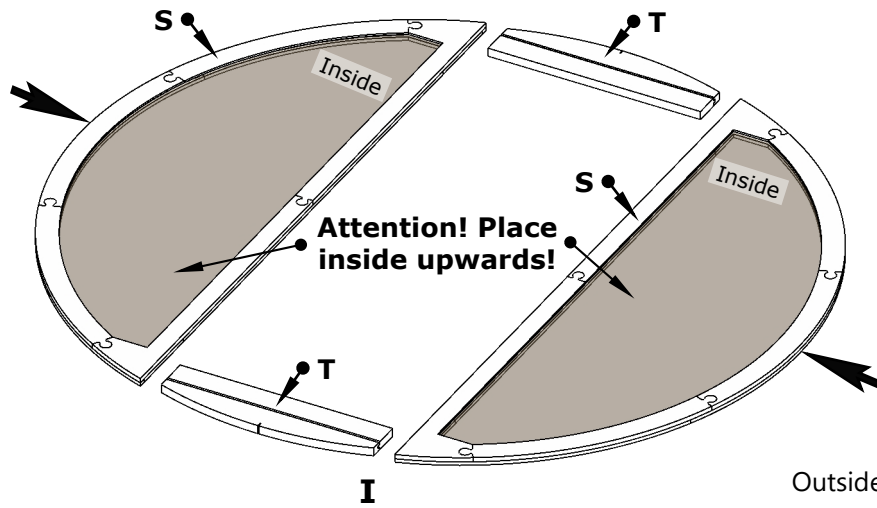
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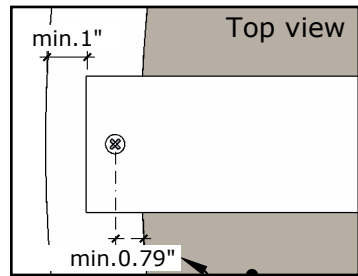
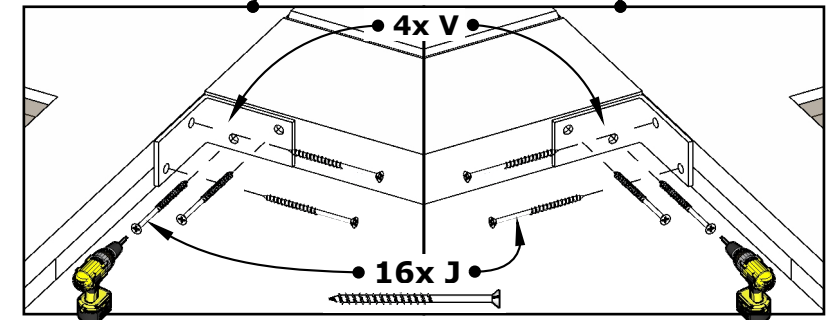
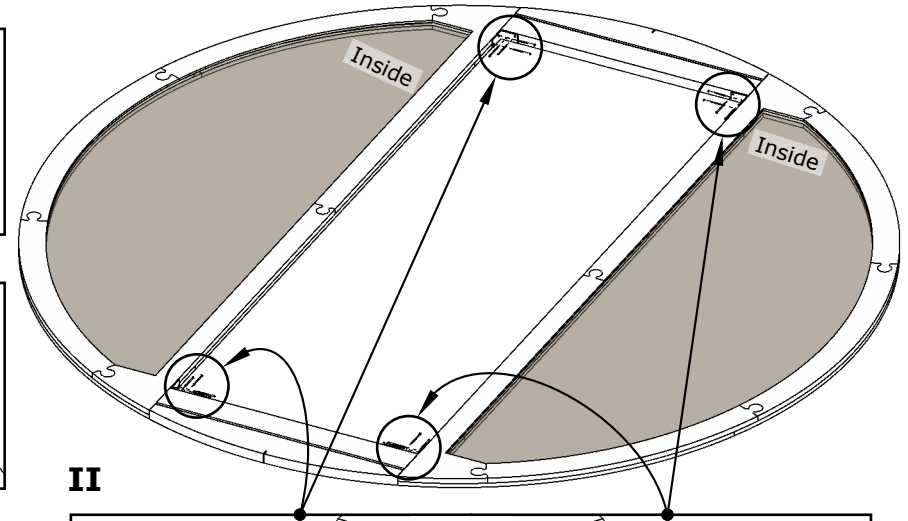
II



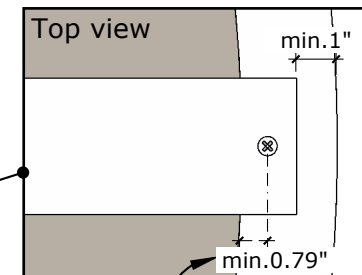
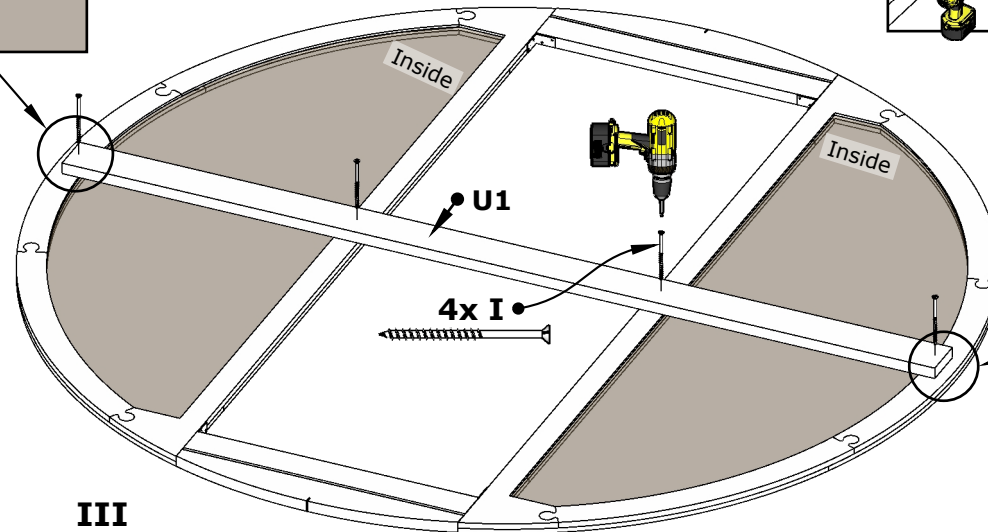
Front glass-wall assembly



Outside will have an extra notch around the edge.

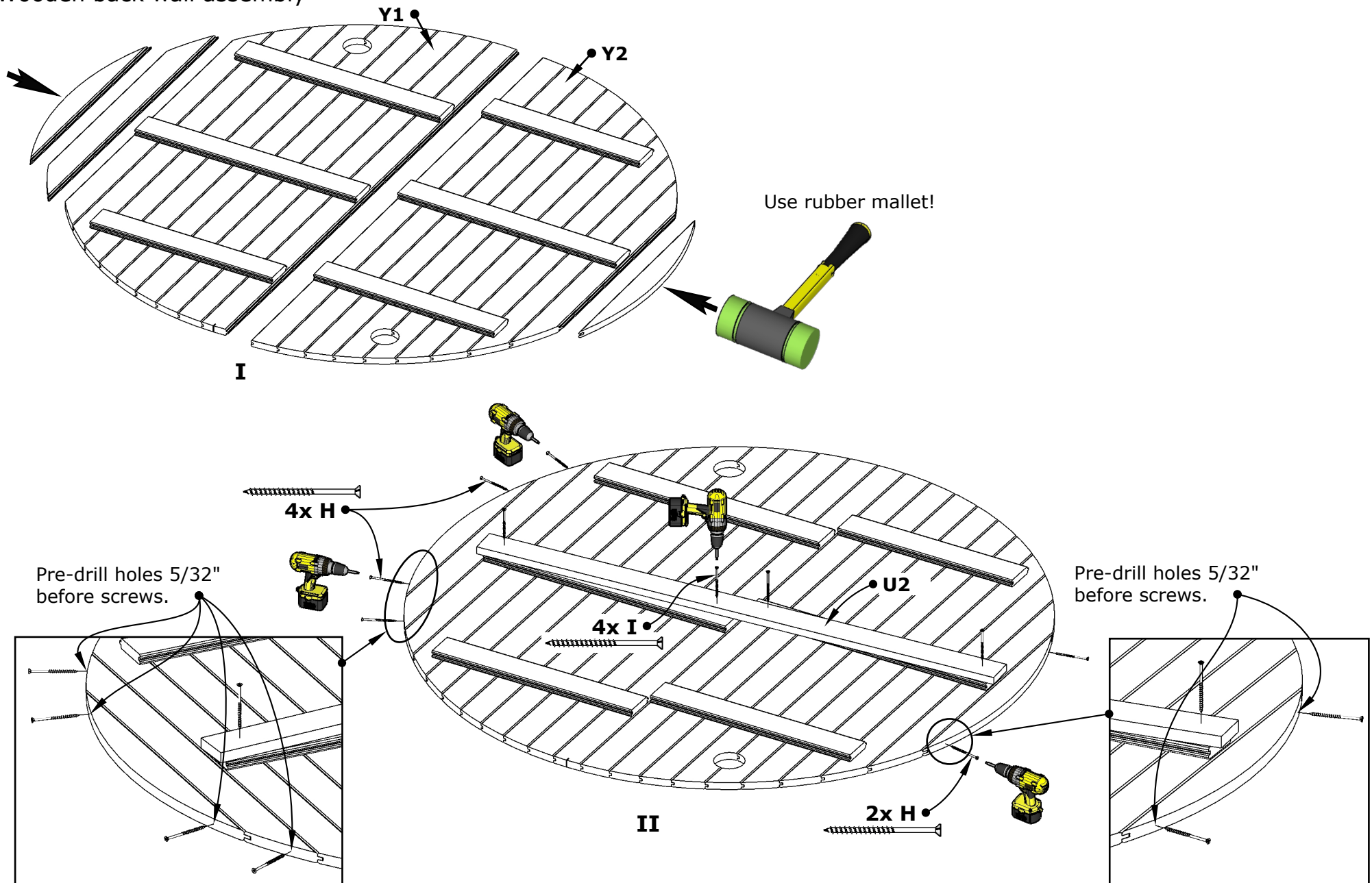


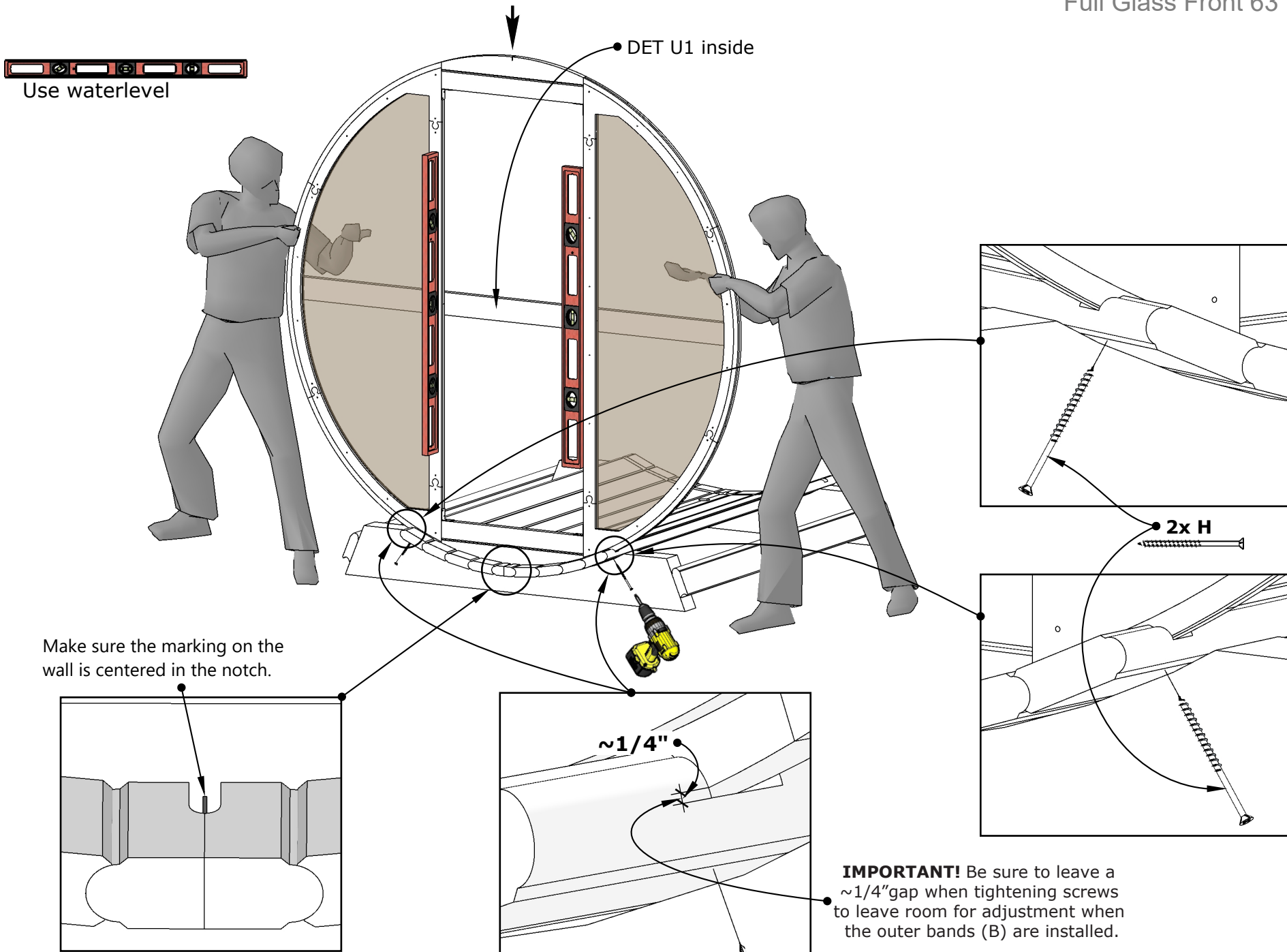
Attention! Be extra careful to not hit the glass!!!

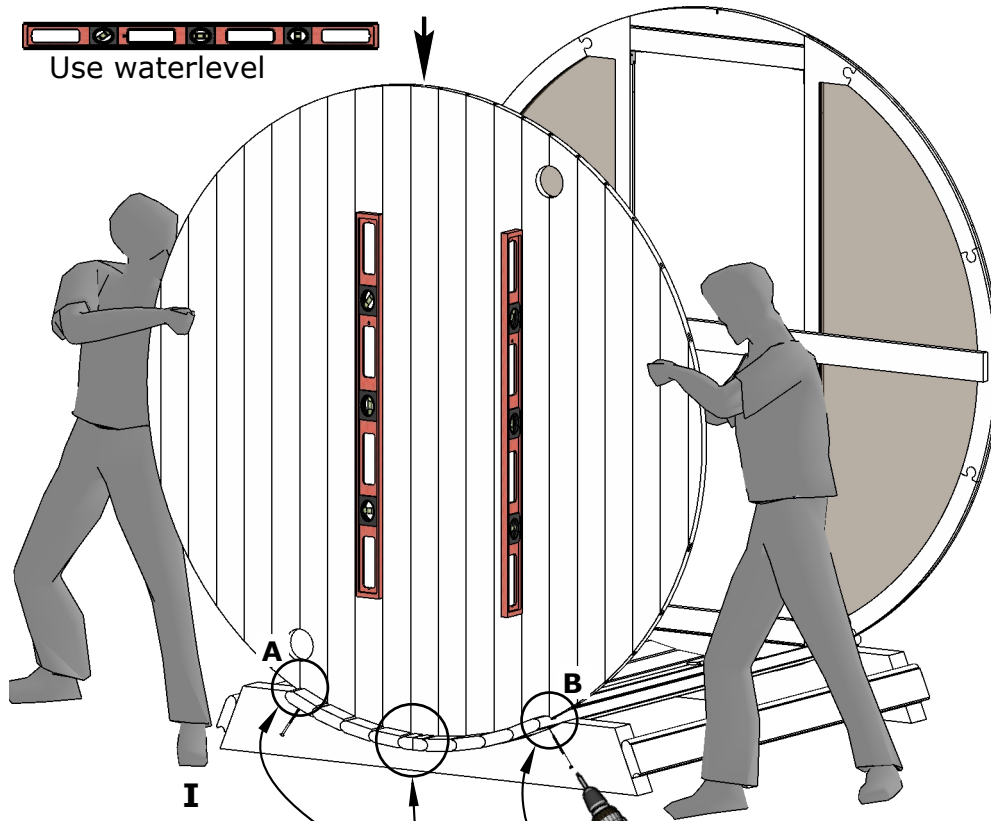


Attention! Be extra careful to not hit the glass!!!

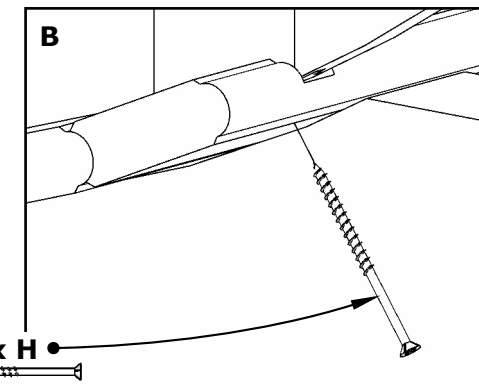
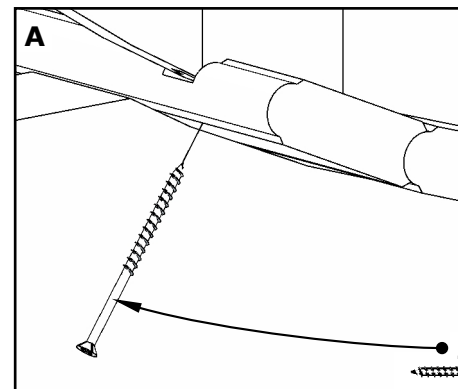
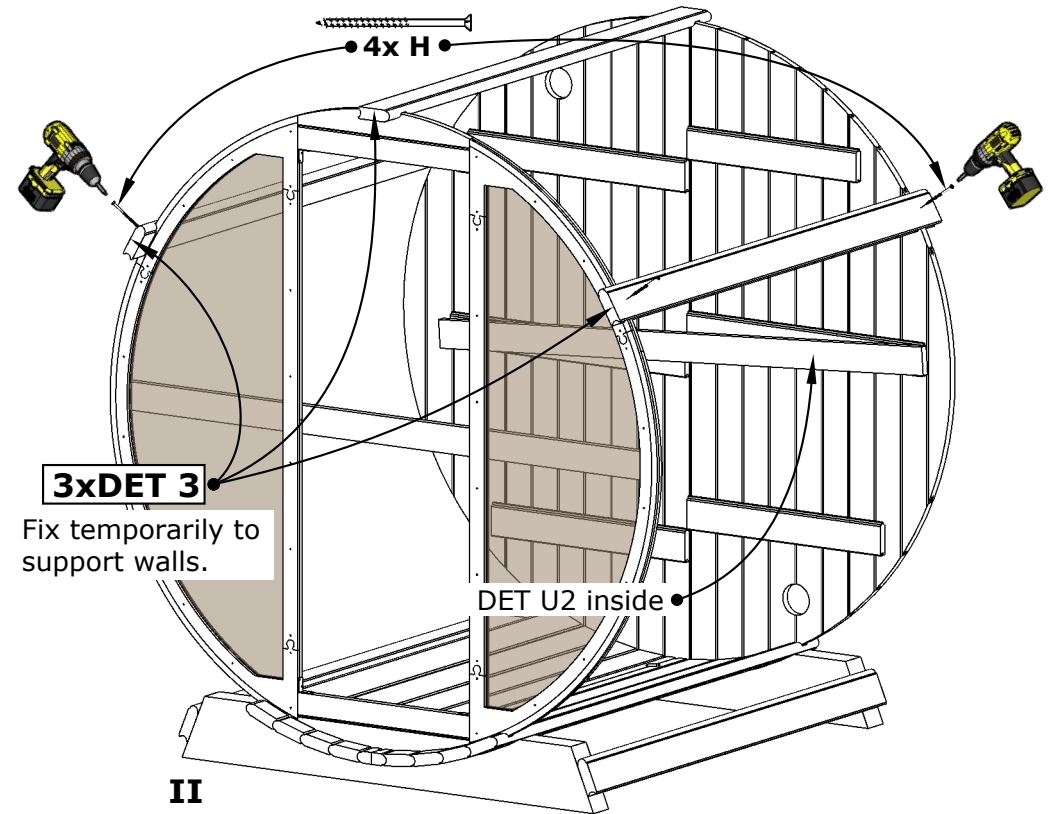
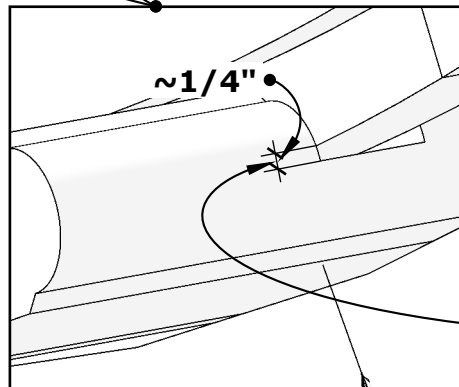
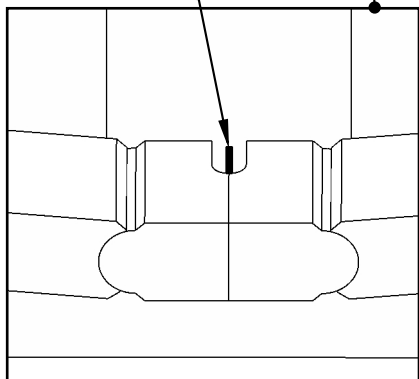
Wooden back wall assembly



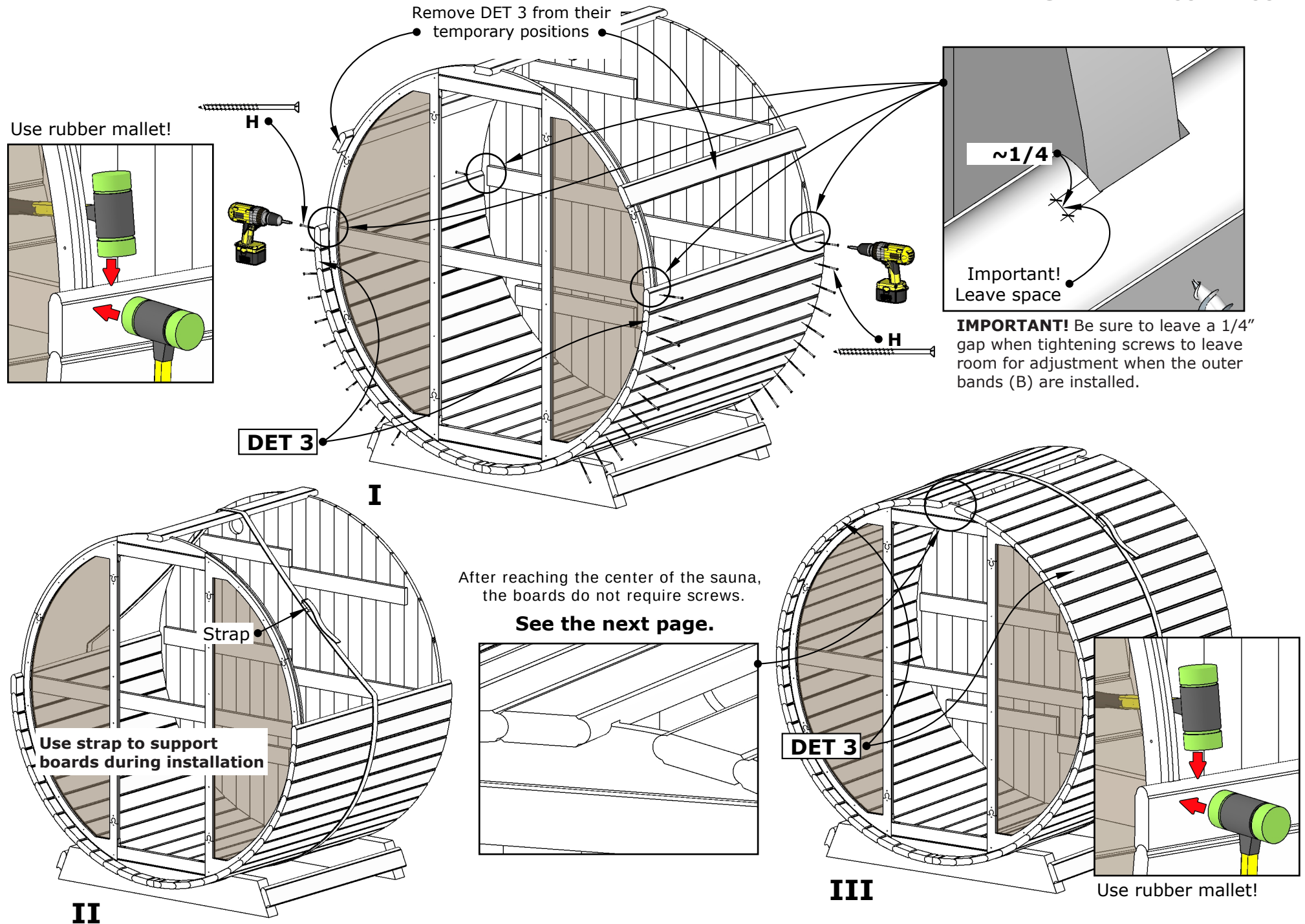


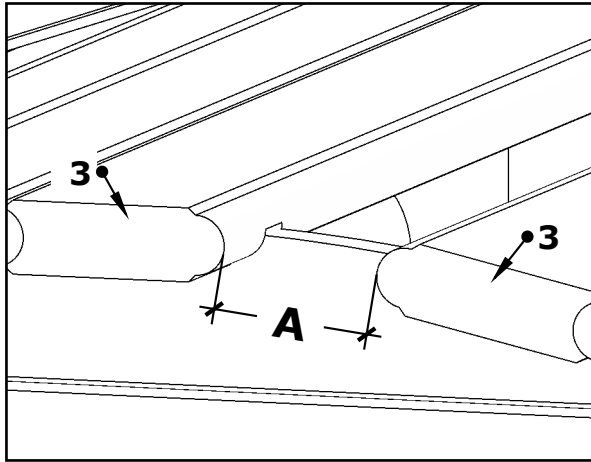


Make sure the marking on the wall is centered in the notch.

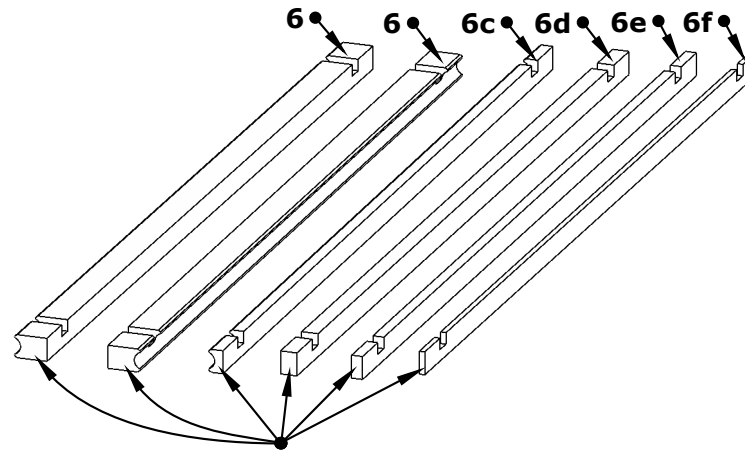


IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.



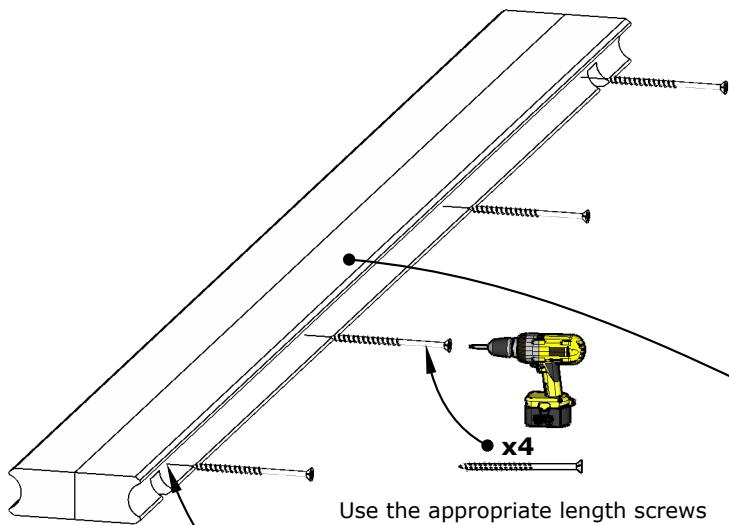
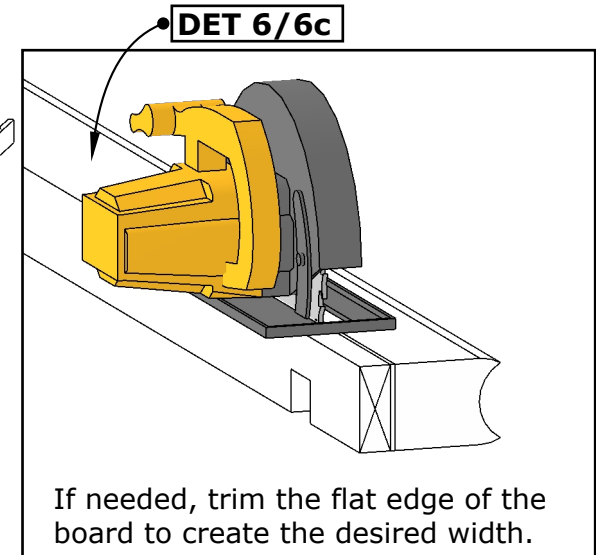


I

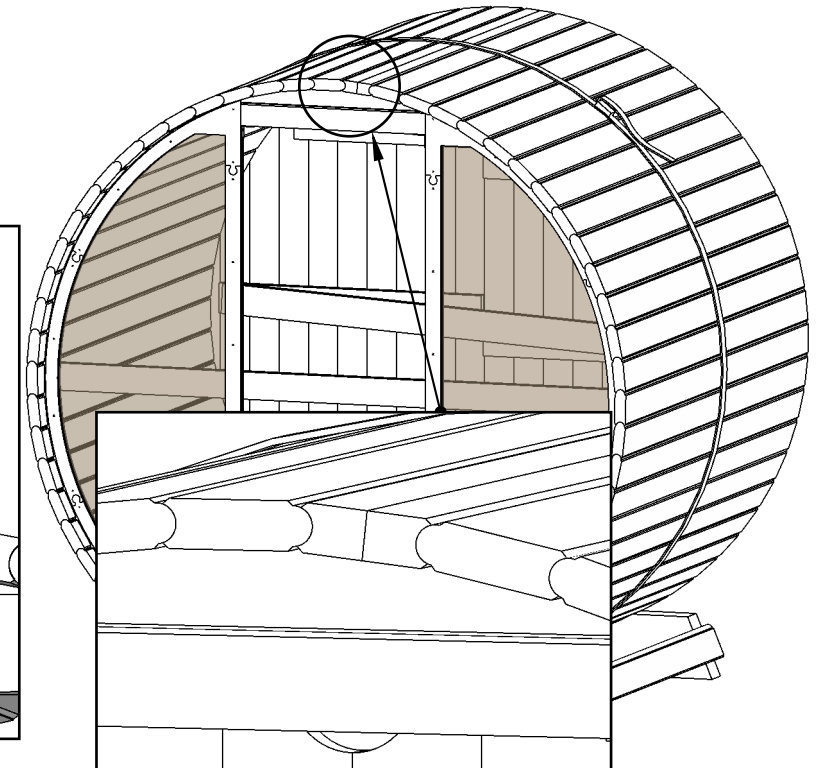
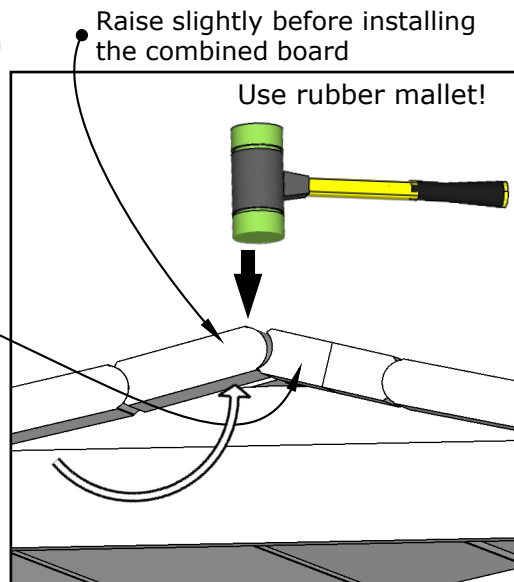


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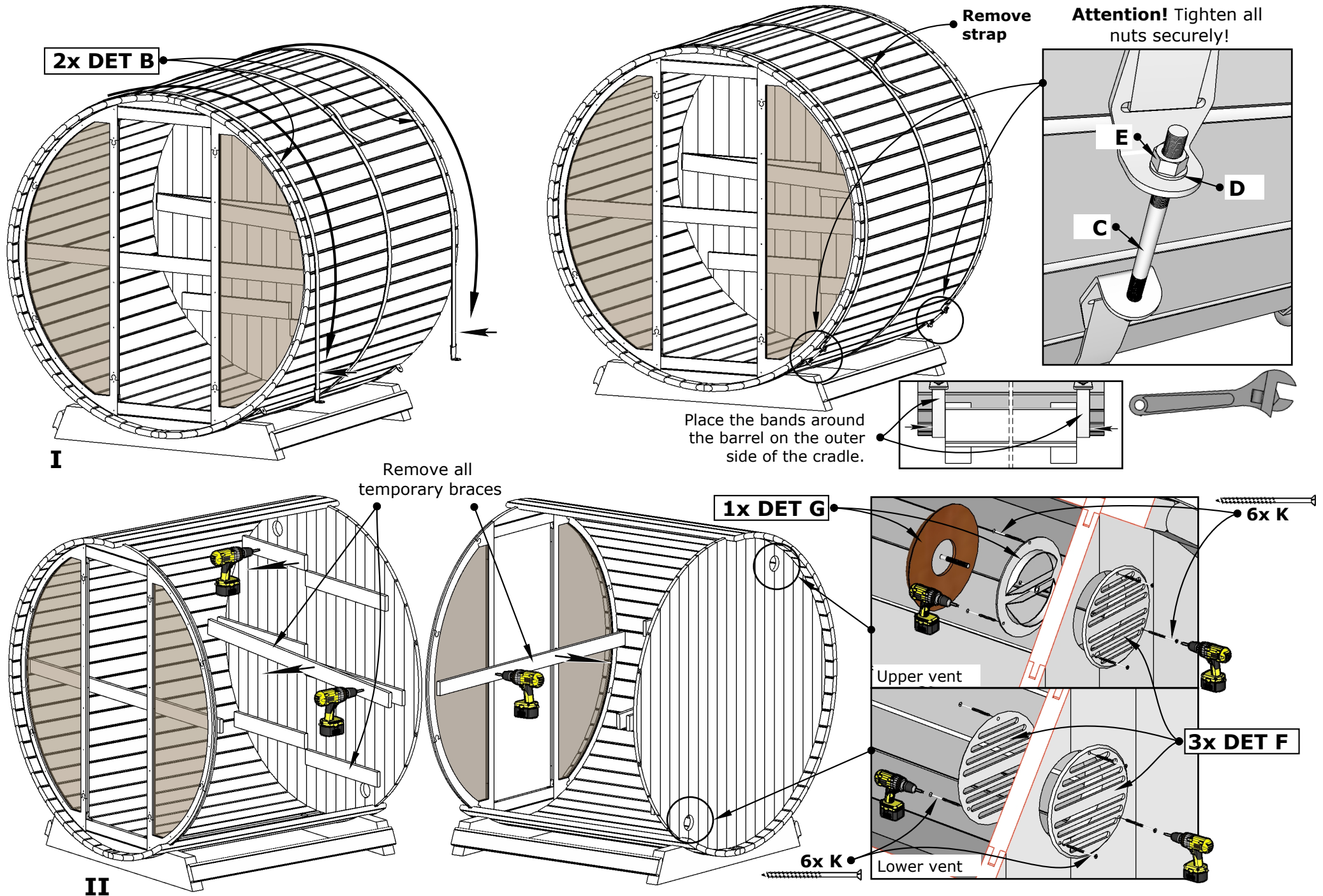
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



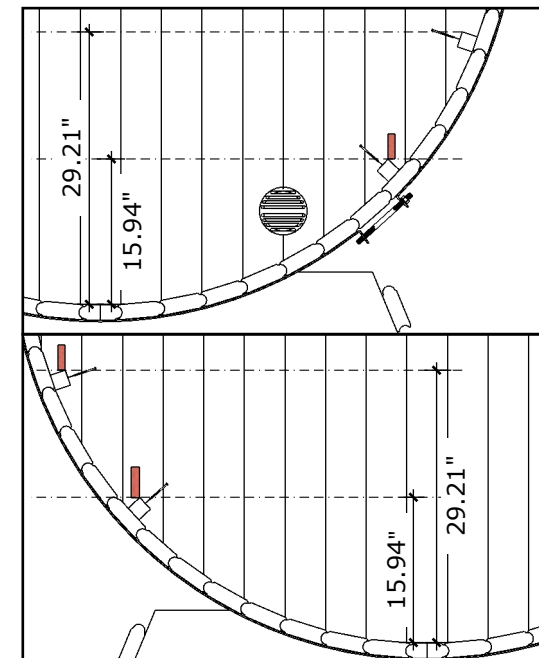
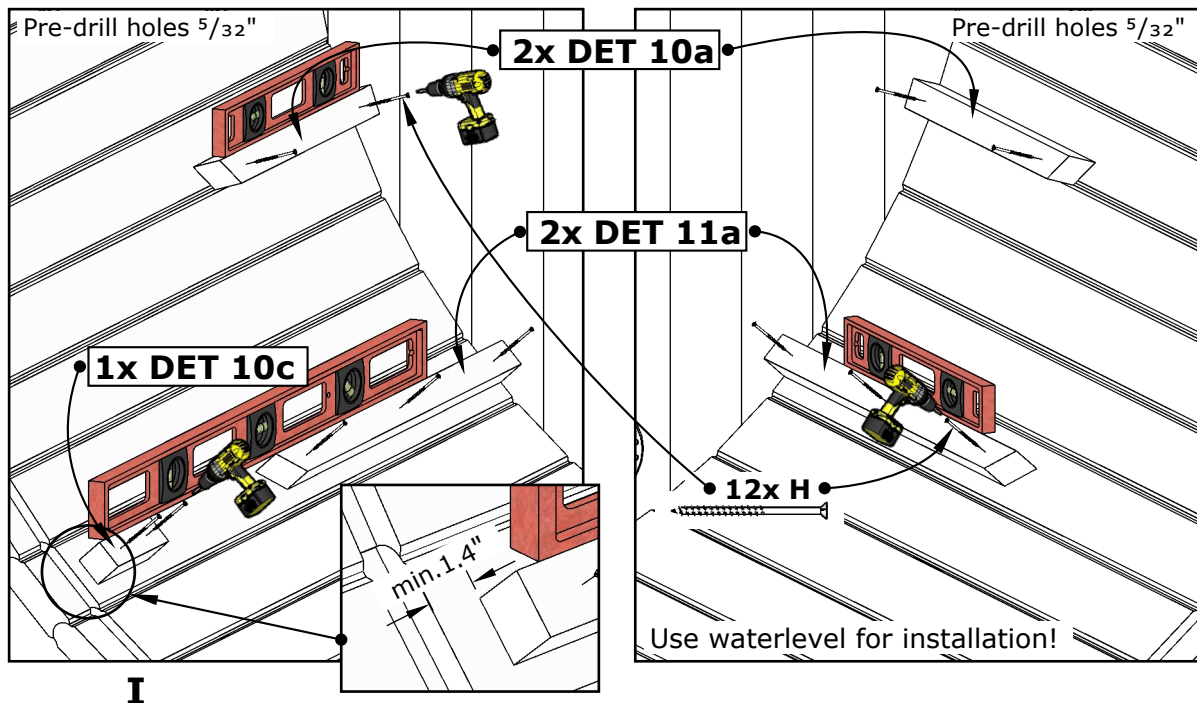
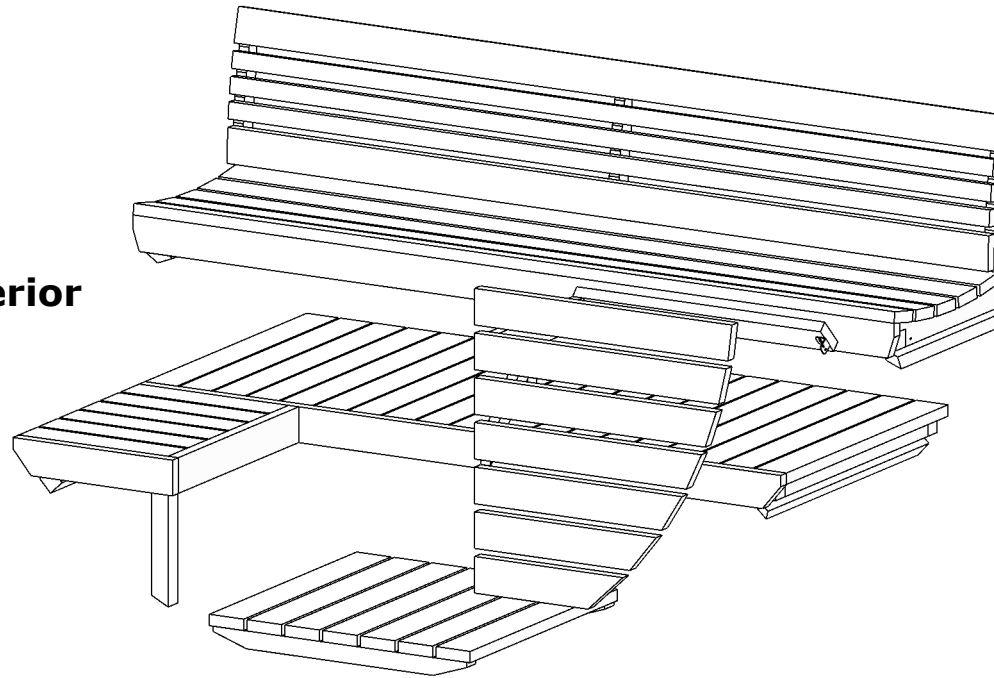
III

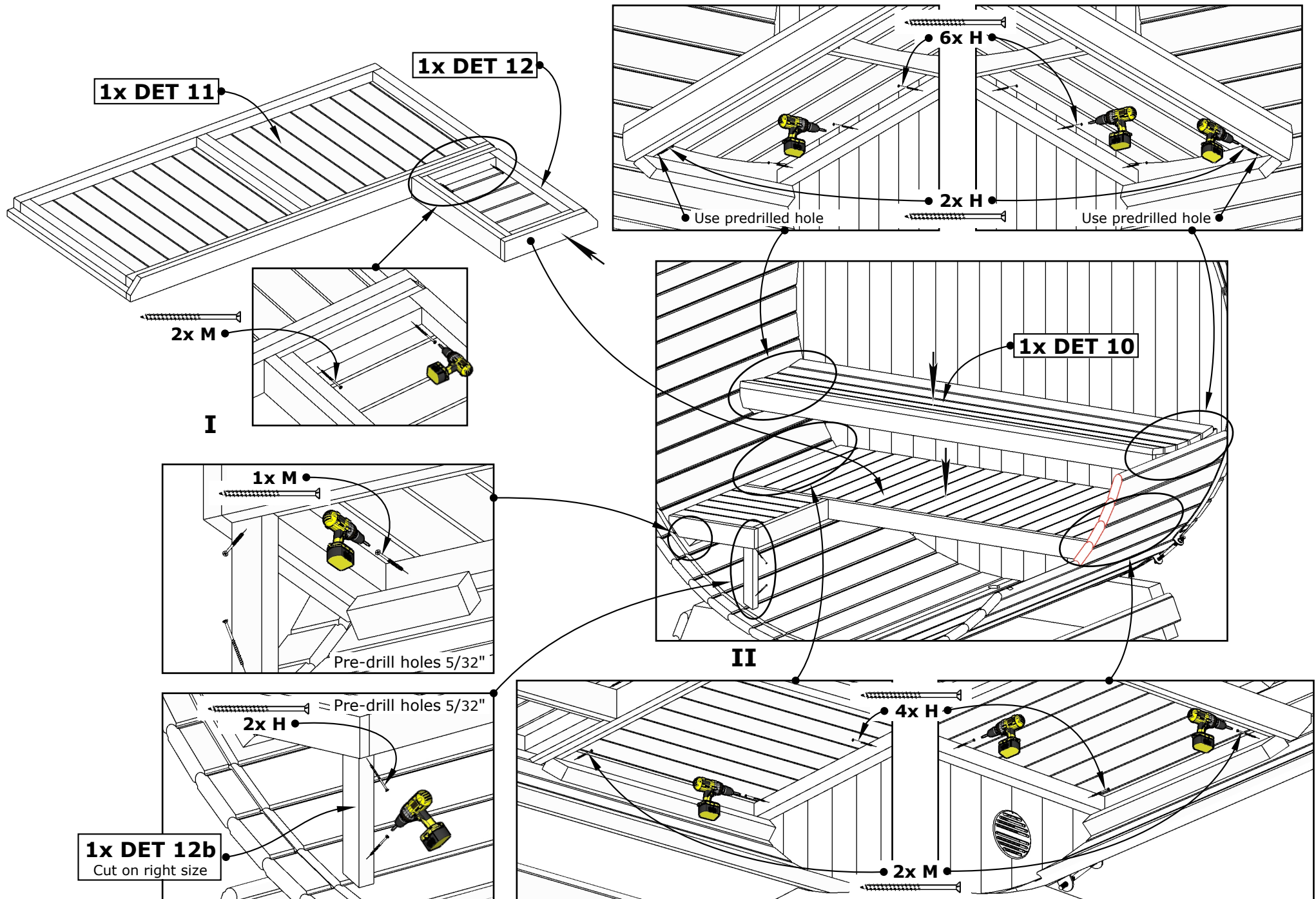


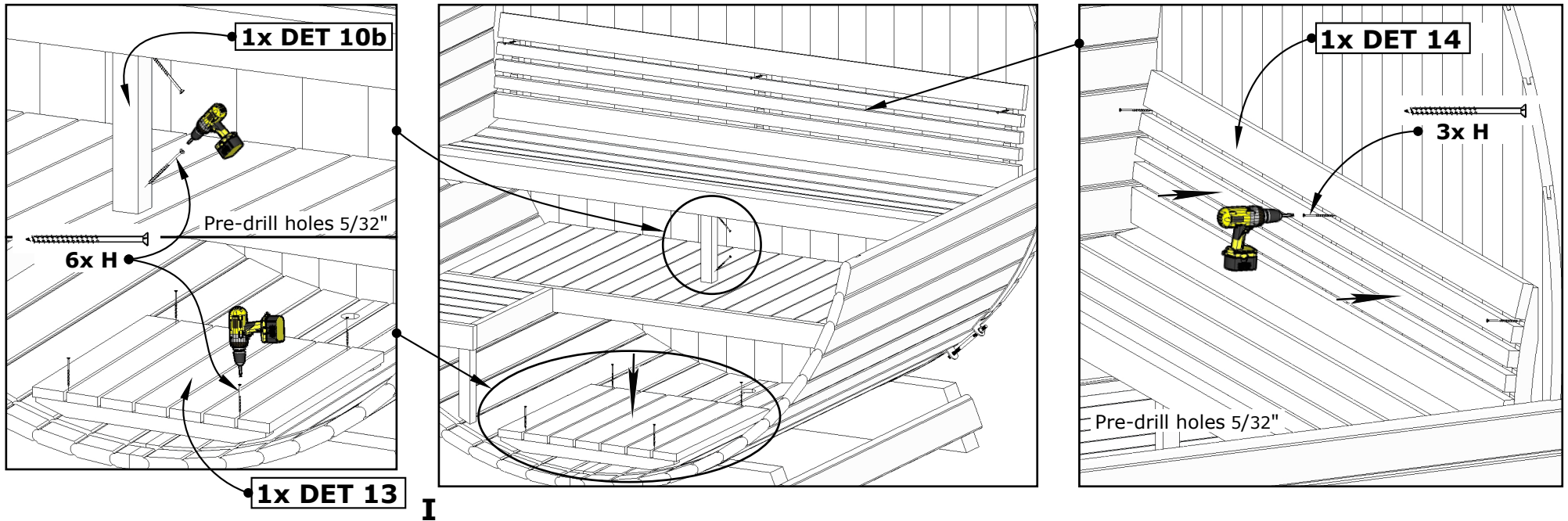
IV

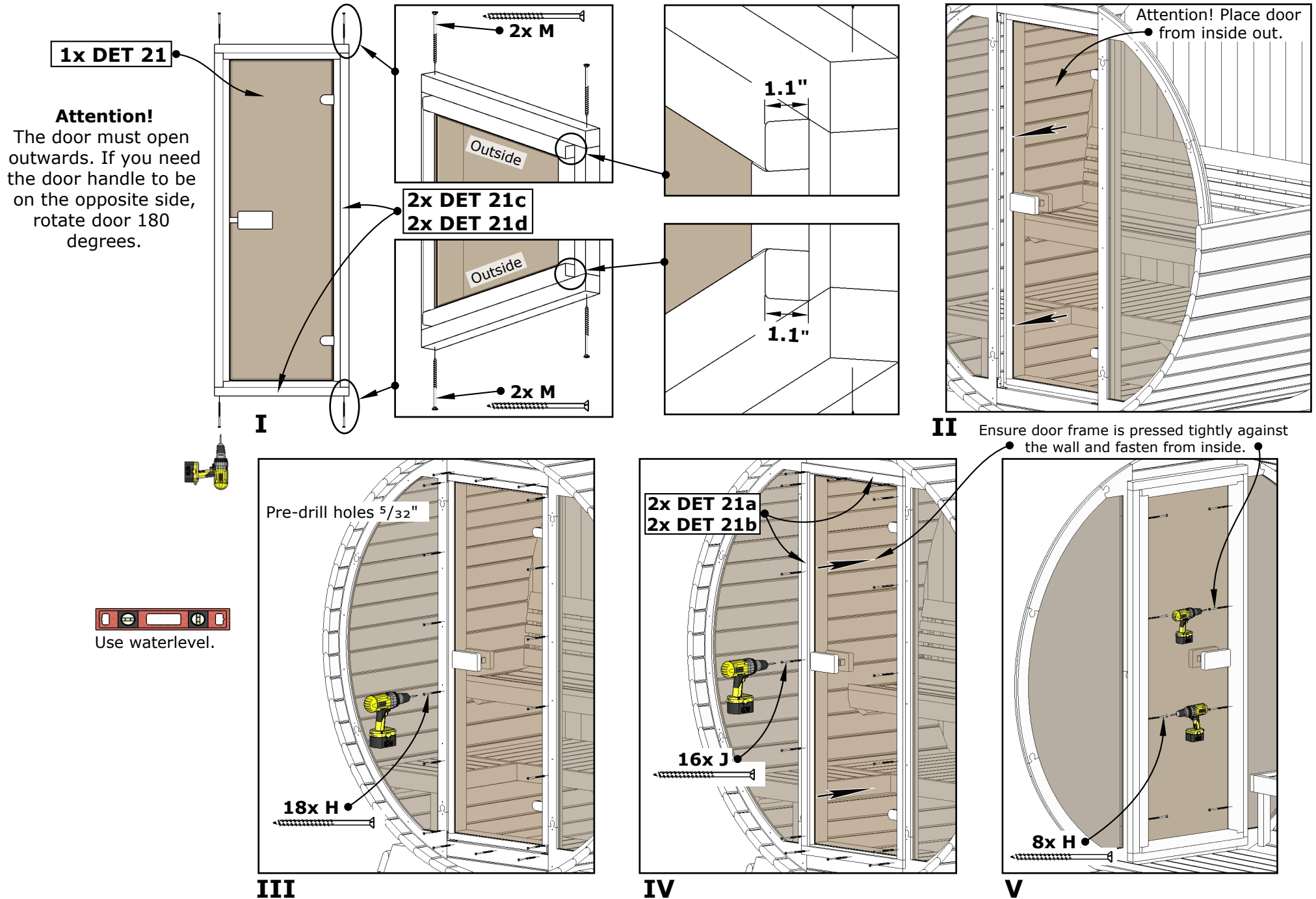


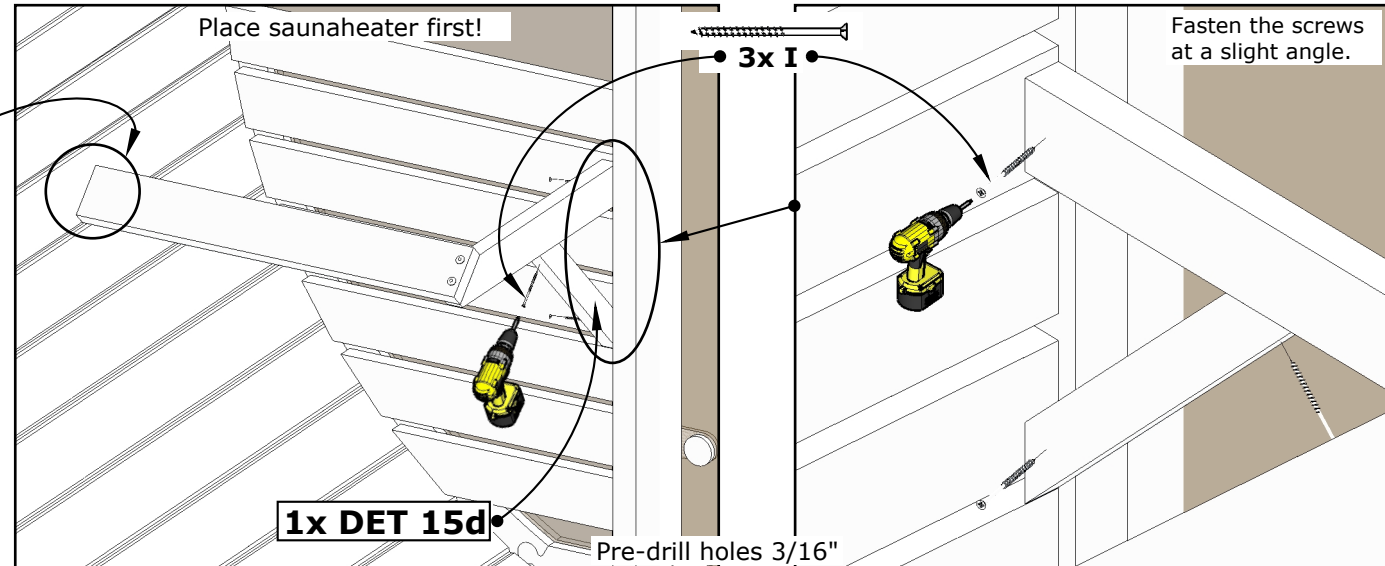
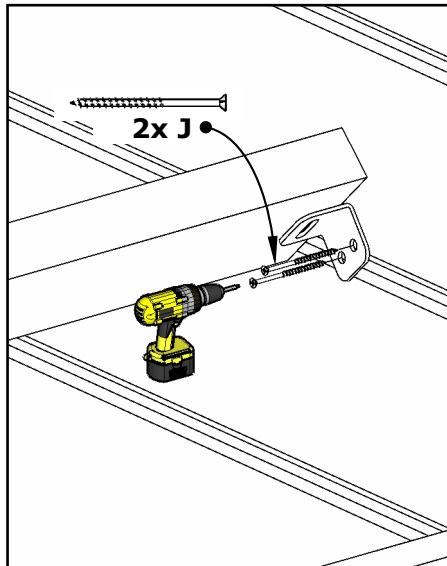
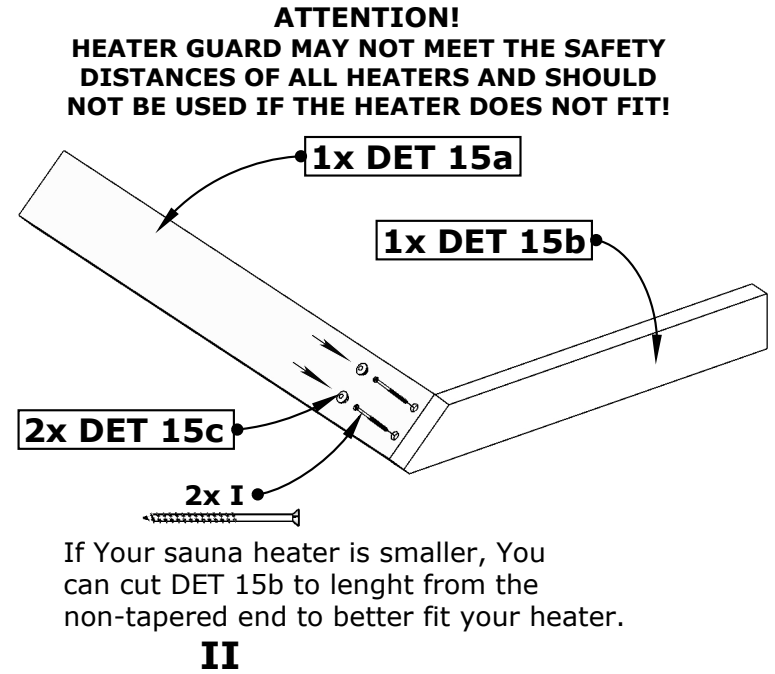
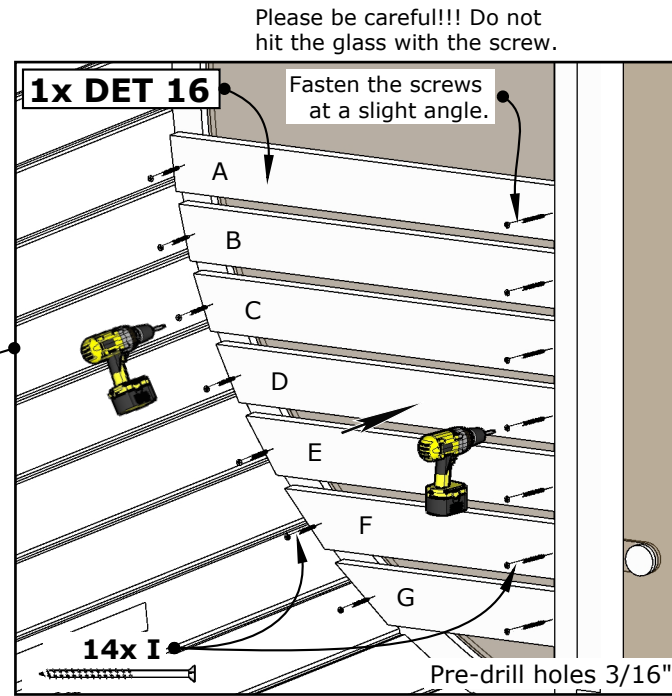
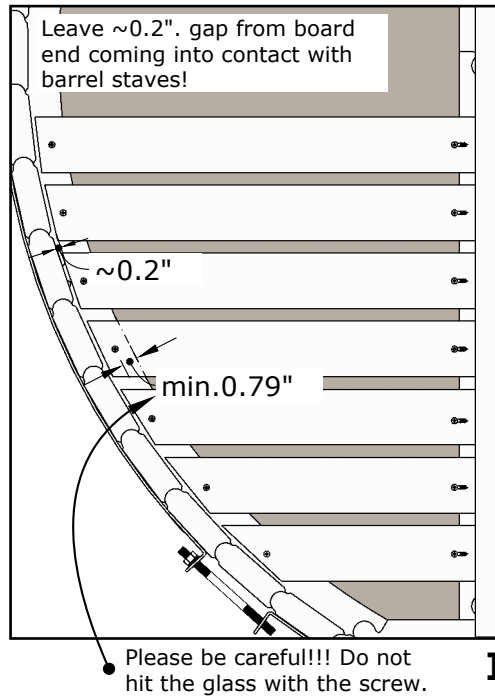
Interior



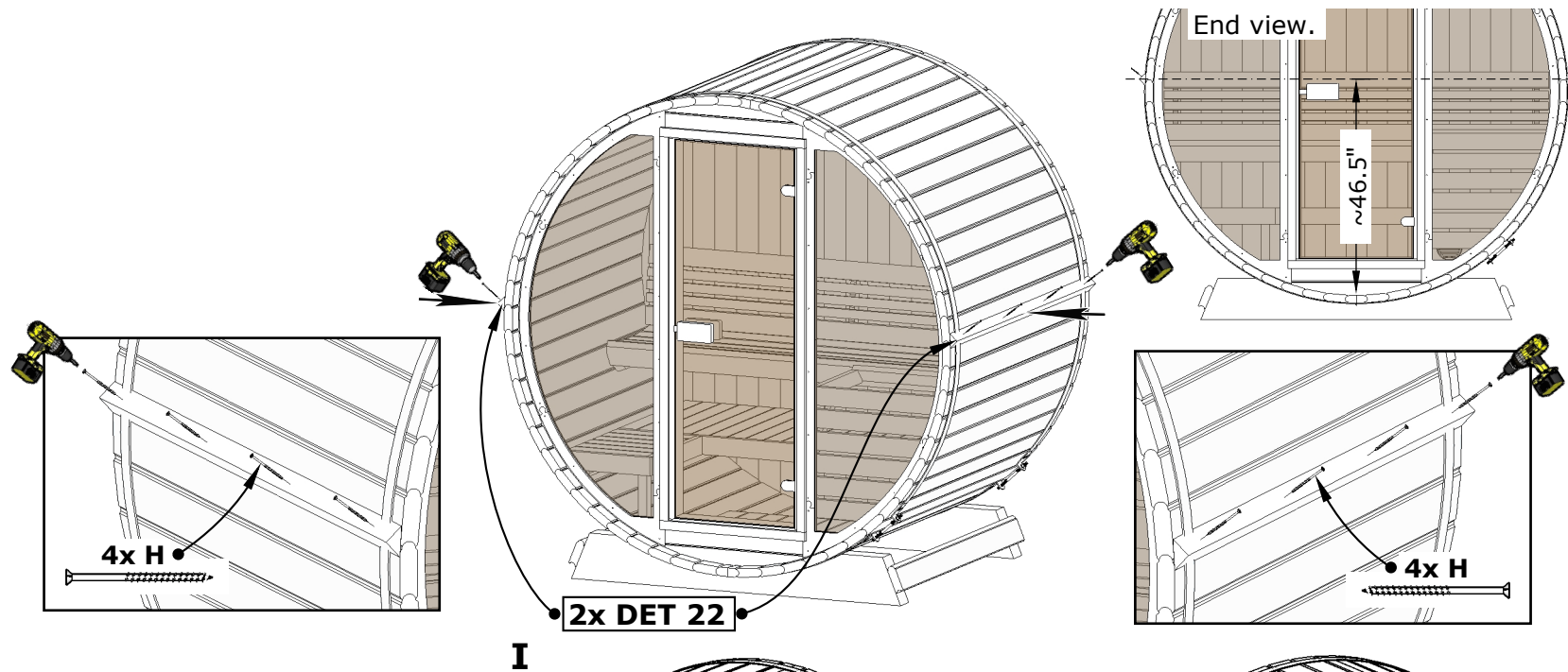




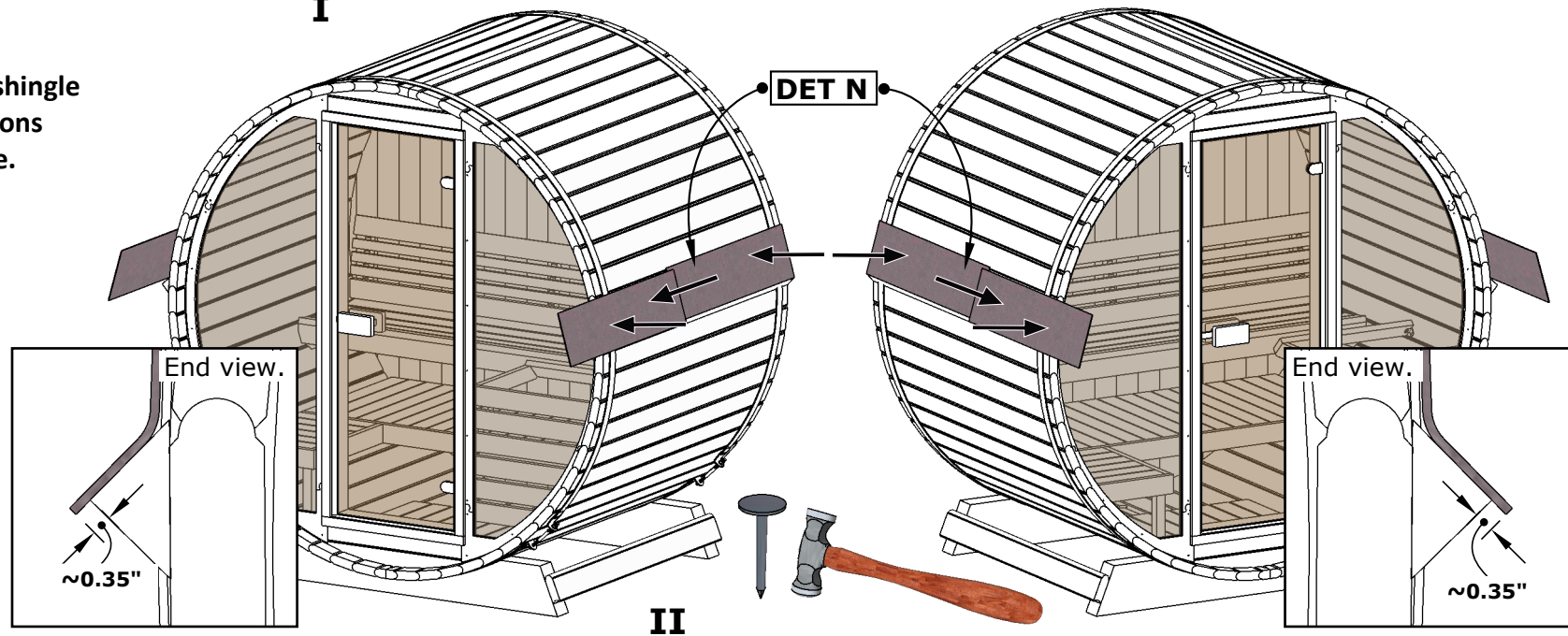


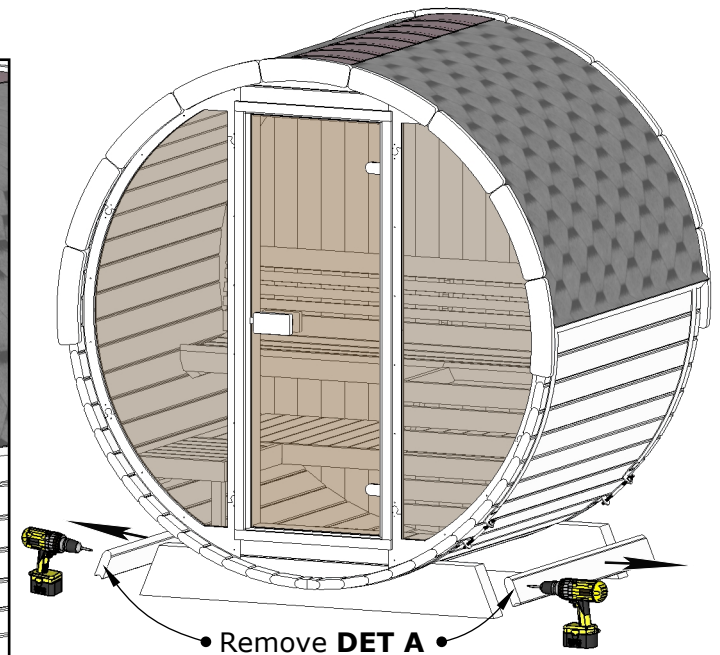
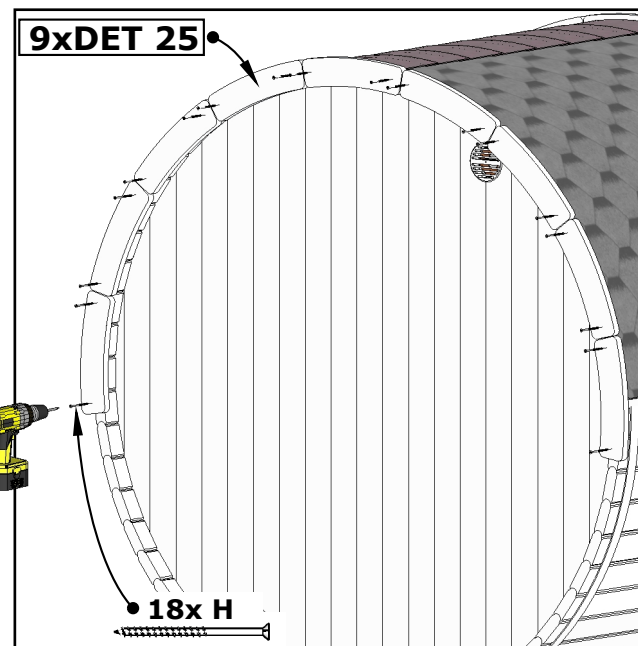
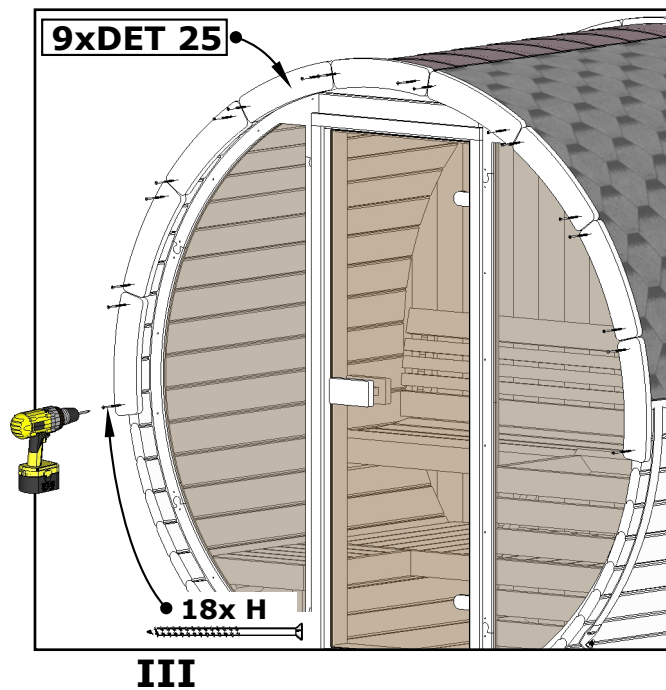
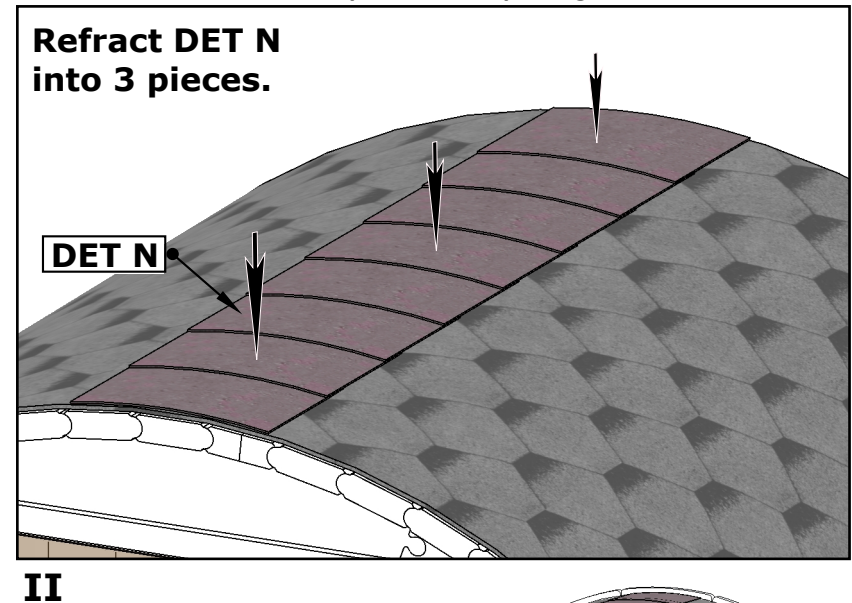
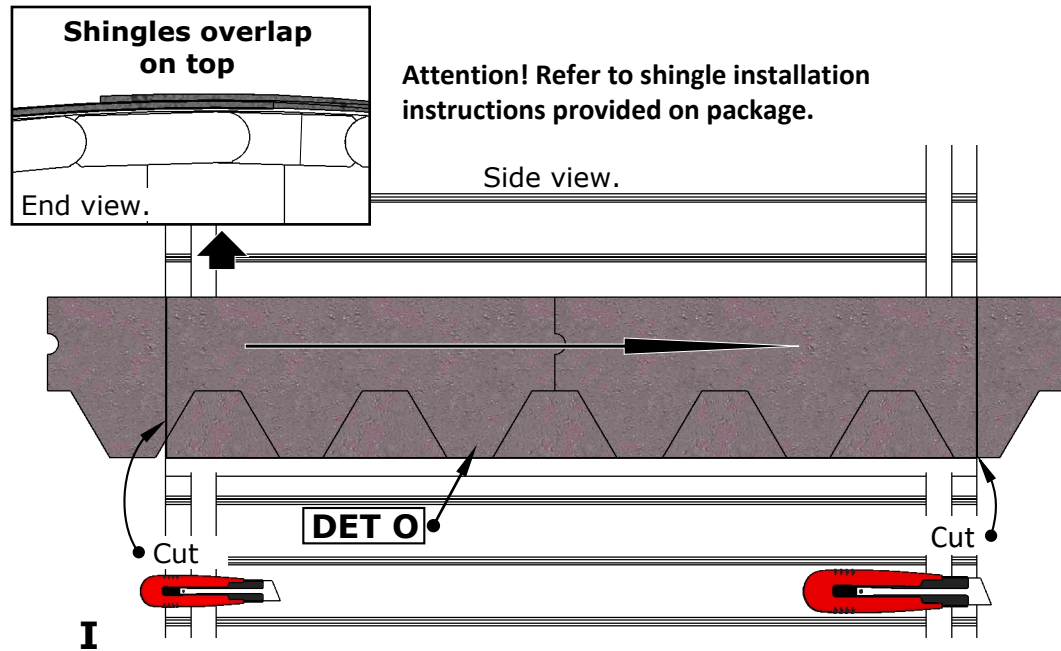


III



Attention! Refer to shingle installation instructions provided on package.







Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

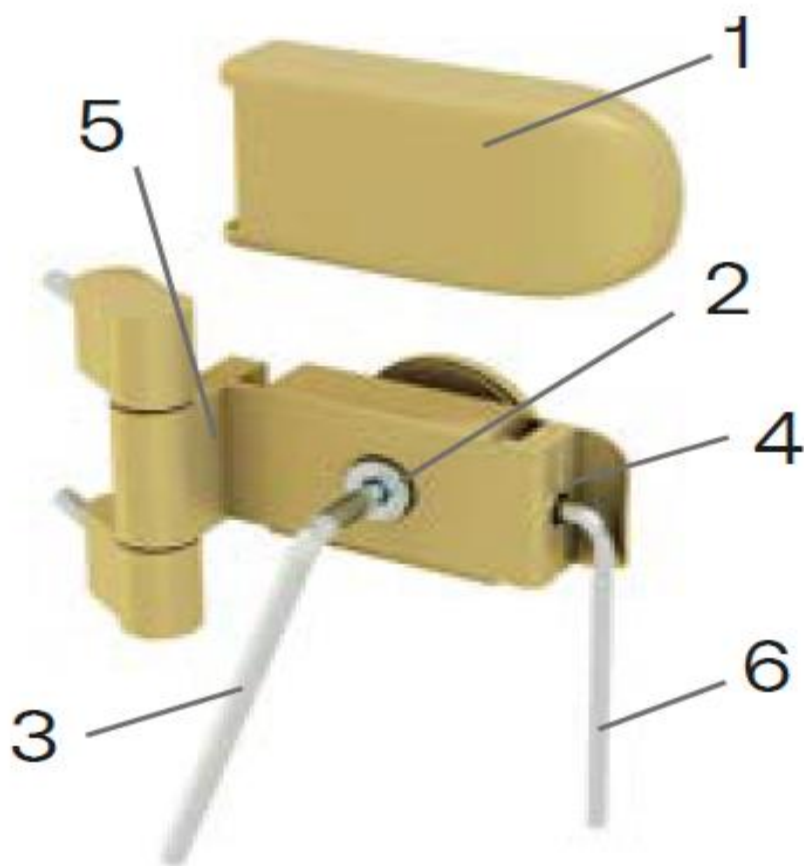
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.



Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Technical Support
(224) 253-5909