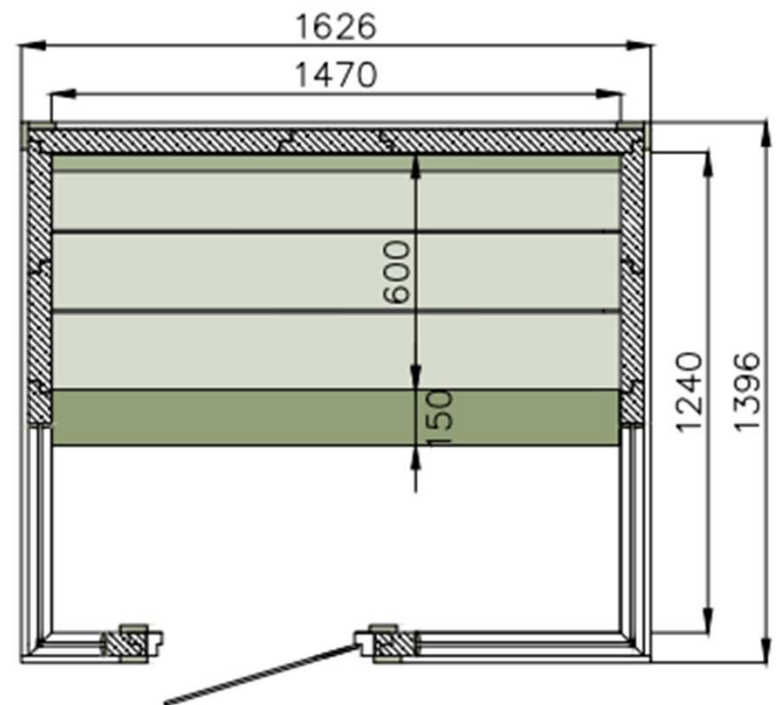
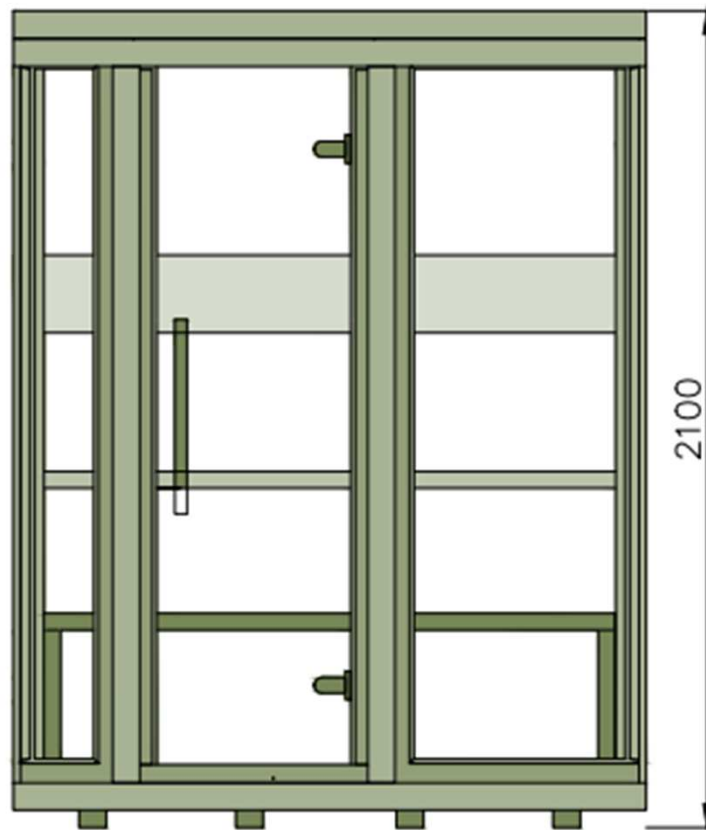


CELTO S

MANUAL



Important Information Before You Begin

Thank you for choosing our sauna! Before you start assembling your sauna, please read this page carefully. It contains important information regarding safety, warranty, and assembly guidelines.

Safety & Handling

- **Work Carefully:** Some sauna parts are heavy and may require two or more people for safe lifting and installation.
- **Protect the Materials:** Store all panels in a dry, flat area before assembly to prevent damage or warping.
- **Use Proper Tools:** Only use recommended tools and follow the instructions step-by-step to avoid mistakes or injuries.
- **Personal Safety:** Wear protective gloves and safety glasses when necessary.

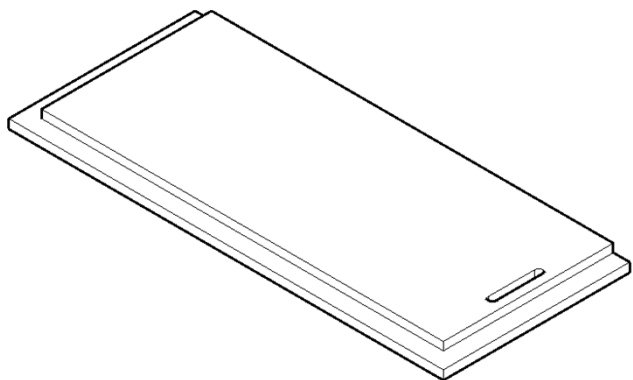
Warranty Conditions

- **Correct Assembly Required:** The warranty applies only if the sauna is assembled according to the instructions provided.
- **Avoid Modifications:** Any unauthorized alterations or modifications may void the warranty.
- **Damage During Assembly:** The manufacturer is not responsible for damage caused by improper handling or incorrect assembly.

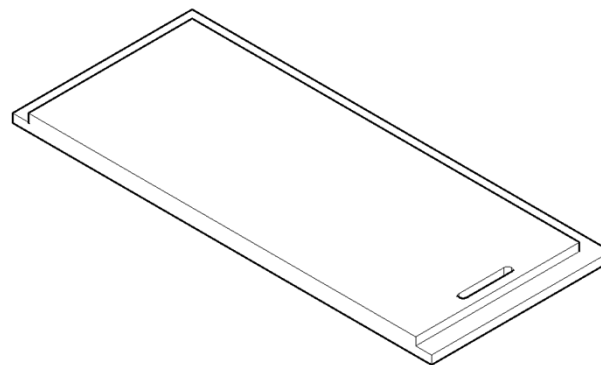
Before You Start

- Check that all parts and hardware are included before beginning.
- Read through the entire manual once before starting the assembly.
- Follow the recommended assembly order for the best results.

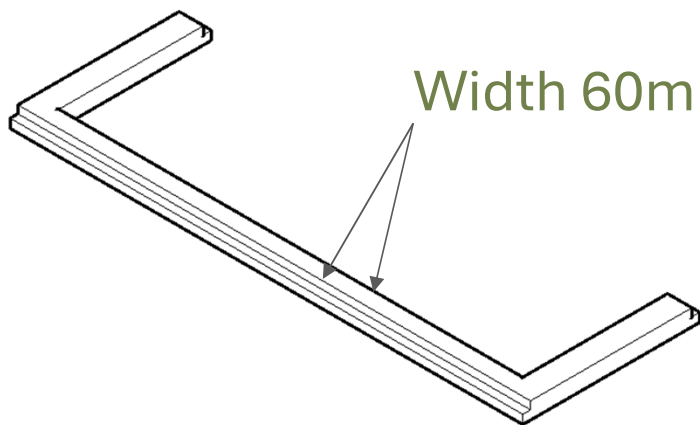
By proceeding with the assembly, you confirm that you have read and understood these instructions.



F1 - 1

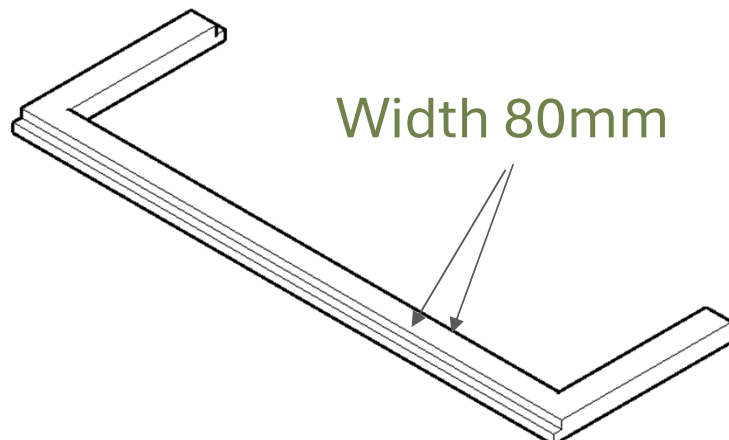


F2 - 1



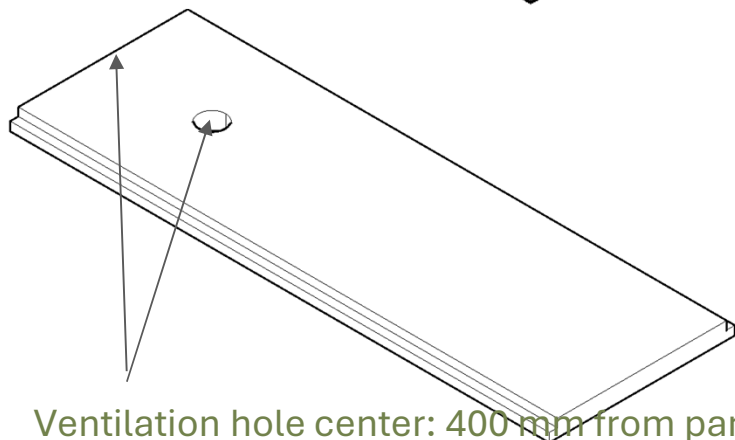
Width 60mm

W60 - 1



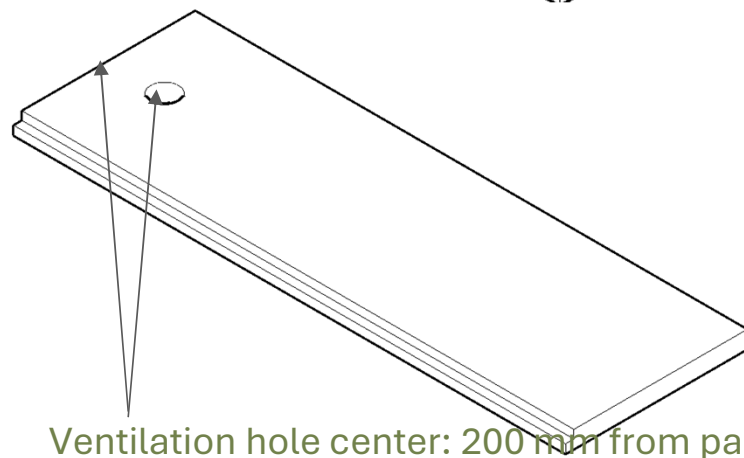
Width 80mm

W80 - 2



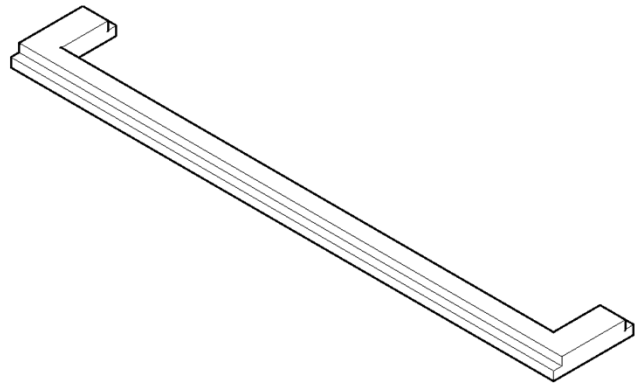
V400 - 1

Ventilation hole center: 400 mm from panel edge.

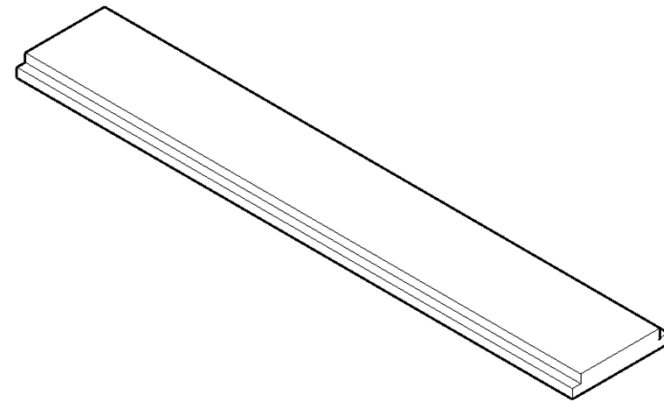


V200 - 1

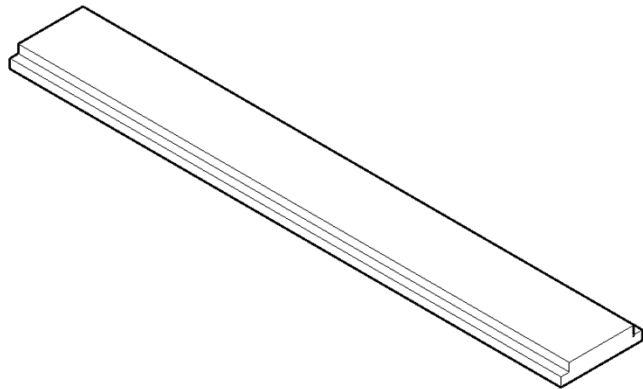
Ventilation hole center: 200 mm from panel edge.



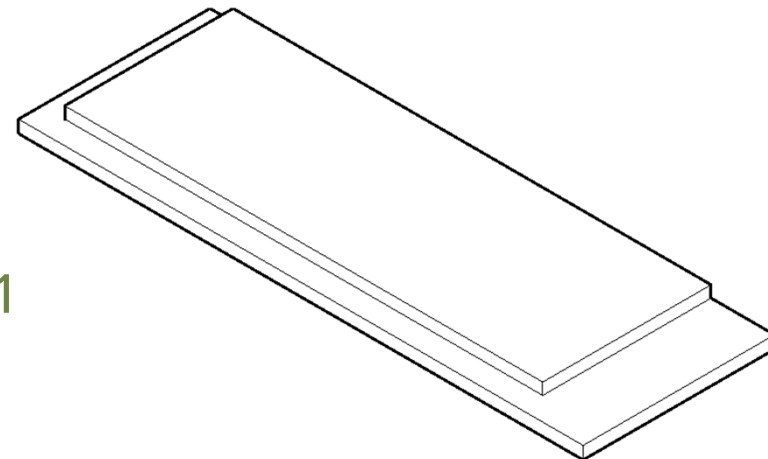
WT - 1



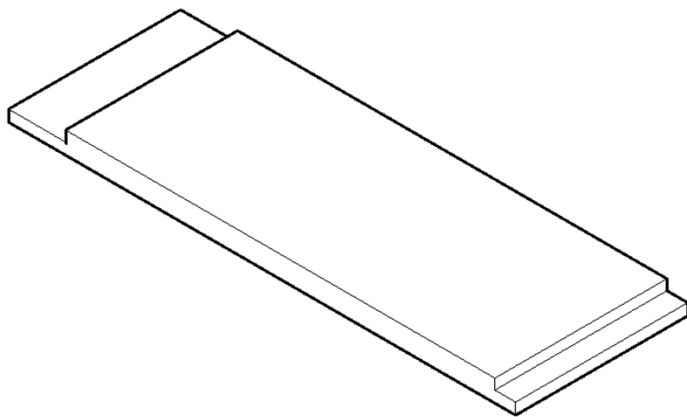
WS - 4



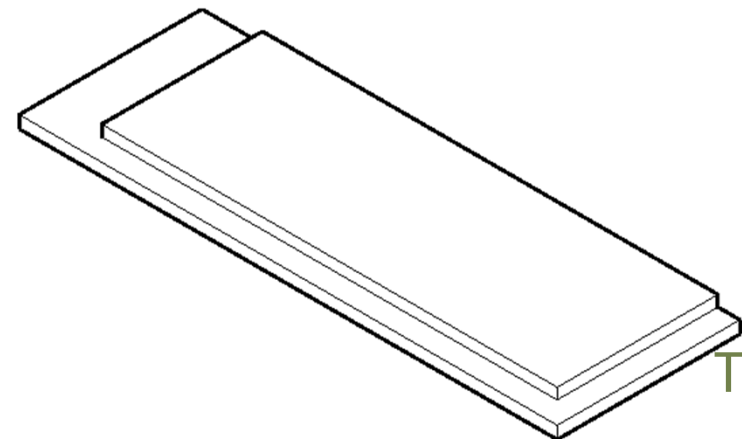
W290 - 1



TL - 1



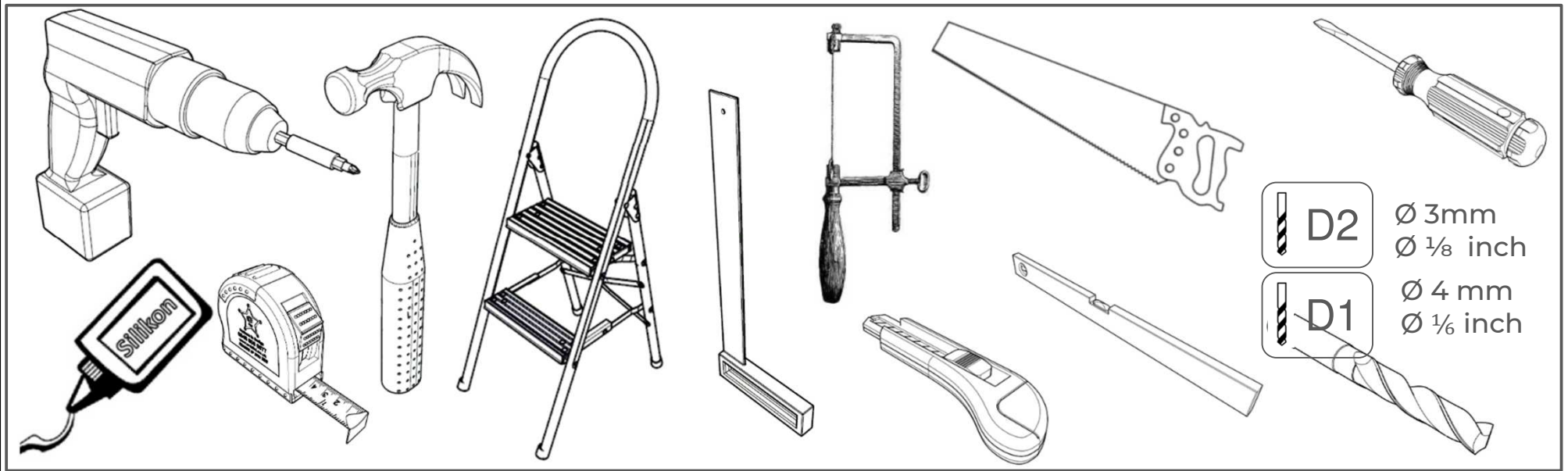
TC - 1

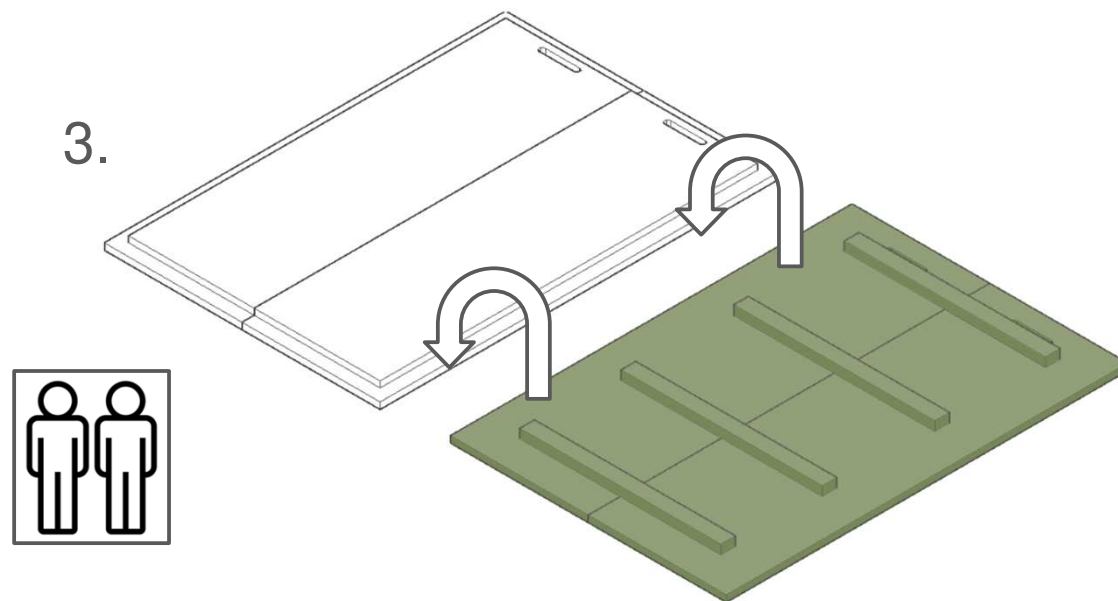
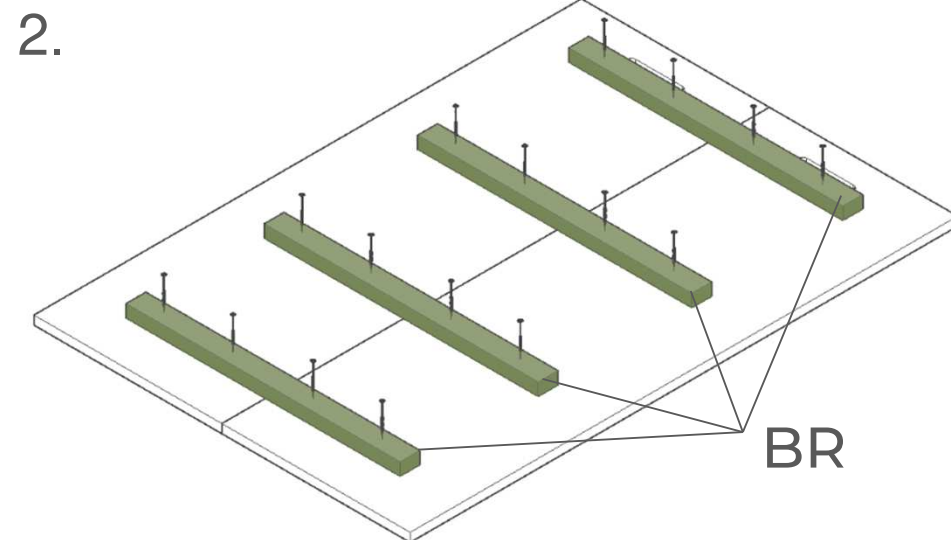
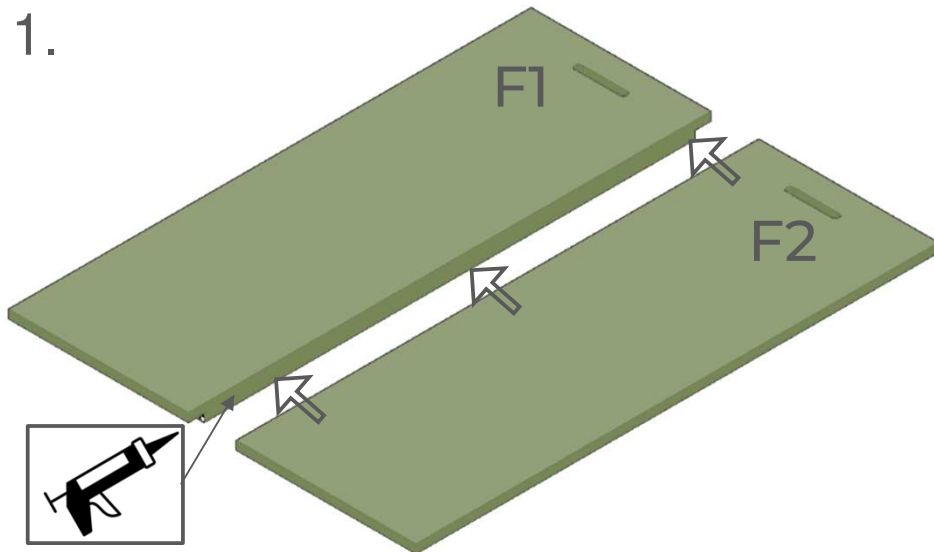
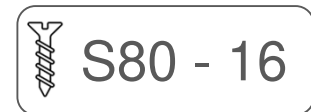


TR - 1

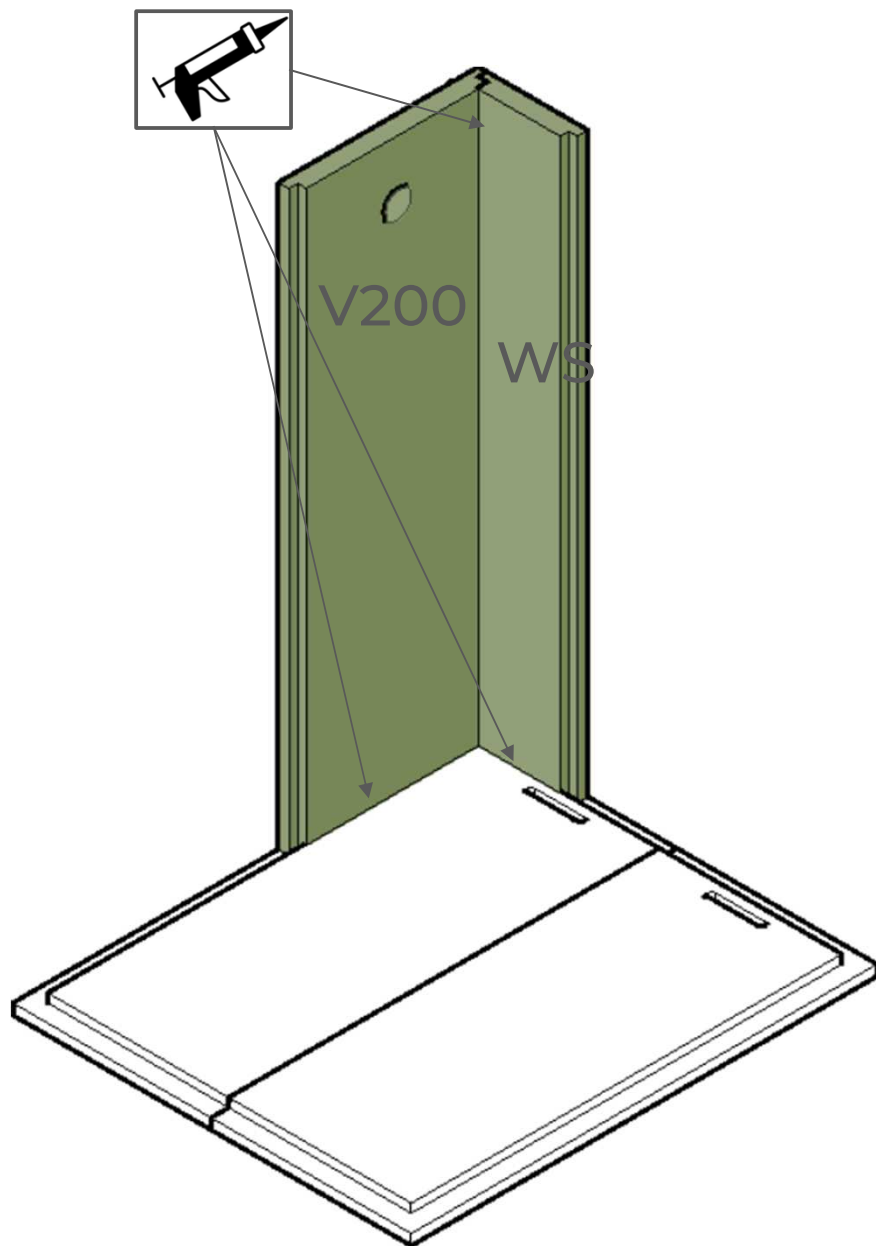
PARTS	Name	Length mm	Length inch	Width mm	Width inch	Thickness mm	Thickness inch	Qty.
	DT	680	26.8	63	2.7	60	2.4	2
	DS	1854	73	44	1.7	60	2.4	2
	BR	990	39	70	2.7	45	1.8	4
	CS 1630	1630	79.5	70	2.7	18	0.7	4
	CS 1940	1940	76.4	70	2.7	18	0.7	2
	CS 1920	1920	75.6	70	2.7	18	0.7	2
	CS 1845	1845	72.6	70	2.7	18	0.7	4
	CS 1485	1485	58.5	70	2.7	18	0.7	4
	CS 1360	1360	53.5	70	2.7	18	0.7	2
	DOOR	1850	72.8	580	22.8	60	2.4	1
	GLASS	1795	70.7	560/17 0	22/6.7	8	0.3	4
	ALU	1775	69.9	15	0.6	30	1.2	2
	GLASS SLATS	X	x	X	x	X	x	1 SET
	EPDM	1600	78.7	1500	59	1	0.04	1
	VENTILATION	x	x	x	x	x	x	1 SET

FURNITURE	Name	Length mm	Length inch	Qty.
Nail	N25	25	1	100
Screw	S50	50	4	80
Screw	S80	80	3	80
Screw	S40	40	1,6	80
Screw set BENCH	SX	X	X	X

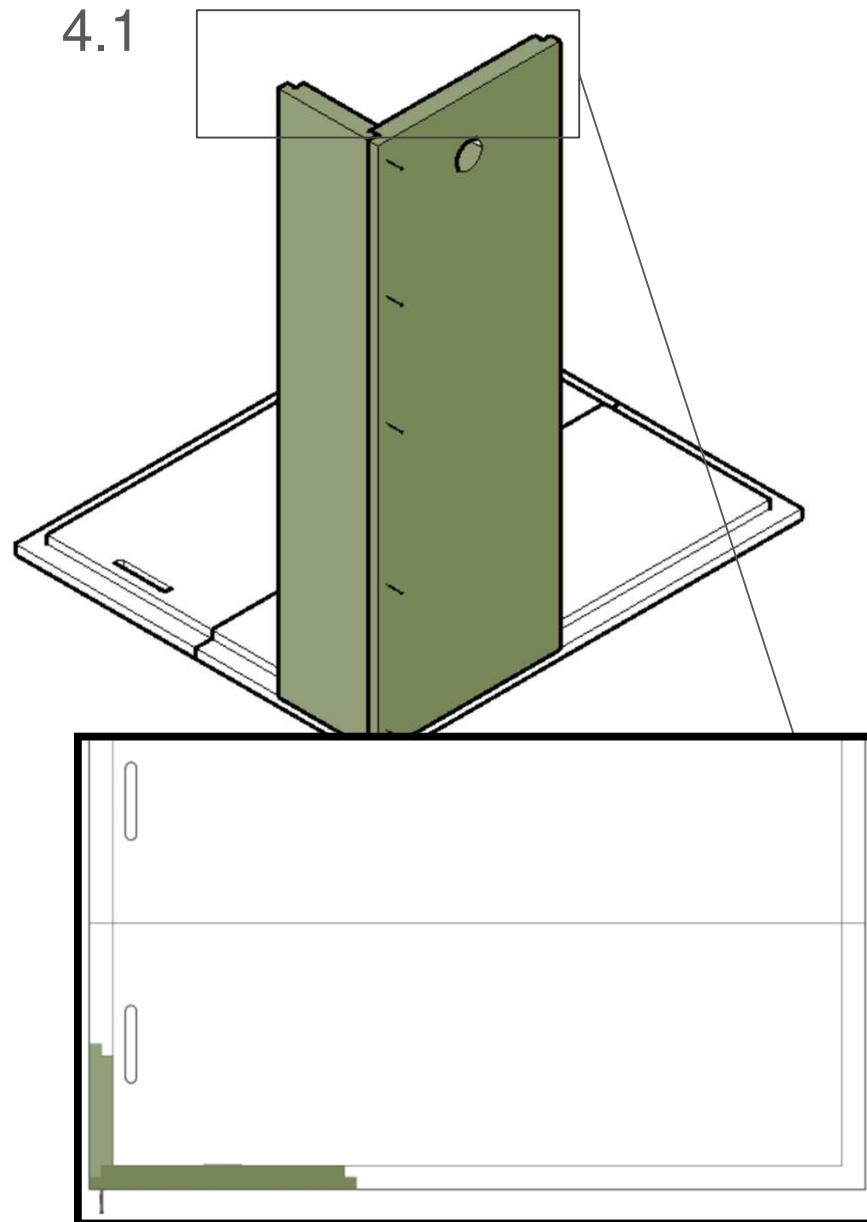




4.



4.1



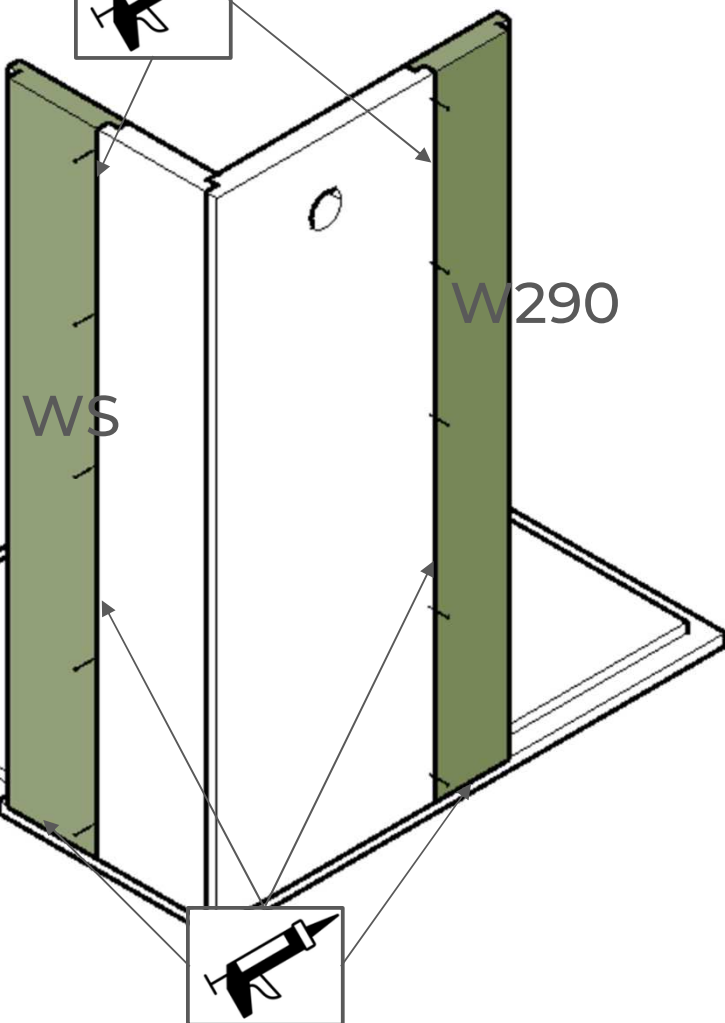


D1



S50 - 10

5.

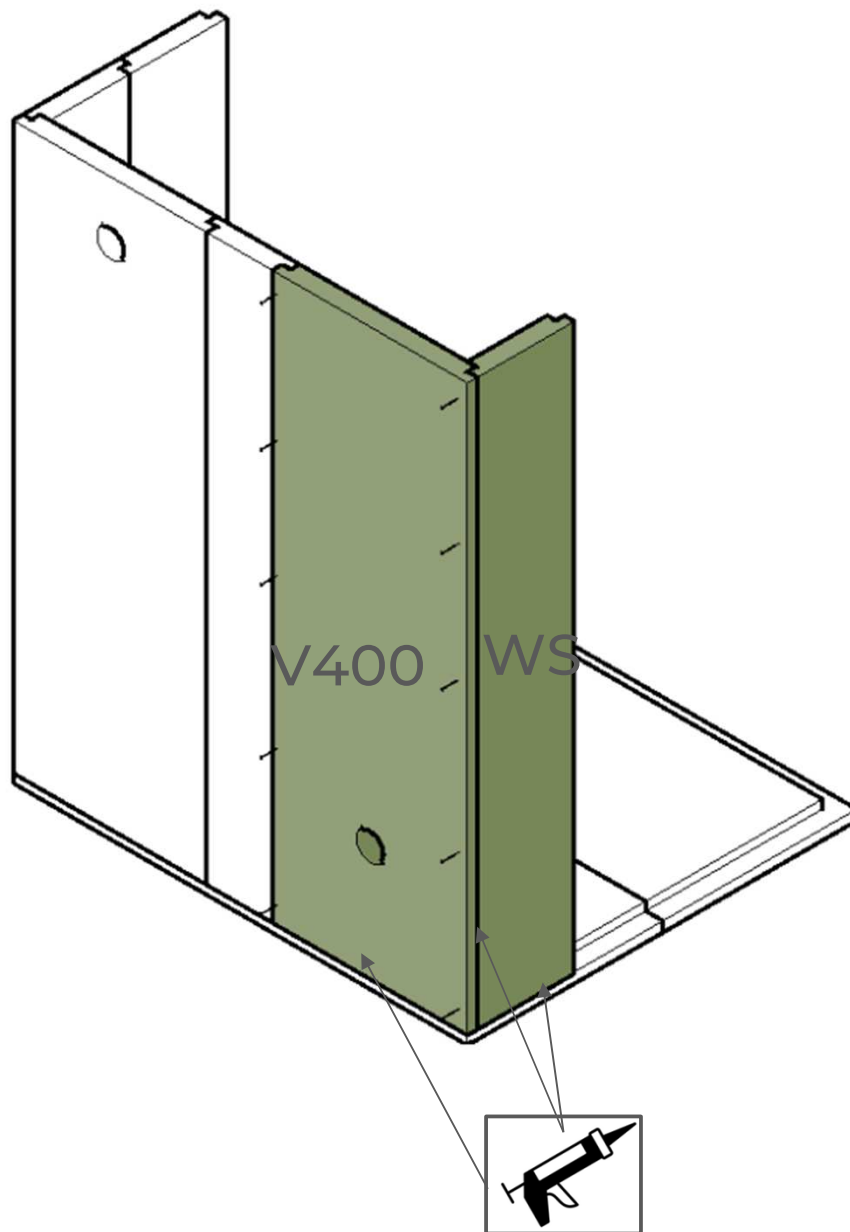


D1



S50 - 10

6.



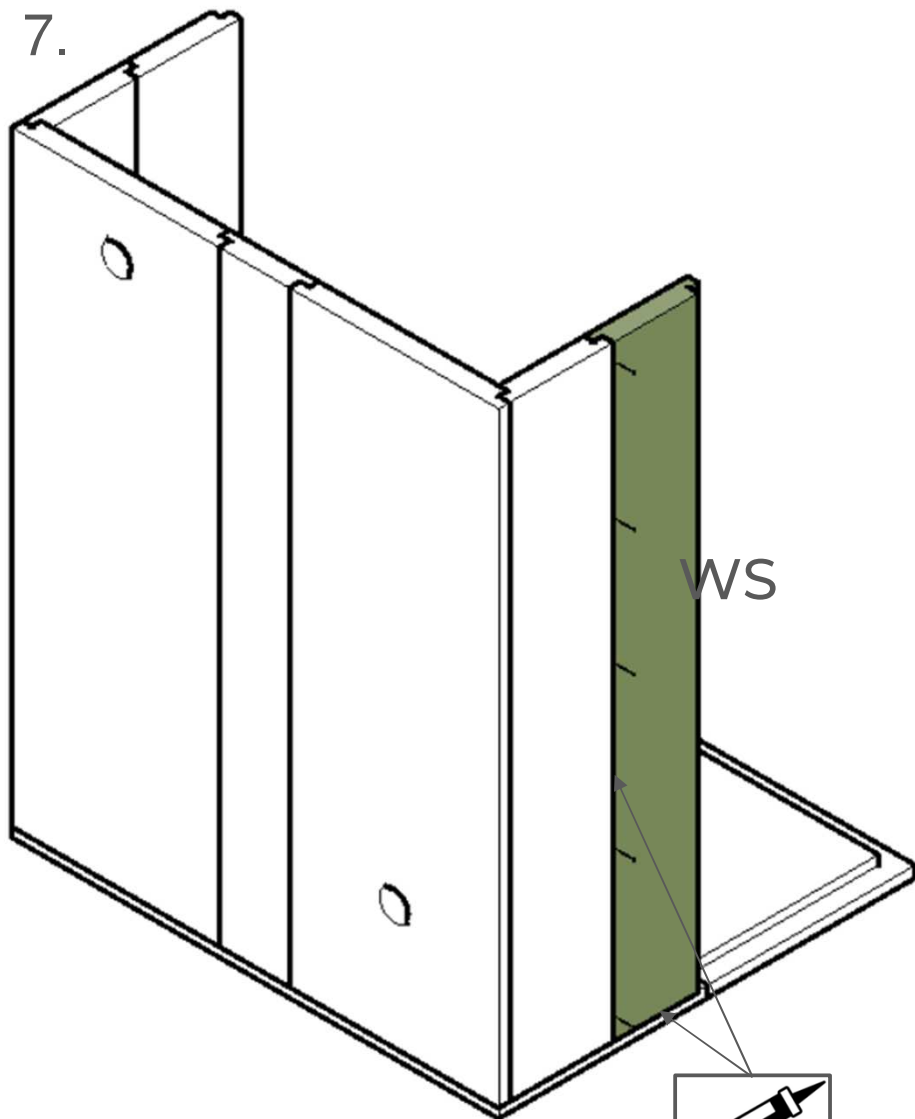


D1



S50 - 5

7.

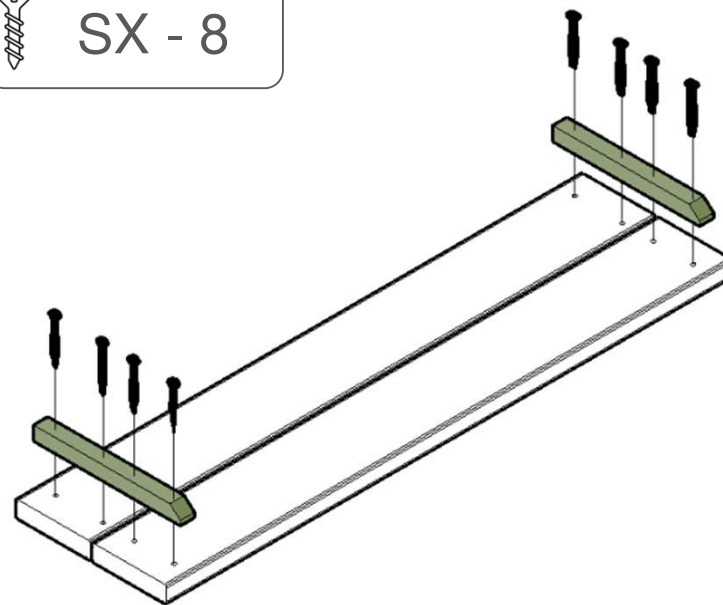


WS

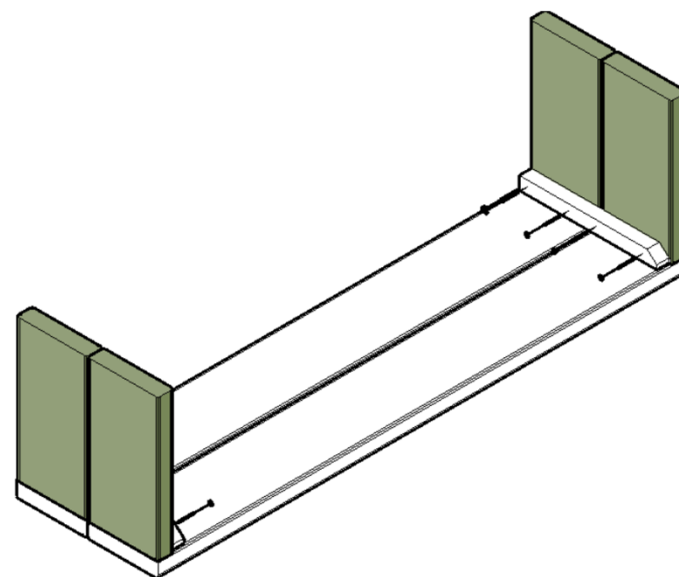


SX - 8

8.



8.1

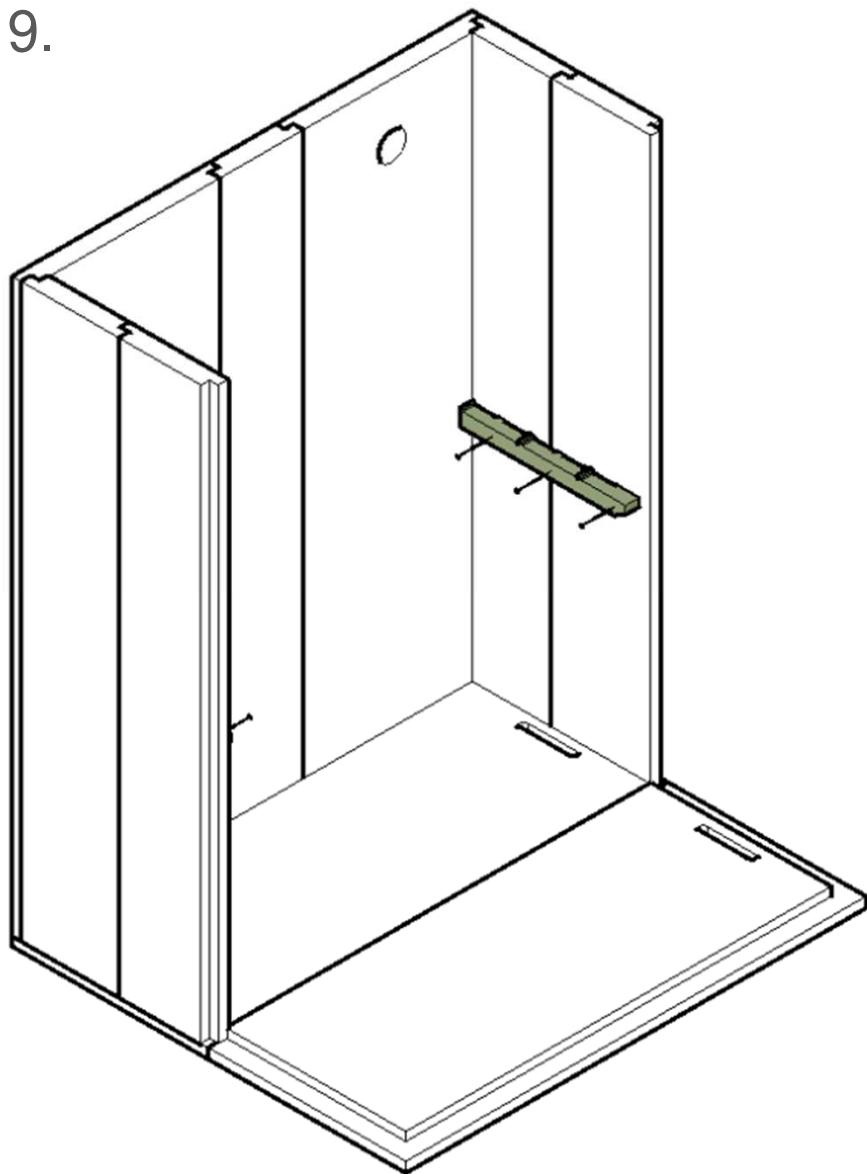


SX - 8



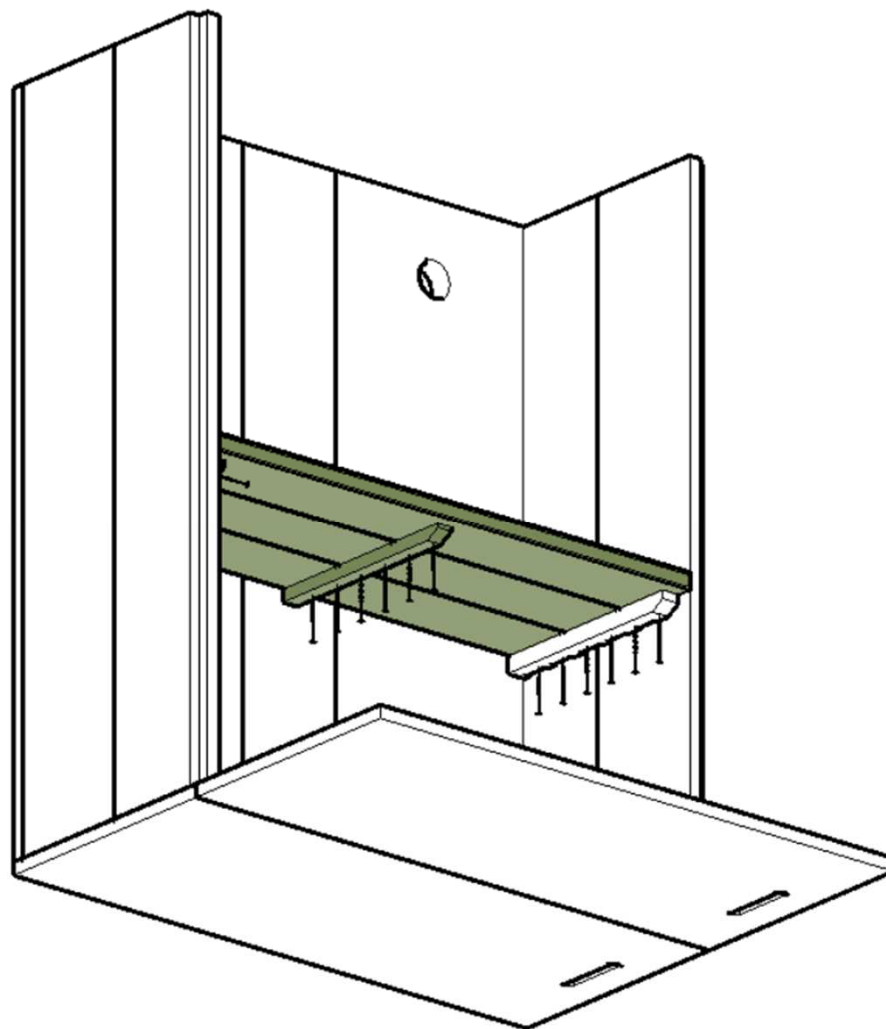
SX - 6

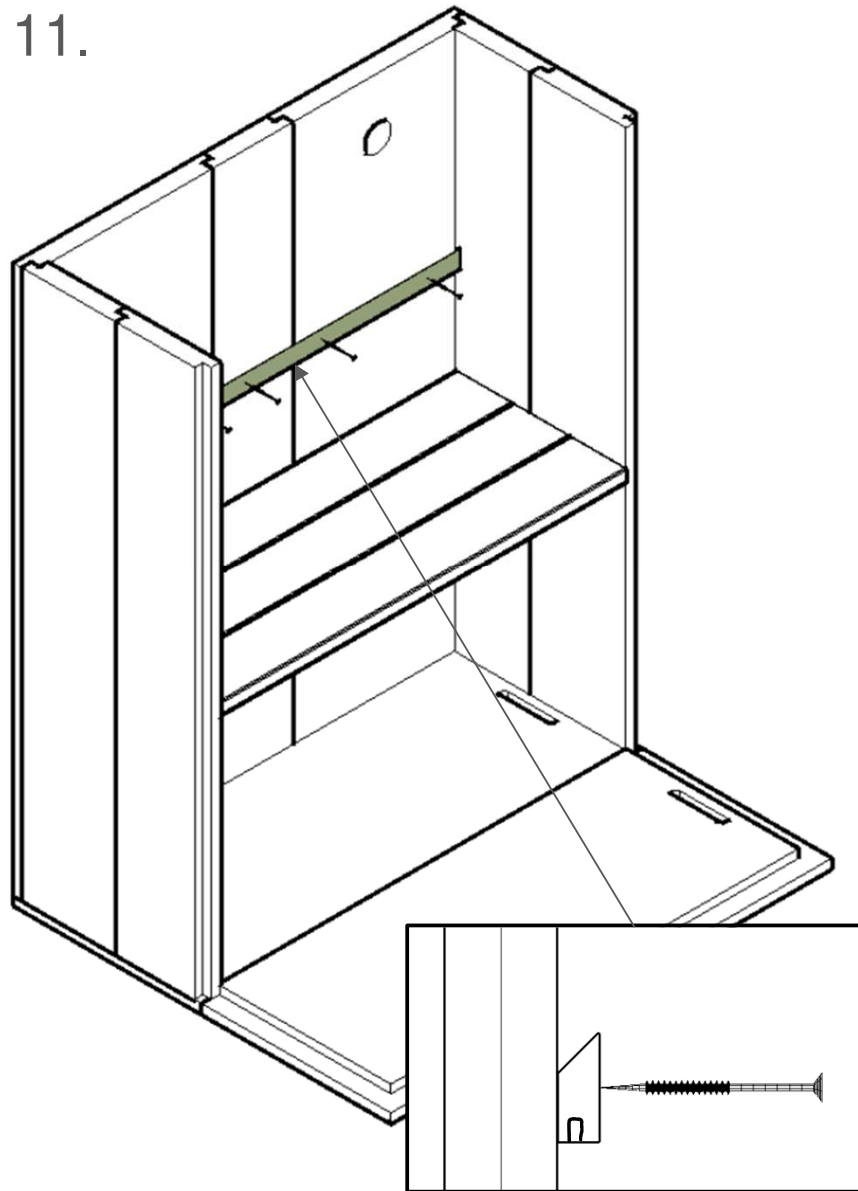
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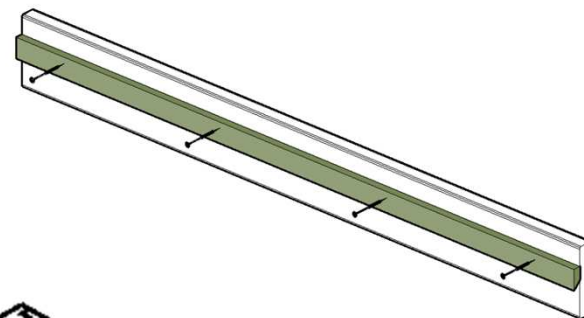
SX - 18

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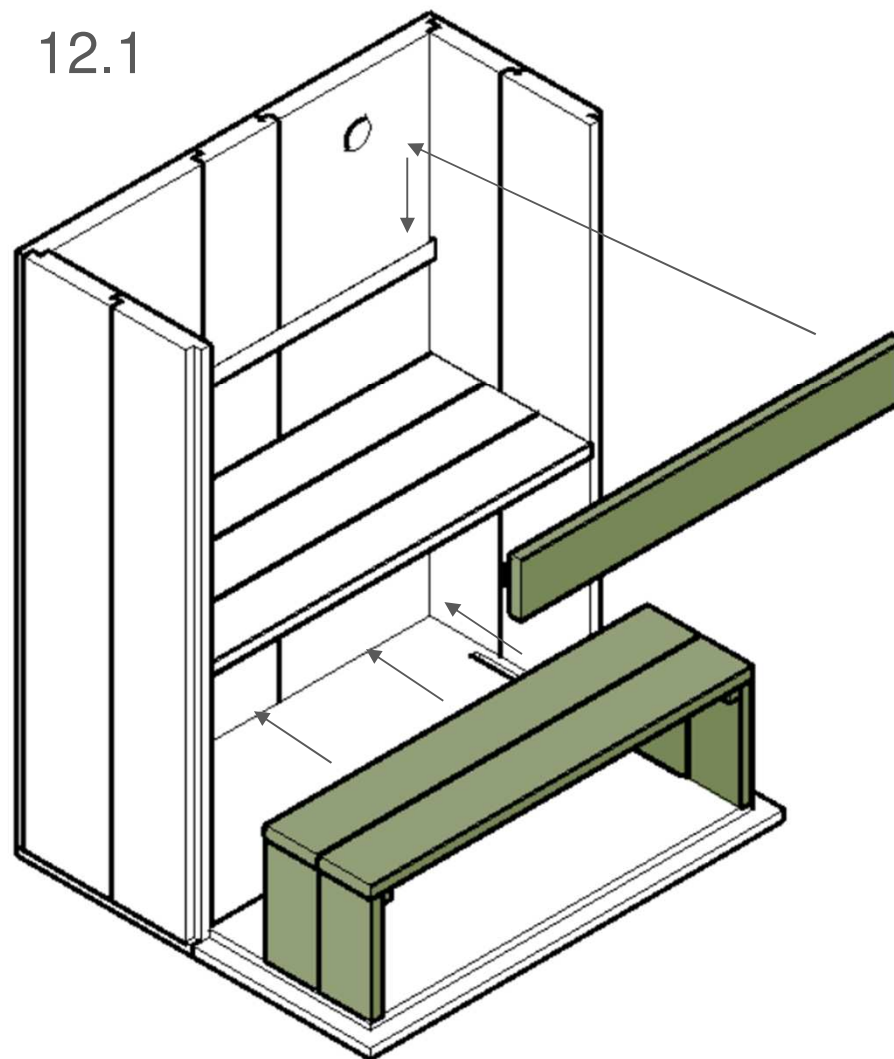




12.

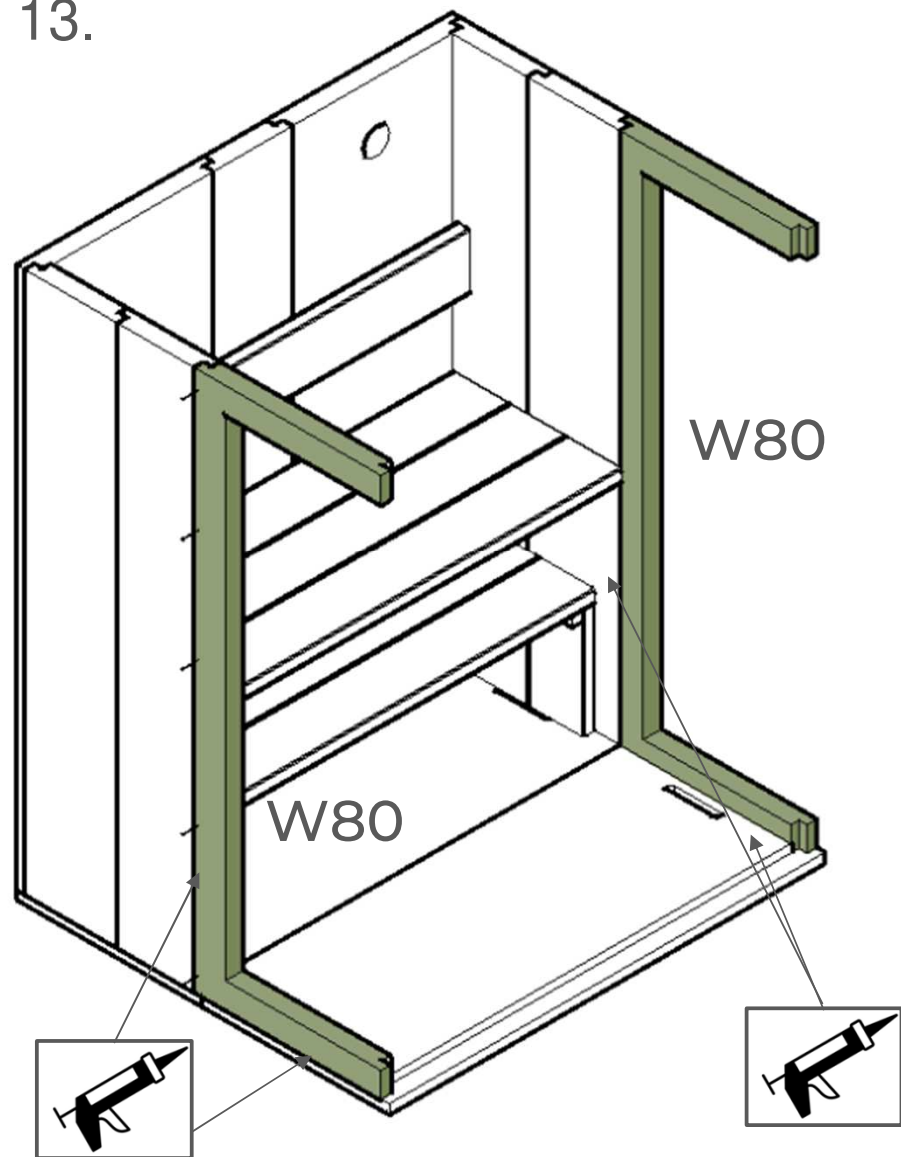


12.1

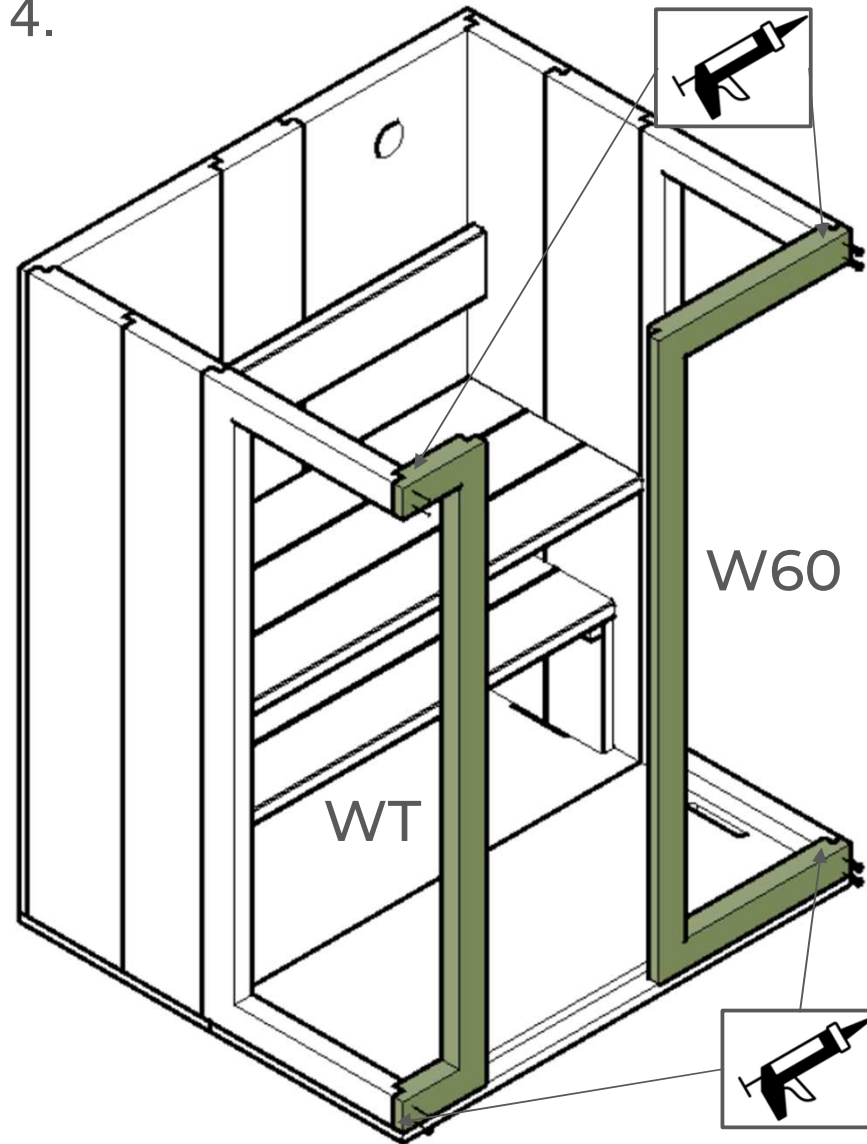


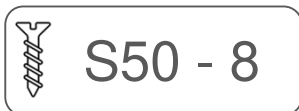


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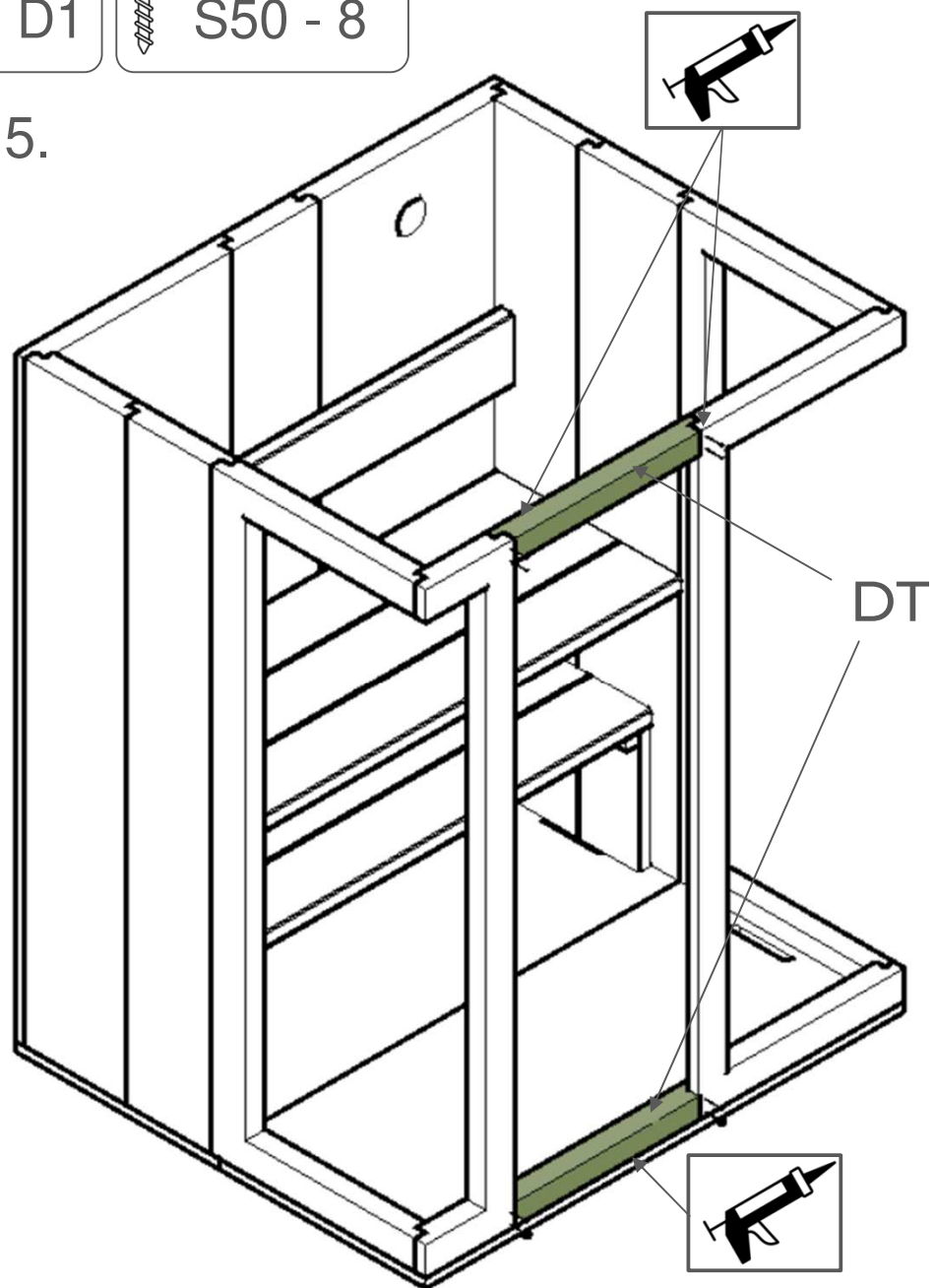


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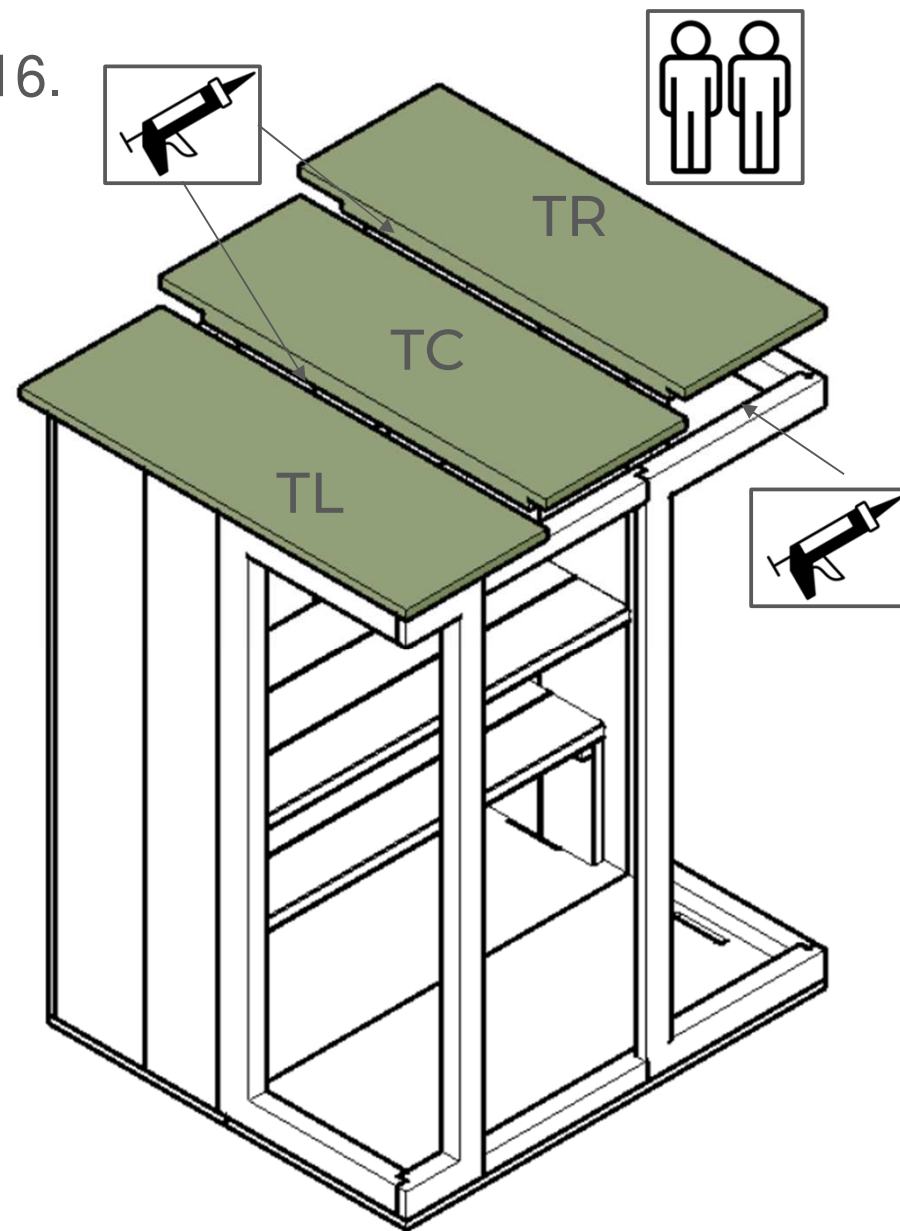




15.



16.



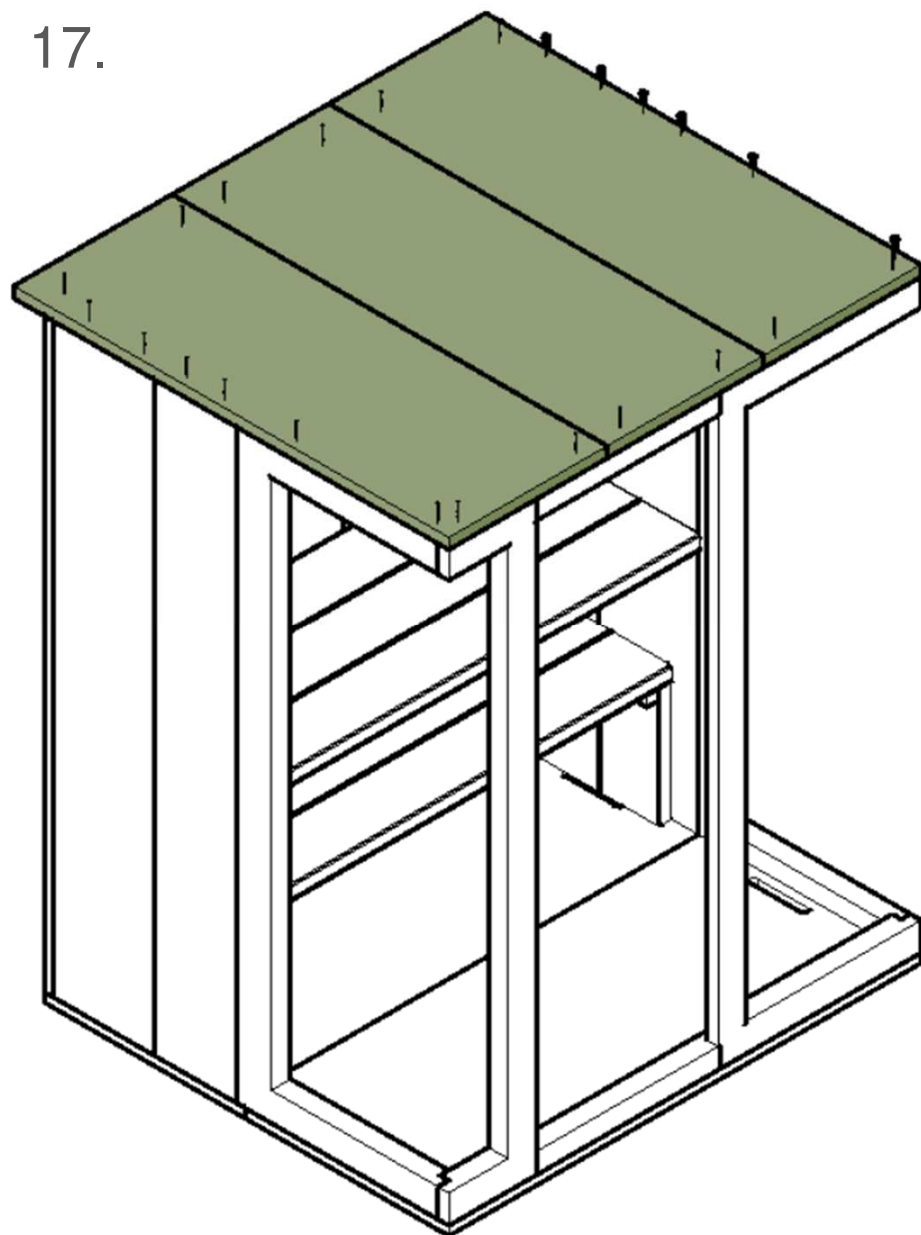


D1



S80 - 24

17.

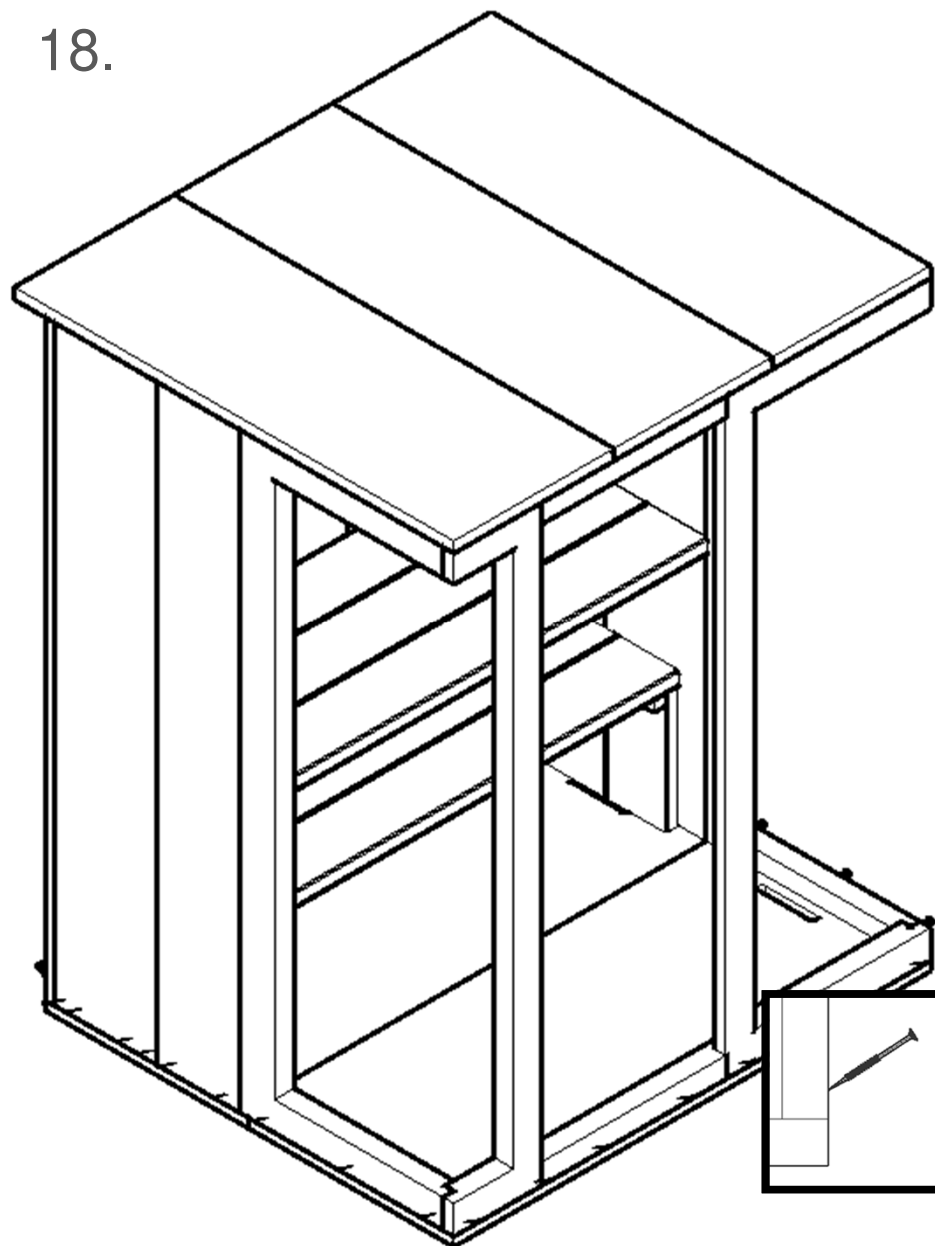


D1



S80 - 24

18.



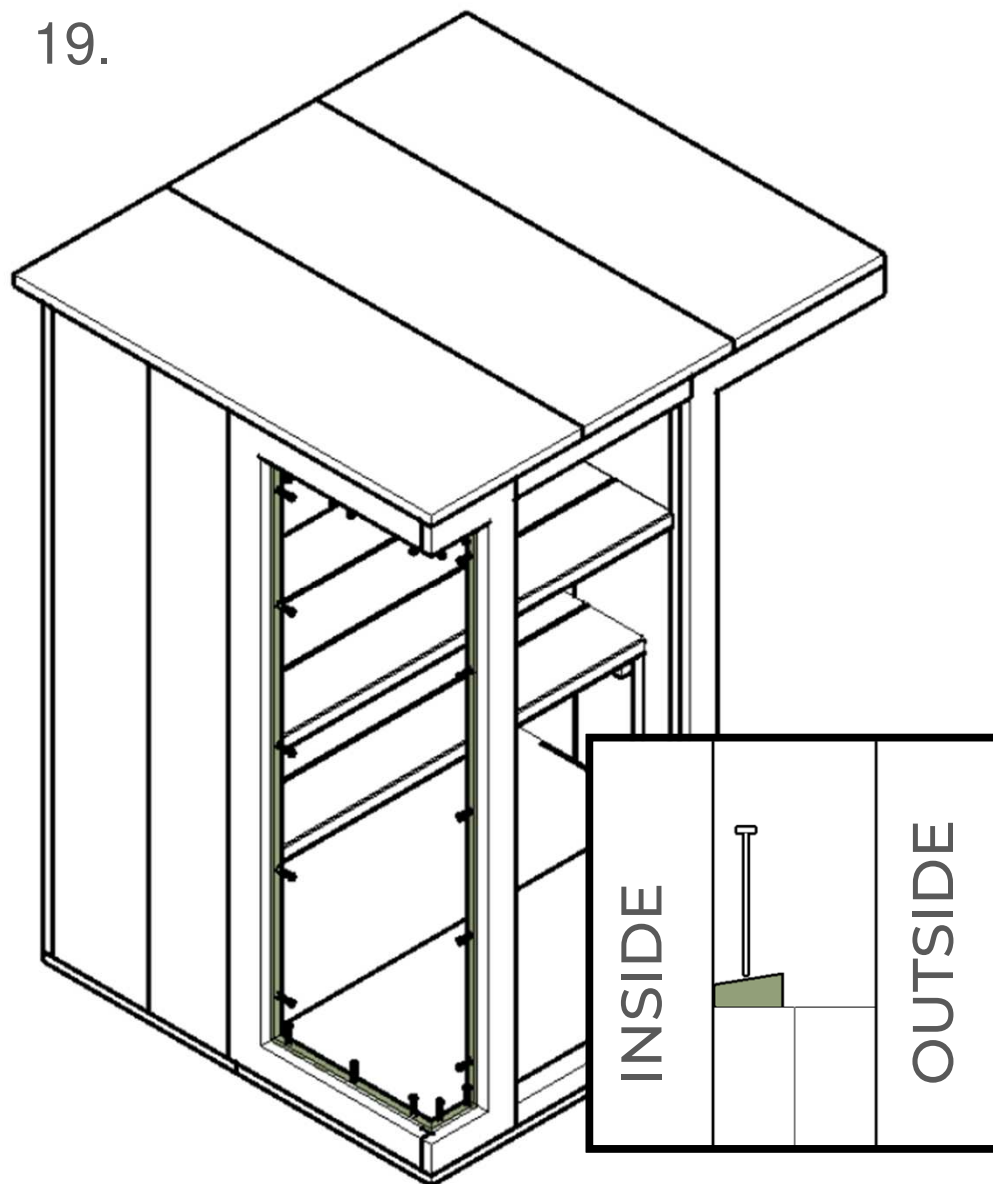


D1



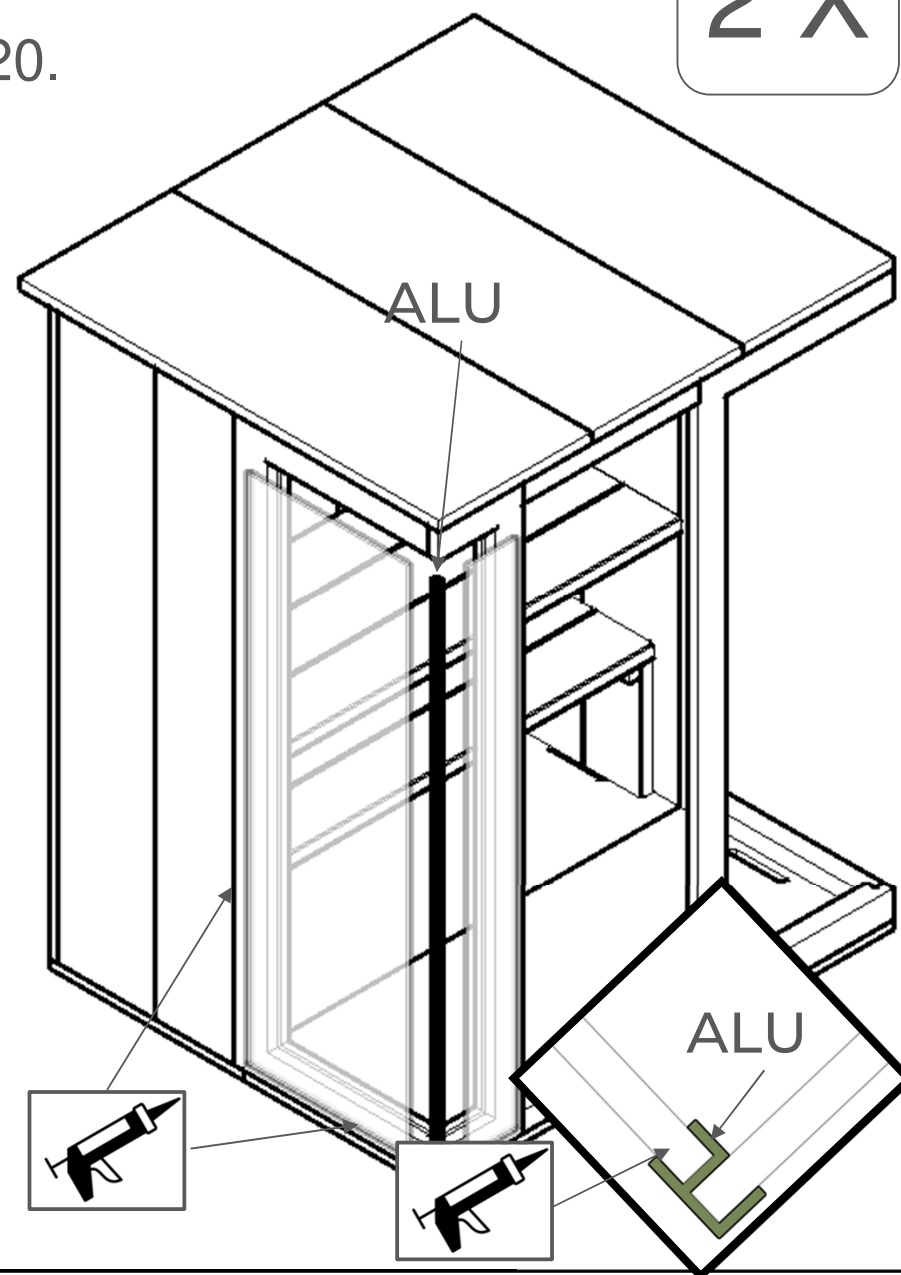
N25 - 22

19.



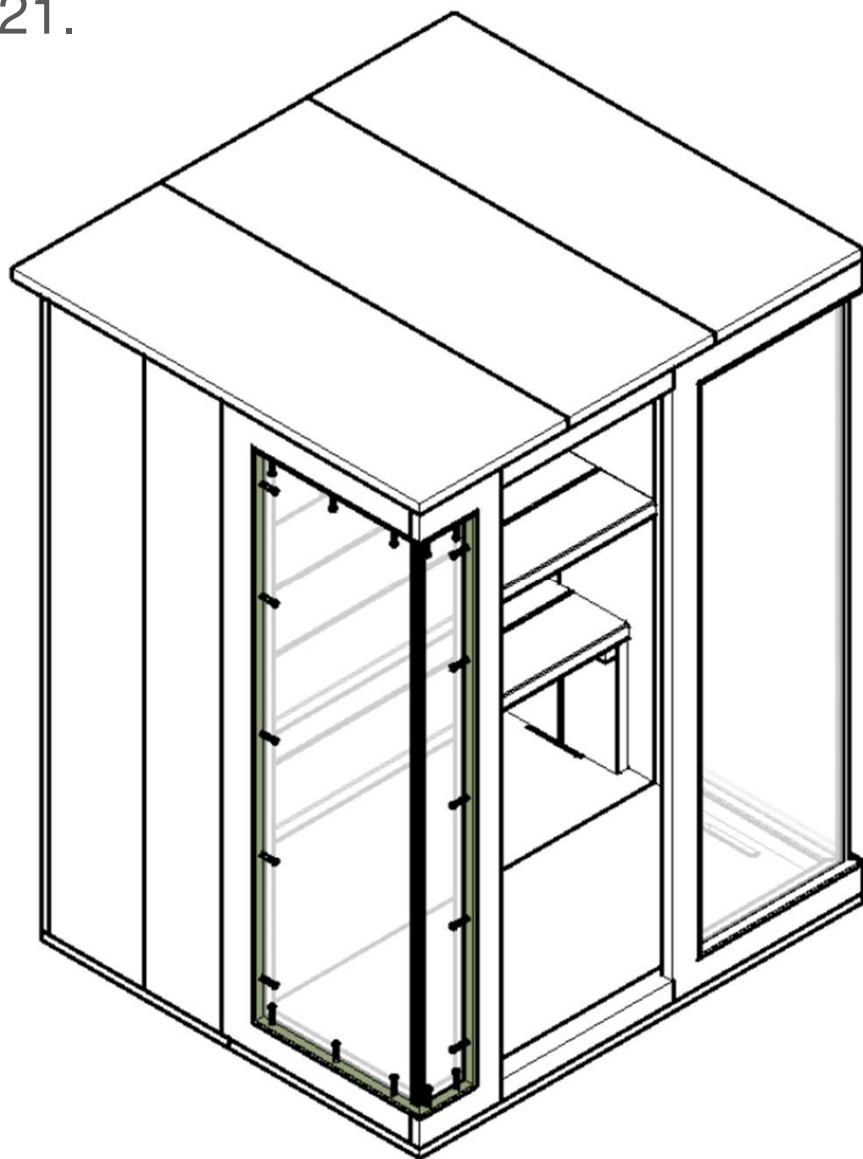
20.

2 X

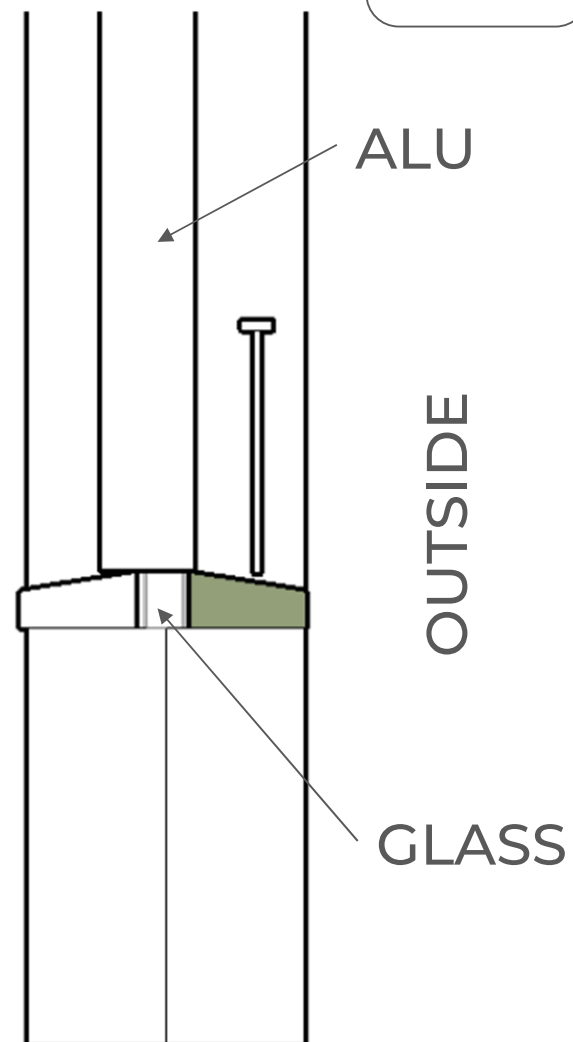




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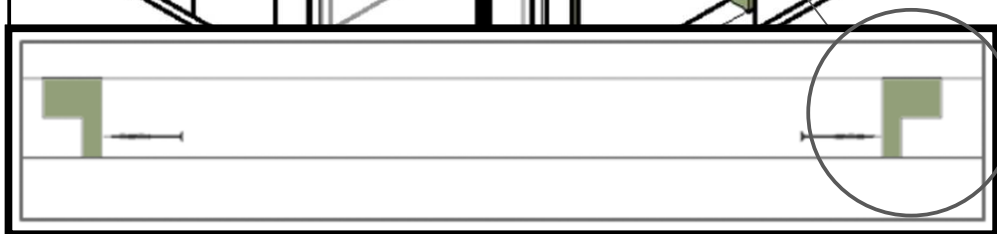
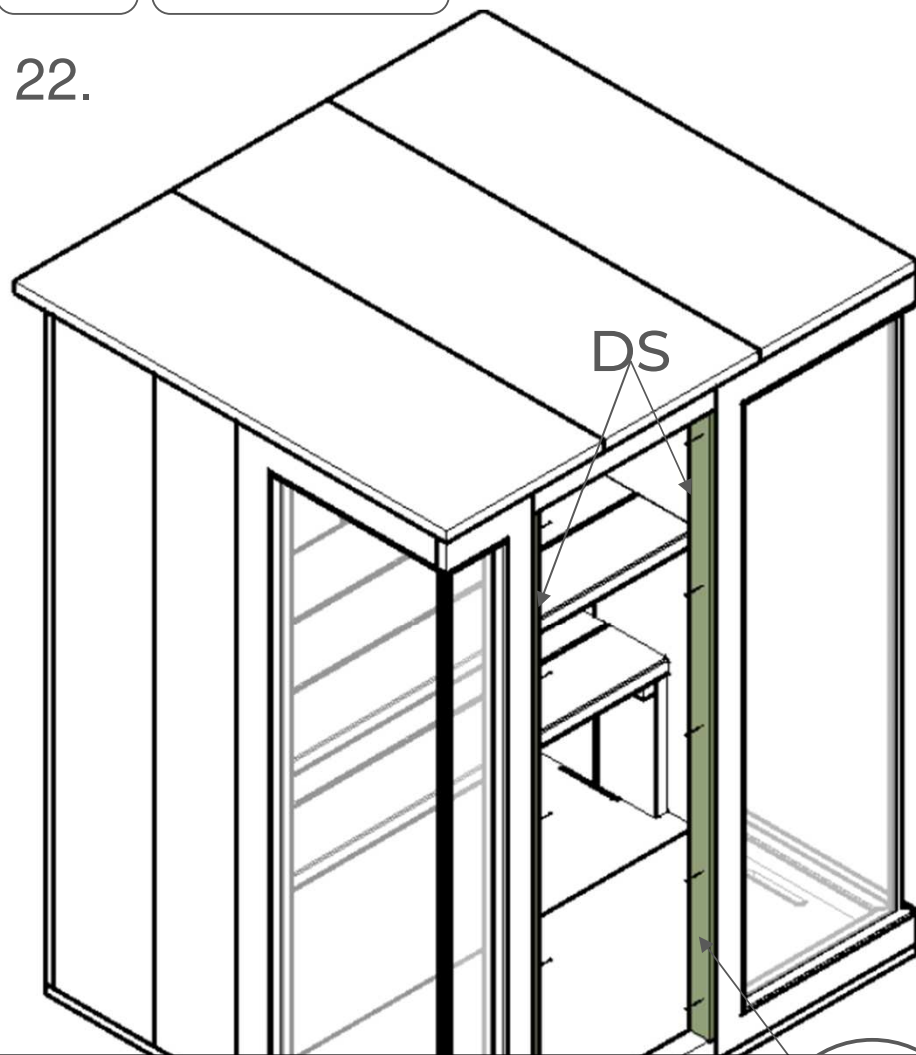


2 X

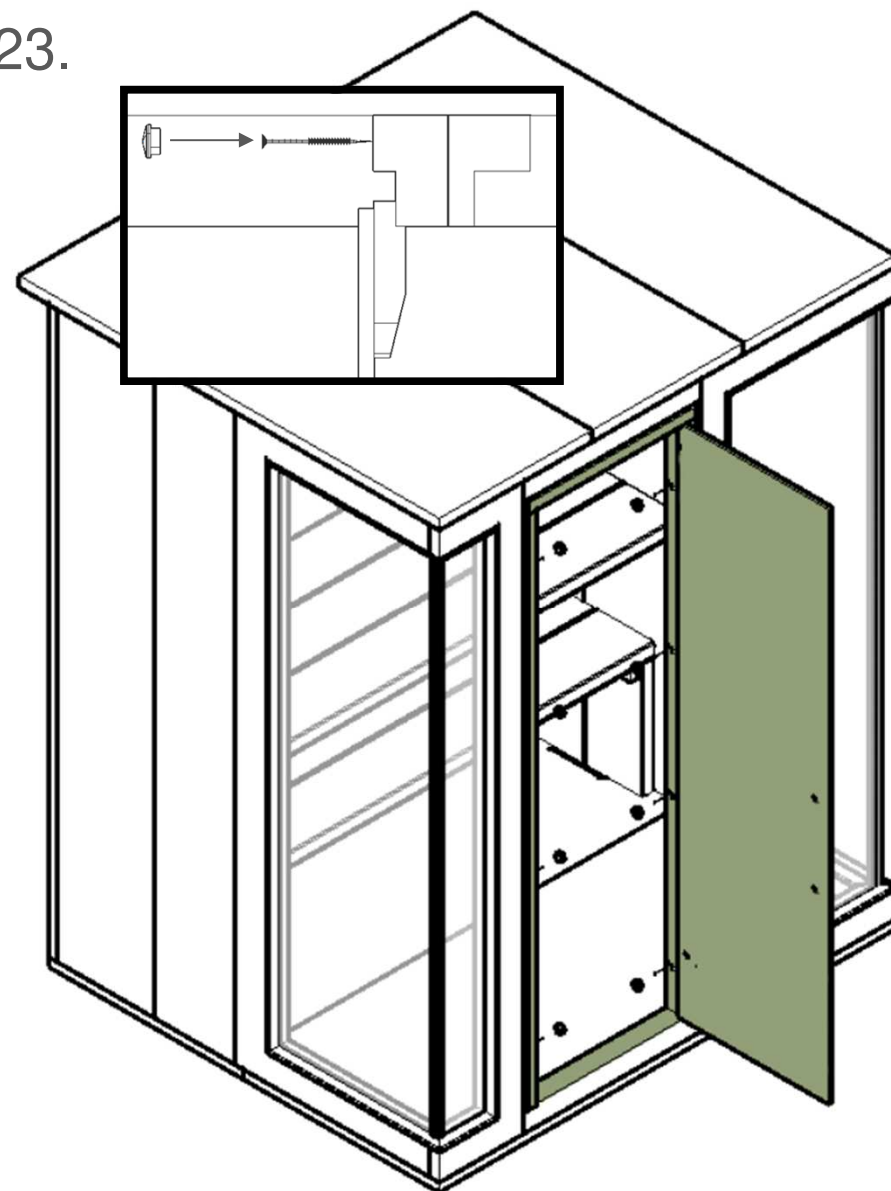




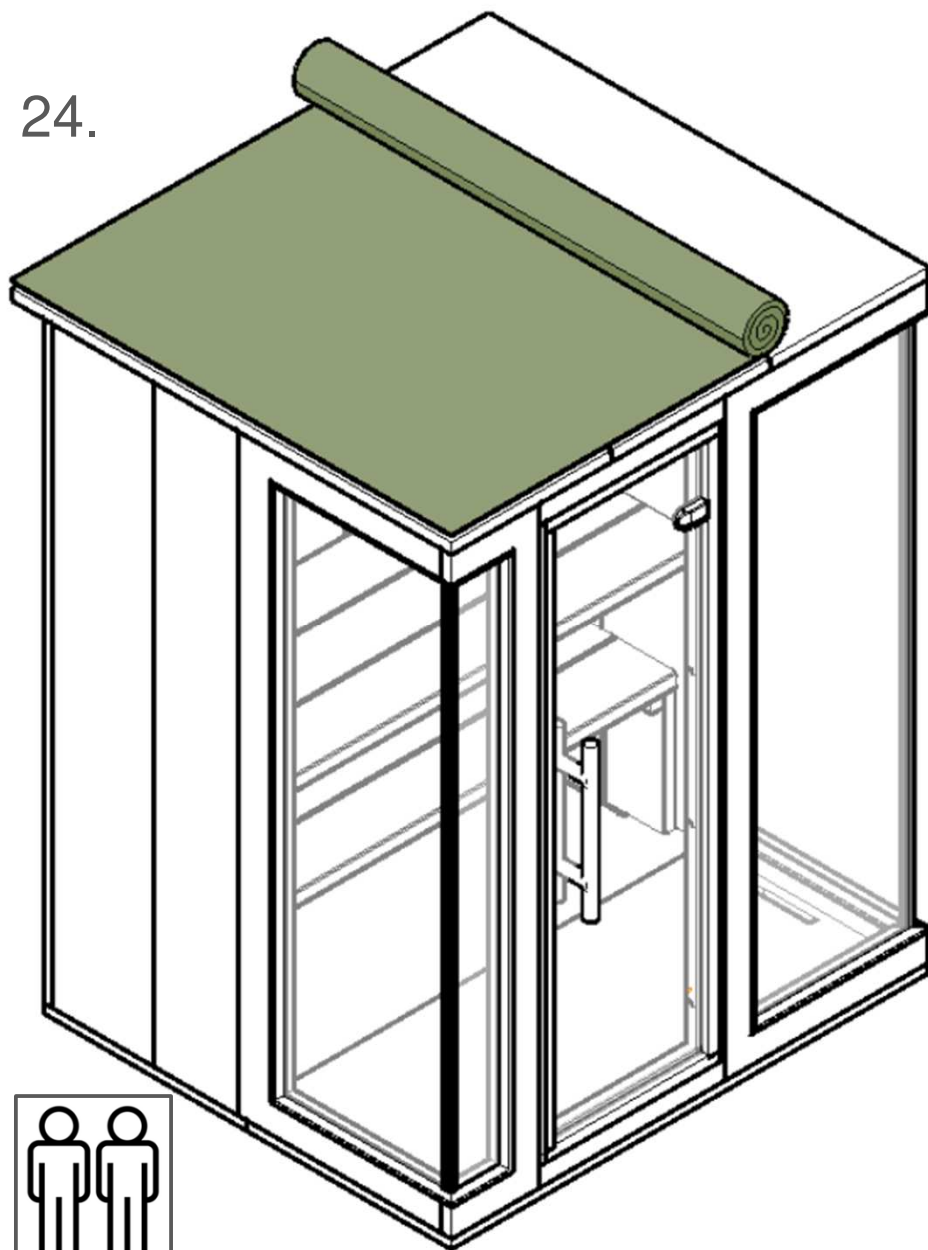
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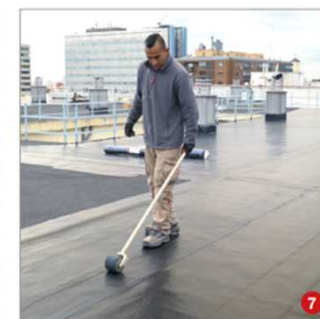
23.



24.



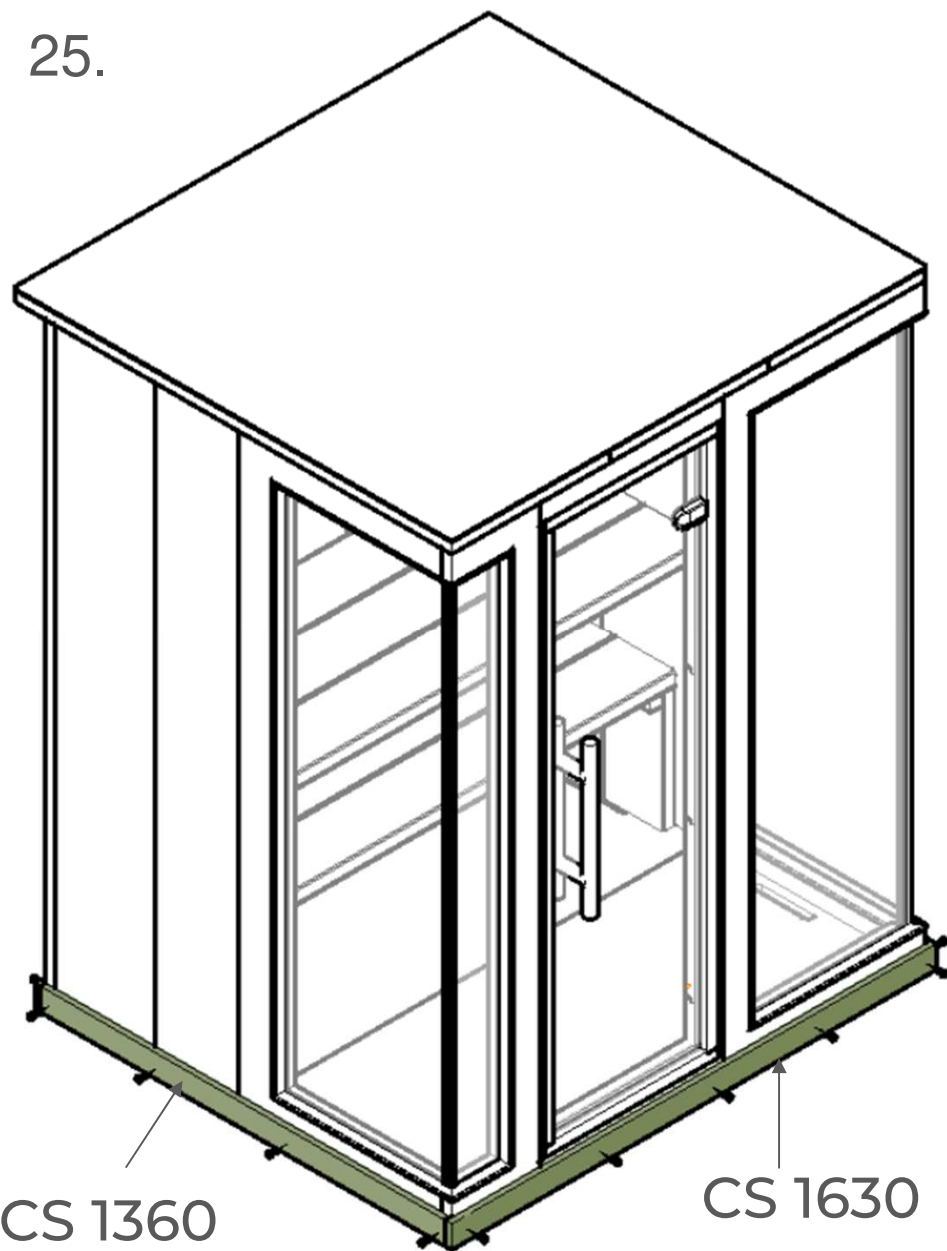
3. Adhesion



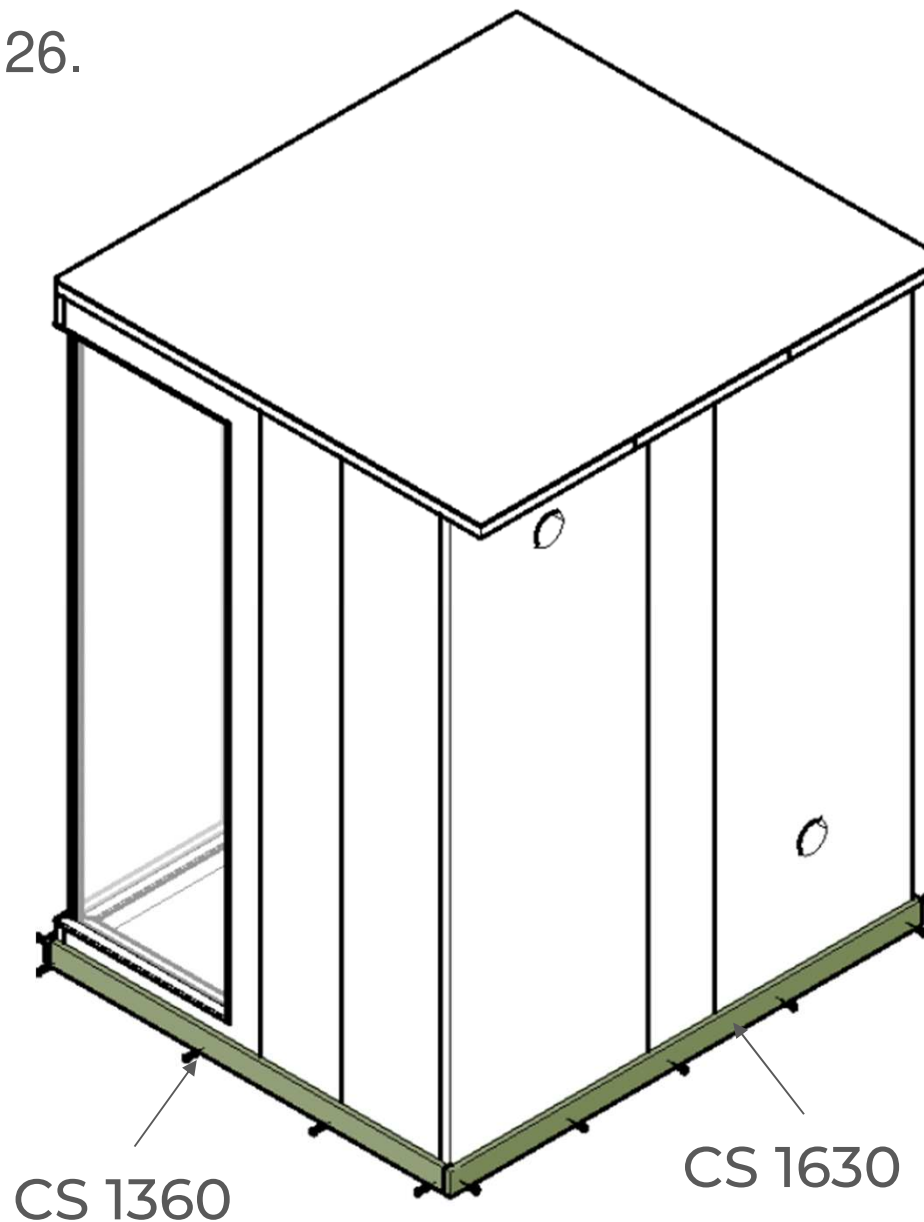
- 1 Once the EPDM membrane is positioned, fold it over itself to approximately the halfway point.
- 2 Cut the protective film with the special cutter and remove it, without moving the membrane from its position.
- 3 Perform the adhesion without lifting the membrane, rolling it on itself.
- 4 Run your hand or a stiff-bristle brush (not metal) from the center of the roll towards the sides.
- 5 Once the first part is adhered, remove the other half of the protective film from beneath the membrane to adhere it.
- 6 Run your hand or a brush over this second half.
- 7 **!important!** Apply pressure with the system's silicone roller or an appropriate heavy roller over the entire surface to ensure complete contact between the membrane and the substrate.



25.

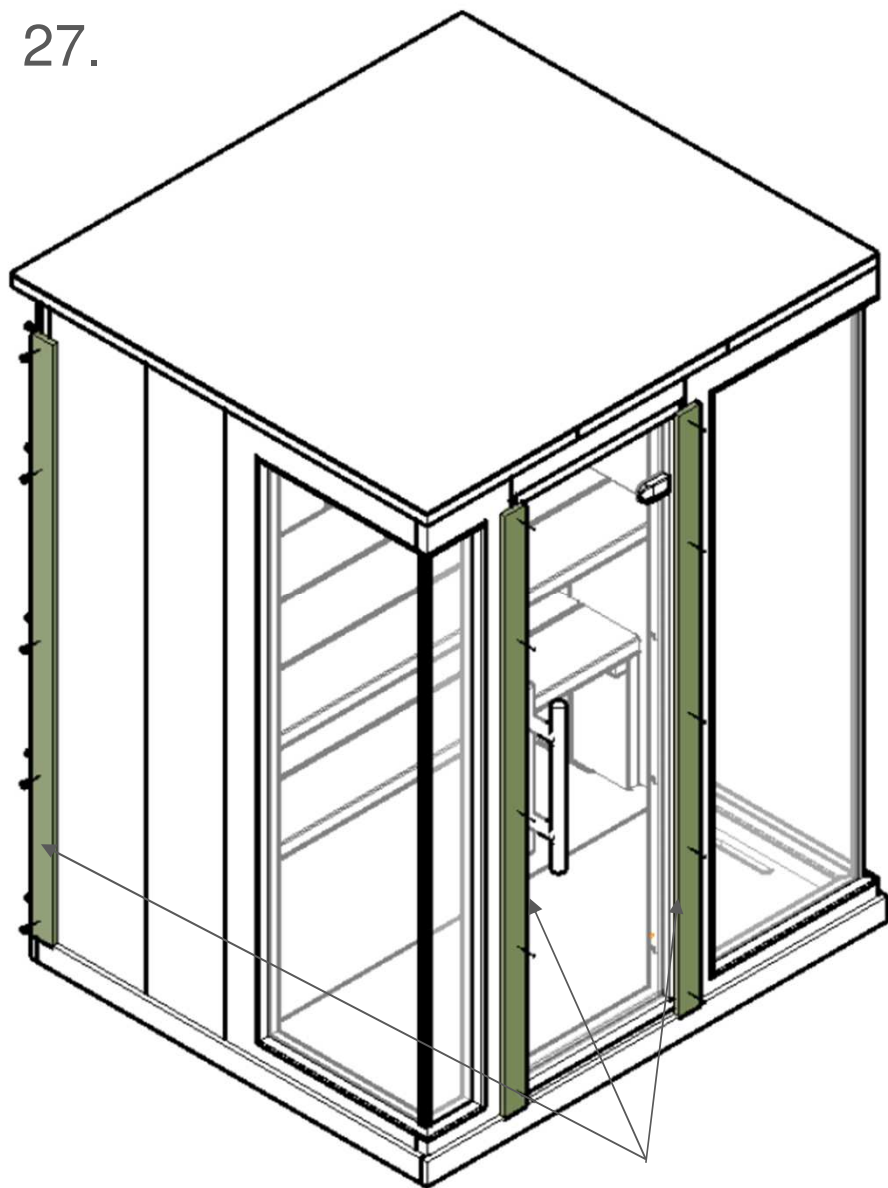


26.





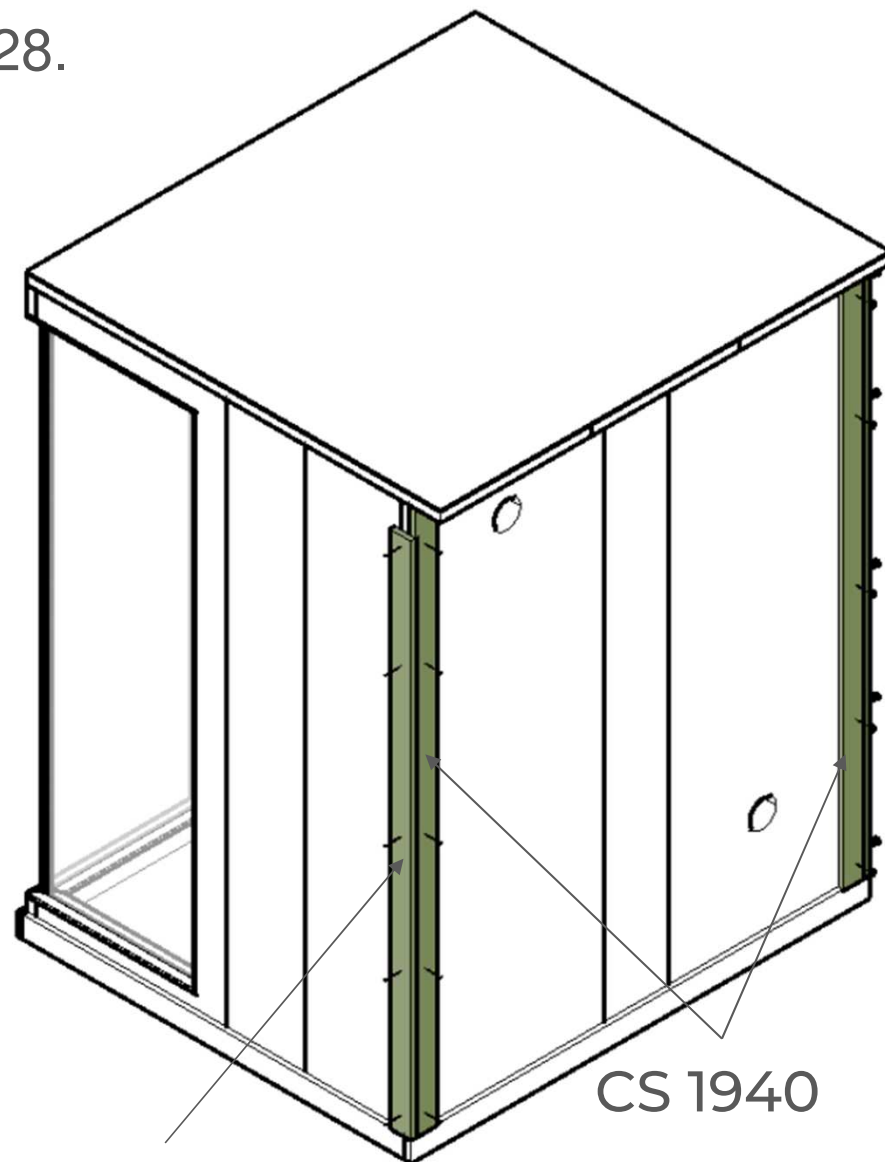
27.



CS 1845



28.

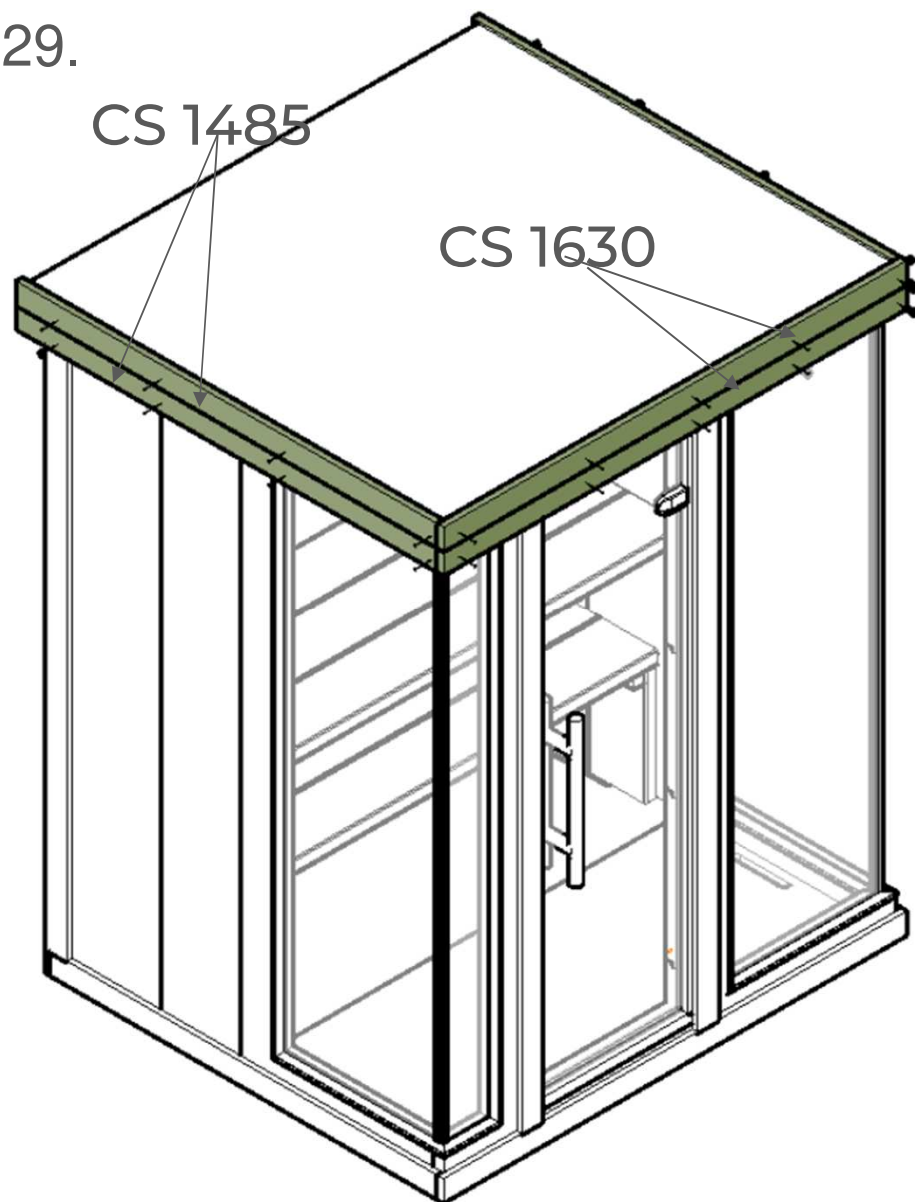


CS 1845

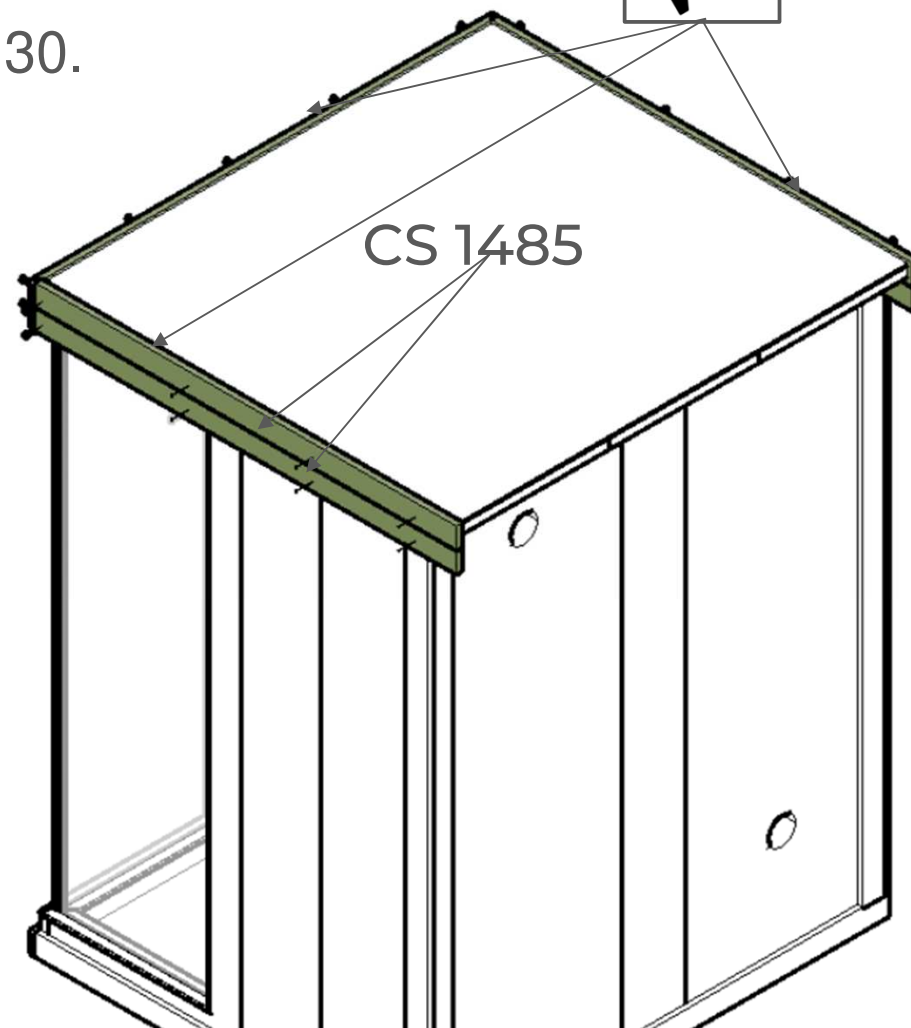
CS 1940



29.



30.



Use exterior-grade sealant to fill the gap between the covering slat and the EPDM membrane. Ensure the seal is continuous along the entire edge to prevent water ingress.

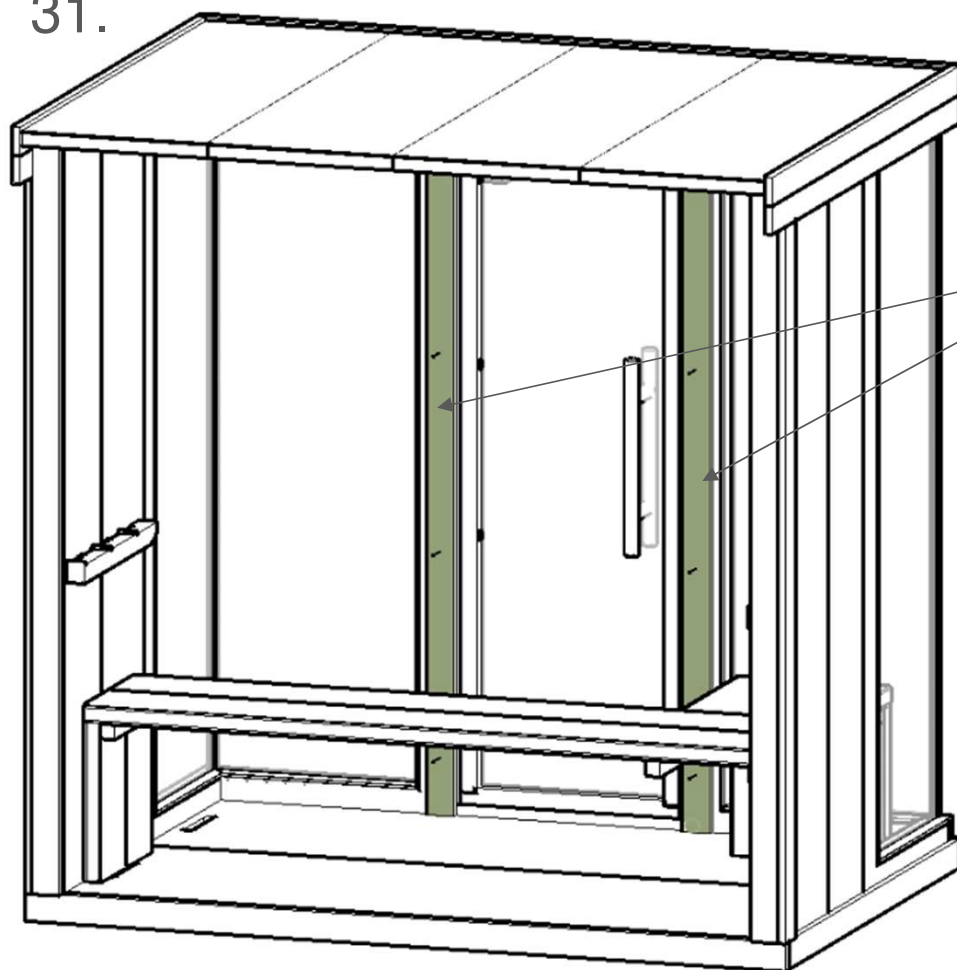


D2



S40 - 8

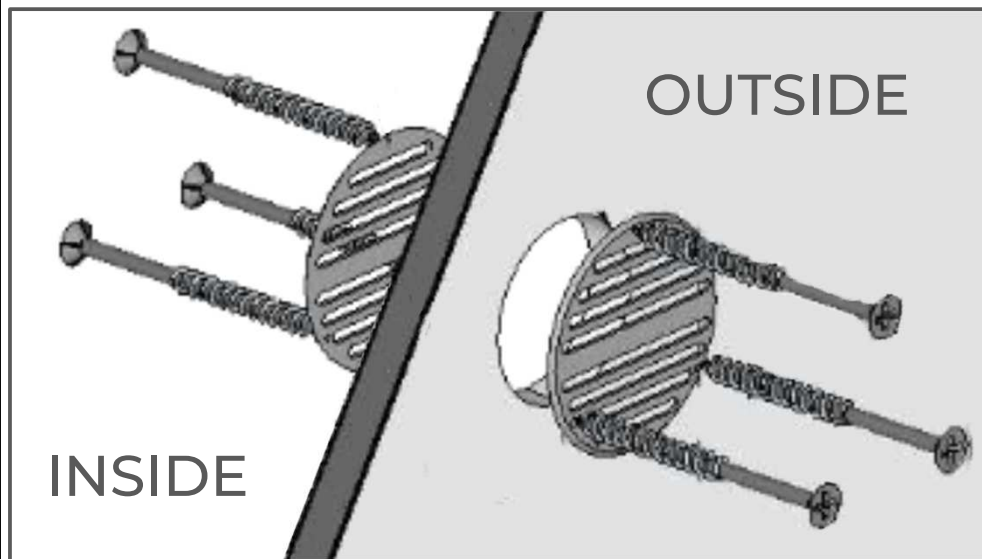
31.



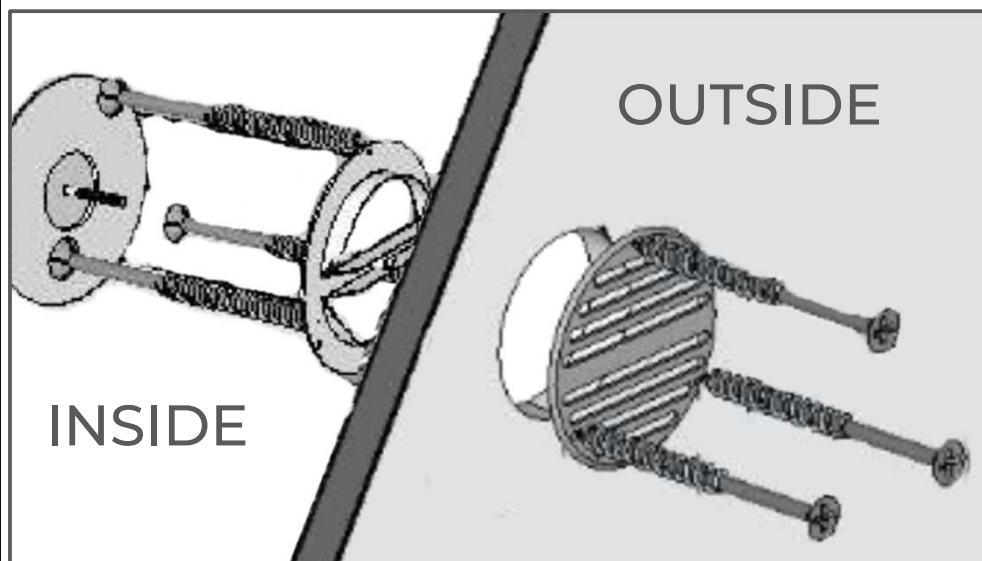
CS 1920

D2 S50 - 12

32.



BOTTOM
VENTILATION
OPENING



UPPER
VENTILATION
OPENING

CELTO S

MANUAL

Congratulations on Your New Sauna!

Well done – your CELTO is now ready to enjoy! We hope the assembly process went smoothly and that your new sauna will bring you years of relaxation and comfort.

Important Recommendations for Long-Term Care

To ensure your sauna stays in great condition for many years, we recommend the following:

- **Protective Finishing Coat:** Apply a high-quality weatherproof finish to the exterior wood surfaces to protect against moisture, sun, and temperature changes.
- **Regular Maintenance:** Check the condition of the wood and any protective coating at least once a year. Reapply the finish as needed.
- **Ventilation:** Keep the sauna well-ventilated after each use to prevent excess moisture buildup.
- **Cleaning:** Use mild, non-abrasive cleaners for the interior surfaces. Avoid harsh chemicals.

Enjoy Your Sauna

Thank you for choosing our Sauna. We wish you many relaxing moments and memorable experiences!